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PRODUCTION AND VALUE

OF

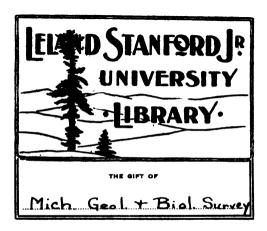
MINERAL PRODUCTS IN MICHIGAN

FOR

1916 AND PRIOR YEARS

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MICHIGAN GEOLOGICAL AND BIOLOGICAL SURVEY

Publication 24. Geological Series 20.

MINERAL RESOURCES OF MICHIGAN

WITH

STATISTICAL TABLES OF PRODUCTION AND VALUE OF MINERAL PRODUCTS

FOR

1916 AND PRIOR YEARS.

PREPARED UNDER THE DIRECTION OF

R. C. ALLEN

DIRECTOR, MICHIGAN GEOLOGICAL AND BIOLOGICAL SURVEY



PUBLISHED AS A PART OF THE ANNUAL REPORT OF THE BOARD OF GEOLOGICAL AND BIOLOGICAL SURVEY FOR 1916.



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LETTER OF TRANSMITTAL.

To the Honorable, the Board of Geological and Biological Survey of the State of Michigan:

Gov. Albert E. Sleeper. Hon. Thomas W. Nadal. Hon. Fred L. Keeler.

Gentlemen:—Under authority of act number seven, Public Acts of Michigan, Session of 1911, I have the honor to present herewith Publication 24, Geological Series 20, the sixth of a series of annual statements of the production and value of the mineral products of Michigan.

Very respectfully, R. C. ALLEN, Director.

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PART I. METALLIC MINERALS.

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THE MICHIGAN COPPER INDUSTRY IN 1916.

WALTER E. HOPPER.

MICHIGAN COPPER INDUSTRY IN 1916.

GENERAL REVIEW.

Michigan copper mines made a record production for the district during 1916. According to the U.S. Geological Survey, the total production of copper in Michigan in 1916 was 273,692,525 pounds. valued at \$67,328,361, and that of silver was 716,640 fine ounces, valued at \$471,549, a combined value of \$67,799,910. This is an increase of \$21,078,251, or 45 per cent, over the value of the output in 1915.

The average price of copper per pound for 1916 was \$0.246, compared with \$0.175 in 1915. The average price of silver for 1916 was \$0.658 per fine ounce; for 1915 it was \$0.507. The average value per ton of ore treated was \$5.34, compared with \$3.76 in 1915.

The smelter production, or the output of refined copper, in 1916 was 269,794,531 pounds, which represents an increase of 30,838,121 pounds over the smelter production for 1915.

In 1916 the amount of ore milled was 12,364,114 short tons, which vielded 420.551.291 pounds of concentrates and 268.279.876 pounds of copper. In 1915 the amount milled was 12,334,700 short tons, which yielded 400,178,132 pounds of concentrate and 265,283,378 pounds of copper. The average recovery of refined copper per ton of ore milled in 1916 was 21.7 pounds, compared with 21.5 pounds in 1915.

The year 1916 was one of unusual profits for the Michigan copper companies. A total of \$28,840,348.59 was paid in dividends by 15 companies. This amount compares with \$15,189,653 paid by 10 companies in 1915. Practically all the producing mines made an increased production, and with the high price received for copper sold, incomes from mining operations were exceptionally large. A number of the developing companies were able to increase operations, and two or three of the companies paid off all debts and ended the vear with a balance of assets.

Production was forced to the maximum, and 1916 shows the largest production in the history of the district. Severe winter storms in the early part of the year, and consequent transportation trouble, affected the year's production, especially at the Ahmeek, Allouez, Centennial, LaSalle, Osceola, Mohawk and Wolverine. The principal factor which affected adversely the year's production at all mines was the general scarcity of labor throughout the district. This condition was somewhat improved during the latter part of the year.

Wages during 1916 were the highest in the history of the disdistrict. At the Calumet & Hecla and subsidiary companies the 10 per cent premium for the first six months of the year, announced on December 31, 1915, was continued throughout 1916, together with an additional payment of 25 cents per day for each day worked from July 1 to December 31, if the person was in the employ of the company on the latter date. On December 13 notices were posted announcing that the 10 per cent premium would be continued until July 1, 1917, and that from January 1 to July 1, 1917 a 50 cent bonus for each day worked would be paid employees on regular pay days.

At the Quincy wages were advanced seven and one-half per cent March 1, making a total of 15 per cent above normal, and from July 1 an additional bonus of 25 cents per day was given the men. This bonus was advanced to 50 cents per day January 1, 1917. All the companies found it necessary to increase wages from 10 to 20 per cent, and at practically all mines a bonus of 50 cents a shift will be paid beginning January 1, 1917.

Curtailed operations, due to shortage of labor and storms, the advanced cost in materials and supplies, and the increased wages in all departments increased the costs over the year 1915. Extraordinary advance in ocean freight rates and marine and war risk insurance during 1916 also increased the total cost considerably in a few cases.

The most important metallurgical development during the year was the successful inauguration of the ammonia leaching process at the Calumet & Hecla mill. This process was developed from the bottle stage in the laboratory to the present 2,000 ton plant in four years' time, entirely by C. & H. engineers. The present plant has been a commercial and metallurgical success from the beginning.

In connection with the leaching of sands, experiments were conducted by the Calumet & Hecla and by the Michigan College of Mines on the flotation of copper in the slimes, with encouraging results. Minerals Separation machines of 50-ton capacity have been installed at the Calumet & Hecla and White Pine mills.

At the close of the year production was limited only by stamping facilities. Every mill in the district except the Adventure was operating and almost all at full capacity.

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At the White Pine Extension, a new company organized in the summer of 1915, the shaft was sunk to a depth of 242 feet, and drifts and crosscuts were driven to explore the copper-bearing Nonesuch beds. A 100-ton experimental mill will probably be built in the summer of 1917.

Southwest of the White Pine Extension, the Porcupine Exploration Company, organized early in the year, carried on a diamond drill exploration along the extension of the Nonesuch formation to the southwest. About 16 holes were drilled, and although some good values were found, the company unfortunately did not consider the showing sufficient to warrant the continuation of the exploration.

Onondaga continued diamond drilling until the summer of 1916, when work was discontinued to await other developments in that section of the district.

In May, 1915, the Algonac Mineral Development Company began a diamond drill exploration of lands between the White Pine Extension and the Nonesuch. A total of 52 drill holes was put down to explore the Nonesuch formation. The results of this work were very satisfactory, and work was discontinued in July, 1916.

In June, 1916, the Cass Copper Company was organized by a group of Copper Country men and purchased 1,980 acres of land in the vicinity of the old Norwich mine. The company holds under option 2,680 additional acres. Diamond drilling was started, and results to date are sufficiently encouraging to warrant the continuation of the exploration.

In the summer of 1916 Mr. R. F. Looney, of Houghton, issued a report on the old Carp Lake mine and offered at private subscription at \$3.00 per share a limited number of pre-organization syndicate shares. The property consists of 1,610 acres on Lake Superior about 22 miles west of Ontonagon. The mine is one of the oldest in the Michigan district, and former operations consisted of the exploration of a copper-bearing sandstone. During 1916 the mine was unwatered and some exploration work done.

About the first of November work of pumping out the old Flint Steel mine was started. One of the old shafts will be used to thoroughly explore the Butler lode. The property lies between the Mass and the Michigan mines.

In the spring of the year the Tremont & Devon Mining Company began preparations to clean out the old adits and pits on its property, which adjoins the Victoria to the west. Diamond drill exploration was started to explore the Devon and Forest lodes.

About the middle of October it was reported that supplies were being shipped into Ontonagon county, preparatory to undertaking exploration work at the old Waukulla property. A few weeks later it was announced that W. J. Landon of Winona, Minnesota, owner of the Waukulla property, was planning a thorough geological examination and exploration, based on explorations already conducted. The Waukulla property consists of 480 acres northeast of Lake Gogebic in sections 19 and 20, 49-42, in Ontonagon county. Some exploration was done in the latter seventies.

Another extensive exploration project in Ontonagon county was started the latter part of October, 1916. The E. J. Longyear Company began diamond drilling in the Iron River Silver district north of the White Pine. The work was undertaken for E. F. Anderson of Wausau, Wisconsin, and associates, who hold options on several thousand acres of land in townships 51-41 and 51-42. These lands were systematically drilled to determine whether the sandstone and shale contain copper or silver in sufficient quantity to mine at a profit. Through the courtesy of E. J. Longyear Company we are able to print the following report on the results of these explorations.

RESULTS OF DRILLING IN THE NONESUCH FORMATION BETWEEN THE WHITE PINE MINE AND LAKE SUPERIOR.

BY CLYDE S. LONGYEAR.

Introduction.

This summary covers the exploration work done by E. J. Longyear Company during the winter of 1916-17 in Township 51, ranges 41 and 42, on the Nonesuch Formation between the White Pine Mine and Lake Superior, about 15 miles west of Ontonagon, Michigan.

Drilling was started in the middle of November, 1916, since when 17 holes have been drilled, varying in depth from 38 to 592 feet. All these holes were vertical holes, and all were drilled in the Nonesuch Formation, with the exception of two which encountered the red sandstone foot-wall.

The Nonesuch Formation.

The formations are relatively flat in this district, the dip averaging from 12 to 15° to the East. The Nonesuch Formation belongs to the Upper Keweenawan series, and is overlain by the Freda sandstone, a fine-grained, reddish sandstone. The upper 200 to 300 feet of the Nonesuch consists of banded brown and grey shales, grading occasionally into thin beds of brown or grey grit. Below this member is

the upper grit, a coarse-grained grey grit, from 40 to 50 feet in thickness. Underlying this upper grit is 50 to 200 feet of grey shales, mostly very fine-grained. This is underlain by 15 to 30 feet of calcareous banded shale which is fairly coarse and is almost a grit in some places. This banded shale is very easily recognized and serves as a "marker," showing that the mineralized lodes are within 40 to 50 feet.

Below this "marker" is a grey grit known as the Lower Grit, about 20 feet thick, and very similar in appearance to the Upper Grit. The No. 1 shale lies immediately below this, from 5 to 14 feet thick. The mineralization occurs within the bottom 5 or 6 feet of this shale, and extends for a distance of one or two inches into the No. 1 sandstone, or first lode. This sandstone has averaged about three and one-half feet, and has varied in thickness from 1 to 7 feet. The parting shale, immediately below, is from 2 to 11 feet thick, averaging a little less than 8 feet. Below this is the No. 2 sandstone, or second lode, about 3 to 4 feet in thickness. This is underlain by a red sandstone and conglomerate—the foot-wall. At the White Pine Mine and the White Pine Extension, a third lode about 2 to 4 feet thick of grey sandstone and copper has been struck in some of the holes at a depth of from 50 to 100 feet below the second lode. Two attempts were made to strike this lode on these lands, but were not successful.

Mineralization and Faulting.

The mineralization here is confined to the No. 1 shale, and the No. 2, or parting, shale. This, in the main, is the case also at the White Pine Extension Mine, but at the White Pine Mine the main values are found in the No. 1 and No. 2 sandstone. Calcocite was found in these two sandstones in some of the holes drilled here, but no native copper. Some of the holes encountered native silver, but in small quantities. Silver occurred in small amounts in the upper portions of the Nonesuch in the brown shale. The copper for the most part has been fine-grained, appearing between bedding planes of the black shale, and following the small cracks and fissures across the bedding. In some places the copper is in thin flakes from ½ to ¼ of an inch across the face. The highest values, however, have come from the finely disseminated copper, rather than the flaky variety.

While there may be some question as to the original source and the manner of deposition of the Nonesuch copper, the drilling here has shown the principal mineralized areas to be in the immediate vicinity of the three northeast and southwest faults.

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DETAILS OF OPERATIONS OF THE MINING COMPANIES IN 1916.*

Adventure Consolidated Copper Company.

Preliminary work towards reopening the mine was started in May. All surface plants including the No. 3 rockhouse and No. 3 hoist, were overhauled and put in shape for operation.

No. 3 shaft was found to be filled with water nearly to the surface, and the old timbering in the shaft was so badly decayed that the shaft was partly closed by caving ground from surface to the third level, where it enters solid rock. Unwatering was accomplished as far as the third level by means of a pump and air lift. Below this level the water is being removed by bailing. It was necessary to retimber the shaft entirely down to the third level.

As each level was reached, the drifts were cleaned up and the tracks and air pipes installed as far as the drifts were found to be open. Closed drifts are being cleaned out as rapidly as possible.

Mining operations were started the latter part of November, and shipments of ore to the Winona mill were begun about the middle of December. Production was gradually increased up to the end of the year and by May 1, 1917 should amount to about 300 tons per day.

The lodes which will be developed and mined at the Adventure are the Butler, North Butler, Knowlton and Evergreen. The lodes, where opened, show on the whole a satisfactory copper content.

Ahmeek Mining Company.

Ahmeek made a record production in 1916. All costs were considerably higher than they have been for the past three years, and the yield of refined copper per ton of ore stamped was the lowest of the past nine years.

All four shafts were in operation during the year. At No. 1 shaft all openings and stopes showed ground of average quality, except the workings on the 8th, 10th, 14th and 16th levels south, where the copper occurs in small bunches.

At the No. 2 shaft all drifts and stopes showed copper contents fully up to the average of the mine. In the higher levels the copper is uniformly distributed throughout the lode but from the 16th level down the copper particles, although heavier, are not so uniformly distributed.

The mass copper fissure vein north of No. 2 shaft produced during the year 1,221,845 pounds of copper. All openings on the fissure de-

^{*}For details of production, costs, dividends, assessments, assets and liabilities see statistical tables.

veloped good values and the vein has a promising appearance. On the 10th level, at a point 950 feet west of the Kearsarge lode, the drift intersected a small crossing which seems to have thrown the mass fissure vein out of place, or to have cut it off entirely. The drift was swung to a direction at right angles to the general strike and continued as a crosscut to a point 1,352 feet west of the Kearsarge lode, where the Kearsarge conglomerate was intersected. This crosscut was extended through the conglomerate lode, which is 36 feet wide at this point and carries a small amount of copper in streaks. A drift was driven near the foot side of the lode 127 feet north and 82 feet south but did not develop ground of commercial value. In the south drift, 55 feet from the crosscut, a fissure was encountered which extended 26 feet into the hanging and 60 feet into the foot, and from which 12 tons of mass copper was produced.

All openings at No. 3 shaft showed ground of average quality for that end of the mine, but the stoping has proved that the copper occurs in bunches. The "Fulton fissure vein" crosses No. 3 shaft just below the 17th level. On the 15th level south this vein was followed 95 feet to the east and 136 feet to the west. A number of fair sized masses of copper were obtained in the fissure; work at this point has been discontinued.

At the No. 4 shaft all openings for the year showed ground of average quality for that end of the mine. During 1917 a vigorous campaign of opening will be conducted.

At the stamp-mill No. 7 stamp went into commission July 1 and No. 8 will be ready in February, 1917. Some La Salle ore was stamped when sufficient Ahmeek ore was not available to keep stamps to full capacity.

For premiums and bonuses see Calumet & Hecla Mining Co.

Algomah Mining Company.

The operations of the Algomah during 1916 consisted of sinking the shaft 80 feet to a total depth of 558 feet. The cost of sinking was \$47.59 per foot.

Difficulty in obtaining delivery of a new boiler and very unsatisfactory labor conditions were responsible for the small amount of development work done.

Shaft sinking will be resumed as soon as labor conditions permit.

Algonac Mineral Development Company.

This company carried on diamond drill exploration work on lands between the White Pine Extension and the Nonesuch. The work was begun in May, 1915 and discontinued in July, 1916. See map of Ontonagon county.

A total of 52 drill holes was put down along the strike to explore the Nonesuch formation which is mineralized to the west at the White Pine Extension and to the east at the Nonesuch. The line of holes drilled extends from the S. W. ¼ of the N. W. ¼ of section 8 in a general northeasterly direction through the S. E. ¼ of the S. E. ¼ of section 5 to the center of the east half of section 4. Another line of holes extends from the N. W. corner of section 9 east along the north lines of sections 9, 10 and 11.

The results of the drilling indicate a fold in the formation and a fault running through about the west half of section 10.

The beds were found to be fairly well mineralized, and several cores were exceedingly rich in native copper.

Allouez Mining Company.

Allouez's production for 1916 showed an increase of 175,831 pounds over that of 1915, the previous record production of the company. Costs were higher than in 1915 but lower than costs in the four years preceding 1915.

Copper returns from the stopes tributary to No. 1 shaft were somewhat below average, this being especially true as stoping operations on the north side gained toward the shaft.

At the No. 2 shaft stoping operations yielded better than average copper returns, with especially good ground stoped toward the extreme north on the 14th to 17th levels inclusive. The mine to the north of No. 2 shaft will be equipped with electric locomotives on a 125-volt trolley system.

For premiums and bonuses see Calumet & Hecla Mining Co.

Baltic Mining Company.

Baltic's operations during 1916 showed an increase in production over that of 1915. The yield of copper per ton of ore stamped was 33.64 pounds.

No. 2 shaft was the chief producer, and the ground opened during the year was fair. At the bottom of shafts Nos. 3 and 4 developments have shown some improvement. The west lode was worked throughout the year from all the shafts, although almost all the production from this lode came from Nos. 4 and 5 shafts.

Equipment will be set up in the addition to the mill building in the early part of 1917, and when this is finished, complete regrinding of all coarse tailings will be possible.

Calumet & Hecla Mining Company.

During the year 1916 the C. & H. produced 76,762,240 pounds of refined copper, of which amount 71,349,591 pounds was produced by the mine, and 5,412,649 pounds was recovered by the reclamation plant at Torch Lake. The total cost per pound of copper produced from the mine was 11.63 cents, and the price received for copper sold varied from $22\frac{1}{2}$ cents to $35\frac{1}{2}$ cents per pound.

On the conglomerate lode the work of removing shaft pillars and cleaning up arches and the backs of old stopes was continued throughout the year, and about 78 drills were employed in this work. A total of 476,310 tons was secured from these operations.

Openings on the Osceola lode continued to show about the same grade of ore. The production from foot-wall stopes was about 33½ per cent of the total production from this branch. Shaft openings are far in advance of drifts.

No work was done on the Kearsarge lode during 1916. No work was done at the Manitou-Frontenac and St. Louis branches during the year.

At the stamp-mills both the No. 1 and the No. 2 regrinding plants operated satisfactorily throughout the year. The remodeling of No. 1 plant should be finished during 1917. The comparative results for 1916 for the two plants on mill tailings are as follows:

	No. 1	No. 2	Total
Tons coarse tailing crushed	364,581	182,705	547,286
Pounds per ton in material treated	13.98	13.98	13.98
Pounds copper saved per ton	3.79	4.98	4.18
Pounds copper produced	1,380,344	909,453	2,289,797
Cost per pound, excluding smelting and			
selling	- 6.32c	4.30c	5.51c

The leaching plant was started on a limited scale in July, but owing to slow deliveries of material, was only half in commission at the end of the year. The cost, exclusive of smelting and selling expense, was under six cents per pound.

The whole plant of 2,000 tons daily capacity will be in operation before the spring of 1917 and will be able to handle only tailings from No. 2 regrinding plant. Results thus far have been so satisfactory that an addition of 2,000 tons capacity will be built to take care of the tailings from the stamp-mill.

The reclamation plant ran continuously throughout the year. The results of this plant, including leaching are as follows:

•	Year 1916	Since starting
Tons tailings treated	545.727	727,459
Pounds per ton in material treated	21.06	21.24
Pounds copper saved per ton		
Pounds copper produced		
Cost per pound, excluding smelting and selling	4.58c	4.39c

The new furnace at the smelter went into commission November 1. On December 23, 1916 the Calumet & Hecla sold its 11,207 shares of Seneca Mining Company for \$60 a share, receiving \$672,420. In making this sale, it was stipulated that the other shareholders should receive an offer of \$60 a share for their shares, provided these were presented within a reasonable time. The Calumet & Hecla, therefore, has no further interest in the Seneca Mining Company.

On July 15, 1916 the fiftieth anniversary of the opening of the mine was celebrated, by a general holiday. Long service medals were given to 1,371 employees.

The ten per cent premium for the first six months of the year, announced December 31, 1915, was continued throughout 1916, together with an additional payment of 25 cents per day for each day worked from July 1 to December 31, if the person was in the employ of the company on the latter date; this payment to be made on the first pay day in January, 1917. On December 13 notices were posted announcing that the ten per cent premium would be continued until July 1, 1917, and that from January 1 to July 1, 1917, a 50 cent bonus for each day worked would be paid employees on regular pay days.

The above statement of premiums and bonuses also applies to the following Calumet & Hecla subsidiaries: Ahmeek, Allouez, Centennial, Isle Royale, La Salle, Osceola, Superior and White Pine.

Carp Lake Mine.

In the summer of 1916 interest was revived in the old Carp Lake mine, located about 22 miles west of Ontonagon near Lake Superior. The property consists of 1,610 acres and was formerly worked in 1863.

About the middle of June, 1916, Mr. R. F. Looney, of Houghton, who holds the controlling interest in the property, issued a report on the mine by Mr. Jerry Rourke, of Hancock, and offered at private subscription at \$3.00 per share a limited number of pre-organization syndicate shares.

According to the report of Mr. Rourke, the ground leaving Lake Superior rises gradually for a half mile or more, where it becomes steeper and reaches the backbone of the Porcupine Mountains at an elevation of 1.100 feet above the lake and at a distance of one mile from the shore line. To within 100 feet of the top of the mountain, the formation is sandstone, which is capped by a flow of trap rock. The upper 30 feet of sandstone just under the trap rock is impregnated with native copper, forming the vein, which on account of the physical features, may be easily traced throughout the property. The sandstone, trap and the vein, which follows the stratification of the sandstone, all strike east and west and dip north toward and under Lake Superior. All of the 30 feet of sandstone is not mineralized, the copper occurring principally in the upper six feet and the lower ten feet, with 15 feet or so of barren sandstone between. The copper occurs in lenses up to several inches in thickness and as sheets along the bedding planes. mineralization is uniform for a distance of a mile along the vein, as exposed in the old workings and in a number of cuts and shallow shafts along the outcrop.

Exploration work was carried on at the property during the summer months. Three old shafts were unwatered and cleaned out, and the old workings examined. It is reported that all shafts opened show the upper six foot strip of rich copper and that a crosscut in No. 9 shaft determined the lower mineralized strip to be as rich as where opened on the face of the cliff, at which point Mr. Rourke states the amount of copper to be remarkable.

Cass Copper Company.

The Cass Copper Company was organized in June, 1916 under the laws of Michigan, with a capital of 150,000 shares, par value \$25. The men interested in the syndicate are well known mining and business men of the Copper Country and associates from Chicago, Minneapolis and southern Michigan.

The company has purchased 1,980 acres of land in Ontonagon county in the vicinity of the old Norwich mine. (See map of Ontonagon county). Besides the 1,980 acres the company holds under option about 2,600 acres lying to the east and north of the Norwich.

A geological survey of the property was made by A. H. Meuche, and diamond drilling was started to explore the Forest lode. Five holes have been drilled in section 6, two holes in the N. W. ¼ of section 12 and one hole in the S. W. ¼ of section 1.

Although no copper of commercial value has been found to date, the results of the work are very encouraging and the exploration will be continued.

Centennial Copper Mining Company.

Severe winter storms in the early part of the year and consequent transportation trouble, together with the general scarcity of labor affected Centennial's production during 1916. The total production, however, showed an increase over that of 1915.

Openings to the north of No. 2 shaft disclosed some promising stretches of ground. Stopes for the year yielded average copper returns.

The Centennial has granted the Wolverine a license to mine a triangular piece of ground about one acre in area, in the N. E. ¼ of the N. E. ¼ of section 12, Town 56, Range 33 in exchange for similar rights on an equal amount of land in the N. W. ¼ of the N. W. ¼ of section 7, Town 56, Range 32.

For premiums and bonuses see Calumet & Hecla Mining Company.

Champion Copper Company.

Champion made another record production during 1916. At a total cost per pound of 7.80 cents and a yield of 35.87 pounds of refined copper per ton of ore stamped, the mine produced 33,601,136 pounds of refined copper. Net profits were \$5,870,606.26.

Openings made during the year developed good ground. The filling of old stopes is about completed, and less sand will probably be required for fill in the future. Towards the end of the year shaft sinking was resumed, no work of this kind having been done for nearly three years. The mill is now equipped for complete regrinding.

Cherokee Copper Company.

Exploration work was continued at the Cherokee with very encouraging results.

In April a site for the shaft was cleared, foundations laid, machinery installed and in July shaft sinking was started.

Cherokee is exploring an uncorrelated, epidote amygdaloid, from 30 to 45 feet in width, striking in general N. 45° E. and dipping about 62°. The amygdaloid has been opened on surface for about 1,200 feet along the strike, and good mineralization has been found in all surface openings.

At the end of the year the shaft was down about 250 feet. At a depth of 110 feet drifts were driven northeast and southwest in order to determine the strike and character of the foot-wall. At the end of the east drift a crosscut was made through the lode and into the hanging-wall the lode showing a width of 26 feet. The open-

ings at the 110 foot level total about 120 feet. At a depth of 220 feet No. 2 plat was cut, and drifting is now under way.

The shaft throughout its total depth of 250 feet, with the exception of only 30 feet, has shown persistent mineralization of an encouraging character. The 30 feet showed slight mineralization compared with the other openings.

Copper is found in heavy form in a very irregular banded structure, the banding conforming more or less to the general strike of the lode and in the upper part of the shaft shows a decided tendency to follow rather closely the foot-wall. This, however, is becoming less pronounced with depth, and at the 200 foot level and bottom of shaft heavy copper has been found 12 feet from the foot-wall. Besides the heavy banded form of copper, shot copper and very fine granular particles appear at irregular intervals in the lode.

An assessment will probably be called in the spring, and operations during 1917 will be watched with interest.

Contact Copper Company.

Operations of the Contact during 1916 were restricted to a continuation of the diamond drill exploration of the beds crossing the southeastern portion of section 11, 52-36. The object of the work was the further investigation of the No. 8 Wyandot amygdaloid lode.

The No. 8 amygdaloid was cut in both of the holes drilled and was found to be generally soft and carrying a very small amount of exceedingly fine copper. The dip of the beds was found to be about 66°, which agrees with the dip of the formations farther west on the property at the horizon of the Winona lode.

The four holes drilled in this part of the property have disclosed a formation of about 35 feet average thickness, showing a uniformly favorable character of rock with a small degree of mineralization. Supt. G. S. Goodale considers the results encouraging and warranting further exploration of the No. 8 amygdaloid.

In order to protect the company's cash resources, further work on the property was suspended June 29, pending results at the Wyandot to the south. Diamond drill investigation of the same horizon is also being made by the Copper Range on lands to the north. The directors thought it wise to await further developments at both these points before resuming active operations at Contact.

Copper Range Company.

Operations of the Copper Range during 1916 showed a net income of \$6,078,189.65. This is equivalent to net earnings of \$15.40 per share. \$10 per share was paid in dividends, and the balance added to working capital.

The total production of the Copper Range mines, Baltic, Trimountain and one-half of Champion, was 37,946,930 pounds, an increase over the previous year of 911,288 pounds. The average yield of copper per ton of ore stamped was 33.07 pounds. Each of the three mines showed an increase in output for the year.

Considerable development work was done, and new stoping ground was developed equal in tonnage to that extracted during the year. The Copper Range secured an option from the St. Mary's Mineral Land Company on about 3,500 acres of land south of the Copper Range mines. A preliminary exploration is now being made of this land by diamond drilling.

· Copper Range purchased from the South Range Mining Company for \$50,000 about 5,000 acres of scattered lands in Houghton and Ontonagon counties.

The Trimountain Mining Company will probably be dissolved in 1917.

Flint Steel.

Work of pumping out the old Flint Steel mine for the purpose of examination of the workings was started November 3d. This work was completed December 16th. Mr. Samuel Brady of the Michigan, who was in charge of the work, states that the work thus far has resulted in no activity at the property, though it is hoped that it may ultimately do so.

The property consists of the east $\frac{1}{2}$ of the N. E. $\frac{1}{4}$ and the S. E. $\frac{1}{4}$ of section 11 and all of section 12, between the Michigan and the Mass.

Nipissing has taken an option on the property, and the unwatering was for the purpose of a thorough exploration. Flint Steel was last worked in 1875 on a fissure vein.

Franklin Mining Company.

Franklin had a very successful year in 1916. Production was considerably increased, and new development work opened up very good ground. The future of the Franklin is very promising. At the end of the year all notes payable, amounting to \$155,000 had

been paid from earnings, and the company now has no indebtedness of any kind outside of current expenses.

Drifts in the Allouez conglomerate tributary to No. 1 shaft were extended on levels 21 and 26 to 36 inclusive, and stoping was begun in this newly developed section of the mine. The ground developed to the north is below average grade with some well mineralized areas of small extent.

To the south nine drifts were carried to the dividing line between No. 1 and No. 2 shafts. These drifts developed average stoping ground throughout practically their entire lengths, with the best values showing in the ends towards No. 2 shaft. Two other drifts, the 27th and 32nd, were extended beyond the downward extension of the center line of No. 2 shaft to test the ground through which this shaft is to be sunk. These drifts disclosed a greater width of lode, carrying more copper per ton, than is to be seen in the section of the mine now being worked.

Early in the spring work was started to reopen No. 2 conglomerate shaft which had caved to surface. The work of cleaning out and retimbering this shaft is being pushed as rapidly as possible, as it is very desirable to resume sinking in order to develop and mine the good ground opened by the south drifts from No. 1 shaft.

The long crosscut on the 32nd level was driven through the Kear-sarge lode and stopped on the foot-wall side of the Wolverine sand-stone, 4,542 feet from the Pewabic amygdaloid. Copper in sufficient quantity to warrant further exploration was found on the foot-wall side of the Kearsarge amygdaloid, but owing to shortage of men, no drifting was done.

It has been the custom at the Franklin, because of a very soft hanging-wall, to leave the uppor portion of the lode, amounting to one-third to one-half of its width, as a beam to support the hanging of trap. In the latter part of the year a rope haulage was installed on the 29th level south, and a system of stoping was begun with a view of removing practically the entire width of lode including the floor pillar of the level above and allowing the trap hanging to cave behind the men. Similar systems were installed on two other levels, and the results have been exceedingly favorable. Others are being put in as rapidly as possible. This new system makes possible a recovery of a greater tonnage from a given area of lode, a reduction in the cost of stoping, an increased production and a marked decrease in tramming cost per ton.

Every effort was made to increase production, and at the end of the year the ore sent to the mill showed an increase in tonnage of more than 40 per cent over the average for the first six months. Three of the four units at the mill are now stamping Franklin ore, and when mining begins in No. 2 shaft, the fourth, which is now doing custom work, will also be supplied with ore.

Hancock Consolidated Mining Company.

Although operations at the Hancock were carried on under a great many difficulties, the results for the year were fairly satisfactory. Practically all dead work in the nature of driving long crosscuts and opening up work for chutes between levels has been completed. The mine at the close of the year was in far better physical condition than at any time in the past, and production should be increased 100 per cent in 1917.

Development work in the lower levels exposed average ground. The copper is better distributed than in the upper workings, and considerable mass copper is being encountered. Crosscuts were driven to the West branch, which is 115 feet west of the main lode, at two of the lower levels. The average width of this lode is about four feet. It is bunchy but carries good grade ore and considerable mass copper.

The development work was confined to blocking out ground for mining in the lower workings tributary to No. 2 shaft and to extending levels south from Quincy No. 7 shaft into Hancock territory from the 66th to 71st levels. The ground mined south of No. 7 shaft was well mineralized.

Electric haulage is being installed on the lower levels of No. 2 and No. 7 shafts and when completed will make possible the handling of a greater tonnage at a far lower cost.

Houghton Copper Company.

Houghton Copper produced 204,274 pounds of refined copper during 1916, at a yield per ton of ore stamped of 10.55 pounds.

Stoping was carried on both north and south of the main shaft on the 6th level, where the shaft is now bottomed. At the 450 foot level a crosscut was driven through the Superior lode which showed a width of 28 feet. Drifting was done both north and south, and, while the lode showed some copper, it was not encouraging.

The winze was sunk 113 feet below the 1,020 foot level, and a crosscut was driven through the Superior lode which showed a width of 40 feet with good ore on both foot and hanging sides. Drifts to north and south on the Superior lode at this level opened fair ground. The lode is now being cut out on the north side of the

winze and hoisted as ore. President Paine states that the main lode on the 12th level looked to be as good as, or better than any other place in the mine, but not good enough to warrant the sinking of the main shaft from the 6th to the 12th level.

The crosscut from the winze was extended from the Superior lode to the west and driven through the West lode, which showed a width of 15 feet. The distance from the hanging of the Superior lode to the foot of the West lode is 123 feet. Drifts to north and south on the West lode encountered some nice heavy bunches of copper, but only a very small proportion of the ground opened showed any copper.

Indiana Mining Company.

Search for the body of felsite from which the No. 2 drill core was obtained was continued at the Indiana during 1916. Crosscuts to the east and drifts north and south on the 1,150 and 1,400 foot levels were made in an endeavor to locate this much desired deposit.

Felsite was found on both levels, and the contact between it and the trap was followed for several hundred feet in different directions. Copper was found at a number of places in the felsite near the contact, but not in commercial quantities. No. 2 drill hole was not found, but No. 9 hole was cut by one of the openings at the 1,400 foot level, at about 100 feet northeast of its theoretical position.

Concerning this extended exploration work in search of the rich deposit, General Manager Edwards states as follows: "All the exploration work done at the 600, 1,150 and 1,400 foot levels, taken in connection with the large amount of diamond drilling in addition to No. 2 hole, leads to the conclusion that the deposit from which No. 2 drill obtained the rich core cannot be of very great size or have any regular trend, otherwise it would have been encountered at some other point in the work. This cannot be considered as proved as yet, and it is not the intention to convey the idea that all hope of locating a valuable deposit on this part of the property has been abandoned, but, after serious consideration, the directors decided that the prospects of developing a mine within a reasonable time were brighter in the horizon of the South Lake amygdaloid lodes."

Late in the year No. 2 shaft was started in the S. W. $\frac{1}{4}$ of section 21, and by the end of the year had reached a depth of 124 feet. The shaft will be sunk on the dip to 300 feet, at which depth the

group of South Lake lodes will be explored by crosscutting and drifting.

Isle Royale Copper Company.

Isle Royale made a profit of \$1,396,655.01 in 1916. Three dividends, amounting to \$750,000, were declared during the year. A notable increase in production was made, and ground developed during the year is good.

The No. 1 shaft was unwatered and timbered to the bottom, 79 feet below the 16th level. All openings from this shaft, with the exception of 70 feet of crosscutting, were on the West lode, and about 38 per cent developed ground of apparent commercial value. About eight per cent of the total tonnage shipped to the mill came from this end of the mine.

Sinking was carried on at No. 2 shaft. The inclination of this shaft is being flattened in order to reach the West lode, in which future sinking will be done. About 65 per cent of the openings from this shaft to the south in the Isle Royale lode disclosed ground of average copper content. In the drifts in the West lode north of the shaft about one-half of the ground opened contained copper.

At the No. 4 shaft about 75 per cent of all ground opened shows copper values fully up to the average of the mine. On the 6th level north at a point 200 feet from the shaft, a crosscut has been started into the foot to explore an amygdaloid which lies about 350 feet east of the Isle Royale lode.

At the No. 5 shaft about 73 per cent of the ground opened shows copper.

At the No. 6 shaft good values are exposed at the bottom of the shaft, which is now 58 feet below the 17th level in the lode. About two-thirds of the ground opened during the year shows copper.

Sinking was carried on at No. 7 shaft. At the end of the year the bottom was in the lode 59 feet below the 7th level, where good copper values are exposed. Drifts tributary to this shaft developed fair ground.

At the various shafts considerable construction work was done. Several improvements were made at the mill, which ran with great efficiency all the year.

For premiums and bonuses see Calumet & Hecla Mining Company.

Keweenaw Copper Company.

All work during 1916 was conducted on the property of the Phoenix Consolidated Copper Company.

Sinking of No. 1 shaft was continued, and the total depth of shaft is 1,616 feet. Drifting during the year was in general towards the foot-wall side of the Ashbed lode. A total of 4,899 feet of drifting was done to the east and to the west, and practically all openings developed fair to good copper ground.

The "Old Phoenix" fissure was explored from a point where it was cut on the 7th level east by a crosscut northward to the hanging wall of the Ashbed lode. No copper was found in this fissure except where it cuts the lode near the foot-wall, at which point good values are exposed. This fissure will be explored to the south as soon as more men are available.

The Ashbed lode was explored by diamond drills on five different levels. A total of 32 holes was drilled, and the results show that where copper was not found in the drifts, the drill cores generally show copper either in the hanging or foot-wall.

In the latter part of the year preparations were made to commence stoping and milling. A rockhouse and railroad trestle were constructed, and track laid, connecting the mine with the stampmill. The mill was overhauled, and stamping was commenced on October 13th.

Four Overstrom and three Wilfley tables constitute the concentrating equipment of the mill. It was found that the Overstrom tables did not make a satisfactory recovery, and they will be replaced by four Wilfley tables. The total copper content per ton of ore stamped was 15.98 pounds, but there was a mill loss in copper per ton stamped of 6.02 pounds. As soon as possible arrangements will be made with the Minerals Separation North American Corporation to begin tests with its process for the further saving of copper values in the finer grades of materials treated in the mill.

Lake Copper Company.

Operations at the Lake during the year ending April 30, 1917, resulted in a total excess of receipts over expenditures of \$108, 194.94. The production of refined copper for the 12 months ending April 30, 1917 was less than that for the nine months ending April 30, 1916. The recovery of refined copper per ton of ore stamped dropped from 26.42 to 21.14 pounds.

Considerable attention was devoted to the Knowlton and Butler lodes in the north portion of the property. The old Knowlton shaft was used to explore these lodes and the exploration gave encouraging results. Production will begin from stopes on the Knowlton lode in the summer of 1917. At the same time more extensive developments on the Butler lode will be pushed.

At the Lake shaft the work during the fiscal year consisted chiefly of opening and stoping the levels already developed. Considerable stoping ground was opened up in the upper levels.

New work was done on the seventh level south, about 200 feet south of any stopes in that portion of the mine. This work showed fairly good ground. On the 11th level, the lowest level of the mine, the east lode was drifted on for about 400 feet. The lode showed fairly good mineralization, but it was so narrow that work on it was stopped.

The Butler-Knowlton series of veins on the north side of the property was explored by means of the Knowlton shaft, which was down 600 feet. The shaft was unwatered, and hoist and compressor installed. A crosscut was driven from the Knowlton lode 550 feet to the Butler lode on the sixth level east. This crosscut was continued 100 feet further to the Ogima lode where 30 feet of drifting was done without promising results.

Drifts were driven east and west from the crosscut on the Butler lode and they have shown good results. The lode is very well mineralized and averages about 15 feet in width. The Knowlton lode is being worked on the third, fourth and sixth levels, and at all of these points is carrying good values.

Lake Milling, Smelting and Refining Company.

At the No. 1 mill, Point Mills, a concrete reservoir and a steel tower were built to afford water storage for protection against fire. These are fed by an electric pump located on a small creek east of the mill.

At the No. 2 mill, Hubbell, owing to the general shortage of labor and to slow deliveries of material, work progressed slowly on the two new stamp units. It will probably be early summer, 1917, before either of the units will be in operation.

La Salle Copper Company.

Besides the general scarcity of labor and transportation trouble, which affected production, operations at La Salle were also retarded by insufficient stamping facilities. The Franklin mill continued to stamp La Salle ore but in amounts gradually decreasing, and since October 1 the Ahmeek mill has been handling a portion of La Salle's product.

At the No. 1 shaft mining operations consisted of stoping on four levels and drifting on one other level. The stopes in general were rather lean, with patches of fair ground occurring irregularly. The water in this shaft was lowered from the 15th to the 17th level.

At the No. 2 shaft sinking was resumed and carried below the 20th level. Where the lode was opened near the hanging, fair copper contents were found. A small amount of stoping was done on two levels north in fair ground. Openings were extended on alternate levels and disclosed fair stoping ground on the north side of the shaft. On the south side the openings indicate stretches of poor and fair stoping ground, the lower levels being the best.

By an arrangement with the Osceola Cons. Mining Co., the 42d level south of No. 6 shaft, Osceola mine, was extended into La Salle territory for exploratory purposes. At the end of the year this opening had reached a point 692 feet south of the Osceola boundary, with a very encouraging showing of copper throughout this distance. This drift will be extended as much farther as seems advisable, and the 45th level drift, which is now near the La Salle line, will also be extended in the same way.

For premiums and bonuses see Calumet & Hecla Mining Company.

Mass Consolidated Mining Company.

Credit is due to Supt. E. W. Walker for the very satisfactory results obtained during 1916 and for the present condition of the mine. Production was increased, and the yield of copper per ton of ore stamped was 16.51 pounds, compared with 14.35 in 1915. The total operating profit for the year was \$525,083.98; two dividends of \$1.00 each were paid, amounting to \$194,634, and \$235,893.95 was added to balance of assets.

Cost of labor was 18 per cent higher than in 1915, and all supplies showed an equivalent increase, yet the actual cost of producing copper increased only about six per cent over the cost in 1915.

The results obtained underground were very satisfactory, as the work done on the 5th level at "C" shaft shows that the Evergreen lode is well mineralized as far west as "C" shaft in entirely new territory, and there was obtained from the Butler lode an increased production of ore per unit of lode area.

Development work done during the year added to the reserves a tonnage in excess of the extraction. In addition to the reserves added by regular development work, there are now available all the workings of the old Evergreen mine which has been unwatered. Connections are now being made from the present workings to the old mine, and inspection of the old workings shows a large amount of favorable stoping ground which will soon be available for production.

Numerous additions and improvements were made to the equipment which will not only make possible an increase in production but will permit the work to be done more economically and without the delays experienced due to the limited power plant.

Mayflower Mining Company.

Diamond drill exploration was continued at the Mayflower during 1916.

At the close of 1915 hole No. 41 had reached a depth of 2,569 feet. The continuation of this hole, however, disclosed a bed of soft, sandy material which made further drilling impossible. The hole was abandoned in February at a depth of 2,635 feet, without disclosing the position or character of the Mayflower lode.

It was considered advisable to make another effort to locate the lode at depth, and No. 42 hole was started in February, about 600 feet along the strike northeast of No. 41. Hole No. 42, to a depth of about 2,100 feet, where it cut the St. Louis conglomerate, indicated a uniformly favorable condition of the strata and agreed in general with the results obtained in No. 41. Below the St. Louis conglomerate and to a depth of 2,653 feet, several zones of crushed and decomposed ground were encountered which made the operation of the drill difficult. The small portion of core obtained at this depth showed a condition apparently similar to that disclosed at the bottom of No. 41. With further progress practically impossible, drilling operations in this hole were abandoned on October 10th at a depth of 2,697 feet.

The earlier drilling on the property, however, had developed sufficient promise that the directors of the company thought it advisable to make further exploration by means of a shaft, provided an arrangement could be made with the adjoining Old Colony Copper Company for a division of the expense. The only satisfactory way that could be found for dividing the expense was by a consolidation of the two companies. The new consolidated company will probably be formed before the spring of 1917.

Michigan Copper Mining Company.

Operations at the Michigan during 1916 were carried on as planned when work was resumed in July, 1915. The results of this work seem to justify the belief of Supt. Brady that a new and prosperous mine will soon be producing on the Michigan property.

In the spring of the year sinking in "E" shaft on the Butler lode was completed to a total depth from surface of 630 feet. In the

progress of the work of shaft sinking, little or no copper was found until a point about 50 feet above the 6th level was reached, when it appeared in very considerable quantities upon the hanging side of the shaft. This mineralization was followed by the shaft in the work of development to a point about 15 feet below the 6th level, at which point it was cut off by a flat slip, dipping from the east side of the shaft.

At the 6th level drifts were driven to west and east of shaft, and some very good ground opened up. By means of a raise over the top of the fault, a more or less continuous run of good ground, of undetermined width, was traced through to the 5th level above, at which point the ground is still of undetermined width and of excellent character.

About the first of June a main crosscut was started south 20° east on the 6th level from a point about 25 feet east of the shaft line. This crosscut was driven for a total distance of 526 feet, or to a point about 50 feet beyond the foot-wall side of the Evergreen lode. The results obtained by this work are interesting and very satisfactory. The crosscut will be continued to No. 8 conglomerate.

In driving this crosscut several belts of mineralization were crossed. From one of these about one-half ton of mass and a number of tons of excellent ore were obtained. Two or three different zones of shearing were encountered, all of which were more or less mineralized. One of these which is well mineralized with mass and fine copper is believed to be identical with the fault line which was found to have cut off the rich ground on the hanging side of the Butler lode in the shaft.

The Ogima lode was reached by the crosscut at a distance of 180 feet. Separated from the main amygdaloid part of this bed by a trap parting about five feet in thickness, is another strong zone of shearing. This zone conforms in strike and dip with the Ogima lode and, where intersected by the crosscut, was found to carry copper in very satisfactory quantities.

A drift was driven about 250 feet west on the Ogima lode, and a crosscut made into the foot for about 75 feet. The drift for the first 100 feet showed fine shotty copper in commercial quantities, through a width of five to eight feet. At 100 feet a cross fissure, striking about N. 45° E., was encountered, which was fairly well charged with sheety masses about one inch in thickness. To the west of this fissure the copper contents of the lode appeared to diminish for about 80 feet. Beyond this point sheety masses, associated with some excellent ore, appeared upon the hanging side of the drift, while the amygdaloidal character of the main Ogima lode

appeared to diminish. Further drifting to the west indicated warping of the Ogima hanging to the south and the presence of a bed of trap, striking north and south, which has caused the faulting of the Ogima lode. A crosscut following the east side of this trap was driven for 75 feet from the hanging of the drift. Ragged masses and fine copper were found in this direction, and the face of the crosscut was still in copper-bearing ground when work was suspended.

The main crosscut passed through the hanging of the Evergreen lode 175 feet from the Ogima lode. The Evergreen lode was found to have a width of 48 feet and a dip of 43° to the northwest, with a strike of N. 70° E. Drifting on this lode was carried about 180 feet to the west through somewhat bunchy but fairly well mineralized ground. The ground opened up by this drift is characterized by a general uniform run of fine copper upon the foot side which, upon meeting cross slips, seems to be carried well into the hanging. One point opened by widening of the drift showed mineralized ground 16 feet wide, with copper still in the hanging.

On the 5th level drifting was done to east and west of the shaft. Promising ground was found to the east. A crosscut was driven 150 feet north on this level for the purpose of intersecting another parallel line of shearing which outcrops a little over 100 feet to the north of the shaft. A drill hole in the face of the crosscut found copper ground along the extension of the crosscut.

Various improvements were made at the mill and this work is being pushed as rapidly as possible.

There was shipped during the year a little over 90,000 pounds of mass copper, taken from openings on the Butler, Ogima and Evergreen lodes during development work. There is in stock at the mine about 4,200 tons of ore.

Mohawk Mining Company.

New openings made during 1916 in ground tributary to No. 1 shaft showed less mineralization than openings made during 1915. This was due largely to local disturbances found north of the shaft which necessitated considerable drifting in barren ground.

Exploratory crosscuts were driven to the east and west on the 21st level at a point 670 feet south of No. 2 shaft. The crosscut through the hanging to the west had reached a distance of 641 feet at the end of the year and the crosscut in the foot to the east a distance of 579 feet. Several amygdaloids were intersected, but none warranted further investigation at the present time. The Wolver-

ine sandstone was encountered in the east crosscut at 325 to 351 feet from the foot-wall of the Kearsarge lode.

At the No. 2 shaft drifting on the 22nd level north opened poor ground, and drifting on the same level to the south fair ground. No. 2 will possibly be eliminated during 1917.

New openings in Nos. 4, 5 and 6 shafts show the lode to be of excellent quality. North of No. 6 shaft a fissure, varying in width from eight to 15 feet, has been traced from the 7th to the 11th levels. Indications of copper were found at each level, but the extent of the mineralization into the foot and hanging of the Kearsarge lode has not yet been determined.

Extensive repairs were made in No. 4 shaft, and several improvements installed in No. 6. Little new work was done at the stampmill.

Naumkeag Copper Company.

All the exploration work for 1916 was confined to the workings from No. 4 adit at the north end of the property.

Drift No. 2 south was driven on the old Pewabic lode to a point about 2,000 feet southwest of the adit and is the most southerly opening on the property. No copper was found in this portion of the lode.

A crosscut to the east from No. 2 drift was driven to a point about 1,150 feet, but only one of the beds disclosed showed copper. A drift will be driven to explore this bed, as diamond drilling indicated that it was mineralized. In a crosscut west from drift No. 2 south conglomerate No. 16, the Hancock No. 3 and the Atlantic lodes were cut but were barren.

In sinking the main winze or shaft from the 190 foot level there was some copper showing for about the first 15 or 20 feet but not in any large amount until a depth of about 370 feet was reached. In the winze at this depth some good bunches of copper were found. In the north drift on the 400 foot level the copper showing was fair. In a crosscut northwest from the south drift on the 400 foot level several feet of good looking ore was disclosed, about eight or ten feet in the hanging-wall of the main lode. Work on the 400 foot level will be vigorously prosecuted.

New Arcadian Copper Company.

The general plan of development work was continued at No. 1 shaft. The shaft was sunk 333 feet and is now bottomed at a depth of 1,500 feet. Drifting was done on six levels, crosscutting on four levels, and some stoping was done on four levels. The lode appears

to be very persistent, and the mineralization has been very satisfactory. The openings on the 1,500 foot level show the same persistence of mineralization at depth. The lode on the bottom level is wide, being over 20 feet in some places, and is very well charged with copper.

About 1,800 feet south of No. 1 shaft No. 2 shaft was sunk 169 feet, and 245 feet of drifting done on the Old Arcadian lode. The showing was encouraging, but on account of scarcity of labor, operations were suspended at this point.

During the year 1,391 tons of ore was shipped to the Franklin mill and yielded 32,307 pounds of refined copper. There is now several thousands tons of ore on hand which will be shipped to the Franklin mill in the spring of 1917.

New Baltic Copper Company.

The New Baltic controls 800 acres of land on the copper range in Houghton county. Diamond drilling has found several well mineralized beds, including the No. 8 conglomerate.

In the No. 7 drill hole, the last to be drilled on the property, No. 8 conglomerate was intercepted at a depth of 1,192 feet. It was found to be 41 feet thick with a dip of about 52°. Copper in varying quantities was noted in beds at 329 feet, 493 feet, 652 feet, 792 feet and also in No. 8 conglomerate at 1,196 feet.

The persistence of mineralization is indicated in the correlation of the New Baltic hole No. 7 and the New Arcadian hole No. 24, located about 500 feet to the northwest. In hole No. 24 copper was found in an amygdaloid at 790 feet, which corresponds to 493 feet in No. 7 New Baltic, and also in a bed at 980 feet, which corresponds to 652 feet in No. 7 hole. The New Arcadian lode is no doubt the bed cut at 792 feet in New Baltic No. 7 hole.

The satisfactory results of the diamond drilling led to the locating of a shaft about 500 feet southwest of the N. ¼ post of section 16, 55-33, to intercept the northerly extension of the New Arcadian lode.

Sinking of the shaft was started in October, and, after passing through about 60 feet of overburden, was finally bottomed on the desired amygdaloid bed. The shaft will be sunk as rapidly as possible, probably to a depth to correspond with the 250 foot level of the New Arcadian mine.

North Lake Mining Company.

Development work was carried on continuously throughout the year with encouraging results.

Shaft sinking was continued and in June had reached a depth of 821 feet. On the 800 foot level crosscuts were driven northwest and southeast. At the end of the year the southwest crosscut was breasted in No. 8 conglomerate and as nearly as can be calculated had 688 feet farther to go to reach the first of the South Lake lodes. These lodes were opened from the crosscut on the 300 foot level and carried copper but development work on that level was abandoned owing to breaking through into overburden at two points.

The southeast crosscut passed through a good looking amygdaloid at 679 to 728 feet from the shaft, which showed fine copper throughout. A drift is now being driven along the foot-wall to explore this lode. Results to date have been very encouraging.

The southeast crosscut will be continued indefinitely, as there are several more known copper-bearing amygdaloids to be cut by it which were discovered by diamond drilling. The one which showed the best copper in the drill cores should be cut by the crosscut at 1,480 feet from the shaft.

Old Colony Copper Company.

On December 20, 1916 the following announcement was made to stockholders of Old Colony by the directors of the company:

"Your directors desire to state that a plan has been agreed upon by the Boards of Directors of the Old Colony Copper Company and the Mayflower Mining Company for a consolidation of the two properties on an equal basis. The consolidated company will have about \$100,000 as a fund with which to begin shaft sinking to develop the mineral deposit which has been disclosed on both properties by the drilling just concluded. This sum will be contributed in approximately equal amounts by the two companies, and an assessment of 50 cents per share has therefore been levied on the shares of the Old Colony Copper Company to provide its share of this fund. The consolidated company, which is to be known as 'Mayflower-Old Colony Copper Company', will have an authorized capitalization of 200, 000 shares, \$12.00 per share paid in, and will acquire all the property and assets of both companies on a share for share basis, and will be under the direction of Mr. H. F. Fay, identified with both companies since their organization, as President.

"The drilling campaigns heretofore conducted by both companies have developed to date a total tonnage on both properties, on an assumed dip of 50 degrees, of approximately 32,000,000 tons, and have proven the continuity of the lode for a distance of about one mile on the strike. The work has been entirely original research in a territory never before explored, but the results thus far obtained indicate that it is a lode of unusual width, and the general average of all the values shows it to be a formation with a high degree of mineralization. The drilling has encountered many puzzling geological problems, but it has been thoroughly and scientifically performed, and has developed a mineral deposit which has been most persistent in the extensive area covered by the investigation.

"The results secured to date warrant shaft sinking to open up the deposit revealed by the diamond drilling, and a consolidation is the natural solution of the question of how best to demonstrate the value of both properties, and it is apparent that through a consolidation a duplication of mining operations can be avoided and many other economies effected.

"The two companies now have sufficient machinery and equipment to carry on shaft sinking to a considerable depth and also dwellings to accommodate the force required for this work."

Onondaga Copper Company.

Diamond drilling was discontinued in the summer of 1916, and, while the treasury has ample funds to resume exploration work, it is not probable that anything will be undertaken in the immediate future.

Osceola Consolidated Mining Company.

Osceola had another profitable year in all three branches in 1916.

Osceola Branch.

The grade of ore mined was even better than in 1915, and the yield per ton was 14.89 pounds. Mining operations were limited to No. 6 shaft. The workings south of No. 6 shaft near the boundary continued in good ground all the year. The 38th and 39th levels were particularly rich; the 40th and 41st reached the boundary line and the 42nd was driven across the line into La Salle territory.

North Kearsarge Branch.

At this branch more copper was produced in 1916 than in any other year since 1911. Only two shafts operated most of the time, and snow storms in the early part of the year hindered shipments to the extent of ever two weeks' production.

Repairs in No. 3 shaft, begun in June, 1915, were completed in the summer of 1916; hoisting was resumed in June, and production gradually increased until it amounted to 450 tons per day at the end of the year.

Changes and improvements in drilling machines and drill steel were used to good effect throughout the mine. The average recovery of copper per ton of ore treated was considerably better than in recent years.

The mine is in good condition, and No. 3 shaft's production will probably be increased as fast as that of South Kearsarge falls off.

South Kearsarge Branch.

At this branch the recovery of copper per ton of ore was better than for several years, and on the whole 1916 was unusually profitable. A third more ore was produced during 1916 than was anticipated at the beginning of the year.

Mining the pillars of No. 2 shaft was continued to a limited extent, and a start was made on No. 1 shaft pillars. These pillars contain about 650,000 tons available for mining. During 1916 over a third of the ore treated came from foot-wall work, from cleaning out old stopes and from an old stock pile on the surface. With these sources exhausted, next year's product will be considerably reduced.

For premiums and bonuses see Calumet & Hecla Mining Company.

Porcupine Exploration Company.

This company was organized early in the year 1916 to explore the Nonesuch formation in the Porcupine Mountain district. The acreage controlled by the company is shown on the map of Ontonagon county.

Beginning at the N. ¼ post of section 23, about 16 diamond drill holes were put down in sections 23, 22 and 27 of 50-44. The general direction of the line of drill holes was about S. 35° W. The angle of all the holes was 60° and the holes varied in depth from 250 to 800 feet.

The beds cut by the drill and the average dips of the beds to the southeast are as follows:

	$\mathbf{Di}_{\mathbf{j}}$	ps
${f Beds}$	Shallow	Deep
Freda sandstone about		59
Upper Grey Shale Group about	47	5 9
Upper Grit	52	63
Lower Banded Shale	50	60
Quartz Banded Shale	47	57
Lower Grit	47	57
No. 1 Shale	48	59
No. 1 Sandstone	46	60
No. 2 Parting Shale	46	5 9
No. 2 Sandstone	54	60
Red Sandstone	50	62

In the last few holes drilled the dip changed somewhat, indicating a bend in the formation to the west. Also in the last few holes drilled the copper values changed from native copper to chalcocite. The values found occurred at the base of the No. 1 shale, in the No. 1 sandstone, in the No. 2 shale and sometimes in the No. 2 sandstone.

Mr. A. G. Ballenberg, who was in charge of the exploration work, states that the only reason work was discontinued was the lack of copper in commercial quantities.

Quincy Mining Company.

Operations of the Quincy during 1916 showed a mining income of \$2,785,778.73.

There was a large amount of development work done throughout the mine, and in all of the openings the lodes developed averaged fairly well in copper. The yield of refined copper per ton of ore treated was 17½ pounds.

At the No. 2 shaft the ore was of better grade than in 1915, with the usual percentage of mass copper. The drifts on the various branches of the Pewabic lode continued throughout the year in good average grade ore. The lower levels of this shaft averaged better in copper than similar drifts during 1915.

Shafts Nos. 6 and 8 were sunk during the year. All drifts averaged well in copper, and more copper was found than in similar drifts the previous year. At No. 6 a better showing of copper is especially noticeable in the extreme lower levels.

Since about the middle of the year No. 7 shaft has been used to

hoist water during a part of one shift and for Hancock operations during the other full shift.

Extensive general repairs were made to buildings and ore dressing machinery at the stamp-mills. The smelter was extremely busy throughout the year, and about November 1st the briquetting plant, which had been idle for over five years, was again started in order to increase the capacity of the works.

Seneca Mining Company.

On April 13, 1916 the announcement was made that a syndicate composed of Thomas F. Cole, of Duluth, Tucker, Hayes & Bartholomew, with some associates, had secured control of over 60 per cent of the stock of the Seneca Mining Company, control of which was owned by the Calumet & Hecla Mining Company. The Seneca adjoins the Mohawk and Ahmeek and carries the Kearsarge lode on the dip.

It was further announced that a new corporation would be organized having 200,000 shares of stock. Thomas F. Cole was to be president of the new company and W. J. Uren, general manager. Immediate operations were planned to develop the south end of the property by sinking a shaft. This deal, however, did not materialize for various reasons.

In the early part of December announcement was made that Tucker, Hayes & Bartholomew, in association with Lewisohn Brothers of New York, had secured a renewal of the option from the Calumet & Hecla, carrying control of the Seneca Mining Company. It was proposed to form a new company, the Seneca Copper Company, with 250,000 shares, 200,000 shares to be issued at \$15 per share. W. J. Uren was named as general manager.

On December 23, 1916 the Calumet & Hecla sold its 11,207 shares of Seneca for \$60 a share, receiving \$672,420. In making this sale, it was stipulated that the other shareholders should receive an offer of \$60 a share for their shares, provided they were presented within a reasonable time.

Operations at the new Seneca will probably be begun in the spring of 1917 under the direction of W. J. Uren.

South Lake Mining Company.

South Lake continued development work, and total openings up to the end of the year 1916 show approximately one mile of drifts on the various lodes, a large proportion of the ground opened being of suitable character for stoping.

The long drift on No. 3 east at the 600 foot level south is being driven to make a connection with the Lake mine. This drift has opened considerable stretches of very good ground.

Production began in May with 627 tons of ore treated at the Franklin mill. This amount was increased gradually to 3,500 tons in December; a total of 20,057 tons being sent to the mill in the eight months from May to December inclusive. This 20,057 tons yielded, including mass, 476,280 pounds of concentrates. The estimated yield of refined copper is 285,600 pounds.

A steel rockhouse of modern design was constructed and is now in successful operation. Production during the first month of 1917 will probably be increased to double the average for the last eight months of 1916.

Superior Copper Company.

Operations during 1916 were confined to No. 1 shaft; no new work was attempted at No. 2 shaft during the year.

On the 17th level in the Superior lode, the last two available stopes are now being mined, and, with the exception of one stope on the 15th level, all ground above this point has been worked out.

On the 18th, 19th, 20th and 21st levels in the West lode, about 1,800 feet of drifts show copper ground of apparent value, representing about 150,000 tons of ore, stoping of which has not yet been started. If to this tonnage is added about 100,000 tons which remains in present active stopes, there is a total of approximately 250,000 tons still to be mined. This available ore lies within the only copper shoot evident in the lower drifts. The shoot has been found to extend from the 18th to the 21st levels and lies about 1,200 feet south of No. 1 shaft. It has not, however, shown sufficient size to warrant driving such long drifts in order to reach it, and it has therefore been decided to sink to the 33d level before conducting the further explorations which will probably determine the future of the mine.

During 1916 the shaft was sunk for the most part in trap rock between the Superior and West lodes. The shattered nature of the ground retarded sinking considerably, and the sinking was discontinued temporarily at a point below the 29th level. Sinking will be resumed as soon as possible and will be continued to the 33d level, at which point an extensive exploration of the various lodes will be conducted.

Tamarack Mining Company.

Tamarack's production for 1916 was nearly double that of 1915. The yield of refined copper per ton of ore treated was 18.2 pounds compared with 17.9 pounds in 1915. Good ground was opened in the newer stopes at the North Tamarack branch.

Tamarack made a good profit, although costs were very high. The regrinding plant at the mill was completed in the summer, but no machinery has as yet been installed.

The Tamarack mine is deep, and mining is expensive, but operated on a large scale and probably at considerable initial expense, Tamarack could make a profit even on 15 cent copper.

In the latter part of 1915 the Calumet & Hecla suggested that it might consider a purchase of the Tamarack property if an agreement could be reached as to its value. Mr. W. E. Parnall was accordingly employed by the Tamarack to examine and report on the value of the property. Mr. Parnall reported a valuation of the assets, other than ore in the ground, at \$4,616,734, from which would be deducted the company's debts of \$349,286. He found it impossible to place a value on the ore deposits. Mr. Parnall was of the opinion that a different method of mining on a large scale would be profitable.

Mr. MacNaughton, general manager of the mine, believed that it would not pay to operate Tamarack because of the high costs. He did not consider the unopened ore bodies of any value and did not believe that increasing the production would be profitable.

The result of several months' negotiations was that the Calumet & Hecla offered to purchase all the assets of the Tamarack, except its holdings of Mineral Range Railroad stock, for \$3,563,486, and to assume and pay the existing debts of the company. That meant \$59 a share to Tamarack stockholders. The offer was conditional upon the completion of the sale and delivery of the Tamarack property by June 1, 1916.

The sale was blocked by G. A. Hyams, a stockholder of the Tamarack. Late in August the directors of the Calumet & Hecla determined that under existing circumstances it was for the best interests of the company to distribute among its stockholders its holdings of Tamarack stock. A dividend was declared of 20,000 shares of the capital stock of Tamarack to be delivered to stockholders on August 31, 1916, at the rate of one-fifth of a share of the capital stock of the Tamarack for each share of the stock of the Calumet & Hecla. This distribution of Tamarack stock by the Calumet & Hecla to its shareholders was followed by the resignation of James

MacNaughton as general manager of the Tamarack. Mr. Charles S. Smith was elected president and Charles H. Altmiller, secretary and treasurer of the Tamarack company, and the main offices were removed to 50 Congress Street, Boston.

Tremont and Devon Mining Company.

The Tremont and Devon adjoins the Victoria to the west. In the spring of 1916 diamond drill exploration was started on the property, and three holes were drilled before the work was discontinued.

It is reported that in the first hole drilled the Devon lode was cut, showing 11 feet of good ore, and that in the third hole drilled the Forest lode was cut, showing nine feet of excellent ore. In this third hole the Devon lode, which is just above the Forest lode, did not show commercial values.

Trimountain Mining Company.

Trimountain's production for 1916 showed an increase of 417,662 pounds over that of 1915. Underground openings maintained the average quality. The use of waste stamp-sand for filling stopes was begun towards the end of the year, and a total of 17,700 cubic yards was run into the mine through old No. 1 shaft. Electric haulage was installed underground on several levels.

In March the stamp-mill was destroyed by fire. Fortunately there was sufficient surplus stamping capacity at the Baltic mill to treat the output of Trimountain, so no loss of production resulted.

Victoria Copper Mining Company.

Victoria made a record production of 1,661,832 pounds in 1916. Profit from mining operations was \$176,806.56. The company, however, carried on considerable construction work which reduced the profit for the year to \$85,330.87.

The improvements for increasing production made during the year consist of a new shaft to the 2,600 foot level, doubling of the shaft-house and equipment, doubling of the rockhouse and rock crushing capacity, a new Nordberg hoist and an auxiliary steam power plant at the stamp mill to supply power at times when the water is low. There is now shaft and hoisting capacity to take care of all exploration and development work in opening the mine to a depth of 5,000 feet.

The copper content per ton of ore stamped increased slightly. Stopes on the 23d, 24th and 26th levels were heavy producers throughout the year, and the other stopes throughout the mine were about normal. Very little development work was done during 1916.

With the new hoist now in operation, production in 1917 should show a marked increase.

White Pine Copper Company.

No. 2 vertical shaft was sunk to a point 151 feet below the 2d level. The collar of this shaft is 150 feet north of the main fault which is almost vertical. The lodes on the south side of the fault have been found by diamond drilling to be from 600 to 700 feet lower than the lodes on the north side. To further explore the lodes on the south side, No. 2 vertical shaft is now being sunk to a point 600 feet below surface, where it will be deflected southward along a curve of 500 feet radius and should enter the lode south of the fault at a point 970 feet from surface. From this point the shaft will follow the lode which dips at an angle of 45° to 50°.

No sinking was done at shafts Nos. 3 and 4. Drifts to east and west of No. 3 shaft showed fair or average values. The 4th and 5th levels west disclosed ground of poor quality and a much faulted lode.

At No. 4 shaft drifts were extended on all six levels. The greater part of the ground opened by these drifts is poor, with average ground showing in a few places.

Considerable diamond drilling was done during the year to locate the lodes south of the fault. A deep surface hole and four underground holes have cut the lodes. These holes are located from 100 to 200 feet south of the fault and are spread along a line parallel to the fault for over 2,400 feet. As mentioned above, this drilling has shown the lodes south of the fault to lie from 600 to 700 feet lower than those immediately north of the fault.

The average yield of refined copper per ton of ore treated was 22.27 pounds in 1916.

No changes were made at the stamp-mill during the year. A 50ton Minerals Separation flotation unit is on the ground, preparatory to testing its efficiency in saving fine copper.

For premiums and bonuses see Calumet & Hecla Mining Company.

White Pine Extension Copper Company.

White Pine Extension is developing three mineralized beds of the Nonesuch formation. These beds are known as No. 1 shale, No. 2 shale and No. 3 sandstone. No. 1 shale is a wide shale, five feet along the foot of it assays about 15 pounds of copper per ton. Below this shale, with six feet of barren sandstone intervening, is No. 2 shale, four and one-half feet in width, assaying from 22 to 30 pounds per ton. About nine feet below the No. 2 shale, as exposed in underground crosscutting, is a fine-grained sandstone, 18 to 24 inches thick, assaying as high as 60 pounds per ton in some openings.

A vertical shaft has been sunk to a depth of 242 feet, 23 feet of which was through overburden. At a depth of 55 feet a crosscut was driven into the hanging of the shaft for a distance of 30 feet, exposing both No. 1 and No. 2 shale. No. 2 shale was drifted upon for 24 feet.

At a depth of 219.8 feet the second level was established, and a crosscut was driven in to the hanging for a distance of 45 feet. At the end of the year No. 2 shale had been drifted upon for a distance of 327 feet north and 338 feet south.

At intervals of 100 feet crosscuts were made from the drift on No. 2 shale into the hanging, exposing No. 1 shale, and at 100 feet north and 100 feet south of the shaft crosscuts were driven into the foot, showing the No. 3 sandstone. It is intended to continue this system of exploration on No. 1 shale and No. 3 sandstone by crosscuts as the drifts on No. 2 shale are extended.

A site has been selected for a 100-ton experimental mill, and plans for the mill are now under consideration in accordance with recommendations by T. G. Chapman of Tucson, Arizona. Prof. Chapman obtained a recovery of 85 per cent from White Pine Extension ore in the metallurgical laboratory of the Michigan College of Mines, by a combined process of slime tables and oil flotation.

Winona Copper Company.

Openings at Winona during 1916 showed about the usual run of ground, those in No. 1 King Philip, showing perhaps the best. By increasing the size of motors driving the Hardinge mills and using steel balls instead of flint pebbles, the amount ground in each mill was materially increased.

During the year a wooden shaft and rockhouse was constructed at King Philip No. 1 shaft.

The total production of refined copper in 1916 was considerably higher than in 1915, but the yield of copper per ton of ore treated dropped to 13.39 pounds.

Wolverine Copper Mining Company.

Wolverine's production for the year ending June 30, 1916, with the exception of 1913-1914, was the lowest since the year 1901-1902. This decrease in production was due to severe winter storms, heavy rains in the spring and to a shortage of labor for some months.

Openings made during the year showed fair to good mineralization. In addition to regular stoping and drifting, about 50 per cent of the ore hoisted was obtained by cutting out the lode along the foot in older and more recent stopes.

President Stanton states that the decrease in copper contents of ore is noticeable as the bottom limits of the company's territory are approached, but as the ore is of considerable commercial value, the mine will be opened to the bottom. It will require two years or longer to reach the bottom of the mine, and the directors believe that it will then require all of ten years to exhaust the mine, estimating a production equal to the average of the past three or four years.

Wyandot Copper Company.

Work during the year ending March 31, 1917 was confined largely to stoping on the 8th and 9th levels both east and west of the winze. Drifts on the 10th level were extended both east and west of the winze, and some drifting was also done on the 8th level drift west of the winze, all with more or less encouragement.

Supt. F. L. Van Orden states as follows:

"Our showing has been too encouraging to close the exploration without further investigation, yet, on the other hand, it has not been sufficiently encouraging to warrant us in assuming or believing we have an embryo mine."

Further efforts will be confined to drifting only, east and west of the winze. The 10th level drift west carries copper in more persistent quantities than any other opening to date.

During the year a mill test was made of 1,605 tons of ore which

refined 12.54 pounds of copper per ton, with 5.26 pounds left in the tailings.

A large storage bin is filled with selected ore ready for milling, and in addition to this there is some selected tonnage underground. A second mill test at a mill equipped with regrinding machinery should show much better results than the first test.

LIST OF ACTIVE COPPER MINING

Name of Company.	Location of Mine or Property.
Adventure Consolidated Copper Co. Ahmeek Mining Co. Algomal Mining Co. Algonac Mineral Development Co Allouez Mining Co.	Greenland, Ontonagon Co. Akmeek, Keweenaw Co. Lake Mine, Ontonagon Co. Porcupine Mt. District, Ontonagon Co. Allouez, Keweenaw Co.
Baltic Mining Co	South Range, Houghton Co. Calumet, Houghton Co. Porcupine Mt. District, Ontonagon Co. West of Victoria, Ontonagon Co. Calumet, Houghton Co.
Champion Copper Co	Painesdale, Houghton Co Between Indiana & Winona, Ontonagon Co Elm River, Houghton Co Painesdale, Houghton Co Between Michigan & Mass Mines, Ontonagon Co
Franklin Mining Co Hancock Consolidated Mining Co Houghton Copper Co Indiana Mining Co Isle Royale Copper Co	Demmon, Houghton Co Hancock, Houghton Co North of Superior Mine, Houghton Co Indiana, Ontonagon Co Houghton, Houghton Co
Keweenaw Copper CoLake Copper CoLa Salle Copper CoLa Salle Copper CoMass Consolidated Mining CoMayflower Mining Co	Phoenix, Keweenaw Co. Lake Mine, Ontonagon Co. South of Osceola Mine, Houghton Co. Mass, Ontonagon Co. East of Wolverine Mine, Houghton Co.
Michigan Copper Mining Co. Mohawk Mining Co. Naumkeag Copper Co. New Arcadian Copper Co. New Baltic Copper Co.	Rockland, Ontonagon Co Mohawk, Keweenaw Co Houghton, Houghton Co East of Quincy Mine, Houghton Co East of Franklin Mine, Houghton Co
North Lake Mining Co	Lake Mine, Ontonagon Co
Quincy Mining Co. South Lake Mining Co. Superior Copper Co. Tamarack Mining Co. Tremont & Devon Mining Co. Trimountain Mining Co.	Hancock, Houghton Co. Greenland Jc., Ontonagon Co. North of Baltic Mine, Houghton Co. Calumet, Houghton Co. West of Victoria, Ontonagon Co. Trimountain, Houghton Co.
Victoria Copper Mining Co. White Pine Copper Co. White Pine Extension Copper Co. Winona Copper Co. Wolverine Copper Mining Co. Wyandotte Copper Co.	Victoria, Ontonagon Co Porcupine Mt. District, Ontonagon Co Porcupine Mt. District, Ontonagon Co Winona, Houghton Co Kearsarge, Houghton Co East of Winona, Houghton Co

COMPANIES OF MICHIGAN, 1916.

General Office.	General Manager.	Superintendent.
32 Broadway, New York	James MacNaughton R. M. Edwards James MacNaughton	S. Russell Smith.
82 Devonshire St., Boston. 12 Ashburton Place, Boston. Houghton, Mich. Houghton, Mich. 12 Ashburton Place, Boston.	F. W. Denton James MacNaughton James MacNaughton	John Knox. Jerry Rourke.
82 Devonshire St., Boston	W. A. Hodgson	G. S. Goodale.
60 Congress St., Boston	John L. Harris	Enoch Henderson. R. R. Seeber. Thomas Bennett. James E. Richards.
Calumet, Mich. 82 Devonshire St., Boston. 12 Ashburton Place, Boston. 79 Milk St., Boston. 705 Sears Bldg., Boston.	James MacNaughton	E. W. Walker. Ole Hallingby. E. W. Walker. G. S. Goodale.
15 William St., New York. 15 William St., New York. 61 Broadway, New York. Houghton, Mich. Houghton, Mich.	Theo Dengler	Samuel Brady. W. F. Hartman. S. S. Lang. Otto Lieber.
60 Congress St., Boston. 705 Sears Bldg., Boston. Houghton, Mich. 12 Ashburton Place, Boston. 1517 Conway Bldg., Chicago.	R. C. Pryor	Thomas Bennett. G. S. Goodale. H. W. Fesing. F. H. Haller. A. G. Ballenberg.
32 Broadway, New York 60 Congress St., Boston 12 Ashburton Place, Boston 12 Ashburton Place, Boston Calumet, Mich 82 Devonshire St., Boston	James MacNaughton James MacNaughton	Ocha Potter. J. T. Been.
60 Congress St Boston 12 Ashburton Place, Boston 15 William St., New York 705 Sears Bidg., Boston 15 William St., New York 68 Devonshire St., Boston	James MacNaughton Theo. Dengler	George Hooper. Thos. H. Wilcox. W. R. Bolley. R. R. Seeber. W. R. Bolley. F. L. Van Orden.

SUMMARY OF RESULTS OBTAINED BY MICHIGAN COPPER MINING COMPANIES IN 1916.

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Price received for copper sold.	30.0c 25.72c 25.305 25.28 25.28	25.02 25.28 25.432	28.093 29.21 25.86 	25.68 26.276 25.28 25.73	25.5 24.67 25.28
Total cost per pound.	11.54c 10.85 10.85 11.63	10.75 11.84 13.44 7.80	15.75	20.96 15.37 8.85 11.69	14.61
Other costs per pound.	0.74c	0.66c	0.51c		0.26
Cost per pound interest paid.			0.05c	0.03	
Cost per pound smelting, freight, commission and eastern office.	3.171 1.82 0.85	11.28	3.10	2.12	1.99
Cost per pound, con- struction.	1.33c 0.21 0.60		0.71	0.01	
Cost per pound at mine, excluding construction.	7.04c 8.82 9.26	12.18	11.38	18.80 7.35 8.91	12.62
Pounds of refined copper per ton of ore treated.	20.7 18.02 33.65 22.53	29.97 13.60 15.72 35.87	13.908 10.55 13.4 9.96 21.14	9.53 16.51 20.82 15.2	17.5 16.38 18.2 24.94
Per cent of refined copper in concentrate.			63.454	64.97 74.91 72,809	0.09
Pounds of refined copper produced.	19,500 24,142,158 10,219,290 12,425,804 71,349,591	51,785,016 19,564,575 2,367,400 33,601,136 3,116,566	2,824,934 204,274 12,412,111 68,880 1,489,247	1,380,352 4,752,588 13,834,034 32,307 19,586,501	21,065,612 285,600 3,034,656 6,618,507 8,720,558
Pounds of concentrate obtained.			365,880 105,694 2,346,970	7,314,630 18,468,100 26,901,015	33,864,280 476,280 9,477,943
Cost of mining, transport tation, and stamping per ton.	\$1.46 1.589 3.36 2.03	2.63 1.32 1.916 2.42	1.63	1.79	2.07
Tons of ore treated.	1,164,010 566,960 369,287 3,166,274	1,727,794 1,438,480 150,617 936,656 267,286	203,112 19,444.35 925,419 6,915 70,440	144,829 287,900 664,547 1,391 1,284,681	1,204,026 20,057 185,315 363,649 349,504
·	Adventure Ahmeek Allouez Baltic C. & H. (all ore)?	C. & H. (conglomerate). C. & H. (Osceola lode) Centennial Champion. Franklin.	Hancock Houghton Isle Royale Keweenaw Lake	La Salle, Mass Mohawk New Aradian Osceola	Quincy. South Lake. Superior. Tamarack. Trimountain.

22082		
22.27 9.35 0.42 2.82 0.11 12.70 25.26 13.39 17.07 8.11 0.11 1.32 9.54 20.62 12.54 20.62		
2 0.11	-	
	<u>:</u>	
1 0 1		
8 1	:	
22.27 13.39 17.07 12.54		
72.74		
1,661,832 4,207,449 2,167,255 6,641,492 19,973	339,599,198	
2,568,396 1,661,832 3,700,180 2,167,255 9,127,790 6,641,492	114,717,158 339,599,198	-
2.062 2.668,396 1.061,832 2.062 3.700,180 2.167,255 1.39 9.127,790 6.641,492 1.97 790 9.790	114,717,158 339,599,108	
fetoria 146,690 2,568,396 1,661,832 Thite Pine 188,890 2,062 3,700,180 2,167,255 Thona 161,838 3,700,180 2,167,255 2,167,255 Folverine (1915-16) 388,898 1,39 9,127,790 6,641,492 Fyandot 1,605 1,605 19,973 10,973	6,406,504.90 114,717,158 339,599,198	

¹This increase is due mainly to the extraordinary advance in ocean freight rates and marine and war clak insurance during 1916.

*Besides the mine production 5,412,649 pounds was recovered from the sand bank at Torch I.ake.

*Estimated.

SUMMARY OF FINANCIAL STATEMENTS OF MICHIGAN COPPER MINING COMPANIES FOR 1916.

+2,677,546.88 +27,706.71 +2,663,615.35 +2,212.17	+56,104.26 +434,312.98 +2,492,088.59 +15,389.97	+197, 611, 32 +613, 907, 75 +48, 233, 19 +330, 045, 30 +862, 528, 724 +16, 643, 638
1,826,850.00	480,000.00	85, 330, 87 590, 797, 33 116, 675, 68 735, 218, 05 660, 000, 00
2,776,159.55	331,933.07 480,000.00 1,236,048.91	85,330,87 590,797.33 116,675.63 9,044.00 735,218.05 660,000.00
	748,732.40 26,732.72 3,204,557.06	
26,159.19	26,732.72	293, 296, 84 062, 802, 29 473, 583, 08 5, 143, 05 5, 143, 05 26, 268
5,040,012.69 5,374,715.32 37,129.63	443,532.05 748,732.40 26,732.72 992,575.24 2,204,557.06	293,296.84 1,062,802.29 473,583.08 1,369,285.99 5,143.05
2,288,974.46 271.53 2,663,176.30 173,717.94	443,532.05	384,898.04 534,136.79 113,833.99 545,201.97 634,067.94 48,304.69
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	+289,544.32 +216,274.86 +1,204,980.94 +1,158,144.13 +13,745.45	+112,280.45 +139,786.05 +223,324.11 +787,310.67 +23,733.04
Onondaga. Osceola. Pactific. Quincy. South Lake.	St. Mary's. Superior. Tamarack. Trimountain. Union Copper	Victoria. White Pine White Pine Extension White Pine Extension Whitona. Wolverine Wyandot

¹For year ending Feb. 28, 1917.
²Dividends received from other mining companies amounted to \$2,226,930.
³Dividends received from other mining companies amounted to \$2,226,930.
⁴For year ending June 30, 1916.
⁴For year ending March 31, 1917.

SUMMARY OF RESULTS OBTAINED BY MICHIGAN COPPER MINING COMPANIES IN 1912-1916.

MINERAL RE	SOURCES	OF MICHI	GAN,	
Price received for copper sold.	25.72c 18.28 13.08 15.42 16.61	25.305 18.166 12.853 15.672 16.668	25.28 17.40 13.38 14.89 16.16	25.48 18.11 14.01 15.77
Total cost per pound.	11.54c 7.96 9.71 13.30 7.85	10.85 9.31 11.18 12.09 13.52	10.85 9.50 11.17 11.91	11.63 9.33 11.35 14.25 9.86
Other costs per pound.			0.74c 0.45 0.16 1.18	
Cost per pound interest paid.		0.00		
Cost per pound smelting, freight, commission and eastern office.	3.17c 1.67 1.30 1.39	1.82 1.94 1.94	0.85 0.92 1.11 0.87	
Cost per pound, con- struction.	1.33c 0.81 1.68 4.53	0.21 0.00 0.16 1.60		0.60 1.00 1.54 0.80
Cost per pound at mine, excluding construction.	7.04c 5.48 6.73 7.38	9.76 9.76 9.76	9.26 9.13 8.89	
Pounds of refined copper per ton of ore treated.	22 22 22 22 22 22 22 22 22 22 22 22 22	18.02 18.78 17.09 17.29	33.65 31.79 21.58 23.21 20.50	22.53 22.28 20.70 22.11 24.18
Per cent of refined copper in concentrate.	67.50 67.06 67.10 68.72	69. 23 64. 37 61. 61 62. 88		
Pounds of refined copper produced.	24, 142, 158 21, 800, 492 13, 634, 605 9, 220, 874 16, 455, 769	10,219,290 10,043,459 6,056,548 4,091,129 5,525,455	12, 425, 804 12, 028, 947 7, 001, 945 7, 736, 124 13, 373, 961	71,349,591 71,030,518 53,691,562 45,016,890 67,856,429
Pounds of concentrate obtained.	32, 292, 325 20, 333, 000 13, 742, 140 23, 945, 315	14, 506, 440 9, 408, 470 6, 640, 000 8, 787, 120	13,282,825 22,444,810	
Cost of mining, transpor- gardon, and stamping, to ton.	\$1.46 1.26 1.55 1.77	1.589 1.365 1.583 1.687 1.013	2.38 2.17 2.52 0.65	2.03 1.71 1.85 2.38 1.91
Tons of ore treated.	1,164,010 948,874 590,519 383,749 652,260	566,960 534,705 354,457 236,663 333,618	369, 287 378, 443 324, 433 333, 289 652, 433	3,166,274 3,188,583 2,592,462 2,035,625 2,806,610
	Abmeek: 1916. 1915. 1914. 1913.	Allouez: 1916. 1915. 1914. 1912.	Baltic: 1916 1915 1914 1912	C. & H. (all ore): 3 1916. 1915. 1914. 2 1913.

		25.02 18.145 12.111 15.358 16.982	25.28 17.40 13.38 14.89 16.16	25.432 19.83 13.99 15.427	28.093 18.57 13.389
10.75 8.69 10.42 12.67 8.87	11.84 9.71 10.20 12.62 10.36	13.44 12.45 12.56 13.38 13.46	7.80 6.30 9.21 10.71		
	::::::::::::::::::::::::::::::::::::		0.66 0.28 0.31 0.74		
		0.00			
		1.26 1.16 1.37 1.32	0.98		
		12.18 11.21 11.10 11.55	6.08 5.12 7.92		
20.97 29.74 26.38 27.85 29.73	13.60 13.32 13.62 14.31 15.08	15.72 15.63 16.56 18.87 16.36	35.87 36.17 25.71 28.64 22.508	12.73	13.908
		777.48 69.06 69.37 67.86			
51,785,016 51,738,588 37,996,045 32,731,768 51,935,245	19, 564, 575 19, 291, 930 15, 695, 517 12, 051, 238 15, 692, 199	2,367,400 2,347,500 2,287,130 1,612,262 1,742,338	33,601,136 33,417,599 15,807,206 12,080,594 17,225,508	3,116,566 1,314,969 93,283 1,021,440 1,710,651	2, 824, 934 871, 124 488, 678
		3,029,880 3,311,780 2,324,040 2,567,385	19,251,470 28,460,500	175,944	
22.23 23.93 23.93 23.93 23.93 23.93	1.32 1.07 1.19 1.53 1.36	1.916 1.753 1.838 2.179 1.92	2.42 1.95 2.11 2.788 1.788		
1,727,794 1,739,984 1,439,986 1,175,259 1,746,960	1,438,480 1,448,599 1,152,476 842,162 1,040,600	150,617 150,191 138,136 85,443 106,517	936,656 923,743 614,854 421,849 765,306	267,286 122,018 7,324 123,179 176,462	203,112
C. & H. (Conglomerate): 1916. 1915. 1914. 1913.	C. & H. (Amygdaloid): 1916. 1915. 1914. 1913.	Centennial: 1916 1915 1914 1913	Champion: 1916 1915 1914 1913	Franklin: 1916 1915 1914 1913	Hancock: 1916 1916 1914 1913 1912

SUMMARY OF RESULTS OBTAINED BY MICHIGAN COPPER MINING COMPANIES IN 1912-1916.—Continued.

Total cost per pound.	: : : :	15.75 14.94 13.05 18.81 11.89	19.5	20.96
Internal tod many your	::::::	2888888 288888	- : : : : *	-
Other costs per pound,	:::::	00000	:::::	
Cost per pound interest		0.000.05		0.03
Cost per pound smelting, freight, commission and eastern office.	- : : : : :	3.10 2.06 1.46 1.53		2.12
Cost per pound, con- struction.		0.71 1.50 0.53 0.73 0.20		0.01
Cost per pound st mine, excluding construction		11.38 10.56 10.67 16.07 10.01		18.80
Pounds of refined copper per ton of ore trested.	10.55	47.004	21.14 26.42 	9.53 9.67 11.88
roduce pougot to spanod				::::
Per cent of refined copper in concentrate.		68.05 69.85 70.64 71.43	63.454 62.96 60.08	
ads ined ced.	204,274	111 106 235 548 957	, 581, 071 , 581, 071 , 300, 562	380,352 782,493 540,731 43,906
Pounds of refined copper produced.	120	12,412,1 9,342,1 6,601,5 4,158,6	1,489, 1,581, 	1,380 783 545 43
ls of trate ned.	880	832 115 000 410	,216 ,216	
Pounds of concentrate obtained.	285,	13,727 9,451 5,887 11,461	2,346,970 2,511,216	
tation, and stamping per ton.		1.53 1.45 1.49 1.54		1.79
Cost of mining, transpor-			<u> </u>	:::
Tons of ore treated.	19,444.35 14,656.92	419 270 349 679 105	70,440 59,848 	829 959 221
Tone	19	925 680 474 314 531	: :	448848
•		Isle Royale: 1916 1915 1914 1913	Lake: 1916. 1914. 1913. 1913.	La Salle: 1916 1915 1914
	Houghton: 1916. 1915. 1914. 1913.			

26.276 18.363 12.751 15.60	25.28 17.0 12.47 15.36 16.08	24.0	25.73 18.19 13.14 15.50 16.63	25.5 18.0 13.3 15.59		24.67 18.125 12.645 15.378 16.997
15.37 14.77 13.526	8.85 7.48 8.23 13.22 10.61		11.69 10.03 10.79 12.30 10.36	15.30		14.61 12.29 12.43 12.86 12.75
0.526	0.35					
			0.01			0.07
1.31	1.17 0.97 0.96		2.1.1.2.4.1.1.2.1.1.2.1.1.0.1.1.0.1.1.1.2.1.1.1.1			1.99 1.91 2.01 1.97
0.40	0.27		0.34 0.41 0.14 0.95			0.39
13.06	7.35 6.24 10.42 9.67		8.91 8.17 9.52 10.39 8.34			12.62 10.31 10.41 10.31 10.23
16.51 14.35 14.07 15.51	20.82 19.15 17.08 15.76	20.62	15.4 13.5 14.5 14.6 15.4 15.4	17.5		16.38 18.23 16.79 22.87 22.76
64.97 65.28 65.62 68.415 68.50	74.91 76,749 76.04 78.8 76.1		72.809 73.686 71.296 75.775		15.4	
4,752,588 4,638,452 2,944,952 1,213,545 2,045,006	13,834,034 15,882,914 11,094,859 5,778,235 11,995,598	32,307 79,209	19,586,501 19,731,472 14,970,737 11,325,010 18,413,387	21,065,612 22,054,813 15,356,380 12,184,128 20,634,800	285,600	3,034,656 3,866,484 3,217,635 2,992,765 3,921,974
7,314,630 7,105,295 4,487,425 1,773,810 2,985,335	468,100 705,600 591,000 018,000 901,500		015 780 900 312	280 765 460 575 360	476,280	
1.1.4 ±0	18,20,70 14,55 18,50 15,90		26,901 20,777 20,997 14,945 24,282	33,864 34,251 22,612 18,161 30,040	476	
P.P.4-10	1.54 18,46 1.20 20,70 1.24 14,56 1.64 8,01				476	2.07 1.88 1.75 2.38
287, 900 203, 335 203, 354 7, 78, 250 132, 891 2, 250	8 0 4 8 E	3.845	28 28 28 29 20 23 24,4		20,057 3,993.5	

. 5848

82885

353

15.23 Frice received for copper sold. 90,40,60 25. 15.75 :2883: 38522 64 Total cost per pound. -0000 SUMMARY OF RESULTS OBTAINED BY MICHIGAN COPPER MINING COMPANIES IN 1912-1916.—Concluded. 845 Uther costs per pound. 000 0.14 0.10 11 Cost per pound interest paid. 00 Cost per pound smelting, freight, commission and eastern office. 0.89 1.00 1.18 0.92 122811 34 .0 9.01 88 42 Cost per pound, con-struction. .0% 9.0 35 38 35 38 4888 35 Cost per pound at mine, excluding construction. œ. . 0.∞ 44251 .6 9.04 727 42284 20212012 Pounds of refined copper per ton of ore treated. 88878 233. 19. 19. 0 33 14 26 26 Per cent of refined copper in concentrate. 63. 67. 65. 661,832 499,695 486,242 428,693 224,911 507 150 808 743 745 558 896 306 938 713 6,618, 3,888, 1,074, 4,168, 7,908, 220 302 300 800 800 Pounds of concentrate obtained. 943 824 145 295 038 546,070 417,575 396 244 430 890 509 477 139 743 118 02 01 51 057 24.22 28.49 23.83 23.83 Cost of mining, transpor-tation, and stamping per ton. Tons of ore treated. 251 251 663 217 217 227 227 227 227 Trimountain:

28.03 17.4 14.2 15.4	20.62 12.81 14.09 15.89 14.10	:
	9.54 8.43 11.30 8.665 7.586	
	11 0.11 1.32 35 1.45 55 1.115 0.836	
	11.30	
	188588	
	8 111 7 113 7 155 7 155 7 155	
13.39 16.79 10.96 11.99	17.07 18.23 18.86 21.49 23.45	
	72.74	
255 237 237 237	9866 866 866 912 960	010
2,167,2 1,722,6 1,352,6 1,448,7	6,641,7,250,8 3,435,4 9,408,9	356,410,0
3,700,180 2,167,5 2,239,170 1,352, 2,467,460 1,448, 3,586,520 2,307,5	9,127,790 6,734,850 7,250,8 4,606,015 10,782,405 12,164,780 9,408,9	759,856,546 356,410,010
3,700,180 2,167 3,032,045 1,722 2,239,170 1,352 2,289,170 1,352 3,586,520 2,307	6,641 7,250 3,435 8,350 9,408	759,856,546 356,410,0
101,828.55 102,694.05 123,339 120,809 130,148 181,148 181,148	9,127,790 6,641 9,734,850 7,250 4,606,015 3,435 10,782,405 8,350 12,164,780 9,408	66,831,042 759,856,546 356,410,0

•

IRON INDUSTRY.

STATISTICAL TABLES.

IRON ORE SHIPMENTS FROM THE MARQUETTE RANGE.

Name of Mine.	1907 and prior years. 1908		1909	1910	
American (Sterling)	127,113	23,222	90,001	163,290	
Ames	6,298 801,851				
Bay State	16,637				
Bessie	59,097 432,683	61,035	72,987	23,427	
Bille (See Queen Group)					
Boston (with American) Braastad Mitchell Wintheap	62,542 136,636 831,445				
(winthtop	831,445				
Breitung No. 1	161,061 217,730 1,814,925	55,849	129,673	114,202	
Cambria	1,814,925	85,977	136,815	150,422	
Champion	4,382,873	313	11,199	18,746	
Chase					
Chicago	9,012		1		
Cleveland Hematite (Included under	2,806,298				
Cleveland)					
Cleveland Cliffs Group4	13,924,094	438,379	877,433	955,374	
Cleveland Cliffs Group ⁴	94,813				
Curry	16,671 59,114				
Detroit	59,114 140,841				
Dexter	118,512				
Dey	2,709 76,002 327,604				
East New York	327,604				
Edison	893				
Edwards (See Sampson) Empire	40,565	53,537	108,993	53,687	
Erië	8.136				
Etna Fitch	1,091 31,817				
Foster*	171,893				
Foxdale	31.447				
GibsonGoodrich	16,357 49,754 110,736				
Grand Rapids (Davis)	110,736				
Green Bay (See Bay State)	<u></u> . <u></u> .	<u></u>			
HartfordHimrod	1,237,905	278,366	250,680	183,471	
Holmes					
• •	30,574			1	
Home (P. and L. S.) (Now Volunteer). Humboldt (Washington)	26,022 713,961 212,982				
Imperial Indiana (See Bay State) Iron Cliffs ⁶ .	212,982	48,231	115,478	83,404	
Iron Cliffs	1,700,537				
Iron Mountain	393				
Isabella	1			40.000	
Jackson	3,868,453		11,060	40,320	
Lake ¹⁰					
Lake AngelineLake Superior	7,784,751	220,410 261,955	280,298	244,923	
Lake SuperiorLillie	7,784,751 14,320,173 1,678,150	261,955 8,632	280,298 349,435 61,708	271,445 10,121	
Loyd					
	516 244	1 115	1 679	11 257	
Lucy (McComber)	010,211	1,110	1,012		
Lucy (McComber)	516,244 32,378 292	1,115 29,036	1,672 159,197	11,257 208,103	

See foot notes 1, 2, 3, 4, 5, 6, 7, 8, 9 and 10 on page 72.

IRON ORE SHIPMENTS FROM THE MARQUETTE RANGE.

1911	1912	1913	1914	1915	1916	Total
195,197	122,211	162,253	84,845	87,514	246,163	1,301,80
						6,29 801,88 16,68
						16.63
				1		59.09
2,683				21,139	40,007	59,09 653,90
• • • • • • • • •						62.5
						62,5 136,6 831,4
	• • • • • • • • •					831,4
63,497 72,688	57,085 63,995	30,994 83,280	49,590 27,705	174,107 276,620	70,328 80,655	345,6
		1	1			345,6 865,7 217,7 3,001,0 4,413,1
85,954	69,904	169,153	132,834	159,443	195,612	3,001,0 4,413,1
		52,930	19,708	39,059	72,344	184,0
						9,0 2,806,2
		1				2,000,2
	•••••		,			
514,305	1,032,836	922,005	672,428	*631,358	1,022,461	20,990,6 94,8 16,6
• • • • • • • •						.94,8 16 6
						59,1 140,8
• • • • • • • •						140,8
	 .	1			<i>.</i>	118,5
						118,5 $2,7$
						76,0 327,6
						327,6 8
16,954	33,124	38,348			47,110	392,3
• • • • • • • • •	• • • • • • • • •					8,1
						8,1 1,0 31,8
			·			171 9
			l			171,8 31,4 16,3 49,7 110,7
	ļ	1				16,3
• • • • • • • • •						110.7
						,-
						1,950,4
			14,466	44,669 17,373	65,029	124.1
				17,373	3,379	20,7 30,5
• • • • • • • •						
		1				26,0 713,9 638,5
86,959	53,943	37,543				713,9 638 5
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	01,020				
]		1,700,5
. 		1	<i></i>	10.807	5.893	17.0
				10,807 36,255 56,026	5,893 97,368	17,0 133,6 4,073,4
22,303	53,559	1,519	20,241	56,026		4,073,4
187 959	151 010	100 780	198 079	10 519	-	9,099,8
167,352	169,326	102,762 164,834	128,073 133,519	19,513 199,920	422,473	16,460.4
167,258 167,352 25,597 28,003	151,910 169,326 26,119 44,224	1		1		16,460,4 1,810,3 808,6
		135,746	123,211	195,975	281,502	
	72.724	1	1	1	.	619,6 1,254,7
16,676						
16,676 24,926	72,724 46,664	171,475	55,903	267,190	259,897	1,254,7

See foot notes 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11 and 12 on page 73.

IRON ORE SHIPMENTS FROM THE MARQUETTE RANGE,7—Concluded.

Name of Mine.	1907 and prior years.	1908	1909	1910
Marquette ⁷	152,847			
Mary Charlotte	717,647	99,104	240,433	197,522
Mesabi's Friend	16,043		[
Michigamme ⁶ Miller	152,847 717,647 16,043 880,362 4,756			
Milwaukee-Davis	375,451 17,780 68,131	<u></u>		
Mitchell	17,780	11,539		23,428
Morris	08,131			· · · · · · · · · · · · · · · · · · ·
National	150,216			
Negaunee Negaunee Construction Works New York (York) New York Hematite	3,017,691 12,708 1,123,071	232,219	312,217	348,818
Negaunee Construction Works	12,708			
New York (YORK)	37,587			
North Champion (See Hortense)				
North Republic	289	l		
North Republic Nonpareil (St. Lawrence)	23,395			¦
Northwest	1,687			
Norwood	1,687 5,753 986			
Pascoe	59,806 45,993 14,172			
Palmer	14.172	1		
Palmer. Palmer (Cascade) (See Volunteer) Pioneer.	1			
Pioneer	15,409			
Pittsburg & Lake Angeline (See Lake Angeline)	•			
Platt	73,844			
Portland	6,040		79,652	49,584
	·			
Prince of Wales ²	32,415 491			
Queen ²	180.866			
Queen Group ⁸	4,974,391 5,948,895	104,098 67,999	237,509 176,575	230,119 150,732
Republic Reduction Co	47,174		,	
Richards	8,261			
Richmond	524,895	60,994	102,566	95,772
Riverside	8,261 524,895 16,160 393,630	52,147	133,139	115,193
Saginaw	451,424 686,411			
Sam Mitchell (See Mitchell)	267,805			
Shadt	1,261			
j	21 887			
Section 12South Buffalo ²	21,887 245,412 165,244			
Spurr	165,244			
Star West (Wheat)	204,649			
Sterling (See American)	1			
Taylor	32,970			
Teal Lake (See Cambria)		[:		
TitanVolunteer (See also Home)	$\substack{90,371\\1,393,175}$			
Washington		20,625	44,716	96,769
Webster	34,905			
West Republic	133,077 50,870 433,771			
Wheeling	433,771			
Wintrhop ⁹	1,335,839			
	l	1		
Wheat (See Star West)				

See foot notes 1, 2, 3, 4, 5, 6, 7, 8, 9, and 10 on page 72.

IRON ORE SHIPMENTS FROM THE MARQUETTE RANGE.-Concluded.

1911	1914	1915	1916	m-4-1
7,781 11,536 10,310 15,970 1,529 18,394 140,040 442,190 327,447 295,962 224,862 235,648 113,137 156,867 135,879 47,293 117,873 138,394 96,584 115,784 163,287	57,138		i	Total
7,781 11,536 10,310 15,970 1,529 18,394 140,040 442,190 327,447 293 117,873 138,394 147,293 117,873 138,394 96,584 115,784 163,287	37,136	159,817	164,447	152,847 2,489,574 16,043 880,362 4,756
1,529 18,394 140,040 442,190 327,447 295,962 224,862 235,648 113,137 156,867 135,879 47,293 117,873 138,394 96,584 115,784 163,287	. ,	109,617		16,043
1,529 18,394 140,040 442,190 327,447 295,962 224,862 235,648 113,137 156,867 135,879 47,293 117,873 138,394 96,584 115,784 163,287	· · · · · · · · ·			880,362 4,756
1,529 18,394 140,040 442,190 327,447 295,962 224,862 235,648 113,137 156,867 135,879 47,293 117,873 138,394 96,584 115,784 163,287		6,572		
140,040 442,190 327,447 295,962 224,862 235,648 113,137 156,867 135,879 47,293 117,873 138,394 96,584 115,784 163,287				411,650 111,245 68,131
295,962 224,862 235,648 113,137 156,867 135,879 47,293 117,873 138,394 96,584 115,784 163,287	29,063	80,546	58,497	188,029 150,216
295,962 224,862 235,648 113,137 156,867 135,879 47,293 117,873 138,394 96,584 115,784 163,287	247,484	480,521	523,735	
47,293 117,873 138,394 96,584 115,784 163,287			,	6,072,362 12,708 1,123,071 37,587
47,293 117,873 138,394 96,584 115,784 163,287				37,587
47,293 117,873 138,394 96,584 115,784 163,287	• • • • • • • • • • • • • • • • • • • •			
47,293 117,873 138,394 96,584 115,784 163,287				289 23,395
47,293 117,873 138,394 96,584 115,784 163,287	· · · · · · · · ·			23,395 1,687
47,293 117,873 138,394 96,584 115,784 163,287	• • • • • • • • • •			1,687 5,753 986
47,293 117,873 138,394 96,584 115,784 163,287				
47,293 117,873 138,394 96,584 115,784 163,287				59,806 45,993 14,172
47,293 117,873 138,394 96,584 115,784 163,287				14,172
47,293 117,873 138,394 96,584 115,784 163,287				15,409
47,293 117,873 138,394 98,584 115,784 163,287		1		
47,293 117,873 138,394 96,584 115,784 163,287	45,324	897,476		73,844
47,293 117,873 138,394 96,584 115,784 163,287	40,024	97,470		272,036 6,040
47,293 117,873 138,394 96,584 115,784 163,287				32,415
47,293 117,873 138,394 96,584 115,784 163,287				180,866
96,584 115,784 163,287	178,574 52,562	473,961 215,182	283,775 209,059	180,866 7,238,899 7,226,887
96,584 115,784 163,287				47,174 8,261 1,575,796
	129,551	8177,304	181,154	1,575,796
51,240 9,008 47,220 62,010 66,540 60,171	98,010	1c130,900	253,943	16,160 1,552,617
51,240 9,008 47,220 62,010 66,540 60,171				451,424 686,411
51,240 9,008 47,220 62,010 66,540 60,171				
51,240 9,008 47,220 62,010 66,540 60,171	• • • • • • • • •	¦		267,805 1,261
51,240 9,008 47,220 62,010 66,540 60,171				
51,240 9,008 47,220 62,010 66,540 60,171				21,887 245,412 165,244 204,649
51,240 9,008 47,220 62,010 66,540 60,171				165,244 204,649
51,240 9,008 47,220 62,010 66,540 60,171				
51,240 9,008 47,220 62,010 66,540 60,171				
51,240 9,008 47,220 62,010 66,540 60,171				32,970
62,010 66,540 60,171	38,438	1118,851	106,987	90,371 1,664,919 359,121
	1,659		6,631	359,121
		1	<u> </u>	34,905 133,077
		1::::::::::::::::::::::::::::::::::::::	····	50 870
				433,771 1,335,839
			;	
2,666,121 3,415,654 3,487,993 2		123,778,098	4,694,669	114,137,545
2,000,121 0,110,001 0,301,000 2	340 396		1,001,000	

See foot notes 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11 and 12 on page 73.

*Under Iron Cliffs 1890-1895; under Cleveland-Cliffs group after 1895.

*Under Queen group after 1880.

*Under Cleveland-Cliffs group after 1883.

*Includes Cleveland after 1883; includes Barnum, Foster, Iron Cliffs, Michigamme and Salisbury after 1895.

*Under Iron Cliffs 1891-1895; under Cleveland-Cliffs group after 1895.

*Under Cleveland-Cliffs group after 1895.

*Under Winthrop after 1892.

*Includes Buffalo, Prince of Wales, Queen and South Buffalo after 1890.

*Prior to 1890, see Braastad; includes Marquette after 1892.

*Included in Cleveland-Cliffs Group.

'Iron Trade Review reports 152,063 tons shipped in 1915 by Breitung Hematite No. 1 and No. 2 combined.

*Bee foot note No. 1

*Iron Trade Review reports 634,837 tons shipped in 1915.

*Iron Trade Review reports 203,922 tons shipped in 1915 by Mary Charlotte. Figure includes Himrod shipment.

*Bee foot note No. 4.

*Isabella shipment not reported by Iron Trade Review.

*Does not include Gwinn district. Does include west end of range in Baraga county.

*Iron Trade Review figure.

*Iron Trade Review reports 177,000 tons shipped in 1915.

*IIron Trade Review reports 183,902 tons shipped in 1915.

*IIron Trade Review reports 18.850 tons shipped in 1915.

Total for Marquette range 1915, Iron Trade Review, 3,746,591 tons. See foot note No. 7.

IRON ORE SHIPMENTS FROM THE GWINN DISTRICT. (GROSS TONS)

	1907 and prior years.	1908	1909	1910
(Austin)	195,950	111,229	125,858	188,588
Gwinn(Princeton) Swanzy or Chesire)	1,192,204	36,033	42,934 39,869	89,441 48,842
Stegmiller	6,305	52,588	64,075	225,726
Total	1,394,459	199,850	272,736	552,597

IRON ORE SHIPMENTS FROM THE GOGEBIC RANGE, MICHIGAN.

	1907 and prior years.	1908	1909	1910
Ada (included in Ironton)	662,408 4,867,933	35,937 259,611	22,927 259,612	7,235 231,506
Bessemer Blue Jacket Brotherton Castile Chicago	20,889 1,799 1,552,632 8,265 68,727	96,776	103,090 26,982	102,626 20,197
Colby Davis (Wisconsin). Eureka Federal First National	2,221,948 103,961 · 224,148 36,443 1,997	58,305 122,324	1	194,754 41,611
Geneva Imperial (See Federal) Iron Chief Iron Chief No. 2 Iron King (See Newport)	12,199 551			
Ironton	479,359 99,090 216,367 811,273	92,932	277,594	109,025 52,715
Newport and Bonnie Norrie-Aurora Group (after 1904) Pabst (Norrie-Aurora Group) Palms Pike Plymouth	4,257,295 15,994,361 2,366,583 1,284,489 70,255	579,390 773,243 6,303	1,008,354 977,054 22,174	1,182,324 1,333,006
Puritan (Ruby) Royal Section 13 South Chicago Sparta Sunday Lake				
Tilden Vaughan (See Aurora) (Norrie-Aurora Group after 1904) Wakefield Wisconsin (See Davis) Yale (West Colby)	4,822,945	111,184	154,506 	99,937
Total	45,658,117	2,348,626	3,402,415	3,652,918

¹Iron Trade Review.
²Iron Trade Review reports 112,932 tons shipped 1915. This figure includes 17,692 tons shipped from the Minnewawa (Wisconsin).
²Iron Trade Review reports 1,408,516 tons shipped 1915.
⁴Iron Trade Review reports 838,875 tons shipped 1915.
⁴Iron Trade Review reports 442,422 tons shipped 1915.

IRON ORE SHIPMENTS FROM THE GWINN DISTRICT. (GROSS TONS)

1911	1912	1913	1914	1915	1916	Total
110,839 230 54,442 45,122 135,474	102,530 143,519 50,963 214,386	107,365 53,479 45,431 96,298	30,493 20,159 13,607 40,972 93,796	57,910 *17,171 40,272 243,458	64,521 143,708 65,420 368,739	1,037,373 222,007 1,642,830 376,891 1,500,845
346,107	511,398	302,573	199,027	358,811	642,388	4.779,946

IRON ORE SHIPMENTS FROM THE GOGEBIC RANGE, MICHIGAN.

Total	1916	1915	1914	1913	1912	1911
955,540 6,273,492 370,682	120,355 70,466 88,867	744,749 294,622 13,468	5,771 123,702 135,120	238 2,635 42,419	55,610 211,927 70,239	310 151,478 20,569
3,961,684						
20,889 1,799 2,401,927 516,906	107,814 131,422	107,244 475,596	47,662 36,569	70,138 57,595	148,930 136,703	65,015 23,597
99,704		130,977				· · · · · · · · · · · · ·
4,269,127 103,961	423,553	315,913	291,947	305,744	245,195	41,673
1,040,802 36,443 1,997	206,319	128,414	23,430	14,562	65,723	98,609
159,749	86,922	34,416		31,303		
12,199 551						• • • • • • • • • • •
1,560,865 99,090	148,200		51,138	166,123	173,135	63,359
216,367 1,109,790 10,431	23,741 4,997	1,044 5,434	2,094	33,111		
12,537,821 27,214,615 2,366,583	1,310,595 1,855,863	4835.058 31,407,770	702,861 985,199	1,139,666 1,503,451	966,435 1,500,758	555,853 883,910
2,559,496 102,056	528,746	*444,673	173,792	88,644	39,152	• • • • • • • • • • • •
330,496	330,496					• • • • • • • • • • •
762,048 41,876 84,270 1,274	308,534 11,527 48,070	80,367 8,004 32,356 11,274	58,410 11,686	64,463 10,659 3,844	90,683	
$\frac{4,862}{2,123,725}$	188,771	136,211	54,327	110,374	155,485	56,096
5,907,862	110,733	99,516	114,777	97,686	158,191	138,387
2,041,366	1,061,753	651,302	313,050	15,261		
1,013,485	149,155	42,632	19,074	89,482	76,772	154,944
80,315,830	7,316,899	4,591,040	3,150,609	3,847,398	4,094,938	2,253,800

Iron Trade Review reports 76,702 tons shipped 1915.
Iron Trade Review reports 45,171 tons shipped 1915.
Iron Trade Review reports 40,248 tons shipped 1915.
Total for Gogebic range 1915 Iron Trade Review 4,595,498 tons.
Total for Gwinn district 1915 Iron Trade Review 358,787 tons.

IRON ORE SHIPMENTS FROM THE MENOMINEE DISTRICT, MICHIGAN.

	1907 and prior years.	1908	1909	1910
Antoine. Aragon Breen Briar Hill	75,425 14,981	226,354	246,984	
Chapin		391,620	587,647 103,626	465,543 91,081
Cuff	49,302 58,419			
Curry	807,967 416,928	1,410	5,512	
Cyclops. Eleanor (Appleton). Emmett. Forest. Half and Half.	286,093 18,719 66,655 11,988 7,524			
Hamilton	96.072			
Indiana. Keel Ridge. Loretto.	955 17,871 93,101 1,085,053	13,354	96,613	116,048
Ludington Millie (Hewitt) Munro Norway Penn Iron Mining Co	1,001,518 354,056 227,542 1,291,352 4,233,133	3,322 27,773	10,887 23,241 428,004	20,022
Perry Pewabic Quinnesec Saginaw (Perkins) Stephenson	3,138 6,086,946 499,756 443,322 39,350	365,341	465,453 3,147 19,994	380,376 744
Sturgeon River Verona Vivian Vulcan (with Penn Mines) Walpole	19,404 130,975 395,356 1,668,654 19,089	10,056		14,827
Total	41,470,486	1,254,110	1,991,108	1,674,447
Metropolitan Trough.				
Groveland	40,036 107,027 35,810	9,123	24,933	26,462
Total	182,873	9,123	24,933	26,462
Calumet Trough.				
Calumet	106,132	15,222		

STATISTICAL TABLES-IRON ORE.

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IRON ORE SHIPMENTS FROM THE MENOMINEE DISTRICT, MICHIGAN.

191 i	1912	1913	1914	1915	1916	Total
201,269	244,812	230,958	188,765	302,275	244,478	1,353,792 7,489,882 75,425
357,598	327,999	369,822	341,493	1385,174	557,485	14,981 18,987,500
90,940	74,144	95,311	66,329		113,362	634,793 49,302 58,419
						49,302 58,419
						844.889
						416,928
						286,093 18,719 66,655 11,988 7,524
						18,719 66 655
						11,988
• • • • • • • • • • • •			· · · · · · · · · · · · · ·			7,524
			 			96,072
• • • • • • • • • •				52,570	44,162	955
				1		114,603 93,101
18,579	135,177	158,257	45,449	68,806	174,173	1,911,509
				1		1.001 518
18,556 9,303			361			1,001,518 387,182
9,303	20,100	18,509	·····		17,622	364,112 1,291,352
377,026	426,743	416,410	214,827	2368,451	419,340	6,985,565
		. 	l	1	<mark>,</mark>	3,138
352,598	279,771	364,176	299,228	178,013	301,125	3,138 9,072,987
	1		1::::::::::::::::::::::::::::::::::::::	1		503,647 501,985
• • • • • • • • • • • • • • • • • • • •						39,350
	l					19.404
						19,404 130,975
5,971	28,800	27,177				482,187 1,668,654
						19,089
1,431,840	1,537,546	1,680,620	1,156,452	1,355,289	1,871,747	55,423,645
00 850	10.400	0.051				150 001
33,758	12,468	9,251				156,031 107,027 35,810
						35,810
33,758	12,468	.9,251			,	298,868
	25 507	19 076				175 017
• • • • • • • • • • • • • • • • • • • •	35,587	18,976		····		175,91

¹Iron Trade Review reports 384,654 tons shipped 1915. ²Iron Trade Review reports 411,393 tons shipped 1915. Total for Menominee range 1915 Iron Trade Review 1,397,711 tons.

IRON ORE SHIPMENTS FROM THE CRYSTAL FALLS DISTRICT, MICHIGAN.

	1907 and prior years.	1908	1909	1910
Alpha. Amasa Porter Armenia Balkan Bristol (Claire) Carpenter	1,370 311,608 1,598,242	190,300	396,825	65,473 270,742
Columbia Crystal Falls Delphic Dunn Fairbanks	942,703 1,733,969 33,770 1,319,646 8,500	296 8,829		136,144
Genesee (Ethel) Gibson Great Western Hemlock Hilltop	405,854 16,357 1,635,236 1,393,503 20,229	4,548 124,246 83,834	65,585 36,246 112,747 112,481	66,185 45,202 80,709 115,407
Hollister Hope Judson Kimball Lamont (Monitor)	10,469 28,530 16,224 555,341		25,842	
Lee Peck Lincoln Magnate Mansfield Mastodon	2,844 239,970 6,844 939,652 425,708	44,633	1,657	114,357
McDonald Michigan Monongahela Odgers	153,184 9,310	ļ	1,114	17,922
Paint River (Fairbanks) Ravenna Richards Sheldon & Shafer (Union) (See Col-				
umbia) South Mastodon Tobin Warner Youngstown	8,203 873,427	161,642	359,668	235,812
Total	13,213,407	629,602	1,425,261	1,206,592

IRON ORE SHIPMENTS FROM THE CRYSTAL FALLS DISTRICT, MICHIGAN.

1911	1912	1913	1914	1915	1916	Total
51,862 322,729	150,808	83,202	50,501 172,006 51,147	\$144,284 1378,831 2284,187	80,492 229,195 462,801 240,114	1,370 80,492 713,454 373,479 4,610,545 575,448
232,092	242,304	61,080	52,883			942,703 1,735,251 33,770 2,254,678 8,500
25,342 56,528 84,338 107,753	4,248 3,342 126,132	50,464 113,201	46,449 8,223	1,184 35,759 428,172	·	568,398 158,881 2,126,840 2,126,932 28,452
5,022		25,251	16,430 6,619	19,533	162,519	143,119 28,530 169,138 35,757 558,524
54,646		190,503				2,844 241,627 6,844 1,462,504 425,708
5,240 	1,384	16,499 27,917	9,471	*112,721 ********************************	28,483 21,920 53,176	30,259 350,311 31,230 53,176 371,289 258,715
308,456	319,318	154,896	7,069	92,807	29,381	129,257
1,254,135	1,304,739	1,172,948	535,457	1,241,187	1,491,421	33,797 151,425 23,474,757

IIron Trade Review reports 378,786 tons shipped 1915.
IIron Trade Review reports 284,088 tons shipped 1915.
IIron Trade Review reports 116,724 tons shipped 1915.
Ivon Trade Review reported by Iron Trade Review.
Ivon treported by Iron Trade Review.
Iron Trade Review reports Hemlock 28,172 tons, Michigan 112,680 tons shipped 1915.
Total for Crystal Falls district 1915 Iron Trade Review 1,240,946 tons.

IRON ORE SHIPMENTS FROM THE IRON RIVER DISTRICT, MICHIGAN.

	1907 and prior years.	1908	1909	1910
Baker	865,200	129,037	45,003 174,426	39,417 171,930
BengalBerkshire			34,295	97,999
	4,211 236,320			
CottrellChatham-Riverton	14,883	45,826	68,730	51,988
Davidson No. 1				1
Hiawatha. Homer Iron River James (Osana). *Dober-Isabelia.	210,683 904,587 2,360 65,192	59,760	136,739	78,388
Nanaimo. Riverton (Dober and Isabella)	2,092 116,299		171,200	
Virgil. Wauseca. Wickwire Youngs. Zimmerman.			154,150	98,399 25,555
Total	3,877,202	630,745	1,152,076	1,001,960

^{*}Riverton.

IRON ORE SHIPMENTS FROM THE IRON RIVER DISTRICT, MICHIGAN.

1911	1912	1913	1914	1915	1916	Total
3,290 66,502 22,272	100,736	24,286 130,631 23,259	113,733 29,206 5,539 23,826	41,378 10,078 45,171 39,615 15,413	110,965 72,275 140,961 38,470	267,107 1,788,711 117,446 209,374 269,137
165,660	306,914 17,499 135,298	295,841 26,823	279,379 15,316	479,083 45 1132,664	448,631 75,089 188,807	4,211
215 45,219 108,947 67,616	27,614 98,760 149,619 84,074	115,499 79,948 137,002 124,568 69,435	70,881 51,686 114,849 15,329 77,960	86,103 66,327 2155,411 27,718 299,219	96,518 67,731 100,640 89,506 121,010	396,830 409,671 766,468 577,747 367,624
116,633 50,439	220,106 	160,511 176,634	91,370	93,453 102,511 102,294	187,070 156,528	1,483,639 259,039 904,587 846,905
200,142	171,493	160,818	176,274 27,081	262,382 53,155	174,992 81,842	65,192 373,765 2,371,468 162,078
8,323	9 750	16,650	63,411	242,049	236,302	2,092 116,299 569,461
749 1,919 89,450 110,084	3,750 40,417 83,528 187,584	48,395 12,377 40,322 43,649 149,309	5,972 25,584 172,720	19,361	35,948 30,470 12,890 53,691 138,881	94,065 62,957 121,132 744,102 904,486
1,115,514	1,736,516	1,943,560	1,453,403	2,181,694	2,795,862	17,888,532

¹Iron Trade Review reports 132,779 tons shipped 1915. ²Iron Trade Review reports 155,711 tons shipped 1915. ³Iron Trade Review reports 99,050 tons shipped 1915. Total for Iron River district 1915, Iron Trade Review 2,182,934 tons.

SUMMARY OF IRON ORE SHIPMENTS FROM MICHIGAN RANGES. (GROSS TONS.)

	1903 and prior years.	1904	1905	1906	1907
Marquette	69,074,846 642,907 31,563,402 8,093,686	2,767,242 76,461 1,712,800 917,969	4,086,943 129,079 2,741,169 1,174,366	3,935,293 166,894 2,953,131 1,395,910	3,907,955 380,118 2,498,784 1,631,484
Iron River	2,096,091 34,555,808 164,323 38,913	284,273 2,042,398 4,737	337,973 3,215,352	568,469 3,113,981 15,773	589,946 3,093,083 13,913 51,646
Total	146,229,876	7,805,880	11,684,432	12,149,451	12,166,929
	1908	1909	1910	1911	1912
Marquette	2,214,782 199,850 1,254,110 629,602	3,983,436 272,736 1,991,108 1,425,261	3,840,129 552,597 1,674,447 1,206,592	2,614,881 346,104 1,421,840 1,254,135	3,406,646 510,398 1,538,746 1,304,739
Iron River	630,745 2,348,626 9,123 15,222	1,152,076 3,402,415 24,933	1,001,960 3,652,918 26,462	1,115,514 2,102,322 33,758	1,736,966 3,883,011 12,468 35,387
Total	7,302,060	12,251,965	11,955,105	8,898,554	12,428,361
	1913	1914	1915	1916	Total
Marquette	302,573 1,680,620	2,340,326 199,027 1,156,452 535,457	3,778,098 358,811 1,355,289 1,241,187	4,694,669 642,388 1,871,747 1,491,421	114,137,545 4,779,946 55,423,645 23,474,757
Iron River	3,847,398 9,251	1,453,403 3,150,609	2,181,694 4,591,040	2,795,862 7,316,885	17,888,532 80,315,846 298,868 175,917
Total	12,463,319	8,835,274	13,506,119	18,812,972	296,495,056

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- ACAC 1040 -

- PCPC HCPC -

SHIPMENTS OF IRON ORE FROM MICHIGAN RANGES BY COUNTIES. . (GROSS TONS.)

County.	1903 and prior years.	1904	1905	1906	1907
logebic ron Dickinson Warquette Baraga	34,555,808 10,189,777 31,766,538 68,962,760 744,993	2,042,398 1,202,242 1,717,537 2,817,195 26,508	3,215,352 1,512,339 2,741,169 4,175,605 39,967	3,113,981 1,964,379 2,968,904 4,097,111 5,076	3,093,083 2,221,430 2,564,343 4,154,288 133,785
Total	146,229,876	7,805,880	11,684,432	12,149,451	12,166,929
County	1908	1909	1910	1911	1912
Gogebic Iron Dickinson Marquette Baraga	2,348,626 1,260,347 1,278,455 2,305,366 109,266	3,402,415 2,577,337 2,016,041 3,888,055 368,117	3,652,918 2,208,552 1,700,909 4,236,311 156,415	2,102,322 2,369,649 1,465,598 2,871,116 89,642	3,883,011 3,041,705 1,585,601 3,864,101 53,943
Total	7,302,060	12,251,965	11,955,105	8,898,327	12,428,361
County	1913	1914	1915	1916	Total
Gogebic Iron Dickinson Marquette	3,116,508 1,708,847	3,150,609 1,988,860 1,156,452 2,494,029 45,324	4,591,040 3,422,881 1,355,289 4,018,294 118,615	7,316,885 4,287,283 1,871,747 5,297,050 40,007	80,315,846 41,363,289 55,898,430 116,910,747 2,006,744
Total	12,452,660	8,835,274	13,506,119	18,812,972	296,495,056

[AVERAGE NUMBER OF MEN EMPLOYED IN THE IRON MINES OF MICHIGAN IN 1916 BY COUNTIES.

	Gogebic	Iron	Dickinson	Baraga	Marquette
Total employed in producing mines = 17,544	6,496	4,275	2,364	. 73	4,336
Total in idle mines and explorations = 455	10	230	none	none	215
Total = 17,999*	6,506	4,505	2,364*	73	4,551*

^{*}Indiana mine in Dickinson County not reported. Empire mine in Marquette County not reported.

LIST OF THE ACTIVE IRON MINES OF MICHIGAN

·	!	Location			d.	nen yed	
Name of mine.	County.	Section.	Twp.	Rge.	First ship- ment.	No. of men employed 1916.	Depth, 1916, Feet.
MARQUETTE RANGE: American and Boston Breitung Hematite No. 1 Breitung Hematite No. 2 Cambria. Champion	Marquette Marquette Marquette Marquette Marquette	8 35	48 47 47 48 48	28 26 26 27 29	1880 1903 1875 1867	294 140 90 122	1,620 960 640 978 1984
Chase Cliff Shaft Empire Gwinn Hartford (Cambria No. 2)	Marquette Marquette Marquette Marquette Marquette	19 28	47 47 47 45 48	28 27 26 25 27	1913 1887 1907 1914 1889	336 * 181	351 987 200 1,009
Himrod (see Mary Charlotte). Imperial Isabella Jackson Lake and Moro	Marquette Baraga Marquette Marquette Marquette	25 29,32 1 10	47 48 47 47 47	26 31 26 27 27	1914 1890 1915 1846 1892	1 151 284	640 185 702 591
Lake Sally Lake Superior (Hard Ore) Lake Superior (Soft Ore) Lake Angeline (Angeline) Lloyd (see Morris)	Marquette Marquette Marquette Marquette Marquette	9,10 10 15 6	47 47 47 47 47	27 27 27 27 27 27	1915 1858 1858 1864 1911	319 7 26	1,080 820 615 808
Lucy (with Jackson)	Marquette Marquette Marquette Marquette Marquette	6,7 31 30 8 1	47 48 47 47 47	26 26 26 26 26 28	1878 1907 1903 1912	220 275 291	1,100 506 640 860
Moro with Lake Negaunee Ohio Portland Queen Group	Marquette. Marquette. Baraga Baraga Marquette.	5,6 22 26	47 47 48 48 48	27 26 31 31 26	1881 1887 1882 1896 1888	358 72 212	1,086 250 † 1,010
Republic	Marquette. Marquette. Marquette. Marquette. Marquette. Marquette.	28 7 15 30	46 47 47 47 47 47	29 26 26 27 26 29	1872 1896 1872 1872 1871 1865	269 85 86 123 93 10	2,150 † 786 941 506 875
SWANZT DISTRICT: Austin Princeton Stegmiller Stephenson	Marquette Marquette Marquette Marquette	18,20 17 20	45 45 45 45	25 25 25 25 25	1907 1872 1909 1907	53 8 59 236	364 782 300 562
MENOMINEE RANGE: Aragon. Chapin. Cyclops & Norway (Penn Grip) East Vulcan (Penn Group) Indiana.	Dickinson Dickinson Dickinson Dickinson Dickinson	5	39 40 39 39 40	31,30 29 29 29 30	1889 1880 1878 1877 1915	349 720 756	1,355 1,501 355 1,400 85
Loretto Millie (Hewitt) Munro Pewabic West Vulcan, Curry & Brier Hill Clifford and Traders	Dickinson Dickinson Dickinson Dickinson Dickinson Dickinson	7 31 6 32 9,10	39 40 39 40 - 39 40	28 34 29 30 29 30	1893 1881 1903 1890 1879	183 1 40 249	800 312 170 941 1,770 143

^{*}Not reported. †Undeveloped.

1916, WITH LOCATION, OWNERSHIP, ETC.

Number or name of level.	Operators.	Address of Home Office,
20th 9th 6th 5th 33rd	American Boston Mining Co Breitung Hematite Mng. Co Breitung Hematite Mng. Co Republic Iron & Steel Co Champion Iron Co	1300 Leader-News Building, Cleveland, Ohio. Marquette, Mich. Marquette, Mich. Youngstown, Ohio. Wolvin Building, Duluth, Minnesota.
3rd 10th 2nd 8th	Cleveland Cliffs Iron Co. Cleveland Cliffs Iron Co. Empire Iron Co. Cleveland Cliffs Iron Co. Republic Iron & Steel Co.	Ishpeming, Mich. Ishpeming, Mich. Rector Building, Chicago, Illinois. Ishpeming, Mich. Youngstown, Ohio.
6th 4th 1st	Mary Charlotte Mng. Co	Marquette, Mich. Ishpeming, Mich. Hibbing, Minn. Ishpeming, Mich. Ishpeming, Mich.
1080 L 820 L 9th 3rd	Jones & Laughlin Ore Co Oliver Iron Mining Co Oliver Iron Mining Co. Pittsburg & Lake Angeline Iron Co. Cleveland Cliffs Iron Co.	Pittsburg, Penn. Wolvin Building, Duluth, Minn. Wolvin Building, Duluth, Minn. Cleveland, Ohio. Ishpening, Mich.
3rd 5th 6th 4th	Cleveland Cliffs Iron Co	Ishpeming, Mich. Ishpeming, Mich. 1400 Alworth Bid.; Duluth, Minn. Marquette, Mich. Ishpeming, Mich.
9th 6th	Cleveland Cliffs Iron Co Cleveland Cliffs Iron Co Niagara Iron Mining Co Niagara Iron Mining Co Oliver Iron Mining Co	Ishpeming, Mich. Ishpeming, Mich. North Tonswanda, N. Y. North Tonswanda, N. Y. Wolvin Bldg., Duluth, Minn.
2150 L 8th 19th 5th 10th	Cleveland Cliffs Iron Co	Ishpeming, Mich. 1300 Leader-News Bldg., Cleveland, Ohio. 3d Ave. & Try St., Pittsburg, Pa. Ishpeming, Mich. 1400 Alworth Bldg., Duluth, Minn. Marquette, Mich.
6th 6th 2nd 5th	Cleveland Cliffs Iron Co	Ishpeming, Mich. Ishpeming, Mich. Western Reserve Building, Cleveland, Ohio. Ishpeming, Mich.
14th 17th	National Tube Works Co	Frick Bldg., Pittsburg, Pa. Wolvin Bldg., Duluth, Minn. 1703 Morris Bldg., Philadelphia, Pa. 1703 Morris Bldg., Philadelphia, Pa. Milwaukee, Wis.
8th 3rd 2nd 8th 18th 1st	Loretto Iron Co Dessau Mining Co Munro Iron Mining Co Pewable Co Penn Iron Mining Co Antoine Ore Company	1400 Fulton St., Chicago, Ill. Care B. J. Clergue, Montreal, Que. 55 Erie Co. Bank Brig., Buffalo, N. Y. 910 Wells Bidg., Milwaukee, Wisconsin. 1703 Morris Bidg., Philadelphia, Pa. Republic Building, Youngstown, Ohio.

MINERAL RESOURCES OF MICHIGAN.

LIST OF THE ACTIVE IRON MINES OF MICHIGAN,

Name of mine.		Location	•		-djr	men loyed	
Name of mine.	County.	Section.	Twp.	Rge.	First shi ment.	No. of r emple 1916.	Depth. 1916, Feet.
CRYSTAL FALLS DISTRICT: Amasa Porter Bristol Carpenter Dunn-Richards Genesee (with Tobin) Great Western	Iron	22,33 19 31 1 29,30,31 21	44 43 43 42 43 43	33 32 32 33 32 32 32	1916 1892 1914 1887 1902 1882	85 200 246 98	400 1,060 330 1,623
Hemlock Judson Michigan (with Hemlock) Odgers Ravenna Tobin Warner	Iron Iron Iron Iron Iron Iron Iron	4 13 9 30 19 30 9	44 42 44 43 43 43 43	33 33 33 32 32 32 32 33	1891 1914 1893 1916 1911 1901 1915	158 125 49 254 59	1,015 300 1,015 150 350 1,335 740
IRON RIVER DISTRICT: Baker-Tully Balkan Baltic. Bates Bengul	Iron Iron Iron Iron	31 13 7 19 36	43 42 42 43 43	34 33 34 34 35	1909 1915 1901 1915 1913	285 137 242 96 186	548 232 553 850 280
Berkshire Caspian Chatham-Riverton Chicagon Cortland	IronIronIronIronIronIronIron	6 1 35 26 34	42 42 43 - 43 43	34 35 35 34 35	1908 1903 1907 1911 1912	70 363 178 109	365 292 925 712 405
Cottrell Davidson No. 1 Davidson No. 2 Fogarty (see Baltic) Forbes	Tanan	. 23 14 1	42 43 43 42 42	35 35 35 35 35	1915 1912 1912 1907 1913	56 70 78	265 450 240 365 275
Hiawatha. Homer Osana (James) Dober Isabella (Riverton) Rogers	Iron.	35 22,23 23 1,35.36 29	43 43 43 42,43 43	35 35 35 35 34	1893 1915 1907 1898 1914	101 154 117 96 139	1,029 350 428 1,000 330
Tully (see Baker) Virgil Wauseca Wickwire Youngs Zimmerman	Iron	36 24 23 35 12 7	43 43 43 43 42 42	35 35 35 35 35 34	1910 1912 1910 1911 1905 1908	46 48 23 106 178	438 273 398 313 575 350
GOGEBIC RANGE: Anvil. Asteroid. Ashland Brotherton Castile Colby and Ironton	Gogebic Gogebic Gogebic Gogebic Gogebic Gogebic	14 13 22 9 10 16	47 47 47 47 47 47	46 46 47 45 45 46	1887 1906 1885 1886 1906 1884	136 150 103 155 760	1,663 1,130 1,900 1,157 1,770 1,314
Davis, Geneva, Royal, Puritan Eureka Ironton (see Colby) Keweenaw Mikado Newport and Bonnie	Gogebic Gogebic Gogebic Gogebic Gogebic Gogebic	17,18 19,20 13 17 11 18 24	46 47 47 47 47 47	47 46 46 46 45 47	1886 1890 1886 1914 1895 1886	398 240 116 65 880	1,754 1,950 1,663 1,131 2,168
Norrie-Aurora Group Palms. Plymouth Puritan (see Davis) Sunday Lake Tilden Wakefield Yale	Gogebic	22,23 14 18 17 10 15 16,17	47 47 47 47 47 47 47 47	47 46 45 46 45 46 45 46	1884 1912 1916 1886 1885 1891 1913 1901	1,845 464 161 210 241 452 116	1,676 1,663 * 1,391 1,526 * 1,757

^{*}Open pit.

1916, WITH LOCATION, OWNERSHIP, ETC.—Concluded.

Number or name of level.	Operators.	Address of Home Office.
11th 4th 1st 13th	Bristol Mining Co. Nevada Mining Co. Hollister Mining Co. Corrigan, McKinney Co. Corrigan, McKinney Co. Corrigan, McKinney Co.	Wade Building, Cleveland, Ohio. Duluth, Minnesota. 1300 Leader-News Bldg., Cleveland, Ohio. Wickliffe, Ohio. Wickliffe, Ohio. Wickliffe, Ohio.
14th 3rd 1st 2nd 13th 7th	Hemlock River Mining Co. Judson Mining Co. Hemlock River Mining Co. Hudson Iron Mining Co. Hollister Mining Co. Corrigan, McKinney Co. Hemlock River Mining Co.	Cleveland, Ohio, Western Reserve Bldg. First National Bank Bldg., Chicago, Illinois. Cleveland, Ohio, Western Reserve Bldg. Wickliffe, Ohio. 1300 Leader News Bldg., Cleveland, Ohio. Wickliffe, Ohio. Cleveland, Ohio, Western Reserve Bldg.
4th 1st 7th 850 L 2nd	Corrigan, McKinney CoBalkan Mining CoVerona Mining CoBates Fron CoVerona Mining CoVerona Mining Co	Wickliffe, Ohio. Cleveland, Ohio, Western Reserve Bldg. Cleveland, Ohio, Western Reserve Bldg. New York City, 25 Broad St. Cleveland, Ohio, Western Reserve Bldg.
4th 3rd 9th 7th 4th	Brule Mining Co. Verona Mining Co. Brule Mining Co. Munro Mining Co. Wickwire Mining Co.	Bunaio, N. Y.
3rd 450 L 2nd 4th 2nd	Oliver Iron Mining Co. Davidson Ore Mining Co. Davidson Ore Mining Co. Verona Mining Co. Jones & Laughlin Ore Co.	Duluth, Minn., Wolvin Bldg. 403 White Bldg., Buffalo, N. Y. 403 White Bldg., Buffalo, N. Y. Western Reserve Bldg., Cleveland, Ohio. 3d Ave. & Try St., Pittsburg, Ps.
9th 2nd 4th 10th 1st	Munro Mining Co. Buffalo Iron Mining Co. Mineral Mining Co. Oliver Iron Mining Co. Munro Iron Mining Co.	55 Erie Co. Bank Bldg., Buffalo, N. Y. Buffalo, N. Y., Station B. 910 Wells Bldg., Milwaukee, Wis. Wolvin Bldg., Duluth, Minn. 55 Erie Co., Bank Bldg., Buffalo, N. Y.
4th 2nd 4th 4th 5th 4th	Corrigan, McKinney Co. Wickwire Mining Co. Mineral Mining Co. Wickwire Mining Co. Huron Iron Co. Spring Valley Iron Co.	Wickliffe, Ohio. Buffalo, N. Y. 910 Wells Bldg., Milwaukee, Wis. Buffalo, N. Y. Iron River, Mich. Wellston, Ohio, Jackson Co.
11th 12th 25th 21st 17th 19th	Newport Mining Co Castile Mining Co Hayes Mining Co Brotherton Iron Mining Co Castile Mining Co Corrigan, McKinney Co	First National Bank Bldg., Milwaukee, Wis. 76 Wade Bldg., Cleveland, Ohio. 808 1st National Bank Bldg., San Jose, Cal. Western Reserve Bldg., Cleveland, Ohio. 76 Wade Bldg., Cleveland, Ohio. Wickliffe, Ohio.
18th 19th 11th 16th 19th	Oliver Iron Mining Co. Castile Mining Co. Corrigan, McKinney Co. Newport Mining Co. Verona Mining Co. Newport Mining Co.	Wolvin Bldg., Duluth, Minn. 76 Wade Bldg., Cleveland, Ohio. Wickliffe, Ohio. First National Bank Bldg., Milwaukee, Wis. Western Reserve Bldg., Cleveland, Ohio. First National Bank Bldg., Milwaukee, Wis.
23rd 11th 23rd 23rd 23rd	Oliver Iron Mining Co Dunn Iron Mining Co Coates & Tweed Oliver Iron Mining Co Sunday Lake Iron Co Oliver Iron Mining Co Wakefield Iron Co Lake Superior Iron & Chemical Co.	Wolvin Bldg., Duluth, Minn. First National Bank Bldg., Milwaukee, Wis. Duluth, Minnesota. Wolvin Bldg., Duluth, Minn. Western Reserve Bldg., Cleveland, Ohio. Wolvin Bldg., Duluth, Minn. 1300 Leader-News Bldg., Cleveland, Ohio. Penobscot Bldg., Detroit, Mich., F. W. Blair, Receiver.

IRON ORE RESERVES OF MICHIGAN.

•	19	1911 1	1913		19	1914 :
Range.	Developed.	Prospective.	Developed.	Prospective.	Developed.	Prospective.
	Tons.	Tons.	Tons.	Tons.	Tons.	Tons.
Gogebic county Iron county (Iron River District) (Crystal Falls District) Menominee: (Dickinson county) State.	18,296,721	13,308,279	23,813,191	7,754,388	23,765,158	21,113,192
	7,934,687	25,689,155	13,240,683	47,536,233	13,337,913	45,045,227
	9,082,750	2,567,700	9,682,994	3,100,458	11,062,700	2,129,950
	71,542,900	98,038,202	81,437,902	109,920,354	81,261,238	116,208,087
Total	169,8	169,581,102	191,35	191,358,256†	197,46	197,469,325*

*Of date Jan. 1, 1914 in addition to which there was in stock 4,595,830 tons of ore, making a grand total of 202, 424,155 tons. HOf date Jan. 1, 1913 in addition to which there was in stock 4,366,349 tons of ore, making a grand total of 195,724,605 tons. Estimated by C. K. Leith for Board of State Tax Commissioners.
Estimate by C. K. Leith and R. C. Allen for Board of State Tax Commissioners.
Estimate by R. C. Allen and O. R. Hamilton for Board of State Tax Commissioners.

IRON ORE RESERVES OF MICHIGAN.—Concluded.

	19]	1915 •	191	1916 *	19:	1917 •
Range.	Developed. Tons.	Prospective. Tons.	Developed. Tons.	Prospective. Tons.	Developed. Tons.	Prospective. Tons.
Gogebic county. Iron county: (Iron River District) (Crystal Falls District). Menomine: Marquette: (Baraga county) (Marquette county).	33,764,457 19,258,369 10,134,241 28,629,708	12,838,990 42,961,778 1,701,540 50,235,260	32,181,415 17,332,239 8,035,306 30,655,677	25,743,175 40,935,494 1,671,055 49,239,115	29,458,730 15,274,255 7,506,771 47,509,118	16,289,986 42,217,450 2,710,080 46,130,241
State.	91,786,775	91,786,775 107,737,568	88,204,637	88,204,637 117,588,830	99,748,874	107,347,757
Total	199,52	199,524,343‡	205,79	205,793,476**	207,096	207,096,631***

*Of date Jan. 1, 1914 in addition to which there was in stock 4,954,830 tons of ore, making a grand total of 202,424,155 tons.

10f date Jan. 1, 1915 in addition to which there was in stock 5,698,465 tons of ore, making a grand total of 206,120,538 tons.

1, 1916 in addition to which there was in stock 5,698,465 tons and of ore, making a grand total of 211,401,941 tons.

1, 1917 in addition to which there was in stock 5,132,343 tons of ore, making a grand total of 212,228,974 tons.

1, 1917 in addition to which there was in stock 5,132,343 tons of ore, making a grand total of 212,228,974 tons.

APPRAISED VALUE OF MICHIGAN IRON MINES.

Вапре			Previous appraisals.	ppraisals.		•
устано.	1911	1912	1913	1914	1915	1916
Gogebic. Iron county: (Iron River District) (Crystal Falls District) Mornine: Mornine: Marquette: Marquette county. Marquette county.	\$28,338,100 15,018,475 7,427,500 34,745,000	\$27,226,300 15,359,664 7,240,625 *31,270,500	\$25,849,873 20,978,709 6,641,925 29,063,714	\$34,667,028 21,275,945 6,413,003 29,216,139	\$34,377,792 20,856,919 5,906,443 28,616,453	\$34,210,394 20,977,257 5,758,461 29,791,496
State	\$85,529,075	\$81,097,089	\$82,534,221	\$91,572,115	\$91,572,115	\$90,737,608

*Ten per cent cut from 1911 assessment (approximate figure).

1By Board of State Tax Commissioners.

APPRAISED VALUE OF MICHIGAN IRON MINES.1—Concluded.

	1917 appraisal	aisal.	Combined value of	Total tonnage in	Assessed
	Mine.	Ore in stock.	mine and ore in stock.	Jan. 1, 1916.	per ton.
Cogebic	\$28,420,805	\$5,867,345	\$34,288,150	\$46,710,999	.73405
Lion County: (Crystal Falls District)	16,607,727	5,385,241	21,992,968	59,117,778	.37201
Dickinson county.	4,161,994	1,654,873	5,816,867	10,591,146	. 54921
Baraga county. Marquette county.	23,806,834	6,286,089	30,092,923	95,809,051	31409
State	\$72,997,360	\$72,997,360 \$19,193,548	\$92,190,908	\$212,228,974	.43439

¹By Board of State Tax Commissioners.

VALUE OF MICHIGAN IRON ORE SHIPMENTS 1916 FROM REPORT OF APPRAISER OF MINES TO BOARD OF STATE TAX COMMISSIONERS 1916.1

Range.	Gross receipts.	*"Beyond the Mine" charges.	Net receipts f. o. b. at the mine.	Shipment. Tons. 1916.	Value per ton f. o. b. mine 1916.	Value per ton f. o. b. mine 1915.
Gogebic—Gogebic county Crystal River Menoninee—Dickinson county Marquette	\$27,337,652 08 12,375,501 47 6,374,944 57 16,583,255 69	\$7,554,431 09 3,628,949 44 1,595,035 70 4,008,607 10	\$19,783,220 99 8,746,552 03 . 4,779,908 87 12,574,648 59	7,321,273 4,266,827 1,827,585 5,210,366	\$2.70215 2.04089 2.61542 2.41339	\$2.24461 1.85211 2.06583 1.88601
State of Michigan.	\$62,671,353 81	\$16,787,023 33	\$45,884,330 48 \$18,626,051	\$18,626,051	\$2.46344	\$2.02060
*Includes: 1. Rail freight. *Includes: 2. Boat freight. 3. Cargo insurance. 4. Lower lake analyses. 5. Selling commissions. 1. From report of Appraiser of Mines to Board of State Tax Commissioners 1917 **Of which the Lake Superior District produced 63, 960, 956 tons, or 85 per cent of the total. **Tonnage mined during 1916 is grave by U. S. G. 8. as 75, 167, 672 gross tons. **Alabama mined 6,747,901 tons. Alabama mined 1,342,507 tons. **Total 75,167,672 tons.	ax Commissioners :	1916 U. S. Production = 75,167,672 gross tons. Valued at \$181,902,277 or average price of \$2.34 per ton. missioners 1917 **Of which the Lake Superior District produced 63,966 **Of which the Lake Superior District produced 63,966 **Of which the Lake Superior District produced 63,966 **Of which Superior District produced 63,966 **Alabama mined 15,477,901 the Michigan mined 1,747,901 the Michigan mined 1,342,507 the Meconsin mined 1,342,507 th	5, 167, 672 gross tons. 1, 902, 277 or average price of \$2.34 per ton. or District produced 63, 9 is groen by U. S. G. S. is groen by U. S. G. S. sons. am mined 18, 771, 1016 am mined 18, 771, 1016 am mined 18, 771, 1016 am mined 1, 342, 567 ork mined 1, 342, 567 testes mined 3, 116, 308 Total	average price ton. cduced 63,960,956 ton U. S. G. S. as 75,167,6 6,747,901 tons. 1,342,507 tons. 1,342,507 tons. 3,116,308 tons. 75,167,672 tons.	Shipments 77,870,553 gross tons. 56 tons, or 85 per cent of the total. 167,672 gross tons.	53 gross tons. it of the total.

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE MARQUETTE RANGE, MARQUETTE COUNTY, MICH. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports by the operators.

		1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.
	Cost of Mining.						
-	1. General office expenses	\$0.08148 07846	\$0.11454	\$0.06125	\$0.05057		
αį	2. Fire insurance	.00075	.00044	.00584	.00397		
ю :	Employers liability insurance			.00441	00339		
4	Taxes	.05630	.06870	.08099	.08026	.07564	.15193
.;	5. Depreciation			.09942	08060		
9	Mining	1.33839	1.40609	1.52434	1.50437		
7.	Exploration and development	.05708	.09228	08630	.06360		
œ.	Construction	.08579	10932	.02212	.06506		
6	Total cost at mine	1.63112	1.79137	1.89756	1.87008		
	Beyond the Mine Cost.						
10.	10. Rail freight	.26842	27659	.29435	29444	.29841	.23228
11.	11. Boat freight	49696	.48986	. 44747	. 46945	.48127	.35463 .35463
12.		.00140	.00192	.00021	.00085	88000.	.00113
13.	13. Analysis at lower lake ports $\left\{ egin{array}{cccccccccccccccccccccccccccccccccccc$.00047	.00031	.00022	69000	66000	.00180
14.	14. Selling commissions	.00915	.01198	.01629	.01873	.01852	02815 02774
15.	15. Total "Beyond the Mine" cost $\left\{ \begin{smallmatrix} \mathbf{a} \\ \mathbf{b} \end{smallmatrix} \right\}$.77640	78066	.75864	78419	.80007	.61797

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE MARQUETTE RANGE, MARQUETTE COUNTY, MICH. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports by the operators.

		1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.
	Beyond the mine cost.—Con.						
16. 17. 18.	16. Total cost of delivery. b 17. Royalties. a 18. Total cost of delivery to operator. a b b 18. Total cost of delivery to operator. a	\$2.40752 2.36078 .12239 .12239 2.52991 2.48317	\$2.57203 2.56592 13238 13238 2.70441 2.69830	\$2.65620 2.64404 2.21741 2.27704 2.87361 2.85108	\$2.65427 2.63295 18385 17744 2.83812 2.81039	\$2.52951 2.48620 .21752 .20591 2.74753 2.69211	\$2. 63020 2. 58409 24763 24036 2. 87783 2. 82445
	Profit and Loss.						
19. 20. 21.	19. Receipts from sale of ore. 20. Profit or loss to operator. 21. Total profit (operator's profit or loss plus royalty and depredation) 22. Assessed valuation per ton by Board of State Tax Commissioners.	3.37320 .84329 .89003 .96568 1.01242	3.77856 1.07415 1.08027 1.20653 1.21265	3.80000 .92369 .94892 1.24052 1.25538	3 51487 .67675 70448 .95140	3.70991 .96288 1.01780 1.23339 1.27578	3.59091 71308 76646 1.06035 1.09602 37480

a Total of all operations.

b Total of all operations excluding non-producers.

b Total of all operations excluding non-producers.

Note.—All items in 1906 and 1907 figured on basis of tons shipped, tons mined, items 10 to 17 inclusive and item 19 on tons shipped.

In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 inclusive and item 19 on tons shipped.

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE MARQUETTE RANGE, MARQUETTE COUNTY, MICH.—Concluded. Committed by the Annesiser of Mines for the Board of State Tax Commissioners from reports by the operators

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
I	Cost of Mining.			-			
1.	1. General office expenses	\$0.09194	×	\$0.07754	\$0.05827	\$0.06977	
લં	2. Fire insurance	.00388	.00357	00435	00378	00292	
က်	3. Employer's liability insurance $\left\{ egin{matrix} \mathbf{a} \\ \mathbf{b} \\ \mathbf{b} \end{array} \right.$	01135		01869	02069	01841	
4.	Taxes	14140		12630	13616	11330	
5.	Depreciation	08597		14911	11265	10585	
6		1.46207		1.31975	1.13464	1.26168	
7.	Exploration and development \ldots	07939		07550	06522	03823	
αó	8. Construction	.05096		15827	.05274	17699	
6	9. Total cost at mine $\left\{ egin{matrix} a \\ b \end{array} \right.$	1.95512		1.92951	1.61115	1.68130	
	Beyond the Mine Cost.						•
10.	10. Rail freight	26284	30367	.28232	29318	30783	
11.	11. Boat freight	29943	38732	31371	32504	43619	
12.	12. Cargo insurance	.00191	.00117	.00091	.00127	.00176	
13.	13. Analysis at lower lake ports $\left\{\frac{\mathbf{a}}{\mathbf{b}}\right\}$	00094	00465	00411	.00375	00432	
14.	14. Selling commissions	.01477	.02040	.01749	.01375	01923	
15.	15. Total "Beyond the Mine" cost $\left\{ \begin{smallmatrix} \mathbf{a} \\ \mathbf{b} \end{smallmatrix} \right\}$.57478	.72142	.61854	.63699	76933	
			-	-	-	-	

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE MARQUETTE RANGE, MARQUETTE COUNTY, MICH.—Concluded. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports by the operators.

1917. Per ton.		\$0.31409
1916. Per ton.	\$2.45063 2.41676 1.19079 2.64142 2.60251	3.17105 .52963 .56854 .82627 .85902
1915. Per ton.	\$2.24814 2.21098 .18120 .17913 2.42934 2.39011	2.52302 .09368 .13291 .38753 .42278
1914. Per ton.	\$2.54805 2.42833 2.1773 2.1773 2.76578 2.64555	2.82446 .05868 .17891 .42552 .53398
1913. Per ton.	\$2.59543 2.53045 1.19221 1.19221 2.78764 2.71514	3 15906 37142 44392 63180 69664 34464
1912. Per ton.	\$2.53501 2.48616 .19117 .18478 2.72618 2.67094	2.90551 .17933 .23457 .45647 .50505
	16. Total cost of delivery. 17. Royalties. 18. Total cost of delivery to operator. Profit and Loss.	 19. Receipts from sale of ore 20. Profit or loss to operator 21. Total profit (operator profit or loss plus royalty and depreciation) 22. Assessed valuation per ton by Board of State Tax Commissioners
	ا بن ⊷ن من	9.0 1. %

a Total of all operations.

b Total of all operations excluding non-producers.

b Total of all operations excluding non-producers.

Note.—All items in 1906 and 1907 figured on basis of tons shipped, tems 10 to 17 inclusive and item 19 on tons shipped.

In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 inclusive and item 19 on tons shipped.

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE GOGEBIC RANGE, GOGEBIC COUNTY, MICH. Compiled by the Appraisar of Mines for the Board of State

	1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.
Cost of Mining.						
	\$0.07006 .06908 .00226	\$0.06827 .06734 .00256	\$0.07218 .07092 .00431	\$0.06973 .06901 .00378 .00374	\$0.05213 .05119 .00415	\$0.08225 .08225 .00708 .00709
Employers' liability insurance b Taxes h	05509	05834	.00379 .06429	00495	.00664 .07565	.02721 .19711
Depreciation	.00648 .00648 1.22206	00898	12199	14554 1.38712	1.32950	. 15555 . 15555 1 . 48033
Exploration and development.	1.21186 .08821 .08821 .20230	1.35435 .12328 .12328 .22745	1.45340 .08133 .08133	1.36994 .12984 .09671 .19922	1.32950 .14909 .14909 .08334	1.43033 .20058 .20058 .12028
Total cost at mine.	. 20230 1. 64646 1. 63497	.22745 1.86100 1.84194	2.04676 2.04676	2.01451 1.91483	.08334 1.82385 1.82246	.12028 2.22039 2.22039
Beyond the Mine Cost						
Rail freight Boat freight Carco insurance	39625 39625 73723 73733	39142 39142 73122 73122	39280 39280 64708 64708	.39047 .39047 .63825 .63825 .00240	.39285 .39285 .70098 .70098	.37326 .37326 .48302 .48302
Analysis at lower lake ports. Belling commissions Total "Beyond the Mine" cost.	.03915 .03915 .03915 1.17263	03933 03933 1 16197 1 16197	04572 04572 04572 1 08560 1 08560	.00240 .00373 .00373 .05470 .05470 1.08955	. 00319 . 00210 . 00210 . 04795 . 1.14707	.00290 .00138 .00138 .03548 .03548 .89604 .89604

13.

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE GOGEBIC RANGE, GOGEBIC COUNTY, MICH.—Contributed Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports by the operators.

a Total of all operations.

b Total of all operations excluding non-producers.

b Total of all operations excluding non-producers.

Note.—All items in 1906 and 1907 figured on basis of lons shipped, tons mined not available.

In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 and item 19 on tons shipped.

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE GOGEBIC RANGE, GOGEBIC COUNTY, MICH.—Continued.

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
1	Cost of Mining.						
- i	1. General office expenses	\$0.06157	\$	\$0.06841	\$0.05757	\$0.07140	: :
8	Fire insurance	.00593		.00506	.00514		
က	Employer's liability insurance	01913	02207	.02667	01998		
4	Тажев	13478		14182	16451		
5.	Depreciation	11307	•	.09871	22294		
6	Mining	1.19161		1.18169	1.00309		
7.	Exploration and development $\cdots \cdots \cdots \cdots \cdots $	12864		23365	16489	13996	
œ	8. Construction	04681	,	18082	13189	10196	
6	Total cost, at mine $\left\{ egin{array}{cccccccccccccccccccccccccccccccccccc$	1.70154	2.13690	1.93032	1.77001	1.60941 1.58558	
	Beyond the Mine Cost.						
10	10. Rail freight	.38032	.44526	.40792	.40970	.43369	
11.		46717	. 55204	40087	43081	54064	
12.	12. Cargo insurance	00075	00132	26000	00138	00153	
13.	13. Analysis at lower lake ports	.00222	.00248	.00287	00289	00338	
14.	14. Selling commissions	04801	.05374	04883	04929	.05261	
4	15 Total "Beyond the Mine" cost	288847	1.05484	.86153	89405	1.03183	

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE GOGEBIC RANGE, GOGEBIC COUNTY, MICHIGAN.—Comduded. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operator.

Bey 16. Total cost of delive 17. Royaltles 18. Total cost of delive 19. Receipts from sale	Beyond the Mine Cost.—Con. A B B B B B B B B B	\$2.60001 2.60001 2.60001 2.86506 2.86507 2.86545 2.86545 3.30027	1913. Per ton. \$3.19174 3.13162 3.0459 3.49633 3.49633 3.49633 3.43437 4.11367	\$2 80553 2.79116 3.1961 3.12514 3.12514 3.12514 3.12514 3.12514	1915. Per ton. \$2 66406 2 66280 2 29208 2 9154 2 95614 2 95614 2 95614 3 13869	1916. Per ton. \$2 64124 2 61741 2 201741 2 96308 2 98308 3 73400	1917. Per ton.
Profit or loss to of Total profit (operation)	ss to operator. t (operator's profit or loss plus royalty and deprecia-	. 43520 . 43581 . 81333 . 81333	.61734 .67930 1.04837 1.10799 .81887	20386 21903 62292 63656 75715	. 18255 . 18435 . 69757 . 69883 . 71260	. 77092 . 79592 1. 23663 1. 26040 . 74478	\$0.73405

a Total of all operations.

b Total of all operations excluding non-producers.

b Total of all operations excluding non-producers.

Note.—All items in 1906 and 1907 figured on basis of tons shipped, tons mined not available.

In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 and item 19 on tons shipped

costs, profits, losses and assessments, iron mines of the menominee range, dickinson county, mich. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operators.

]		1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.		
l	Cost of Mining.								
i 4	General office expenses.	\$0.06131 .06115 .00102 .00098	\$0.07640 .07604 .00121	\$0.06687 .06655 .00768	\$0.04570 .04570 .00551	\$0.04250 .04250 .00531	\$0.06026 .05975 .00701	STAT	
લ્ગં ∻નં	Employers liability insurance	04875	.06366	.00341 .11040 .10967			.00333 .00333 .15691 .15565	ISTIC	
	Depreciation 8 Mining 8 Mining 8	.00528 .00528 .98118 .98118	. 00691 . 00691 1.21721 1.21721	. 16494 . 16123 1. 20207 1. 20110			$\begin{array}{c} .12837 \\ .12818 \\ 1.34760 \\ 1.34636 \end{array}$	AL T	
r∹ oc	Exploration and development	. 07647 . 07647 . 14287	.08296 .08296 .16885	13769			. 16300 . 16300 . 05983	ABLI	
6	Total cost at mine	1.31688	1.61642	1.88392			1.92532 1.92290	I—25	
;	"Beyond the Mine" Cost.	.32025	31908	.30214	.32006	.30832	.31708	RON	•
1 1	10. real trugut. B	.34010 .34010	33683	.29914 .37593 .37445	.32006	. 30832 . 39260 . 39260	33087	ÖP	
12.		.00081	00063		.00207	.00205	00190	E.	
£ ₹	13. Analysis at lower take ports b 14. Selling commissions \$.01403	01336	.00920	01645	02251	00010 02215 02159		
15.	16. Total "Beyond the Mine" cost	.71259 .71259 .03740	.71345 .71345 .04355	. 70049 . 69516 . 01322	. 76037 . 76037 . 04393	. 80337 . 80337 . 07789			
	THE RESERVE THE PARTY AND PROPERTY OF THE PARTY AND PA						•		

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COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE MENOMINEE RANGE, DICKINSON COUNTY, MICR.—Continued.

Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operators.

į		1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	ig11. Per ton.
	Beyond the Mine Cost Con.						
16. 17. 18.	Total cost of delivery. Royalties. Total cost of delivery to operator.	\$2.02947 2.02207 2.22039 2.24986 2.24246	\$2.33065 2.32987 2.8258 2.8258 2.61323 2.61245	\$2.58441 2.57325 2.3856 2.82297 2.81181	22.47180 2.47180 25298 2.72478 2.72478	\$2.57546 2.57546 30194 30194 2.87740 2.87740	\$2.60776 2.59942 2.4478 2.85254 2.8420
	Profit and Loss.						
19. 20. 21.	19. Receipts from sale of ore. 20. Profit or loss to operator 21. Total profit (operator's profit or loss plus royalty and depredation). 22. Assessed valuation per ton by Board of State Tax Commissioners.	3.13222 88236 88975 1.10803 1.11542	3.89632 1.28309 1.28386 1.57258 1.57258	2.93813 .11516 .12632 .51866 .52611	3.32263 59785 59785 99780 99780	3.49099 .61359 .61359 1.05624 1.05624	2.79390 .05864 .05030 .31551 .32266

a. Total of all operations.
 b. Total of all operations excluding non-producers.
 Note.—All items in 1906 and 1907 figured on basis of tons shipped, tons mined not available.
 In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 inclusive and item 19 on tons shipped.

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE MENOMINEE RANGE, DICKINSON, COUNTY, MICH.—Continued. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operators.

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
l	Cost of Mining.						
-;	1. General office expenses	\$0.06289	\$0.04758	\$0.06062	\$0.06662		:
લં	Fire insurance	. 00034	.00595	.00763	.00714		
ю.	3. Employers liability insurance $\left\{ \begin{array}{ll} D \\ A \end{array} \right\}$.01080	.01826	.01805	01670		
4.	Taxes	18124	16429	17651	.17430		
5.	Depreciation	15657	14460	.12758	14988		
6.	Mining	1.54642	1.42418	1.56567	1.55066		
7	development	1.54135	1.42176	1.56472	1.54777		
œ.	8. Construction	.07908	15735	13618	.06791		
6	Total cost at mine	2.21059	2.10683 2.09182	2.24246 2.23443	2.14317 2.11344	1.99461 1.99107	
	"Beyond the Mine" Cost.						
10.	10. Rall freight	28654	33679	.31258	42976	.43243	:
11.	11. Boat freight	.23712	29486	.25476	.31703	40788	
12.	12. Cargo insurance	00038	.00048	0000	00008	00084	
13.	13. Analysis at lower lake ports	.00010	2000	00110	.00207	.00227	
14.	14. Selling commissions	.01117	01677	.01165	02063	02830	
15.	15. Total "Beyond the Mine" cost	.58939	72872	61438	77017	87272	
	Unclassified	.05408	.07939	.03353			

Costs, profits, losses and assessments, iron mines of the menominee range, dickinson county, mich.—Conomad. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operators.

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
1	Beyond the Mine Cost.—Con.						
16. 17. 18.	16. Total cost of delivery 17. Royalties 18. Total cost of delivery to operator	\$2.79998 2.75808 1.9541 1.9541 2.99539	\$2.83555 2.81081 2.1612 21406 3.05167	\$2.85684 2.84774 1.8070 1.7810 3.03754 3.02584	\$2.91334 2.88304 19852 18853 3.11186	2.86733 2.86354 2.4707 24513 3.11440	
	Profit and Loss.						
19. 20. 21.	Profit or loss to operator Profit or loss to operator Profit or loss to operator Pacanal Services of the serv	2.61715 .37824 .33496 .02626	3.08203 .03036 .05718 .39108 .40622 .51957	2.50720 .53034 .51864 .22206 .21296 .46544	2.83601 .27585 .23556 .07255 .08408	3.48817 37377 37950 78798 78534 55920	\$0.54921

a. Total of all operations.
b. Total of all operations excluding non-producers.
b. Total of all operations excluding non-producers.
Note.—All tens in 1906 and 1907 figured on basis of tons shipped, tons mined not available.
In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 inclusive and item 19 on tons shipped.

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE IRON RIVER AND CRYSTAL FALLS DISTRICTS, MICH. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports by the operators.

		1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.
	Cost of Mining.						
ij	General office expenses.	\$0.02142 .01914 .00502	\$0.03991 .03893 .00546		\$0.05912 .05847 .00367	\$0.07662 .07328 .00494	\$0.09376 .08936 .00576
ri ri	Fire insurance. Employers liability insurance.	.00499	.00539	.00597 .00522 .00510	.00334		
4	Taxes	.01892	.01942	.03521	.02133		
5.	Depreciation	.01089	.01409	.12240	13189		
6	Mining	1.00419	1.05856	1.25692	.98412		
7.	Exploration and development	.26340	.34431	. 22709	.07084		
œ	Construction	20844	.25780	.23143	.11833		
9.	Total cost at mine	1.57137	1.78346	1.96529	1.42899		
	"Beyond the Mine" Cost.					•	
10.	10. Rallfreight	.38136	.39229	.37714	.38548	.38549	.36687
11.	Boat freight		.57313	.37474	.43736	.47241	.32513
12	Cargo insurance				00028	.00114	00020
13.	Analysis at lower lake ports	::			.00509	.00074	.00058
14.	Selling commissions		.08288	.09856	.07241	.07734	.06752
15.	15. Total "Beyond the Mine" cost	1.03687	1.04830	.85044	.90113	.93712	.76080
		-		-	-		

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE IRON RIVER AND CRYSTAL FALLS DISTRICT, MICH.—Continued. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports by the operators.

		1906. Per ton.	.1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.
ł	Beyond the Mine Cost.—Con.						
16. 17.	16. Total cost of delivery. a 17. Royalties. b 18. Total cost of delivery to operator. a	\$2.60824 2.37908 2.0623 .19862 2.81447 2.57770	\$2.83176 2.63193 2.7032 3.10804 2.90225	\$2.81573 2.66978 2.5170 .24005 3.06743 2.90983	\$2.33012 2.28295 2.3845 2.3202 2.56857 2.51497	\$2.78418 2.62454 2.7167 24874 3.05585 2.87328	\$2.63583 2.51875 2.51875 2.22370 2.86687 2.74245
	Profit and Loss.						
20. 21. 22.	19. Receipts from sale of ore 20. Profit or loss to operator 21. Total profit (operator's profit or loss plus royalty and depredation) 22. Assessed valuation per ton by Board of State Tax Commissioners	3.10194 .28747 .52424 .50459 .73375	3.95240 .84436 1.05015 1.13473 1.33456	3 01281 .05462 .10298 .31948 .46416	3.27907 .71050 .76410 1.08084 1.12735	3. 66809 .61224 .79481 1. 00228 1. 16192	2.89477 .02790 .15232 .40996 .52654

COSTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE IRON RIVER AND CRYSTAL FALLS DISTRICTS, MICH.—Combined.

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
Cost of Mining	ning.				ı		
1. General office expenses	65. C	\$0.07995	\$0.08637		\$0.06907		
2. Fire insurance	- de C	00586	000733		00512		
3. Employers liability insurance		01008	02012		01907		
4. Taxes	6.2	08153	08180		11820		
5. Depreciation		11376	12853		.09768		
6. Mining		1.10252	1.18226		93148		
7. Exploration and development		26915	28649		18197		
8. Construction	8.0	19837	30065		08619		
9. Total cost at mine	8	1.86122	2.10865	2.26082	1.48878	1.49913	
"Beyond the Mine" Cost	fine" Cost.						
10. Rail freight	& G	38538	.42886	41958	.43875	.42851	
11. Boat freight		23496	26135	26330	26601	36345	
12. Cargo insurance	8.0	00028	00000	00000	00113	00140	
13. Analysis at lower lake ports	3 & C	00046	00227	.00319	00302	00370	
14. Selling commissions		06269	05675	.05355	.05622	05342	
15 Total "Beyond the Mine" cost		.66853	76054	.76659	77198	85048	

COBTS, PROFITS, LOSSES AND ASSESSMENTS, IRON MINES OF THE IRON RIVER AND CRYSTAL FALLS DISTRICTS, MICH.—Concluded. Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports by the operators.

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
I	Beyond the Mine Cost.—Con.						
16. 17. 18.	16. Total cost of delivery 2 2 2 3 17. Royalties 2 3 18. Total cost of delivery to operators 2 3 3 3 3 3 3 3 3 3	\$2.52975 2.29283 2.2019 2.1170 2.74994 2.50453	\$2.86919 2.54658 2.28898 3.15817 2.77284	\$3.02741 2.77178 2.8250 2.5786 3.30991 3.02964	\$2.26076 2.15815 2.25014 .21777 2.51090 2.37592	22.34961 2.30554 2.99443 2.8215 2.64404 2.58769	
	Profit and Loss.	-					
19. 20. 21.	 19. Receipts from sale of ore. 20. Profit or loss to operator. 21. Total profit (operator's profit or loss plus royalty and deprecia- a tion). 22. Assessed valuation per ton by Board of State Tax Commissioners. 	2.61385 13609 10932 19786 43259	3.00108 15709 22824 .26042 .57758	2.63285 67706 39679 25896 01233 -35776	2.62411 .11321 .24819 .46103 .55569	2.90039 .25635 .31270 .65826 .65826 .35185	\$0.37201

Total of all operations.
Total of all operations excluding non-producers.
Total of all operations excluding non-producers.
fote.—All items in 1906 and 1907 figured on basis of tons shipped, tons mined not available.
In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 and item 19 on tons shipped.

Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from the reports of the operators. COSTS, PROFITS, LOSSES AND ASSESSMENTS, MICHIGAN IRON MINES.

1		1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.
1	Cost of Mining.						
Ή.	1. General office expenses	\$0.06368	\$0.08084	\$0.06619	\$0.05704	\$0.05792	\$0.08406 .08177
еį	Fire insurance	.00190	00200	.00579	00400	.00419	.00545
က်	Employer's liability insurance			.00418	.00399	.00590	.01280
4	Тахев	.04807	.05599	.07330	.06869	86890.	. 15022
7.	Depreciation	.00481	900936	.12127	12421	10092	. 12972
ý	Mining	1.16233	1.29348	1.40644	1.30734	1.31023	1.38582
7.	Exploration and development $\left\{ egin{array}{c} \mathbf{a} \\ \mathbf{b} \end{array} \right.$.10683	.14406	.12097	.09864	13937	.15218
œ	Construction	.15695	17959	.15741	.11996	.09994 40890	.08838
6	Total cost at mine.	1.54457	1.77037	1.95555	1.78396	1.78824	$\frac{2.01689}{1.98112}$
	"Beyond the Mine" Cost.	•					
10.	10. Rail freight	.33341	33639	34304	.34590	34547	.31765
11.	Boat freight	.53102	.53428	48688	.49555	. 53537	.37546
13.	Cargo insurance	99000.	08000	90000.	.00150	.00182	.00159
13.	13. Analysis at lower lake ports	.00015	.00012	60000	.00239	.00114	.00109
14.	Selling commissions	.03078	.03221	.03933	.04023	.03920	.03950
15.	Total "Beyond the Mine" cost. Unclassified	90564	.91318	.87169 .87065 .00251	.89295 .89109 .00738	. 93426 . 93426 . 01126	. 73681 . 72628 . 00152
		-			_		

Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operators. COSTS, PROFITS, LOSSES AND ASSESSMENTS, MICHIGAN IRON MINES.—Continued.

1		1906. Per ton.	1907. Per ton.	1908. Per ton.	1909. Per ton.	1910. Per ton.	1911. Per ton.
	"Beyond the Mine" Cost.— Con .						
16. 17. 18.	16. Total cost of delivery 8 17. Royalties 8 18. Total cost of delivery to operator 8 8 18. 19.	\$2.45023 2.39376 2.22560 2.2434 2.67583 2.61810	\$2.68355 2.64005 2.8862 .26750 2.95217 2.90755	\$2.82724 2.79451 30007 29479 3.12731 3.08930	22.67691 2.62981 2.8448 2.7457 2.96139 2.90438	\$2.72250 2.67518 .30499 .29632 3.02749 2.97150	\$2.75370 2.70740 26209 3.01579 2.96495
	Profit and Loss.	•					
19. 21. 22.	Receipts from sale of ore Profit or loss to operator Total profit (operator's profit or loss plus royalty and depre- diation) Assessed valuation per ton by Board of State Tax Commissioners.	3.44813 77230 83003 1.00271 1.05918	4 08242 1 13025 1 17487 1 40523 1 44873	3.56079 .43348 .47149 .85482 .86671	3.59276 63137 68838 1.04006 1.08702	3.97701 .94952 1.00551 1.35543 1.40243	3.34723 .33144 .38228 .72325 .76555

a Total of all operations.

b Total of all operations excluding non-producers.

b Total of all operations excluding non-producers.

Note.—All items in 1906 and 1907 figured on basis of tons shipped, items in 10 inclusive and item 19 on tons shipped.

In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 inclusive and item 19 on tons shipped.

Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operators. COSTS, PROFITS, LOSSES AND ASSESSMENTS, MICHIGAN IRON MINES.—Continued.

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
1	Cost of Mining.						
-	1. General office expenses	\$0.07639	\$0.06700	\$0.08053	\$0.06163 05995	\$0.06625	
લં		.00543	00531	00502	.00491	.00369	
<u>ښ</u>	Employer's liability insurance $\left\{ egin{array}{cccccccccccccccccccccccccccccccccccc$	01325	01999	02369	01964	.01872	
4	Taxes	12330	12216	.14066	13784	.10613	
5.	Depreciation	.10969	11088	12570	14570	.12569	
6	Mining	1.30084	1.35877	1.29482	1.07526	1.22652	
7.	7. Exploration and development $\left\{ \begin{array}{ll} \mathbf{a} \\ \mathbf{b} \end{array} \right\}$.15305	16383	15829	12908	.08571	
∞i	8. Construction	.10014	19552	17592	.09034	.12590	
œ.	Total cost at mtne $\left\{ egin{align*}{lll} \mathbf{a} \\ \mathbf{b} \end{array} \right.$	1.88779	2.04346 1.93298	2.03936 1.95886	1.67403	1.63292	
	"Beyond the Mine" Cost.						
10.	10. Rall freight.	32962	.38361	36805	38349	.39717	
Ξ.	11. Boat freight	33031	39878	32625	34823	45780	
12.	12. Cargo insurance	00000	00100	00087	00121	00149	
13.	13. Analysis at lower lake ports	00114	00288	9080	00310	00380	
14.	Selling commissions	03668	.03930	.03609	.03737	04117	
15.	he Mine" cost	. 69959	.82665	72362	77840	.90123	
	Unclassified	.00653	.01106	.00445		:	

Compiled by the Appraiser of Mines for the Board of State Tax Commissioners from reports of the operators. COSTS, PROFITS, LOSSES AND ASSESSMENTS, MICHIGAN IRON MINES.—Concluded.

		1912. Per ton.	1913. Per ton.	1914. Per ton.	1915. Per ton.	1916. Per ton.	1917. Per ton.
16. T. 17. B. T. 18. T. 18.	Total cost of delivery Cost.—Con. Boyaltles b Total cost of delivery b D D D D D D D D D D D D D D D D D D	22 56303 2 51156 2 2255 2 2255 2 81568 2 72656	\$2.88015 2.75963 2.25390 2.25390 3.13405 2.99545	\$2.77818 2.68238 2.64238 3.04225 2.94021	\$2.44743 2.41592 2.8372 2.68615 2.68615	\$2 53415 2 50403 2 27134 2 80549 2 77051	
22. P. P. B. B. P.	Profit and Loss. Receipts from sale of ore Profit of loss to operator a Total profit (operator's profit or loss plus royalty and deprecia— b Assessed valuation per ton by Board of State Tax Commissioners.	2.92708 11150 19750 44374 52309	3.41137 27732 41692 64210 75989 43561	2.92249 .11976 .01772 .27001 .36020	2.79402 .10787 .14674 .49665 .52380	3.36144 .55595 .50093 .95298 .98185	\$0.43439

a Total of all operations.
 b Total of all operations excluding non-producers.
 b Total of all operations excluding non-producers.
 Note.—All items in 1906 and 1907 figured on basis of tons shipped, tons mined not available.
 In all other years items 1 to 9 inclusive figured on tons mined, items 10 to 17 inclusive and item 19 on tons shipped.

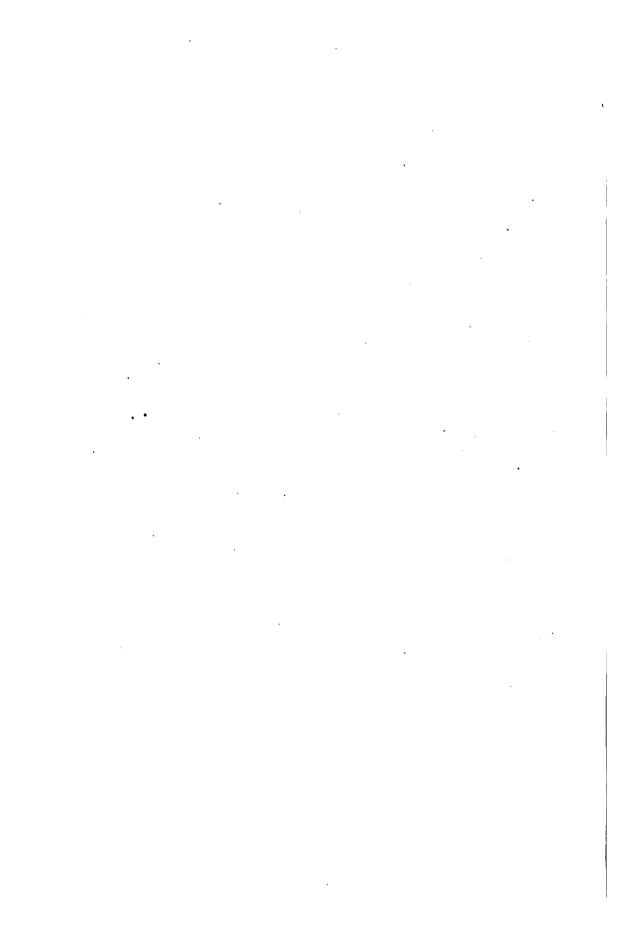
PART II. NON-METALLIC MINERALS.

R. A. SMITH.

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PORTLAND CEMENT INDUSTRY.

R. A. SMITH.



PORTLAND CEMENT INDUSTRY.

CLASSIFICATION OF CEMENTS.

The chief cementing materials* used in modern structural work may be classified as follows:

For a discussion of the non-hydraulic cements the reader is referred to publications 8, 19, and 21, respectively the Mineral Resources of Michigan for 1911, 1914, and 1915.

HYDRAULIC CEMENTS.

Hydraulic cements have the property of setting under water. This property is due to the formation, during the process of burning, of compounds of lime, silica, alumina, and iron oxide, and varies greatly in the different cements. The last three given above are of chief commercial importance.

Hydraulic limes.† Limes burned at a comparatively low temperature from limestone containing 5 to 10 per cent of sand and clayey material are termed hydraulic limes. Hydraulic limes contain considerable free lime in addition to the silicates, aluminates and ferrites formed in burning, thus they will slake, though slowly, in the condition that they come from the kiln, and possess hydraulic properties. If the sandy and clayey material is much in excess of 10 percent, the resulting lime fails to slake without first being finely ground and is a true hydraulic cement.

No hydraulic limes are produced in Michigan although some strata in the Traverse formation in the northern part of the Southern Peninsula and in the Trenton limestone in the Northern Peninsula apparently have the proper composition.

Natural Cements. Natural cements are made by burning at a

^{*}Bull, 522, U. S. Geol. Surv., 1912, Eckel, Portland Cement Materials and Industry of the United States.
†S. V. Peppel. The Uses of Limestone in Ohio, Bull. 4, p. 252, Ohio Geol. Surv. 1906.

comparatively low temperature (slightly above that for lime burning) an impure limestone containing over 10 per cent of siliceous and argillaceous matter and then grinding the product to a powder. Natural cements will not slake in the condition in which they come from the kiln but, after grinding finely, and adding water, they will set rapidly, either in air or under water. Most of the limestone from which natural cements are made in the United States contains from 13 to 35 per cent of clayey material of which 10 to 22 per cent is silica. Natural cements are usually yellow or brown in color. They are lower in specific gravity and set more rapidly than Portland cement but develop less tensile strength.

Natural cement is not made in Michigan, but certain limestones in the Traverse formation in the northern part of the Southern Peninsula appear to have the necessary composition for, and possibly some of the less magnesian portions of the Trenton limestone in the Northern Peninsula may be found satisfactory for the manufacture of natural cement.

Portland Cement. Portland cement is made by burning to incipient fusion an intimate mixture of finely pulverized and properly proportioned argillaceous and calcareous materials with the addition of such other substances, not exceeding 3 per cent, as may be necessary to control certain properties, and then grinding the resulting semi-fused mass or "clinker" to a fine powder. The mixture is usually made by mixing marl or limestone and clay or shale in such porportions that it will contain about three parts of lime to one of clayey materials. Unlike natural cement, Portland cement is made from carefully proportioned mixtures and is burned at a high temperature, approaching 3,000° F., in kilns of special design and lining. The composition* of actual mixtures ready for burning is given in the analyses below:

	1	2	3	4
	Per cent.	Per cent.	Per cent.	Per cent.
Silica (Si O ₂) Aiumina (Al ₂ O ₃). Iron Oxide (Fe ₂ O ₃). Calcium Carbonate. Magnesium Carbonate	4.92 1.21 76.36	12.92 4.83 1.77 75.53 4.34	13.52 6.56 	14.94 2.66 1.10 75.59 4.64
Total	97.47	99.39	99.53	98.93

In burning, the lime combines with the silica, alumina, and iron oxide, forming a semi-fused mass ("clinker") of silicates, aluminates and ferrites, in fairly definite proportions. The clinker is

^{*}Min. Res. 1907, Pt. II, p. 483, U. S. Geol. Surv.

ground to a powder which is Portland cement. This is of a gray color, will set under water, is heavier than natural cements, and will develop a higher tensile strength.

Formerly 4 per cent of magnesia was considered the maximum permissible in the finished product but recent investigations by the U.S. Bureau of Standards* indicate that cements containing magnesia up to 7.5 per cent, when properly made, are satisfactory.

Puzzolan Cement. Puzzolan cement is a finely ground mechanical mixture of silliceous and aluminous materials, such as blast furnace slag or volcanic ash, and slaked lime. The mixture is not burned at any stage. When finely ground, the powder will set under water. Puzzolan cements are generally of light bluish color and of less specific gravity and tensile strength than Portland cement.

They are more adapted for use under water than in air. No Puzzolan cements are made in Michigan, though some of the blast furnaces can easily obtain abundant supplies of suitable limestone.

HISTORY† OF CEMENTS.

Ancient Cements. There seems to be no evidence that the Egyptian, Greek, or Roman builders used cements of the Portland type. The earliest known cementing materials were common limes and plasters, similar to those used today. The Romans discovered that puzzuolana, a volcanic ash found abundantly near Naples, when powdered and mixed with black lime, has hydraulic properties similar to modern hydraulic cements. Indeed, the name Puzzolan cement has been derived from this ancient cement material. The modern Puzzolan cement, however, is made chiefly from blast furnace slag. The Romans used Puzzolan cements in many of the early structures. In the Middle Ages, the use of these primitive cements seems to have been forgotten and common lime mortar was the only binding material used even in the largest buildings and structures.

Natural Cements. Lime mortar was practically the only cementing material used until near the end of the eighteenth century when Smeaton, an English engineer, discovered that the hydraulic properties of limes were due not to their purity but to their clayey impurities. In 1796, Parker, another Englishman, invented a new cement much like our modern natural cements, which he named "Roman" cement, though it was entirely different from any cement known to the Romans. Parker discovered that, when certain concretions of clay and limy matter, which were abundant in some of

^{*}Min. Res. U. S., 1914, Part II, pp. 245-246. †E. C. Eckel, Bull. 522, p. 18, U. S. Geol. Surv. 1913.

the coastal formations in England, were burned at a temperature slightly higher than that used in burning ordinary lime, the product would not slake in water but when powdered and mixed into a paste with water would harden not only in air but also under water. A similar cement was invented in France almost at the same time. These fore-runners of the modern natural cements soon came into general use in England and France and other parts of Europe.

During the construction of the middle division of the Eric Canal in New York, it was found that lime burned from a certain lime-stone in the town of Sullivan, Madison County, refused to slake. Canvass White, an associate engineer under Benjamin Wright, engineer in charge, examined and tested both the stone and the lime and decided that the stone was natural cement rock. Further tests proved the correctness of his conclusion and the first American natural cement was used extensively in the construction of the locks and walls of the middle division of the canal.

According to an analysis made in 1822 by Seybert, of a sample of the stone used, the total impurities was about 15.5 per cent and indicates that the calcined product was more a hydraulic lime than a natural cement.

The extensive use of the cement on the canal led to further search for other deposits of cement rock. Wright in a letter dated in 1820, stated that this "is found in great abundance in the counties of Madison, Onondaga, and Cayuga," thus outlining what later became the natural cement district of central New York. In the same letter he also makes the statement: "I do not know that it is found in the counties west of Cayuga, but I presume from the geological character of that country it may be found in all the country west to Niagara and propably farther west." His conclusion proved correct for within a few years cement rock was found in Erie county, the most western part of the state.

Within a few years of White's discovery, the natural cement industry had begun at a number of places in New York. The industry grew rapidly in the United States and furnished the cementing material for most of the engineering works up to the close of the nineteenth century. The industry was developed in sixteen different states, but, it never obtained a foothold in Michigan, though the state has an abundance of rock apparently suitable for the manufacture of natural cement.

Portland Cement. In 1824, Joseph Aspdin of Leeds, England, patented a process for making a cement which he called Portland cement, from a fancied resemblance to a well known English build-

ing stone—the öolitic limestone of Portland. The specifications for his patent, though vague as to the precise proportions of the raw materials and the temperature at which the mixture was to be burned, gives clearly the general method of manufacturing Portland cement by a wet mixing and grinding process. The proper proportions of the mixture and the temperature of burning were evidently known to Aspdin but were carelessly or purposely withheld from the specifications. His method tacitly specified that a pure limestone was to be burned to lime and the lime mixed with a definite quantity of clay. The mixture was to be pulverized in a wet state, dried, crushed, and then calcined in a vertical kiln. The final step was to pulverize the product to a powder which was the material Aspdin termed "Portland" cement.

Aspdin's was the chief process in use until 1875 when it was superseded by cheaper and simpler processes.

For some years the industry grew slowly in England and also on the Continent, due chiefly to the strong adherence to the use of natural cements and the necessarily higher price of Portland cement. Soon after 1850 the growth of the industry was much more rapid and Portland cement began to displace the older natural cements and gradually it became an important import into the United States.

The Portland cement industry in America, however, did not really begin until about the early seventies of the last century, when experimental manufacturing was independently begun almost simultaneously in New York, eastern and western Pennsylvania, Michigan and Maine. Apparently the first attempt in the United States to manufacture Portland cement was made at Kalamazoo, Michigan in 1872. The raw materials were marl and clay which were burned in a vertical kiln and the clinker ground by millstones. The venture was a financial failure on account of the high cost of production and the plant was abandoned in 1882.

In 1874, true Portland cement was being manufactured in western Pennsylvania from limestone and clay. There were other experimental attempts about the same time in the Hudson river district but none of these led to any development of the industry.

The foundations of the industry, however, began in the early seventies in the Lehigh region of Pennsylvania as a by-product of the natural cement industry. The experiment of selecting stone from the natural cement rock quarries, which had the proper composition for making Portland cement was begun by D. O. Saylor and his associates and resulted in the production of a small though variable tonnage of good Portland cement. Within 10 or 15 years small plants were erected in several other localities, but the indus-

try failed to grow in the face of competition from Portland cement imported from England.

As would be expected, the American manufacturers followed closely the English methods of grinding the raw materials wet, mixing them to a paste with water, and after partially drying, forming the mixture into bricks or balls, and charging them, often by hand, into a vertical kiln for burning. After burning, the kilns were unloaded by hand and the clinker ground by millstones, a most laborious and expensive process. In England, labor was very cheap and fuel expensive; in America, labor expensive and fuel cheap. To adjust the industry to the conditions in this country, the American cement manufacturers overcame the excessive labor costs by introducing the rotary kiln and modern grinding machinery. These changes, especially the first, revolutionized the industry and gave to it an impetus which has made possible its present great development.

The Rotary Kiln. The Ransome patents taken out in 1885 in Great Britain and in 1886 in the United States are the bases from which the modern rotary kilns have been directly developed. The modern rotary kiln consists essentially of a slightly inclined steel cylinder lined with fire brick and arranged to rotate. As the kiln rotates the raw mixture is fed into the upper end and travels slowly by gravity to the lower end where it falls out as burned clinker. The fuel,—gas, petroleum, or powdered coal,—is blown in at the lower end, the flame traversing the length of the kiln.

At South Rondout, New York, it was discovered that mixed and ground materials could be charged into the kilns without wetting, thus eliminating a step from the older process. The discovery that naturally wet materials,—marl and clay, could be successfully charged into the kilns without preliminary drying was made in 1891 at Montezuma, New York. Thus originated the two principal methods now in use, the dry process used with limestone or cement rock, and the wet process, with marl. The dry process is the most economical and is almost universally used except in Michigan where most of the early plants and more than half of the present plants are using marl and so the wet process.

The Ransome kiln was designed to use producer gas but petroleum was the fuel used in the first kiln successfully operated in the United States and was the principal fuel used for a number of years. In 1895, powdered coal was substituted for petroleum and was a very important step in the development of manufacturing practice. This is now the standard fuel used in this country, except in the regions where natural gas and petroleum abound. Powdered coal is used in all of the Michigan plants.

The next most important development in the rotary kiln was its increase in size, particularly in length. By 1903, the rotary kiln had been standardized to a length of 60 feet and, with dry materials, had a rated capacity of 200 barrels of cement per day. About this time the Edison plant demonstrated that a nominal lengthening of the kiln greatly increased its capacity and a rapid lengthening began about 1905 until most of the kilns installed now are between 100 and 150 feet in length and there are in use a considerable number over 150 feet, and a few from 225 to 250 feet in length. At present no standardization of the kiln is in sight. Some of the larger kilns now in use have a capacity of over 800 barrels per day.

The success of the rotary kiln is attested by the fact that foreign Portland cement makers with cheap labor and high fuel costs have not been able to compete in American markets with the American manufacturers with cheap fuel and high labor costs.

Development in Michigan. As stated in a previous paragraph, the first attempt to manufacture Portland cement in the United States was made in 1872 at Kalamazoo, marl and surface clay being the raw materials used. The attempt was given up a number of years later on account of the excessively high cost of production.

No further attempt* was made to manufacture cement in Michigan until the Peerless Portland Cement Company was organized at Union City, Branch county, August 23, 1896. The first kilns were vertical but these were replaced by modern rotary kilns in 1902. This company is still in operation but a new plant with 84-foot rotary kilns was built in 1911 to replace the old one destroyed by fire. In 1897, the Bronson Portland Cement Company built a plant at Bronson, Branch county, and a year later, the Coldwater Portland Cement Company now the Wolverine Portland Cement Company was organized, plants being built first at Coldwater and later at Quincy. All of these plants used marl and clay or shale.

The "boom" years of the Portland cement industry in Michigan were between 1899 and 1901, twenty companies being organized in this period for the manufacture of cement from marl. Some companies made very elaborate plans but never reached beyond that stage. Only ten reached the productive stage and but five of these are now in operation. Since 1896, thirty-five different Portland cement plants have been projected or built in Michigan. Twelve are now in operation and one building.

The following is an annotated† list of all the Portland cement plants built or projected in Michigan:

^{*}C. W. Cook, Pub. 8, Geol. Ser. 6, Mineral Resources of Michigan for 1911, p. 338. †C. W. Cook, Cement, pp. 347-350, Pub. 8, Geol. Ser. 6, Mineral Resources of Michigan for 1911, Mich. Geol. & Biol. Surv.

TABLE I.

Name.	Location.	Capital stock and bonds.	Process.	Raw materials.
Aetna Portland Cement Co	Fenton		Wet	Marl and clay
Alpena Portland Cement Co	Alpena	\$500,000	Dry	Limestone and clay.
Bellaire Portland Cement Co. Burt Portland Cement Co Bronson Portland Cement Co. Chamite Cement and Clay	Bellaire Bellevue Bronson	Not Inc 500,000	Dry Wet	Limestone and shale Marl and shale
Product Co	Bronson Grant to Clare		Wet	Marl and Shale
Coldwater Portland C. Co Detroit Portland Cement Co.	Co Coldwater Fenton	1,000,000 300,000 1,000,000	Wet Wet Wet	Marl and shale Marl and shale Marl and clay
Eagle Portland Cement Co	Kalamazoo	4 450 000	Vertical kilns	Marl and clay Marl and clay
Egyptian Portland C. Co Elk Portland Cement Co	Fenton Elk Rapids	1,650,000	Wet Originally wet	Originally marl and shale; later limestone
Elk Cement and Lime Co	Elk Rapids	750,000	Dry	Limestone and shale
El Cajon Portland C. Co Farwell Portland Cement Co.	Alpena Farwell	525,000	· · · · · · · · · · · · · · · · · · ·	
German Portland Cement Co Gt. Lake Portland C. Co	White Pigeon. Charlevoix	300,000	Wet	Marl and clay
Gt. Northern Portland C. Co. Hecla Cement and Coal Co Hecla Portland Cement Co	Marlborough Bay City	5,000,000 5,000,000	Wet Wet	Marl and clay
Hecla (The) Co	Bay City Bay City		Dry Dry	Limestone and clay. Limestone and clay.
	Alpena		Dry	Limestone and shale
Huron Portland Cement Co Logan Portland Cement Co	Fenton		Wet	Marl and clay
Lupton Portland Cement Co. Millen Portland Cement Co	Lupton Chelsea	1,250,000	Wet Vertical kilns.	Marl and clay Marl and clay
Michigan Portland C. Co	Gray Village	500,000	Wet	Marl and clay
Michigan Portland C. Co Michigan Alkali Co	Coldwater Wyandotte	2,500,000		Caustic soda and refuse and shale.
New Aetna Portland C. Co New Bronson Portland C. Co	Fenton Bronson	110,000	Wet	Marl and clay Marl and shale
New Egyptian Portland C. Co.			Wet	Marl and clay
Newaygo Portland C. Co Omega Portland Cement Co	Newaygo Mosherville	500,000	Wet	Limestone and shale Marl and clay
Peerless Portland Cement Co. Peninsular Portland C. C Petoskey Portland C. Co Pyramid Portland C. Co	Union City Cement City Petoskey Spring Arbor	320,000 1,200,000 1,293,000 1,500,000	Wet Wet Dry Wet	Marl and shale Marl and clay Limestone and shale Marl and clay
Standard Portland C. Co Standiford Portland C. Co Three Rivers Portland C. Co.	Lakeland Athens	525,000 1,000,000 20,000	Wet Wet Wet	Marl and clay Marl and clay Marl and clay Marl and clay
Toledo Portland Cement Co Twentieth Century P. C. Co. Wayne Portland Cement Co.	Manchester Fenton Brighton	750,000 800,000	Wet	Marl and clay Marl and clay
Watervale Portland C. Co West German Portland C. Co. White Portland Cement Co	I.ima Chelsea	1,000,000	Wet Wet Vertical	Marl and clay Marl and clay
Wolverine Portland C. Co Wolverine Portland C. Co Wyandotte Portland C. Co	Coldwater	1,000,000	Wet	Marl and clay { Marl and shale { Marl and shale
Wyandotte Portland C. Co Zenith Portland Cement Co	1	1,000	Wet and dry Wet	Limestone and clay Marl and clay

TABLE I .- Continued.

Coal 6						
Coal 6	Fuel.	of	Size.	capa-		Remarks.
Coal 6	Coal	8	6' x 60'	1,000		Successor to Detroit P. C. Co. See new Aetna
Plant never built. Plant never completed. Plant never built. Pla	Coal	6		1,000		
Coal	Coal		61'x 60'		· · · · · · · ·	Plant never built. Began producing September 1905
See New Bronson P. C. Co. Plant never built. See Michigan Portland Cement Co. See Actna Portland Cement Co. See Elk Cement and Lime Co. Successor to Elk Rapids Portland Cement Receivers appointed Jan. 4, 1911. Plant never completed. Plant never built. Plant never portland Cement Co. See Wyandotte Portland Cement Co. See Wyandotte Portland Cement Co. Plant never built. Plant nev				1,000		See Chamite and Clay Products Co.
Coal 8	Coal.	10		1,000	 	Successor to the Bronson Portland Cement Co. See New Bronson P. C. Co.
Coal 8	Coal		• • • • • • • • • • • • • • • • • • • •			Plant never built.
Coal 9	Coal.	8		1,000		See Aetna Portland Cement Co.
Coal						Plants ordered sold by the courts No opera-
Plant never completed. Never progressed beyond the newspaper of the coal Never progressed beyond the newspaper of the coal See Hecla Portland Cement Co. Successor to Hecla Cement and Coal Co. Hecla (The) Co. Successor to Hecla P. C. Co. In han receivers. Future operations doubtful Coal Successor to Hecla P. C. Co. In han receivers. Future operations doubtful Coal Successor to Twentieth Century Por Cement Co. Plant never built. Successor to the White P. C. Co. See M. igan Portland Cement Co. Gray Village Successor to the Coldwater Portland Cement Began operations July 13, 1911. Successor to the Coldwater Portland Cement Co. See Wyandotte Portland Cement Co. See Wyandotte Portland Cement Co. Successor to the Chamite Cement & Clay Co. New company has never operated Successor to the Chamite Cement & Clay Co. New company has never operated Successor to Egyptian P. C. Co. in 1914 New company incorporated June 16, Old capital stock and bonds, \$3,000,000 Coal See Wyandotte Portland Cement Plant never built. Plant ne	Coal	5		1,000		Receivers appointed Jan. 4, 1911.
Never progressed beyond the newspaper						Plant never completed.
Coal See Hecla Portland Cement Co.	• • • • •					Never progressed beyond the newspaper stage.
Coal 6						Plant dismantled.
Coal						Successor to Hecla Cement Co. See
Coal	Coal	6				Hecla (The) Co. Successor to Hecla P. C. Co. In hands of
Coal S		7	8' x 110'	5,000		
Coal S						Cement Co. Plant never built.
Coal 3 8' x 125' 1,200 Successor to Millen Portland Cement Began operations July 13, 1911.			[Plant never built. Successor to the White P. C. Co. See Mich-
Began operations July 13, 1911. Successor to the Coldwater Portland Cement Co. See Wolverine Portland Cement Co. See Wyandotte Portland Cement Co. Successor to the Aetna Portland Cement Co. Successor to the Aetna Portland Cement Co. Successor to the Chamite Cement & Clay Co. New company has never operat Coal See Syntagor Successor to the Chamite Cement & Clay Co. New company has never operat Coal See Syntagor Successor to Egyptian P. C. Co. in 1914 New company incorporated June 16, Old capital stock and bonds, \$3,000,000 Coal See Syntagor Successor to the Actas Portland Cement Successor to the Actas Portl		1	9/ - 195/	1 900		igan Portland Cement Co., Gray Village.
Co. See Wolverine Portland Cement Co. Coal 8 6'x 60' 1,100 Successor to the Aetna Portland Cement Co. See Wyandotte Portland Cement Co. See Wolverine Portland Cement Co. See Wyandotte Portland Cement Co. See Wolverine Portland Cement Co. See Willen Portland Cement Co. See Willen Portland Cement Co. See Millen Portland Cement Co.	CUAI	"	6 1 125	1,200		Began operations July 13, 1911.
Coal 8 6' x 60' 1,100 Successor to the Actina Portland Cement & Clay Coal 9 5' x 80' 1,300 Successor to the Chamite Cement & Clay Coal 8 6' x 90' 2,250 Successor to Egyptian P. C. Co. in 1914 New company has never operated of the Coal 5 Coal 5 Coal 5 Coal 6 2,000 Coal 2,000 Plant projected Plant projected Plant never built. Marl lands now owner operated by Peerless Portland Cement Plant never built. Plant never built. Plant never built. Plant never built. Plant never completed. Plant never built. Pl	• • • • •					Co. See Wolverine Portland Cement Co.
Coal 9 5' x 80' 1,300 Successor to Egyptian P. C. Co. in 1914			6' x 60'	1,100		Successor to the Aetna Portland Cement Co.
Coal 9 6½ x 84' 1,800 Coal 3 9′ x 205' 1,800 Plant projected.	Coal	10		1,000		Co. New company has never operated.
Coal 9 6½ x 84' 1,800 Coal 3 9′ x 205' 1,800 Plant projected.		1	5' x 80'	1	;	Successor to Egyptian P. C. Co. in 1914.
Coal 9 6½ x 84' 1,800 Coal 3 9′ x 205' 1,800 Plant projected.		1	$ \left\{ 9^{\prime} \hat{\mathbf{x}} 180^{\prime} \right\}$	1 '	{	Old capital stock and bonds, \$3,000,000.
Coal 2,000 Plant projected Plant never built. Marl lands now owne operated by Peerless Portland Cement Plant never built. Plant never built. Coal Plant never built. Plant never built. Plant never built. Plant never completed. Plant never completed. Plant never built. Plant n	Coal		61'x 84'			
Plant never built. Marl lands now owne operated by Peerless Portland Cement Coal Plant never built.	Coal			1,800	 	
Coal			1	2,000	:::::::	Plant never built. Marl lands now owned and
Coal Plant never built. Coal Plant never built. Goal Plant never completed. Coal Plant never built. See Logan Portland Coal Coal Plant never built. Coal Plant never built. Coke See Millen Portland Cement Co.	Coal					operated by Peerless Portland Cement Co.
Coal	Coal			[::::::::	:::::::	Plant never built.
Coal Plant never built. See Logan Portland Coal Plant never built. Coal Plant never built. Plant never built. Coke See Millen Portland Cement Co.	Coal					Plant never built.
Coal Plant never built. Coal Plant never built. Plant never built. Coke See Millen Portland Cement Co.	Coal	1::::::				Plant never built. See Logan Portland C. Co.
Coke See Millen Portland Cement Co.	Coal					Plant never built.
Coke	Coal				::::::::	
Coal 7 6'x 120' 1,600 Coldwater.	Coke Coal Coal		8½'x 225' 6'x 120'	1,500 1,600		See Millen Portland Cement Co. Successor to Michigan Portland Cement Co., Coldwater.
Coal 3 7'x 100' 1,000 Successor to Michigan Alkali Co. Coal Plant never built.	Coal		1 .	1,000		Successor to Michigan Alkali Co. Plant never built.



Figure 4. Geological map showing location of Portland cement plants and principle areas in which occur deposits of limestone and shale suitable for use in making Portland cement.

Legend: Cambrian.—Cis = Lake Superior sandstone; Ordovician,—Ob = Beekmantown or "Calciferous" sandstone, Ot. = "Trenton" limestone, Oc = Cincinnati shales; Silurian.—Shs = Hendricks series. Sfi = Fiborn limestone, Sms = Manistique series, Sed = Engadine dolomite, Sm = Monroe formation, Sum = Upper Monroe dolomites, Ss = Sylvania sandstone, Slm = Lower Monroe dolomites; Devonian.—Das = Antrim shale, Dt = Truverse formation, Dll = Dundee limestone; Mississipplian.—Mcs = Coldwater shale, Mgr = Grand Rapids group; Upper Carboniferous,—Ccm = Coal measures.

Improvements in Grinding. In the early days of the industry, the cracker and millstones formed the chief grinding machinery but these have been replaced by larger and more efficient reducers—the gyratory crusher, which is used almost exclusively for the first stages in reduction, and the ball and tube mills for the fine stages of grinding, though there appears to be a tendency to return to some of the modified earlier types, such as the Griffin and the Huntington mills.

RAW MATERIALS.

According to Eckel*, Portland cement is an artificial product of relatively definite composition, containing approximately 60 to 65 per cent of lime, 20 to 25 per cent of silica, and 5 to 12 per cent of iron oxide and alumina.

Three general stages in manufacture are necessary in forming this product, viz., (1) intimate mixing of raw materials of proper physical and chemical composition and in the proper proportion; (2) burning of the raw mixture at a high temperature (about 3,000° F.) until it forms a semi-fused mass or clinker; and (3) grinding of the clinker to a fine powder, which is the Portland cement of commerce.

There are three general classes of raw materials required in making Portland cement, viz., (1) cement materials proper—limestone, cement rock, marl, shells, clay, shale, etc., used in making the raw cement mixture; (2) fuels—coal, oil, or gas, used for burning the mixture and furnishing power; and (3) fluxes and retarders—gypsum, lime chloride, alkalies, fluorite, etc., added at different stages of manufacture to secure certain properties in the finished cement

The ordinary raw cement mixture, when normal natural raw materials are used, usually contains about 75 per cent of calcium carbonate, $(CaCO_3)$ 20 per cent of silica (SiO_2) , alumina (Al_2O_3) and iron oxide (Fe_2O_3) , and 5 per cent of magnesium carbonate, alkalies, sulphur, and other unnecessary substances.

Formerly 4 per cent was considered the limit of magnesia in the finished cement but recent investigations by the U. S. Bureau of Standards†, show that the magnesia may be 7.5 per cent or even more, if the cement is properly made.

^{*}Bull. 522, 1913, Portland Cement Materials of the United States, p. 40. †Min. Res. U. S., 1914, Part II, Cement, pp. 245-246.

Raw Materials Used.

Theoretically almost any combination of calcareous and siliceous argillaceous materials, which will give a composition within certain prescribed limits can be used in making Portland cement but in actual practice only those materials which naturally, or with a minimum amount of labor give the proper mixture and are abundant and easily accessible, are used. In most plants, limestone, chalk, and marl furnish the calcium carbonate; and clay and shale or slate, the silica and alumina. At some plants the lime material is the chemically precipitated calcium carbonate waste from alkali works, and at others the silica and alumina are in the form of blast The chief combinations of materials now used in furnace slag. the United States are (1) argillaceous limestone (cement rock) and high calcium limestone, (2) hard high calcium limestone and clay or shale. (3) marl and clay or shale, and (4) slag and high calcium limestone. The first two are much the more important, although the last is rapidly increasing in importance.

Since the limestone resources of Michigan are largely in the northern part of the state, and marl deposits are abundant in many localities, nearly all of the early cement companies in Michigan planned to use marl and clay or shale and, at the present time, eight of the twelve operating plants are using these materials and produce most of the marl and clay or shale cement made in the United States. The fuel costs are higher and the kiln capacity is lower when marl is used and this has caused one of the companies to use limestone. Were suitable limestone deposits available in the southern part of the state, doubtless other marl using companies would use limestone.

Marl.

The term marl is sometimes used in a loose sense to mean an indefinite mixture of clay and calcium carbonate, but from the standpoint of the cement manufacturer it refers to the nearly pure deposits of finely divided calcium carbonate found in the bottom of lakes, or beneath marshes, formerly the sites of fresh water lakes. Marl deposits are due largely to the work of organic agencies, both vegetable and animal, but the former is by far the most important. Certain algae, notably chara fragilis, common in many of the lakes of Michigan, are active agents in precipitating calcium carbonate from the water. Mollusca, generally of very small size thrive in the carbonated waters of marl lakes and shells of these organisms locally form from 5 to 10 per cent or more of marl deposits. All

of the marl deposits in Michigan are of recent origin and in many of the lakes the process of marl formation is still going on.

There are two chief varieties of marl in the state, the white and the gray, but no sharp line can be drawn between them. The gray color is due in some places to an admixture of organic matter not found in the white variety. When wet, marl resembles a white or gray mud, but when dry, due to more or less cementation, it becomes a loosely aggregated friable mass. Marl generally contains considerable organic matter, sand, and clay. Magnesian carbonate is another impurity and this, though present generally in small amounts, usually from ½ to 3 per cent, may exceed 5 per cent or more. The various impurities in many marl deposits makes them unsuitable for use in making cement.

More than one hundred marl deposits (see Fig. 5), each above 50 acres in extent, and with an average depth of at least 10 feet, have been discovered in the Southern Peninsula of Michigan and probably this is less than one fourth of the total number in the Peninsula. Some of the deposits are very large, the areas varying from 500 to over 1,000 acres the marl having an average depth of 20 feet or more. Numerous marl deposits are also known to exist in the Northern Peninsula. Twenty-two counties in the state contain deposits of marl with as estimated total area of 27,000 acres.

Owing to injurious impurities, unfavorable operating conditions, lack of transportation facilities, and distance from markets, suitable clays and shales, and cheap fuel supplies, many of the deposits cannot be developed for the manufacture of cement under present conditions. It will be many years, however, before the easily accessible high grade marl reserves are exhausted.

The composition of various marls now or formerly utilized for cement is given in the following tables:

*ANALYSES OF MICHIGAN MARLS. NOW OR

Locality.	Analyst.	SiO ₂	Al ₂ O ₃		Fe ₂ O ₃	CaCO
Bronson Branch Co	E. D. Campbell E. D. Campbell A. Lundteigen J. G. Dean	0.52 1.13 0.48 6.66 0.20	0.51 0.17 3.17 0.50	0.44 1.10	1.36	49.24 51.66
Great Marl Lake, Newaygo Co	Not given	1.24		0.80		

ANALYSES OF MARL DEPOSITS,

Locality.	Analyst.	SiO ₂	Al ₂ O ₃	Fe ₂ O ₃		CaCO
Grayling Lake Crawford Co Lupton, Ogemaw Co Mills' Lake, Ogemaw Co Pleasant Lake, St. Joseph Co Runyan Lake Livingston Co Wetzel Lake, Antrim Co White Pigeon, St. Joseph Co Zukey Lake	Lathbury & Spackman Lathbury & Spackman Lathbury & Spackman E. D. Campbell E. D. Campbell	0.84 0.28 1.44	0.14	0.28	0.10 0.67 0.16 	45.16 52.97 50.43 51.28 52.66 51.93 51.00 52.60

^{*}I. C. Russell, Portland Cement Industry in Michigan, 22d Ann. Rept. Pt. III, p. 650-651 U. S. G.S. **Min. Res. Mich. for 1911, p. 341. Figures in italics computed from analyses as reported.

FORMERLY UTILIZED FOR CEMENT MANUFACTURE.

CaCO ₃	MgO	MgCO,	so:	Loss on ignition.	Organic matter.	Remarks.
87.92 98.25 91.29 98.25 84.09 93.32 92.07 94.75	0.44 1.37 1.85 1.77 0.83	0.92 2.87 4.58 3.88 3.72 1.74 	0.15 0.89 Trace 0.55 1.25 0.58 	45.72 45.86 42.40 46.20	1.90	Peerless Portland Cement Co., Union Cy. Marl formerly used, but now exhausted.

PROSPECTED, BUT NOT UTILIZED.

CaCO ₃	MgO	MgCO ₃	SO ₂	Loss on ignition.	Organic matter.	Remarks.
79.86 94.58 90.07 91.57 94.00 92.75 91.09 93.92	0.32 1.13 1.26 1.77 1.75 1.15 1.02 1.79	0.67 2.37 2.65 3.67 2.41 2.14 2.76	0.56 0.08 0.38 0.034 0.58	43.10 45.49 47.08 45.60 42.44 44.25 40.68	5.69 4.01	Also K ₁ 0=0.37; Na ₂ 0=2.65; P ₂ 0 ₅ =0.01 Mich. Agr. Expt. Sta. Bull. 99, 1893. Prospectus of Lupton Portland C. Co. Hecla Portland Cement and Coal Co. Three Rivers Portland Cement Co. Near Fenton. Prospectus German Portland Cement Co. Standard Portland Cement Co.



Figure 5. Map of known marl deposits in the Southern Peninsula of Michigan. The number shown is probably less than one-fourth of the total number. Adapted from Plate XLV, Cement Industry in Michigan, Pt. III, 22d Ann. Rept., U. S. G. S.

Limestone.*

Michigan has enormous limestone resources, but much of the limestone is high in magnesium carbonate and is therefore not suitable for the manufacture of Portland cement. Moreover, most of the easily accessible deposits of high calcium limestone are located in the northern part of the Southern Peninsula or in the eastern half of the Northern Peninsula far from large markets and cheap

^{*}For a more complete discussion of the limestone resources of Michigan see Pub. 21, Geol. Ser. 17, Mineral Resources of Michigan for 1915, pp. 101-312, Mich. Geol. and Biol. Surv.

fuel supplies. The only important deposits of high calcium stone in the southern part of the state are at Sibley, Wayne county, Bellevue, Eaton County, and possibly near Dundee, Monroe county.

The principal formations containing limestone sufficiently pure to be used for Portland cement are the Bayport limestone of the Upper Mississippian, the Traverse formation and the Dundee limestone of the Devonian, and the lower portion of the "Niagara" of the Silurian.

Bayport Limestone. The principal exposures of the Bayport limestone occur near Bayport, Huron county; at several places in Arenac county: at Bellevue. Eaton county, and at many places in Jackson county. Many of the beds in the Bayport are very cherty or sandy and cannot be used for the manufacture of cement. At Bellevue, the main bed is very pure and is extensively quarried by the Burt Portland Cement Co. for making cement. Near Omer, Arenac county, it is utilized for burning chemical lime and it is suitable for the manufacture of Portland cement, but the known beds of high grade limestone in Arenac county are thin and of limited extent, or are associated with sandy and cherty limestones and sandstone. With more careful exploration probably other deposits of pure limestone will be discovered in this county. At Bavport an upper bed, averaging about 90 per cent in calcium carbonate was formerly burned for hot lime but this bed is now exhausted. Most of the other beds are very cherty, sandy, or high in magnesium carbonate and not suitable for making cement.

In Jackson county, the Bayport limestone occurs as large scattered masses buried in the drift and forms the capping on many of the rock hills. The deposits thus far discovered are either too sandy or magnesian or appear to be too small to warrant development for cement manufacture. It is possible that with more careful exploration deposits of sufficient size and purity will be found. The Bayport is underlain by calcareous shale and argillaceous limestone of the Michigan series but between the two there is a conglomerate composed of pebbles of limestone, dolomite and sandstone with a shaly matrix. The shale, where the conglomeratic zone is thin, could be utilized with the overlying limestone.

The following analyses are fairly representative of the purer phases of the Bayport limestone:

*ANALYSES OF BAYPORT (MAXVILLE) LIMESTONE.

	Analyst.	SiO ₂	Fe ₂ O ₃ Al ₂ O ₃ C ₈ CO ₃ M _g CO ₃ M _g O	C&CO3	MgCO3	MgO	CaO	Remarks.
S. E. 4, Sec. 1, T. 19 N., R. 5 E. 4 mi. R. C. Banks, N. E. of Omer, Arenac Co. Univ. Mich.	R. C. Banks, Univ. Mich.	4.78	1.52	92.53		1.00 0.478	51.86	Composite sample from top of 3-foot bed in Jas. McDonnell quarry. Samples collected by R. A. Smith.
Bellevue, Eaton Co	R. C. Banks, Univ. Mich.	2.56	1.59	94.78		1.03 0.492	53.79	Composite sample from 12-foot face on east side of quarry. Burt Ptld. Cem. Co. Samples collected by R. A. Smith.
Parma, 1 mi. N. E. of Jackson Co	Michigan Ptld. Cem. Co., 1915.	2.74	1.26	94.32	:	Trace	52.86	
Jackson, 6 ml. N., Jackson Co	Michigan Ptld. Cem. Co., 1915.	2.50	0.88	96.96	:	0.003	54.34	Hand samples. Anal. Iurusbed by N. S. Potter, Jr., Gen. Mgr. Mich. Ptid. Cem. Co.
*For other analyses of Bayport limes	stone see Pub. 21	, Geol. Se	er. 17, Min. Res. M	lich. for 1	915, pp. 2	74-277, 28	8-289, 29	of Bayport limestone see Pub. 21, Geol. Ser. 17, Min. Res. Mich. for 1915, pp. 274-277, 288-289, 294-295, Mich. Geol. and Biol. Surv.

The "Niagara" limestone underlies a broad belt in the Northern Peninsula extending from Garden Peninsula in southeastern Delta county eastward along the lake shore to Drummond Island, Chippewa county. It is widely exposed in many localities. The upper part of the formation, the Engadine dolomite and the Manistique series, is composed almost entirely of dolomite and heavy magnesian limestone. The lower part of the formation, the Hendricks series, including the Fiborn limestone, is largely high calcium and low magnesian limestone.

The Fiborn limestone is by far of most economic importance, because of its large exposures and high average purity. posed or near the surface in several areas from a point five miles. north of Whitedale, Schoolcraft county eastward to a point about nine miles east of Trout Lake Junction, Chippewa county, a distance of about sixty miles. The principal areas of exposures are five miles north of Whitedale and in the vicinity of Blaney quarry, Schoolcraft county; about two miles north of Huntspur, about one mile west of Gould City, four miles north of Engadine, in the vicinity of Hendricks and Fiborn quarries, and three miles west of Trout Lake, Mackinac county; and in the vicinity of Scotts' quarry about nine miles east of Trout Lake. Chippewa county. Other exposures probably occur elsewhere especially on the eastern part of Drum-The deposits are very large, quarrying conditions mond Island. exceptionally favorable, and the stone of excellent quality for cement manufacture, but the deposits are situated far from large markets, and cheap coal fuel supplies and most of the deposits are remote from beds of suitable clay or shale.

Known exposures of the lower beds of the Hendricks series are few and apparently of limited extent excepting perhaps the eastern part of Drummond Island. It is probable that further search will reveal the presence of other more important exposures.

The following analyses are typical of the composition of the Fiborn limestone:

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- STATES	ACTUAL OF R N H A FUNDAGINA OF RESERVOIS OF PAGE	From Quarty Massing Co. L. C. Napples, C. H. N. H. T. C. H. N. H. T. C. H. N. C. C. H. N. C.	Hendrodes Quarty, Macks L. C. Nadellik East Co. C. H. With, Univ. Meth.	Gould City, 1 mi. W. of. Mackinac Co.

Dundee Limestone. The Dundee limestone forms a belt in the northern part of the Southern Peninsula, skirting the shore of Lake Michigan and Lake Huron from McGulpins Point, Emmet county, southeast to Presque Isle, Presque Isle county, and also underlies the surface in a narrow belt from two to nine miles wide from the eastern part of Wayne county southeast through Monroe and Lenawee counties into Ohio. It is essentially a true limestone formation, containing no dolomite and only a relatively small amount of magnesian stone except near the base of the formation. Generally it is composed of gray to buff or brown bituminous granular limestone, locally with cherty horizons. Some of the beds are remarkably pure, containing from 97 to nearly 99 per cent of calcium carbonate but some of the beds, especially near the base contain from three to over 20 per cent of magnesium carbonate.

Unfortunately the formation is extensively exposed or near the surface only in the northern and northeastern part of the Southern Peninsula far from manufacturing centers. Several relatively unimportant exposures occur in the northern part of Emmet and Cheboygan counties in the vicinity of Mackinaw City, at McGulpins Point west of the city, and along the lower course of Mill Creek four miles southeast. Very large exposures occur in the vicinity of Rogers, Adams Point, and Trout Lake, Presque Isle county. Other exposures occur elsewhere in the eastern part of the county. Near Rogers, the Dundee limestone forms a high ridge for two or three miles along the lake shore and a plateau on Adams point peninsula. The Michigan Limestone and Chemical Company of Rogers City has opened the largest quarry in the world in the eastern end of the ridge at Calcite about two miles east of Rogers. The average* of cargo analyses as shipped by the company for the season of 1914 gave 97.38 per cent calcium carbonate and only 1.81 per cent of magnesium carbonate. The Dundee in the northern part of the state is practically free from chert or siliceous impurities. The general high average purity of the stone makes it very suitable for use in cement manufacture.

In the southeastern part of the state, the Dundee limestone is exposed only at Sibley, Wayne county, at Dundee, and at the mouth of the Macon river two miles northeast of Dundee, Monroe county. Elsewhere it is deeply buried by drift. The exposures are of the lower and apparently more magnesian portion of the formation. Much of the stone is too magnesian for use in cement manufacture. Chert is also abundant at some horizons in these deposits.

The following analyses may be taken as fairly representative of the composition of the Dundee limestone in various portions of the state:

^{*}C. D. Bradley, General Manager of the Michigan Limestone and Chemical Company.

ANALYSES OF DUNDEE LIMESTONE.

Location or quarry.	Analyst or authority.	SiO ₂	FegOs AlgOs CaCOs	CaCO,	CaO	MgCO;	MgO	Ş	Remanks
Rogers, Presque Isle Co	Not given	0.33	0.16	98.14 97.85	24.84	1.16	09.0	90.0	Ave. analysis of core to 84 feet. Ave. of 235 analyses. Mich. Limestone & Chem. Co.,
Mill Creek, Cheboygan Co	R. C. Banks, Univ. Mich.	1.67	0.73	95.29	53.34	2.11	1.0	:	Rogers. Composite sample from 22 foot face.
Sibley quarry, Wayne Co., Drill Core.	Laboratory, Church & Co., Sibley.	2.22.1.98 2.22.1.39 2.2.1.2.1.2.2.2.39 2.2.1.2.1.2.1.39 63.4.4.2.2.3.39	11.67 1.82 1.182 1.19 0.72 0.92 0.93	87. 63 87. 26 83. 99 83. 26 81. 28 81. 81 75. 99 92. 72	489.11 48.90 47.07 45.26 45.84 42.58 46.35 52.54	8.72 9.02 11.56 14.63 14.82 17.13 9.06	6.53 6.99 6.70 6.70 6.70 1.99		Top 5 feet. 5-10 feet. 10-16 feet. 20-25 feet. 25-27 feet. 27-35 feet. 37-46 feet.
Christiancy or Macon quarry, Monroe (50.	G. A. Kirch- meier.	(0.48 1.10 2.78 0.81	0.16 0.12 0.56 0.41	90.80 86.80 77.60 95.00	50.88 48.64 43.49 53.24	6.87 11.60 17.40 3.86	3.28 5.81 1.84		Bed A. Top. Bed B 4 ft. to 4 ft. 6 in. thick. Bed C. 7 ft. to 8 ft. thick. Bed D.

Traverse Formation. The Traverse formation is a series of limestones and blue shales, generally calcareous, with a heavy shale, the Bell, at the base. Some of the beds of limestone are very pure but many contain considerable percentages of alumina, silica, or magnesia. The interbedded shales and also the Bell shale are generally very calcareous. Locally there are coral reefs, which are of great purity. A large number of exposures occur in Alpena, Presque Isle, Cheboygan, Charlevoix, and Emmet counties and quarries are operated at Charlevoix, Bay Shore, Petoskey, Afton, Alpena, and Rockport. Only at Alpena and near Petoskey, however, is limestone quarried for the manufacture of cement. In the quarry of the Michigan Alkali Co., at Alpena, some of the beds are very shaly and the Huron Portland Cement Co. utilizes the refuse stone, i. e., stone too small or too shaly for other purposes, for the manufacture of Portland cement.

In the vicinity of Petoskey and Bay Shore, much of the limestone is too high in magnesia to be used for making cement but some of the purer beds west of Petoskey are quarried and the stone sold to Portland cement companies for this purpose.

The Petoskey Portland Cement Company was organized in the spring of 1917 and plans are under way for the erection of a modern plant on the largest developed area of high calcium stone in the Petoskey region.

The quarry of the Great Lakes Stone and Lime Company at Rockport, Alpena county, has been opened in some high calcium beds directly above the Bell shale at the base of the Traverse formation. The association of shale and low magnesian limestone coupled with a means of cheap water transportation make very favorable conditions for the establishment of a cement plant. In the quarry of the Charlevoix Rock Products Co., near Charlevoix such geologic conditions exist, a 10 foot bed of soft blue shale forming the floor of the quarry.

In general it may be stated that the Traverse formation contains an enormous amount of high calcium limestone suitable for making Portland cement.

The following table of analyses shows the variable composition of the Traverse limestones:

ANALYSES OF TRAVERSE LIMESTONE.

Remarks.	Top beds 7 feet thick on E. side of Michigan Alkali Co. quarry to 7 feet. Composite sample collected by R. A. Smith for Mich. Geol. Surv.	Beds from 7-16 feet, Michigan Alkali Co. quarry. Composite sample.	Beds from 16-20 feet, thick. Composite sample.	Beds from 22 to 25 feet. Composite sample.	Beds 32 to 40 feet. Bottom of upper quarry. Composite sample.	Beds from 40 to 63 feet, lower quarry. Composite sample.	Ave. analysis of large blast of white coral limestone, Alpena Portland Cement Co., quarry.	Core analysis, 4 feet to 42 feet quarry of Campbell Stone Co.	Top bed of Afton quarry, Campbell stone Co. Composite sample.	From 6-foot bed of black coralline lime- stone. Bed rejected on account of bituminous matter.	"Paper Stone" bed, 4 feet thick. Sold to paper mills.	Bituminous laminated beds 8-feet in thickness. Composite sample.
Organic matter.		: : :		: : : :				0.08		2.61		<u>:</u>
MgO	3.97	1.25	98.0	1.01	1.17	0.73	0.10	0.43	0.62	1.82	0.06	0.51
MgCO3	8.31	2.61	1.80	2.11	2.45	1.52	0.21	06.0	1.08	2.56	0.12	1.07
CaO	60.68	52.98	51.77	63.66	53.12	54.03	66.67	54.09	64.64	61.90	54.34	64.94
CaCO3	90.43	94 . 54	92.38	95.58	94.78	96.40	99.33	96.52	97.32	92.50	26.96	98.04
R2O3*	0.90	0.75	1.78	0.75	99.0	1.02	:	:	0.45	0.62	1.44	0.37
Fe ₂ O ₃ Al ₂ O ₃ R ₂ O ₃ * CaCO ₃	: :	:	:	:	:	:	0.33	0.34	:	:	:	<u>:</u> ·
SiO_2	0.41	1.13	4.03	1.46	3.09	1.05	0.21	2.10	0.54	0.63	0.24	0.28
Analyst.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	Not given	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.
Locality.	Alpena, Alpena Co	Alpena, Alpena Co	Alpena, Alpena Co	Alpena, Alpena Co	Alpena, Alpena Co	Alpena County Co	Alpena, Alpena Co	Afton, Cheboygan Co. N. W. ‡, N. E. ‡, Sec. 36, T. 35 N., R. 2 E.	Afton, Cheboygan Co	Afton, Cheboygan Co	Afton, Cheboygan Co	Afton, Cheboygan Co

Lower 12 feet in quarry. Composite sample.	Top corraine beds 12-18 feet thick, quarry B. of Northern Lime Co.	,	High calcium bed, No. 6 from top Quarry B, Northern Lime Co. Composite sample.	Beds Nos. 2, 3, 4, 7, and 8 from top of quarry. Composite sample.	Samples from top to bottom of 40 foot face, Black Lake quarry, Onaway Limestone Co.	From east end of quarry of Petoskey Crushed Stone Co.	From top to bottom of 22 foot face, South side of quarry of Charlevolx Rock Products Co.	Composite sample from top to bottom of quarry of Great Lake Stone & Lime Co.
	:	:		:		:	:	:
1.24 0.59	36.44 17.48	es es es	8.00 8.	6.27	0.97	£ .37	0.69	0.88
1.24	36.44	4.65	4.18	13.11	2.03	4.96	1.41	1.84
53.66	36.23	52.66	63.12	47.28	54.87	52.12	54.62	54.50
95.75	62.86	93.96	94.78	86.14	96.84	93.00	97.16	97.25
10.6	0.46	0.41	0.28	0.23	0.52	0.81	0.51	0.77
:	:	<u>:</u>		: :	:	:	:	:
1.75	0.0	0.71	0.26	0.22	0.39	1.00	0.29	0.19
R. C. Banks, 1.75 Univ. Mich.	R. C. Banks, 0.09	R. C. Banks,	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banka, Univ. Mich.	R. C. Banks, 1.00 Univ. Mich.	R. C. Banks, Univ. Mich.	R. C. Banks, Univ. Mich.
Afton, Cheboygan Co	Petoskey, Emmet Co	W. E. Smith, L. G. Grimes, et. al., property 5 mi. W. of Petoskey.	W. E. Smith, L. G. Grimes, et. al., property 5 mi. W. of Petoskey.	W. E. Smith, L. G. Grimes, et. al., property 5 mi. W. of Petoskey.	Black Lake, Presque Isle Co.	4 ml. west of Petoskey.	2 mi. west of Charlevoix	Rockport, Alpena Co

*Chiefly iron and alumina. Figures in italics calculated.

Shales and Clays.

Suitable shales for use in cement manufacture occur in the "Utica" shale, the Cincinnati series, the Traverse, Antrim, and Coldwater formations, the Michigan series, and the Coal Measures, but, at present, shales from only the Antrim, Coldwater, and Michigan series are utilized in making cement. The surface clays are generally too sandy for this purpose.

"Utica" shale and Cincinnati Series. The so-called Utica shale and the Cincinnati series form a belt extending northeast from Green Bay, then curving eastward to St. Mary's river. The Utica is exposed only along the bed of the Whitefish river in Delta county and apparently there are but few places where quarryable conditions are favorable. The shale is black and very bituminous. Though no analyses are available, it is probable that the shale is suitable for cement manufacture.

The Cincinnati series is extensively exposed on the west side of the peninsula between Little and Big Bays de Noc. Where exposed it is very calcareous, and contains beds of limestone. Twenty-six samples of stone from a bluff near Stonington, Delta county, were analyzed by Prof. Koenig of the Michigan College of Mines and the content of calcium carbonate varied from 32 to over 66 per cent. It is possible that the beds of calcareous shale and argillaceous limestone in the vicinity of Stonington may be adapted for the manufacture of cement with a minimum admixture of pure limestone.

Traverse Shales. The Bell shale generally 50 to 80 feet thick forms the base of the Traverse formation. It underlies the surface in a narrow belt along the outer margin of the Traverse formation. It is soft, generally very calcareous, and in the northern part of the state contains thin beds of limestone. On account of its soft character it generally underlies valleys and has few exposures. exposed near Bell, Presque Isle county and forms the floor of Grand Lake. Probably it underlies the surface at shallow depth northwest of Grand Lake and in other places in Presque Isle county. The Bell forms the lower part of the bluff in which the Great Lakes Stone and Lime Company have opened their quarry at Rockport, Alpena county. The occurrence of shale and high calcium limestone together and near water transportation makes very favorable conditions for the manufacture of cement. A bed of shale similarly forms the floor of the Charlevoix Rock Products Co., Charlevoix, Charlevoix county.

At the Huron Portland Cement Co., Alpena, Alpena county, interbedded shale furnishes a part of the necessary siliceo-argillaceous material.

No analyses of the Bell shale or of the interbedded shales of the Traverse are available.

Antrim Shale. The Antrim shale underlies a broad arcuate belt stretching northeast from Manistee county to Chebovgan county and then southeast to Thunder Bay and into Alcona county. It is exposed at numerous points in Charlevoix, Emmet, Chebovgan, and Alpena counties. In southeastern Michigan the Antrim is deeply buried under drift. The more important deposits are near Norwood, Ellsworth, East Jordan, Boyne Falls and Walloon Lake Junction, Charlevoix county, and at Paxton, Alpena county. Numerous exposures of Antrim shale are reported to occur in the southern part of Chegovgan county. Except at the top and where weathered, the Antrim shale is generally black and very bituminous and locally contains numerous concretions of iron carbonate and nodules of pyrite. The Newaygo Portland Cement Co. at Newaygo. Newaygo county, obtains its shale from a deposit near Ellsworth in section 26, town 32 north, range 8 west, Antrim county. Other exposures of this shale which belongs to the upper blue portion of the Antrim, occur in the vicinity of Ellsworth. At Norwood the shale is black and very pyritic and forms strong bluffs along the lake shore for a half mile or more. Exposures of high calcium limestone, occur about one and one-half miles north of the village. The occurrence of suitable shale and limestone in close proximity and on water transportation routes makes a very favorable condition for the location of a Portland cement plant at this place.

The Huron Portland Cement Co., of Alpena, obtains its shale from a quarry at Paxton, 10 miles west of Alpena, Alpena county. The shale is brownish black with some blue streaks and contains so much bituminous matter that great care must be exercised in drying to prevent its taking fire. According to Mr. W. M. Smith, Chemist for the company, the average content of volatile matter is over 13 per cent and some strata contain over 18 per cent. Otherwise the shale is said to be very satisfactory for making cement.

ANALYSES OF ANTRIM SHALE.

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Fixed C.	Analyses of ash. Shale as received contained 17.96 per cent of moisture and volatile matter and 6.49 per cent of fixed carbox.
80s	f ash. Sl d 17.96 p volatile i
Water, Organ. etc.	12.40 11.97 Analyses o containe ture and
Fe ₂ O ₃ CaCO ₃ MgCO ₃ alkalies.	2.86 5.56
MgC0;	1.55 2.14 MgO 0.78
CaCO;	2.14 2.14 CaO 2.38
Fe ₂ O ₃	7.67 7.44 5.31
Al ₂ O ₃	17.43 17.66 15.33
SiO ₂	70.54 70.54
Analyst.	A. N. Clark. H. Ries. W. H. Johnson.
Location.	*Near Alpena Near Alpena Near Alpena

*Geol. Survey Mich. Vol. VIII, Pt. 1, p. 46.

Coldwater Shale. The Coldwater shale underlies several thousand square miles of the surface in the Southern Peninsula but it is exposed or is at shallow depth only in a few places in Branch, Huron and Sanilic counties. It is generally from 800 to 1,000 feet thick and is largely blue shale, but it contains sandy horizons and true sandstone. Locally there are many concretions of iron carbonate.

Large deposits of Coldwater shale occur near Union City, Coldwater, and Bronson, Branch county. The Wolverine Portland Cement Co., obtains its shale from a deposit near Coldwater, and the Peerless Portland Cement Co., from a quarry near Union City. The Bronson Portland Cement Company at first obtained its shale from a shallow mine near Bronson in the same county, but later used surface clays obtained from northern Ohio. Excellent but undeveloped exposures of the Coldwater shale occur along the shore of Lake Huron from Forestville, Sanilac county to White Rock, Huron county. Where the overburden is not excessive, it is probable that the Coldwater shale could be readily mined.

The range in composition of the shale at Union City and Coldwater is shown by the following analyses:

*ANALYSES OF COLDWATER SHALE.

Locality.	. Analyst.	SiO ₂ per cent.	Fe ₂ O ₃ Al ₂ O ₃ per cent.	CaO per cent.	MgO per cent.	SO ₃ per cent.	Alkalies per cent.	Moisture organic, etc. per cent.
Union City	A. Lundteigen	67.89 to 52.20	29.89 to 23.33	1.42 to 0.00	2.16 to 0.26	Trace to	8.55 to 6.00	20.50 to 10.00
Coldwater	H. E. Brown	61.25 to 57.26	29.89 to 24.65	1.50 to 1.25	2.31 to 1.49	1.34 to65	3.45 to 2.25	8.32 to 6.19
Bronson Joldwater White Rock	H. Ries.	62 . 10 53 . 44 58 . 70	27.90 24.80 18.31	0.65 0.76 **1.80	0.96 0.25 **0.98	0.49	3.67	7.90 20.75 9.35

1. C. Russell, Portland Cement Industry in Michigan, 22d Ann. Rept. U. S. Geol. Surv. Pt. III, p. 666.
1. VIII, Pt. I, p. 414, Mich. Geol. Surv.
**As carbonate.
*III, pp. 666-667, U. S. Geol. Surv.
*I. C. Russell, The Portland cement industry in Michigan, 22d Ann. Rept. pt. III, pp. 666-667, U. S. Geol. Surv.

Michigan Series. The Michigan Series is composed of greenish shales, some very calcareous, argillaceous limestones, and beds of gypsum. Some of the shales have the proper composition for use in cement but others are too high in soluble salts. At Bellevue, the Burt Portland Cement Co. utilizes greenish blue shale, and a very argillaceous limestone beneath the Bayport limestone. The composition of the shale is shown below:

ANALYSIS OF SHALE FROM BOTTOM OF CEMENT QUARRY

Analyst.	SiO ₂	Al ₂ O ₃	Fe ₂ O ₃	CaO	MgO
C. H. Denman	59.40	11.05	3.45	13.45	2.00

Similar shale underlies the exposures of Bayport limestone north of Jackson near the mouth of the Portage River, Jackson county.

Coal Measures. The Saginaw formation or Upper Coal Measures contains an abundance of shale, though locally very sandy, but many of the beds apparently would be suitable for use in making cement. According to Ries* there are three general types of shales in the Coal Measures: first, a light gray, sandy, shaly clay, popularly called "fire clay"; second, a black, fine grained, brittle shale with dull luster, sometimes called "cannel coal"; and third, a dark gravish black, fine grained, hard, vet brittle shale. The first is low in alumina (see Anal. No. 1) and iron and of doubtful use for cement manufacture under present methods. The second, on account of the high content of bituminous and carbonaceous matter. would probably require more or less careful manipulation. last type is associated with coal seams in Saginaw and Bay counties and is quarried at Corunna. Shiawassee county, and Flushing. Genesee county for the manufacture of paving brick. Some of the shale at Corunna is used by the Portland Cement Co, near Fenton, Genesee county for the manufacture of cement. Similar shales are mined near Bay City for making paving brick. The following analyses show that most of the shales in the Coal Measures are lower in silica than is considered desirable for use in making Portland cement under present practice but further investigations may develop methods for the satisfactory use of such shales in the manufacture of cement.

^{*}Geol. Surv. Mich. Vol. VIII, Pt. I, 1900, pp. 25-38.

Constituent.	1	2	3	4	5	6	7
Silica, SiO ₂	14.20 3.62 30	54.50 30.75 3.50 1.05	52.45 23.27 7.93	57.10 20.02 8.18	61.13 } 26.90 1.12	54.93 31.43 .22	41.38 27.02 .52
Magnesium carbonate, MgCO ₂	2.15	2.20	1.06 } 4.37 9.10	1.47 2.76 9.76	(?) 6.47	(?)	(?)
Total	100.00	100.00	100.00	100.00	96.58	95.60	92.93

*ANALYSES OF SHALES OF THE COAL MEASURES.

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So-called "fire clay" from Standard Mine, Saginaw.
 Fine-grained black shale from Flushing, Genesee county; Geological Survey of Michigan,
 VII, Pt. 1, 1900, p. 30. Analyst, H. Ries.
 and 4. Shales associated with coal at Bay City, ibid., pp. 35-36. Analyst, A. N. Clark.
 f, 6, and 7. Coal mines at Bay City. Analyses furnished by the Hecla Portland Cement and Coal Company. Analysts, Lathbury and Spackman.

Surface Clavs.

The surface clays according to Riest are of three general classes. -drift clays, lake clays, and river silts. The first are always calcareous except where leached at the top and generally contain sand, pebbles and boulders, and are very variable in composition. Locally lime concretions are scattered through the clavs. On account of the sand, pebbles, and concretions, drift clavs generally are unsuitable for cement making.

Lake clavs occur in great abundance along the eastern margin of the state from Alcona county south to Ohio and in a number of localities near Lake Michigan. In the Northern Peninsula, large areas in Ontonagon, Chippewa, and southern Houghton counties are covered with heavy deposits of pinkish lake clay. clays are characteristically fine-grained, generally calcareous and almost entirely free from coarse grit. The content of alumina and iron, however, is generally low in proportion to the silica and this makes them not well adapted for cement making according to present practice.

^{*}I. C. Russell, The Portland cement industry in Michigan, 22d Ann. Rept., pt. III, p. 670, U. S. Geol. Surv. †Geol, Surv. Mich. Vol. VIII, Pt. I, pp. 42-68.

Constituent.	1	2	3	4	5	6
Sand. Silica, SiO ₂ Alumina, Al ₂ O ₃ . Ferric oxide, Fe ₂ O ₃ . Calcium oxide, CaO Calcium carbonate, CaCO ₃ .	49.75 13.06 5.31 10.86	49.34 14.50 5.37 9.75	1.51 66.49 9.87 4.87 4.72	47.75 17.60 9.13	7 46.40 } 16.4 {	61.62 17.20 5.99 5.62
Magnesium oxide, MgO Magnesium carbonate, MgCO ₃ Sulphuric anhydride, SO ₃ . Sodium oxide, Na ₂ O Potassium oxide, K ₂ O Water, H ₂ O.		.	1.22 		7.00	2.82 .46 †5.34
Total	99.13	99.25	98.66	100.00	99.46	99.00

tLoss on ignition

on guillon.
From near Chelsea, Washtenaw County. Analysis by E. D. Campbell.
From near Fenton, Genesee County. Analysis by E. D. Campbell.
From near Farmington, Oakland County, Analysis by E. D. Campbell.
From near Saginaw. Analysis by H. Reis: Geol. Survey Michigan, Vol. VIII, Pt. I,

1900, p. 55.

5. From near Wyandotte: used in cement making by the Michigan Alkali Company. Analy-

5. Flom hear wysincover assis by O. Button.
6. Sault Ste. Marie. Analysis by E. D. Campbell.

The river silts found along the margins of streams are generally too sandy for use in cement manufacture. Generally the deposits of silt are too small and thus far they have not been used for making cement.

GYPSUM.

Generally from 1 to 2 per cent of gypsum is added to Portland cement clinker before grinding to regulate the time of setting of the cement when mixed with water. The effect of gypsum is to lengthen the time before the cement begins to harden, or "to acquire its initial set." The gypsum (See Gypsum) is purchased from the various gypsum companies located near Grand Rapids and Grandville, Kent county, and at Alabaster, Iosco county.

RUEL.

All of the cement plants are now equipped with rotary kilns and crushed coal is used for burning the clinker. Most of the coal is obtained from Ohio, and West Virginia. Saginaw Valley coals have been used to a limited extent only as they are generally of lower average grade than the coals from the above mentioned states.

The coal or coke is ground to a fine dust, 98 per cent of which will pass through a 100-mesh sieve. The dust is blown into the lower end of the kilns by an air blast and upon ignition it pro-

^{*}I. C. Russel, The Por U. S. Geol, Surv.

duces a flame reaching the length of the kiln. The cement mixture is introduced at the opposite end and by the time it has reached the lower end of the rotating kiln it is burned to clinker. This is stored in large bins and later ground in pebble mills.

GROWTH OF INDUSTRY.

Less than 1,000,000 barrels of Portland cement were made in the United States in 1895, a little more than a fifth of the present production of Michigan. With the successful introduction of the rotary kiln in 1890, the present era of concrete construction was inaugurated. Growth from 1895 to 1907 was phenomenal, the production in the latter year nearly reaching 48,000,000 barrels. The financial depression of 1907 caused a temporary check, but growth was resumed the following year and continued almost uninterruptedly up to 1916 when the maximum of 91,521,198 barrels were produced.

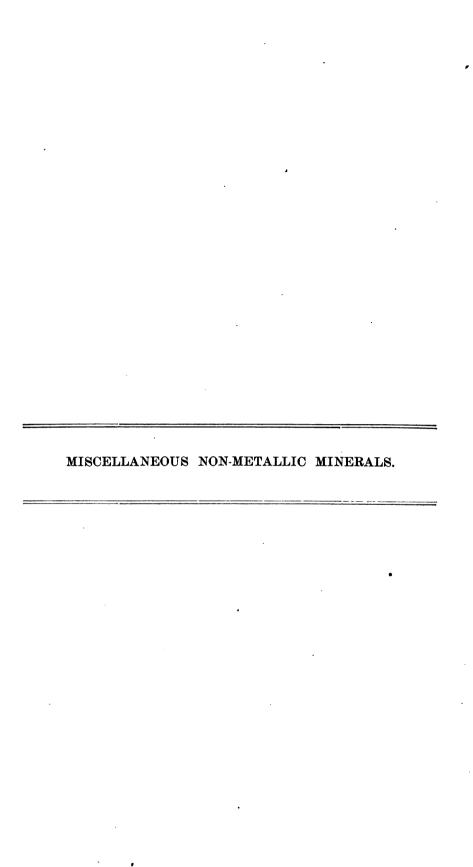
In 1898 the production in Michigan was only 77,000 barrels but the next year it leaped to 343,566 barrels, and in 1901 it passed the million mark. Though hampered by low prices and keen competition the industry has maintained a relatively steady growth to the present time. The maximum production of 4,919,023 barrels was attained in 1916. This was a gain of 10.03 per cent over 1915. Both shipments and total value also were greater than in any previous year, the shipments being 5,151,818 barrels valued at \$6,017,911 as compared with 4,727,768 barrels in 1915, valued at \$4,454,608. The average price per barrel was \$1.168 or \$.224 more than in 1915. This is the highest price obtained since 1907.

All of the companies reported very prosperous conditions in 1916 and it is almost certain that 1917 will be the greatest year in the history of the industry.

PRODUCTION, VALUE, ETC., OF PORTLAND CEMENT IN MICHIGAN AND UNITED STATES, 1896-1916.

			•	
U. S., average price per barrel.	\$1.57 1.61 1.62 1.43 1.09	0.99 1.21 0.88 0.98	$\begin{array}{c} 1.13 \\ 1.11 \\ 0.85 \\ 0.813 \\ 0.891 \end{array}$	0.843 0.813 1.005 0.927 0.86 1.058
Michigan, average price per barrel	\$1.75 1.75 1.747 1.492 1.25	1.10 1.353 1.367 1.052 1.053	1.284 1.227 0.883 0.815 0.916	0.82 0.861 1.036 0.964 0.942 1.168
Michigan, stock on hand Dec. 31. Bbls.				506,758 370,956 473,563 538,846 569,919 336,477
Michigan, per cent of value.	0.20 6.38 6.38 9.98	9.0 10.2 9.7 10.1 8.7	08744 31800	4.55 4.77 4.77 5.11 6.38
U.S., Cement shipped. Value	\$2,424,011 4,315,891 5,970,773 8,074,371 9,280,525	12,532,360 20,864,078 27,713,319 23,355,119 33,245,867	52,466,186 53,992,551 43,547,679 52,858,354 68,205,800	66,248,817 69,109,800 88,689,377 86,437,956 86,891,681 94,552,296
Michigan, Cemeni shipped. Yalue	\$7,000 26,250 134,750 513,849 830,990	1,128,290 2,134,396 2,674,780 2,365,656 2,921,507	4,814,065 4,384,731 2,556,215 2,619,259 3,378,940	3,024,676 3,145,001 4,228,879 4,064,781 6,017,911
Michigan, Cement shipped. Bbis.				3,651,094 4,081,281 4,218,429 4,727,768 5,151,818
*Change per cent rement made.	275.0 413.3 346.2 93.4	54.1 53.7 23.9 14.9 23.4	35.5 -4.6 -19.0 11.6	-0.03 -5.21 19.79 2.37 11.2 10.03
Michigan, per cent made.	0.25 0.56 2.11 6.1	88.7. 1.88.7. 1.55.7.	8.08 7.3 8.06 8.9 8.9	44447070 82,21860 72,00
U.S., Cement made. Bbla.	1,543,023 2,677,775 3,692,284 5,652,266 8,482,020	12,711,225 17,230,644 22,342,973 26,505,881 35,246,812	46, 463, 424 48, 785, 390 51, 072, 612 64, 991, 431 76, 549, 951	78, 528, 637 82, 438, 096 92, 097, 131 88, 230, 170 85, 914, 907 91, 521, 198
Michigan, cement made. Bbls.	4,000 15,000 77,000 343,566 664,750	1,025,718 1,577,006 1,955,183 2,247,160 2,773,283	3,747,525 3,572,668 2,892,576 3,212,751 3,687,719	3,686,716 3,494,621 4,186,236 4,285,345 4,765,294 4,919,023
Daily capacity, Bbla				22,400 19,450 19,900 19,100 20,800 20,650
No. of kilns, Rotary.				96 92 77 71 68
Michigan Rank.	4.01	2000 4€	441-1-0	∞ ∞ ∞ ∞ ۲.⊐ ;
No. of plants in operation.	-0040	16 13 10 10	44552	===== :
Year.	896 898 898 900	901 908 904 905	906 907 909 909 910	911 912 913 914 915

*Minus sign indicates decrease.



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Both the quantity and the value of salt produced in Michigan in 1916 were greater than in any previous year. The total production in 1916 was 14,918,278 barrels valued at \$4,612,567 as compared with 12,588,788 barrels in 1915 valued at \$4,304,731. This represents a gain of 2,329,492 barrels or 18.5 per cent in quantity and \$307,836 or only 7.3 per cent in value. The relatively small gain in value was due to the lower average price of \$3.09 per barrel or \$.033 less than in 1915.

From 1880 to 1892, Michigan held first rank in production in the United States. In 1893, New York gained first rank and held it continuously, with the exception of the year 1901 until 1905 when Michigan again took the lead and continued first excepting in the two years 1910 and 1911 when New York led by a narrow margin. With the exception of 1910, Michigan has also held first rank in value since 1908.

Thirty years ago the center of the salt industry was in Saginaw Valley, chiefly along Saginaw River from Saginaw to Bay City. The industry was carried on in connection with the lumber mills and waste steam and fuel from the mills were utilized by more than a hundred lumber concerns in evaporating natural brines which were obtained from the Upper Marshall sandstone at depths varying from about 600 feet in Saginaw to nearly 1,000 feet in Bay City. With the decline of the lumber industry in Saginaw Valley he salt industry became relatively unimportant. In 1915 and 1916 only 3.6 per cent of the total output of the state was produced in his district.

The war has revived the industry through the great demand for romine from abroad. Under present conditions salt is manufacured rather as a by-product of the bromine industry. The total output for 1916 in this district was 561,164 barrels valued at 259,539.

The chief salt producing districts are in eastern Michigan along the Detroit-St. Clair rivers and in western Michigan at Ludington and Manistee. In these districts, artificial brines are used for the manufacture of salt. The brine is obtained by forcing water through casings down to rock salt beds and then back to the surface. Rock salt is mined by the Detroit Rock Salt Co. at Oakwood,

a suburb on the west side of Detroit. The salt is obtained from a 20 foot bed at a depth of about 1,040 feet. The salt is shipped to large cities for curing fish, meats, and hides, for the manufacture of ice cream and for general refrigeration purposes. Over 96 per cent of the state output of salt for the last three years came from these two districts.

The salt industry in Wayne county has made a most remarkable growth. Salt was first produced in this county in 1895, the output for that year being 13,077 barrels. In 1906 the production exceeded 1,000,000 barrels and in 1916 it was 9,041,650 barrels valued at \$1,210,125 or 13.34 cents per barrel. Much of the salt produced in Wayne county is in the form of brine which is used in the manufacture of soda ash, bleach, caustic, etc., and this accounts for the low average value per barrel. The Solvay Process Co., at Delray, the Michigan Alkali Co., at Ford City and Wyandotte, and the Pennsylvania Salt Co., at Wyandotte, use great quantities of brine in the manufacture of these products.

In St. Clair county, the chief salt producing centers are Port Huron, St. Clair, and Marine City. The output of St. Clair county in 1916 was only 2,469,443 barrels or 16.6 per cent of the state output, yet the value was \$1,950,098 or 41.6 per cent of the total value for the state. The exceptionally high value for this county is due to the fact that much of the salt produced is of the better grades, 44.4 per cent being table and dairy salt.

In the Manistee-Ludington district, salt is made at Manistee and Filer City, on Manistee Lake, Manistee county, and at Ludington, Mason county. In this district, the salt industry is still largely carried on in connection with the lumber industry, waste steam and waste fuel being utilized for evaporating artificial brines. This district produced 2,861,736 barrels of salt valued at \$1,188,805. This is equivalent to 19.2 per cent of the total quantity and 25.8 per cent of the value for the state. Most of the product is packer's salt, i. e., common fine and common coarse.

The Marshall brines especially near the center of the state contain appreciable amounts of bromine and relatively large percentages of calcium chloride. In the early days of the salt industry, the bitterns or "mother liquors" left after the precipitation of the salt by evaporation, were thrown away. The bitterns were discovered to be rich in bromine and calcium chloride and many salt and chemical plants began the recovery of bromine, chiefly in the form of bromide, and also of calcium chloride. Competition with German bromine and bromine products drove the price so low that the recovery of bromine was abandoned by all of the salt manufac-

turing concerns, though it was still extensively produced by the Dow Chemical Co. at Midland, Midland county. The great demand and high prices for bromine and bromine chemicals, caused by the war has revived the industry, bromine being recovered at Midland, Midland county, Saginaw, and at St. Charles, Saginaw county. Michigan produces more than half of the bromine made in the United States.

Calcium chloride is recovered as a by-product of the salt industry at Mt. Pleasant, Isabella county, and at Saginaw and St. Charles, Saginaw county. It is also produced on a large scale as a waste product by the soda ash plants in Wayne county, but, as it is not an original constituent of the brine, its value is not included in the statistics of the salt industry.

The rock salt occurs in the Salina formation of Silurian age. There are three known rock salt areas, one in southeastern Michigan, a second in Alpena and Presque Isle counties, and a third in Mason and Manistee counties. South of the line from Muskegon through Kalamazoo to Trenton, Wayne county, no rock salt has been found, though wells have penetrated completely through the rock salt bearing formation at many places. The area of rock salt in southeastern Michigan so far known extends from Trenton, Wayne county, northeast along Detroit and St. Clair rivers into western Ontario. The total area known to be underlain by rock salt in southeastern Michigan and western Ontario is several thousand square miles. The rock salt area extends northwest from Detroit River to and beyond Romulus and Dearborn in Wayne county, and Royal Oak in Oakland county but how far the salt area continues in this direction is unknown, since there are no wells northwest of these places deep enough to reach the salt bearing horizons. The aggregate thickness of the salt beds at Royal Oak and Dearborn is greater than to the southeast along Detroit River, thus indicating a considerable extension to the northwest of these places. In southeastern Michigan, the salt beds are very numerous and some of them very thick. There is an upper, thick, and apparently persistent bed from 60 to 125 feet in thickness and a lower very thick and continuous bed having a maximum thickness of over 350 feet, though it probably contains partings of dolomite or shale. The average aggregate thickness of the salt beds along Detroit and St. Clair rivers is about 400 feet, but at Royal Oak and Dearborn 609 and 556 feet of salt respectively were penetrated and at the former place the bottom of the Salina apparently was not reached.

In Alpena and Presque Isle counties, the salt area while undoubtedly very large is of unknown extent. Rock salt was struck at

Onaway, Grand Lake, and Alpena in great quantities, and the greatest aggregate thickness of rock salt yet penetrated in Michigan or Ontario, Canada, is at Onaway, Presque Isle county. A test hole drilled for oil at this place penetrated over 800 feet of rock salt in a section of 1,200 feet. The lowest bed is 225 feet in thickness, and perhaps is to be correlated with the thick bed in the Detroit river region. At Grand Lake salt beds aggregating over 300 feet in thickness were penetrated in a deep well without reaching the bottom of the rock salt formation.

In the Manistee-Ludington district, the salt beds are few and thin. In the vicinity of Manistee only one bed is known. This has a thickness of 20 to 30 feet. At Ludington, however, four beds respectively 20, 12, 7, and 5 feet in thickness have been penetrated in some wells.

The depth to the first salt bed in southeastern Michigan varies from a minimum of 730 feet at Detroit to 1,500 and 1,600 feet at Port Huron and St. Clair. The depth at Alpena, Alpena county is about 1,270 feet; at Grand Lake, 1,284 feet; and 1,630 feet at Onaway, Presque Isle county.

The total area of the rock salt districts in Michigan is unknown but it is undoubtedly several thousand square miles and present evidence, though not conclusive, indicates that the three known rock salt districts are but parts of the same great rock salt area.

PRODUCTION AND VALUE OF SALT IN MICHIGAN AND UNITED STATES, 1880-1916.

	u. s.	Michigan I	roduction.	Per cent			Mich	igan.
Үеаг.	Production. Quantity, bbls.	State Salt Inspectors.* Quantity, bbls.	U. S. G. S.† Quantity, bbls.	of total. Mich- igan.	Rank. Quantity.	Value. Michigan.	Rank- Value.	Price, bbl.
1860 1861 1862 1863 1864		4,000 125,000 243,000 466,000 529,073						
1865 1866 1867 1868 1869		477,200 407,997 474,721 555,690 561,288				\$734,395 840,255 1,028,027 786,835		\$1.80 1.77 1.85 1.58
1870 1871 1872 1873 1874		621,352 728,175 724,481 821,346 1,026,970				820,185 1,063,135 1,057,742 1,127,984 1,220,094		1.32 1.46 1.46 1.37 1.19
1875 1876 1877 1878 1879		1,081,856 1,482,729 1,660,997 1,855,884 2,058,040			<u> </u>	1,190,042 1,556,865 1,411,847 1,577,501 2,099,200		1.10 1.05 0.85 0.85 1.02
1880 1881 1882 1883 1884	5,961,060 6,200,000 6,412,373 6,192,231 6,514,937	2,676,588 2,750,299 3,037,317 2,894,672 3,161,806	2,485,177 3,037,317 2,894,672 3,161,806	41.69 44.35 47.36 46.74 48.53	1 1 1 1 1	2,271,931 2,418,171 2,126,122 2,344,684 2,392,648		0.75 0.85 0.70 0.81 0.75
1885 1886 1887 1888 1889	7,038,653 7,707,081 8,003,962 8,055,881 8,005,565	3,297,403 3,667,257 3,944,309 3,866,228 3,846,979	3,297,403 3,667,257 3,944,309 3,866,228 3,856,929	46.84 47.58 49.17 47.99 48.17	1 1 1 1	2,967,663 2,426,989 2,291,842 2,261,743 2,088,909		0.90 0.66 0.58 0.58 0.54
1890 1891 1892 1893 1894	8,776,991 9,987,945 11,698,890 11,897,208 12,968,417	3,838,637 3,927,671 3,812,504 3,514,485 3,138,941	3,838,632 3,966,748 3,829,478 3,057,898 3,341,425	43.72 39.52 32.81 25.70 26.53	1 1 1 2 2	2,302,579 2,037,289 2,046,963 888,837 1,243,619		0.60 0.51 0.52 0.28 0.37
1895 1896 1897 1898 1899	13,669,649 13,850,726 15,973,202 17,612,634 19,708,614	3,529,362 3,336,242 3,622,764 4,171,916 4,732,669	3,343,395 3,164,238 3,993,225 5,263,564 7,117,382	24.46 22.89 24.99 29.88 36.14	2 2 2 2 2 2	1,048,251 718,408 1,243,619 1,628,081 2,205,924		0.31 0.22 0.31 0.31 0.30
1900 1901 1902 1903 1904	20,869,342 20,566,661 23,849,231 18,968,089 22,030,002	4,738,085 5,580,101 4,994,245 4,387,982 5,390,812	7,210,621 7,729,641 8,131,781 4,297,542 5,425,904	34.55 37.58 34.10 22.65 24.62	2 1 2 2 2	2,033,731 2,437,677 1,535,823 1,119,984 1,579,206	2 1 2 2 2	0.28 0.32 0.18 0.26 0.30
1905 1906 1907 1908 1909	25,966,122 28,172,380 29,704,128 28,822,062 30,107,646		9,492,173 9,936,802 10,786,630 10,194,279 9,966,744	35.24 36.31 35.39 35.34 33.10	1 1 1 1 1	1,851,332 2,018,760 2,231,129 2,458,303 2,732,556	2 2 2 1 1	0.19 0.20 0.20 0.24 0.27
1910 1911 1912 1913 1914 1915 1916		5,597,276		31.18 33.10 32.84 33.52 33.92	2 2 1 1 1 1 1	2,231,262 2,633,155 2,974,429 3,293,032 3,299,005 4,304,731 4,612,567	2 1 1 1 1 1	0.23 0.25 0.27 0.28 0.28 0.34 0.30
Tot'l						\$98,815,061	·	

^{*}Office of State Salt Inspector abolished in 1911. †In cooperation with the Michigan Geological Survey after 1909. ‡Includes production of Hawaii and Porto Rico, 1909-1913, 1915-1916 and of Porto Rico in 1914.

PRODUCTION AND VALUE OF SALT IN MICHIGAN BY GRADES, 1906-1916.

	Table and dairy.		Packers							
Year.			Comm	on fine	Commo	n coarse.				
	Quantity.	Value.	Quantity.	Value	Quantity.	Value.				
	Barrela.		Barrels.		Barreis.	,				
1906 1907 1908 1909 1910 1911 1912 1913 1914 1915 1916	509, 905 657, 509 544, 452 545, 370 794, 434 517, 486 905, 593 1, 028, 000 1, 092, 344 1, 233, 117 1, 305, 950	\$362.366 392.641 620.647 732.907 565.653 742.702 920.752 1.037.402 1.025.164 1.420.352 1.461.065	2.927,478 3.601,270 3.454,062 3.530,303 2.216,161 2.362,075 2.225,337 2.704,936 2.658,969 3.096,644 3,109,857	\$757, 470 914, 154 966, 617 1, 125, 095 734, 826 696, 203 645, 692 852, 135 911, 016 1, 181, 337 1, 221, 901	2.021.287 1.743.840 2.020.956 2.1u3.719 1.992.465 2.066.492 2.259.164 2.380.376 2.265.352 2.133.600	\$618,727 471,378 610,286 647,878 596,301 745,720 835,673 896,521 870,715 1,001,167				
****	Packers.		Other, r	ock, etc.	Brine a	nd other. *				
Yesr.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.				
	Barrels.		Barrels.		Barrels.					
1906 1907 1908 1909 1910 1911 1912 1913 1914 1915	93.357	\$33,733 49,455 53,669 3,983 43,942 45,421 84,638 25,371 †	576, 595 763, 908 727, 364 712, 530 919, 735 1,012, 942	\$181.865 250,680 244,172 252,024 321,354 368,022	4,737,038 4,756,779	\$246, 462 235, 729 205, 084 185, 051 211, 317 219, 244 236, 852 237, 431 240, 086 380, 491 506, 850				
					Total.					
		Year.			Quantity.	Value.				
•					Barrels.					
1907					9,936,802 10,786,630 10,194,270 9,966,744 9,452,022 10,320,074 10,946,739 11,528,800 11,670,976 12,588,788 14,918,278	\$2,018,760 2,062,357 2,458,303 2,732,556 2,231,262 2,633,155 2,974,429 3,293,032 3,299,005 4,304,731 4,612,567				

^{*}Brine only after 1910. †See common fine and common coarse after 1913.

GYPSUM.*

From 1868 to 1890, the annual production of gypsum in Michigan never reached 70,000 tons; the production in the latter year, however, attained the maximum of 74,877 tons. The maximum value of gypsum and gypsum products was attained in 1883, the value being \$377,567. The growth of the industry began in 1890. The output reached 139,557 tons in 1892 but the financial depression throughout the country during 1892-3 disorganized the industry, the production decreasing in 1895 to only 66.519 tons, or less than half that in 1892. From 1896 to the present, the growth has been almost uninterrupted reaching the maximum production of 457,375 tons in 1916, valued at \$1,066,588. This represents a gain in amount and value over 1915 of 67,384 tons, or 17 per cent in amount and \$380,290 or 57 per cent in value. The large gain in value is due largely to war conditions.

In the early days of the gypsum industry, four-fifths of the raw gypsum was ground into land plaster and from 1869 to 1887 more than half of the gypsum mined was ground into this product. With the more general use of patent fertilizers, the demand for land plaster has more or less gradually decreased so that the production in 1916 was only 9,072 tons as compared with the maximum of 44,972 tons in 1873.

The growth of the gypsum industry is due largely to the invention and introduction into the building trades of gypsum plasters, plaster board, fire-proofing, calcimines, and other gypsum products. Since 1887, the grinding of land plaster has become relatively insignificant in comparison with the manufacture of building products. In 1916, the value of land plaster was only \$16,658 as compared with \$975,626 for calcined products.

The most important of these products is mixed wall plaster. In 1916 this product was valued at \$668,795, or 62.7 per cent of the total value of raw and calcined products for the state. Stucco is next in importance with a value of \$279,597, or 26.2 per cent of the total value. The value of these two products is practically 90 per cent of the total value for the state.

In 1916, five mines, two quarries and eight mills were in operation. One mill was abandoned at Grand Rapids but another was erected by the United States Gypsum Co., at Detroit. Five mines, one quarry and six mills are located at Grand Rapids, Kent county, one quarry and mill at Alabaster, Iosco county, and one mill at Detroit. At least three, and probably four, gypsum beds are

^{*}For a more complete report on the gypsum industry of Michigan, see Pub. 19, Geol. Ser. 16, Min. Res. of Mich. for 1914, Mich. Geol. & Biol. Surv.

worked in Kent county. The two upper beds at Grand Rapids, respectively 6 and 12 feet thick, are near the surface. **Formerly** these were quarried but, because of the heavy overburden and water troubles which were increasing with the progress of quarrying the quarries have given place to mines. In the western part of Grand Rapids a third bed about 22 feet thick with a parting of shale onefeet thick near the center occurs about 60 feet below the surface. At Grandville an upper bed, about 11 feet thick is directly overlain by sand and gravel and is separated below from a 14-foot bed of gypsum by about four feet of hard limestone. These two beds may be equivalent of the 22-foot "split" in West Grand Rapids. The upper bed was formerly quarried but, because of heavy overburden and water the quarries have been replaced by mines opened in the Numerous explorations show that there are several other minable gypsum beds in the Grand Rapids-Grandville district.

In the Alabaster district the upper gypsum bed, which is extensively quarried at Alabaster is from 18 to 23 feet thick. Test holes north of Alabaster show the presence of a number of deeper gypsum beds, 5 to 25 feet thick.

In the vicinity of Turner, Twining, and the deserted village of Harmon City, Arenac county, a bed of gypsum, called the Turner bed occurs 50 to 100 feet above the Alabaster bed. Locally, as in the vicinity of Turner, this bed is of minable thickness.

Gypsum beds occur on St. Ignace Peninsula and on St. Martins and other adjacent islands. Test holes in the vicinity of St. Ignace are reported to show beds of gypsum totalling 60 feet in thickness, three of the beds being 9, 13, and 21 feet thick respectively.

Available data indicates the presence of seven quarryable beds of gypsum in this district, but locally it is probable that water will be troublesome.

Gypsum was quarried near Pt. Aux Chenes as early as 1850. On account of various troubles, chief of which were water and a scourge of smallpox, the quarry was operated only intermittently for a number of years. Finally, when an ice-floe carried away the dock, the quarry was abandoned.

Thick gypsum beds are reported by well drillers in the vicinity of Ionia, Ionia county, and Cass City, Tuscola county, and beds 6 to 12 feet thick are known at comparatively shallow depths at Bellevue, and Eaton Rapids, Eaton county. In brief, the gypsum deposits of Michigan may be said to be practically inexhaustible.

PRODUCTION OF GYPSUM IN MICHIGAN, 1868-1916.

Year.	Ground into land	Gypsum calcined	Sold crude.	Total	Total value.	Ra	nk.
pig	plaster. Tons.	into plaster. Tons.	Tons.	production. Tons.	Total value.	Quan- tity.	Value.
Before 1868. 1868 1869 1870 1871	132,043 28,837 29,996 31,437 41,126	14,285 6,244 7,355 8,246 8,694		146,328 35,081 37,351 39,683 49,820	\$671,022 165,298 178,824 191,718 234,054		
1872 1873 1874 1875 1876	43,536 44,972 39,126 27,019 39,131	10,673 14,724		54,209 59,696 53,849 37,933 50,629	259,524 297,678 274,284 195,386 248,504		
1877	40,000 40,000 43,658 49,570 33,178	9,819 8,634 9,070 18,929 20,145		49,819 48,634 52,728 68,499 53,323	238,550 229,070 247,192 349,710 293,872		
1882	37,821 40,082 27,888 28,184 29,373	24,136 28,410 27,959 25,281 27,370		55,847	344,374 377,567 335,382 286,802 308,094		
1887	28,794 22,177 19,823 12,714 15,100	30,376 35,125 36,800 47,163 53,600	15,000 11,000	59,170 57,302 56,623 74,877 97,700	329,392 347,531 353,869 192,099 223,725		
1892 1893 1894 1895	14,458 16,263 11,982 9,003 6,582	77,599 77,327 47,976 51,028 60,352	47,500 31,000 20,000 6,488 700	139,557 124,590 79,958 66,519 67,634	306,527 303,921 189,620 174,007 146,424		
1897 1898 1899 1900	7,193 13,345 17,196 10,354 9,808	71,680 77,852 88,315 86,972 129,256	16,001 1,984 39,266 33,328 46,086	94,874 93,181 144,776 129,654 185,150	193,576 204,310 283,537 285,119 267,243	2 1	2
1902 1903 1904 1905	13,022 18,409 18,294 20,285 30,220	158,320 198,119 185,422 203,313 208,715	68,885 52,565 34,669 24,284 27,517	240,227 269,093 238,385 247,882 341,716	459,621 700,912 541,197 634,434 753,878	1 1 1 1 1 1 1	1 1 1 2 2
1907	11,414 11,890 7,097	197,666 192,403 344,171 240,905 206,299	36,543 40,324 45,781 64,566 79,050	317,261 327,810 394,907 357,174 347,296	681,351 491,928 1,213,347 667,199 523,926	3 1 2 2 2 3	3 3 1 2 4
1912 1913 1914 1915	9,604 9,322 9,799	243,656 278,368 249,648 245,484 292,109	63,819 60,706 61,227 69,572 80,298	384,297 423,896 393,006 389,791 457,375	621,547 721,325 705,841 686,309 1,066,599	2 3 3 3	8 3 4
Totals	1,251,348	4,723,228	1,078,159	7,741,742	\$19,998,219		

PRODUCTION OF GYPSUM IN MICHIGAN, 1911-1916.

		Crude				Gypsum sold crude.	old crude.			
Year.	i.	mined.	To Portland cement mills.	cement mills.	As land	As land plaster.	For other purposes.	purposes.	Total so	Total sold crude.
		Quantity.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.
1911 1913 1914 1916 1916		Tons. 347, 296 384, 297 423, 896 393, 006 389, 791 457, 375	Tons. 63,489 53,711 *	\$69,497 52,420 *	Tons. 15,548 10,103 9,604 9,322 9,799 9,799	\$15,706 9,375 10,222 10,761 9,894 16,658	Tons. 13 5 10,320	\$52 50 9,011	Tons. 79,050 63,819 60,706 61,227 69,572 80,298	\$85, 255 61, 845 55, 969 51, 295 63, 236 90, 973
					Gypsum sold calcined	ld calcined.				
Year.	As mixed v	xed wall plaster.	As plaster o	As plaster of Paris, etc.	Asst	As stucco.	As denta	As dental plaster.	To plate g	To plate glass works.
	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.
1911 1912 1913 1914 1916	Tons. 146, 920 146, 099 166, 711 163, 972 155, 861	\$381,362 388,676 437,720 475,638 426,432 668,795	Tons. 47,989 837 847,224	\$88,168 3,229 * * * 1,325	Tons. 82,010 95,402 83,780 80,172 87,405	\$168 734 202 675 173 172 177 317 279,597	Tons. 20	\$110 12 12 12 12 12	Tons. 11,370 6,214	\$19,031 8,078 *

*Included in total.

PRODUCTION OF GYPSUM IN MICHIGAN, 1911-1916.—Concluded.

	No. mills.		ac ac ac ac ac ac
	No. mines and quarries.		∞≎ಒ∞∞∞
Shifts run by mills	g year.	Hrs. in shift.	1 850 1 368 1 2 043
Shifts ru	durin	Total No.	1,850
Daily capacity.		24 hrs.	2,200 2,140 1,785 1,860
Kettles in mills.		Size.	8 x 10 8 x 10 8 x 10 8 x 10 10 x 12
		No.	888888
	Total value.		\$573,926 621,547 721,325 705,841 686,309 1,066,599
	i calcined.	Value.	\$488, 671 559, 702 665, 356 654, 599 623, 073 975, 626
Gypsum sold calcined.	er purposes. Total sold calcined	Quantity.	Tons. 206, 299 243, 656 278, 368 249, 648 245, 484 292, 109
		Value.	\$10,973 15,850 5,433
	For other	Quantity.	Tons. 8,393 9,897 1,811
Year.			1911 1912 1913 1914 1915

COAL.

Cost mining began in Michigan as early as 1835 but no records of production are available before 1860, when Michigan was credited with an output of 2,320 tons. Most of the coal in the early days was obtained from veins exposed or at shallow depth in the vicinity of Grand Ladge, Eaton county, Jackson, Jackson county, and Corunna, Milawassee county. Ten years later the production reached 28,150 tons, in 1880, 100,800 tons, and for the following two years it exceeded 100,000 tons annually. In 1883, a sharp decline began and in the following year the production fell to only 30,712 tons. It was not until 1897 that the production again excooled the 100,000 ton mark. In that year, the Saginaw and Bay county fields were opened and the production jumped to 223, 502 tons. The industry grew rapidly and four years later, in 1901, the production was nearly one and a quarter million tons. maximum output of 2.035.858 tons was reached in 1907. Followbut that your a rapid decline set in and continued until the maximum of production for 1913 was 1,138,699 tons. The production has remained practically stationary since. According to the State t'on! Mine impector, the total coal sales for the year ending November 30, 1916, were 1,076,215 tons. This does not include coal used for steam and heat, therefore, it is probable that the total production is practically the same as in 1915.

The scarcity of coal and the resulting high prices in the winter and spring of 1917 has given a new impetus to the industry and probably the production in 1917 will show a large increase. The output, however, has been curtailed more or less by a shortage of cars and doubtless this will be the condition for most of 1917.

^{*}Nor a more complete report on the coal industry in Michigan see Publication 19, tool See 16, Mineral Resources of Michigan for 1914, pp. 247-270, also Vol. VIII, Pt. 2, (Not. b) | C. Lane.

PRODUCTION OF COAL IN MICHIGAN, 1869-1916, IN SHORT TONS.

Quantity. Tons.	1,342,840 1,473,211 1,473,211 2,035,858 2,035,858 1,784,692 1,544,967 1,136,639 1,136,639 1,136,639 1,156,138
Year.	1904 1905 1906 1907 1909 1909 1910 1911 1913 1914 1914
Quantity. Tons.	45, 979 70, 022 112, 322 92, 882 223, 592 315, 722 624, 728 849, 475 1, 241, 241 1, 241, 241 1, 367, 619
Year.	1893 1894 1895 1896 1896 1897 1890 1900 1901
Quantity. Tons.	135, 339 71, 296 36, 712 45, 1712 60, 434 71, 461 77, 481 74, 977 77, 990
Year.	1882 1883 1884 1884 1886 1886 1887 1889 1890 1891
Quantity. Tons.	32,000 33,600 56,000 58,000 68,000 66,000 68,197 85,322 85,322 110,800 112,000
Year.	1871 1873 1873 1874 1875 1876 1877 1878 1878 1878 1878
Quantity. Tons.	28.5.000 112.000 112.000 112.000 113.000 113.000 113.000 113.000 113.000
Year.	1860 1862 1863 1864 1864 1865 1865 1870

*Report of State Coal Mine Inspector, State Department of Labor.

PRODUCTION, COST OF MINING, PROFITS, AND VALUE OF COAL IN MICHIGAN, 1900-1916.

†Profit made per ton.	\$0.096 .007 .287 .400	. 274 . 274 . 143 . 134	. 103 . 004 . 120 . 016 . 016 	
***Average price received per ton.	\$1.483 1.412 1.714 1.979 1.806	1.705 1.803 1.798 1.811 1.793	1.909 1.989 1.989 1.993 1.99 2.05	
***Total value of	\$1,259,683 1,753,064 1,653,192 2,707,527 2,424,935	2,512,697 2,427,404 3,660,833 3,322,904 3,199,351	2,930,771 2,791,461 2,455,227 2,559,786 2,559,786 2,372,797	
***Total tons of	849, 475 1,241, 241 964, 718 1,367, 619 1,342, 840	1, 473,211 1,346,338 2,035,858 1,835,019 1,784,692	1,534,967 1,476,074 1,231,230 1,231,286 1,283,030 1,156,138	Takes
Average cost per ton.	\$1.387 1.419 1.427 1.579 1.609	1.588 1.529 1.655 1.677 1.650	1.796 1.887 1.969 1.997 1.77	tront of
Total cost of coal mined.	\$1,209,228 1,442,415 1,284,342 2,529,027 2,266,098	2,244,434 2,090,489 3,162,837 3,089,759 2,865,083	2, 626, 342 2, 623, 244 2, 270, 676 2, 285, 281 1, 929, 386 2, 049, 812	Donet State Denominant of Labor
†Total tons of coal mined.	871,388 1,016,496 899,967 1,601,984 1,408,375	1,413,307 1,367,385 1,911,201 1,842,778 1,736,573	1,462,276 1,389,585 1,180,768 1,138,163 1,153,869 1,069,798 1,076,215	4
**Average daily wage.	\$2 22 22 24 44 24 24 25 30 31	23322 23324 924 324 324 324	3 07 3 39 3 19 3 49 3 45 3 57	The State of the S
Average number employees per month.	1,676 1,847 1,616 3,014 2,733	2,776 2,106 2,897 3,115 2,907	2,471 2,539 1,886 2,1076 2,1076 1,942 1,942	
*Number active mines.	33.33 33.33 33.45 33.45	33333	#8822222 423480 180	
Year.	1900 1901 1902 1903 1904	1905 1906 1907 1908 1909	1910 1911 1912 1913 1914 1916	A Contract of the Contract of

*Compiled and adapted from reports of State Coal Mine Inspector, Ann. Repts. State Department of Labor.
**For year beginning Dec. 1 and ending Nov. 30.
***From Mineral Resources of United States, U. S. G. S.
†*Does not include coal used for steam and heat.
†Not including depreciation, interest on capital invested, etc.

PRODUCTION, COST OF MINING, ETC., OF COAL IN MICHIGAN BY COUNTIES AND MONTHS IN 1916.

To tag cost of to tago.	\$120,169 67 93,523 64 11.908 82	\$225,602 13	\$114,201 01 87,821 14 12,988 54	\$215,010 69	\$84,515 96 81,992 93 10,213 85	\$176,722 74	\$101,757 61 93.231 85 10,633 84	\$205,623 30
Aver. cost per ton.	\$1 1 59 1 89	\$1 74	\$1 79 1 64 2 10	\$1 74	\$1 78 1 60 1 93	\$1 70	\$1 83 1 74 1 94	\$1 79
Total No. tons Total No. tons Total mined.	64,393 58,814 6,311	129,518	63,461 53,389 6,175	123,023	47,453 51,174 5,291	103,918	55,446 53,308 5,487	114,241
No. tons of machine coal mined.	46,621 52,336 4,662	103,619	49,987 45,472 4,603	100,062	35,811 44,029 3,953	83,793	46,497 48,045 4,131	98,673
No. tons of picked fool of picked fo	17,772 6,478 1,649	25,899	. 13,472 7,917 1,572	22,961	11,642 7,145 1,338	20,125	8,949 5,263 1,356	15,568
No. kegs of bowder used.	1,070	1,979	1,003	1,850	739 588	1,424	912 628	1,629
No. mines using powder.	91-8	15		14	1722	13	47-1	12
Aggregate amount paid in wages. No. mines using powder. No. tons of mined. No. tons of mined. No. tons of mined. Total No. tons of mined. Total No. tons of mined.	\$92,441 83 71,501 49 19,937 26	\$183,880 58	\$89,052 08 64,289 08 15,103 17	\$168,444 33	\$61,900 55 63,510 26 11,789 33	\$137,200 14	\$68,869 50 70,751 52	\$150,452 33
	83 3 25 	\$3.40	\$3 55 3.47	\$3.48	\$3 61 3 46	\$3 54	\$3 58 3 44	\$3 29
Aver. No. days worked per month.	25.3	24.3	21.4	22.3	18.9	19.2	24.4	23.1
No. of employees.] Aver. No. hours Aver. No. days	7.8	7.9	7.9 8.0	7.9	9.7	7.9	7.9	6.7
No. of employees.	1,029 939 247	2,215	1,166 813 203	2,182	892 935 183	2,010	893 902 186	1,981
No. of active mines.	180.6	18	6	18	707	16	5	16
Countles.	December Bay Saginaw Other counties	Total	January Bay Saginaw Other counties	Total	February Bay Saginaw Other counties.	Total	March Bay Saginaw Other counties.	Total

PRODUCTION, COST OF MINING, ETC., OF COAL IN MICHIGAN BY COUNTIES AND MONTHS IN 1916.—Concluded*

	IAMIÉNTA I		, O O .		O.	MICIII				
Total cost of output.	\$78,379 34 53,069 18 3,696 83	\$135,145 35		\$58,089 52 54,934 28 4,539 83	\$117,563 63	\$55,945 13 63,238 88 568 50	\$119,751 51		\$73,537 41 56,878 89 10,162 18	\$140,578 48
Aver. cost per ton.	\$2 02 1 88 1 90	\$1 96		\$1 1 1 1 90	\$1 86	\$2 08 1 90	\$2 28		\$2 94 2 36 1 93	\$2 58
Total No. tons to soal mined.	38, 688 28, 222 1, 949	68,859		31,434 29,222 2,403	63,059	26,791	59,908		24,973 24,075 5,277	54,325
No. tons of machine coal machine coal	28,817 26,803 1,417	57,037		24,810 25,274 1,812	51,896	21,872	52,328		16,900 20,004 4,158	41,062
No. tons of picked coal mined.	9,871 1,419 532	11,822		6,624 3,948 591	11,163	4,919	7,580		8,073 4,071 1,119	13,263
No. kegs of	603 312	946		488 349	837	398	1,077		278	744
No. mines using powder.		12			6	&40	7		- 52 CZ	=
Aggregate amount paid in wages.	\$54,708 30 35,456 14	\$90,325 24		\$42,596 00 38,741 38	\$86,563 38	\$39,719 59 45,509 14	\$85,545 43		\$54,189 50 39,596 76	\$103,690 76
Атегаgе daily wagea.	8 3 69	\$3 42		5 3 53 3 60	\$3 32	\$3 77 3 69	\$3 72		3 73	\$3 59
Aver. No. days worked per month.	17.3	15.0		20.8	17.9	20.3	18.1		19.8	18.1
Aver. No. hours	7.9	7.8		7.7	7.8	7.8	1.8		7.9	7.9
No. of employees.	857 711 185	1,753		548 650 139	1,337	519 689 15	1,223		770 692 145	1,607
No. of active	7	16		4.0	13	4.0	12			13
Counties.	April BaySaginaw	Total	May	Bay Saginaw Other counties	Total	June Bay Saginaw Other counties	Total	July	BaySaginawOther counties	Total

68 64 40 35 13 72	12 71	76 65 47 55 72 00	96 20		76 32 21 08 28 90	26 30		97 61 82 79 98 24	78 64	11 68	:
\$69,568 80,840 11,613	\$162,112	\$76,776 87,247 10,072	\$174,096		\$84,776 52,521 7,128	\$144,426		\$82,897 138,082 12,198	\$233,178	\$2,049,811	:
\$2 51 1 98 1 90	\$2 17	\$2 16 1 63 1 87	\$1 85		\$2 28 1 91 1 93	\$2 14		\$1 93 1 85 1 96	\$1 88		\$ 1 90
27,670 40,709 6,146	74,525	35,493 53,217 5,383	94,093		37,106 26,411 3,707	67,224		42,843 74,460 6,219	123,522	1,076,215	
20,620 34,076 4,833	59,529	27,433 49,705 4,168	81,306		30,994 24,653 2,882	58,529		39,554 62,989 4,975	107,518	895,352	74,612
7,050 6,633 1,313	14,996	8,060 3,512 1,215	12,787		6,112 1,758 825	8,695		3,289 11,471 1,244	16,004	130,863	11.071
342 602	1,010	576 425	1,041		510	296		490 973	1,518	15,025	1,252
41-11	12	29	12		1 6	14		461	14		
\$52,643 87 59,762 74	\$124,106 61	\$57,302.80 • 64,189.45	\$137,192 75		\$55,615 81 35,392 90 11,772 00	\$102,360 16		\$63,900 44 93,958 29 20,532 00	\$178,390 73	\$1,548,152 44	
\$3 84 3 91	\$ 3 73		\$3 60		\$3 77 3 95	\$3 80		\$3 53 4 03	\$3 80	:	\$3 57
22.1 20.4	21.7	19.5	21.7		13.4 13.6	13.9		23.7	23.3		20.1
7.8	7.8	7.9	7.9		7.8	7.8		7.6	7.7		7.9
628 760 159	1,547	798 737 210	1,745		1,092 655 182	1,929		761 1,020 223	2,004		1,794
47	13	5 7	15		9 :	16		46 :	15	:	15
August Bay Saginaw Other counties	Total	September Bay Sagnaw Other counties	Total	October	Bay. Sagiraw. Other counties	Total	November	Bay. Saginaw. Other counties.	Total	Total for yr.	Average

*Year ending Nov. 30. Adapted from report of State Coal Mine Inspector, Michigan Department of Labor.

PRODUCTION AND VALUE OF COAL BY COUNTIES.

+· s:	Average price per ton.				2.05 2.23 1.92	1.93
Other Counties.+	Total value.				207,545 200,825 200,825 136,043	84,579 149,887 164,628
Oth	Total coal mined.	Tons.			101,115 90,036 90,036 70,313	43,263 79,598 65,330 54,346
	Average price per ton.				1.93 1.90 2.03	20.00
Saginaw.	Total value.				1,290,933 1,267,652 1,267,652 1,025,959	1,194,558 1,194,430 1,126,717
	Total coal mined.	Tons.	455,607 601,112 938,042 670,304 1,011,898	906, 289 915, 803 835, 475 1, 047, 927 999, 338	859,434 667,282 667,954 504,612	596,193 584,648 539,036 526,118
Jackson.	Total coal mined.	Tons.	21,600 23,317 20,288 23,889 23,307	16,860 9,196 8,658 5,645 5,539	1,500	457 1,287 a
Eaton.	Total coal mined.	Tons.	3,421 4,530 4,803 8,800 7,393	9,057 4,058 18,507 5,982 2,286	558 100 1,000 374	155 82 8
	Average price per ton.				1.87 1.84 1.96	1.99
Bay.	Total value.				1,432,293 1,320,484 1,237,449	1,176,095 1,215,469 1,081,452
	Total coal mined.	Tons.	104, 588 190, 814 253, 821 248, 645 325, 021	410,634 544,154 481,398 962,574 782,503	822,577 766,470 717,084 630,931	591,718 617,415 551,772 495,751
	Уеаг.		1899 1900 1901 1902	1904 1905 1906 1907	1909 1910 1911	1913 1914 1915

*Compiled from reports of State Coal Mine Inspector, Michigan Dept. Labor. Does not include coal used for steam and heat.
†Includes Calhoun, Eaton, Genesee, Ingham, Jackson, Shiawassee, and Tuscola, except as indicated.
(a) Included under "Other counties."

LIMESTONE .

The growth of the limestone industry in Michigan was relatively steady from 1899 to 1904 but very rapid from that date to the present. In 1899, the total value of limestone products, including lime was only \$281,769, and in 1904, \$501,708. Ten years later, in 1914 the value of the products, exclusive of lime, which amounted to \$287,648, was \$1,457,961 or nearly three times that of both lime and limestone products in 1904. Large increases were made in 1915 and 1916, the total value of all products, except lime being respectively \$1,828,766 and \$2,389,763. The percentage of gain in 1916 was 30.6 per cent as compared with 25.4 per cent in 1915.

The chief increases were in stone for blast furnace flux, for the manufacture of soda ash and allied products, for concrete and for railway (?) ballast. The production of flux stone in 1910 was only 341,027 tons valued at \$186,046 as compared with 2,254,984 tons valued at \$763,029 in 1915 and 3,033,155 tons valued at \$1,207,326 in 1916. The large increases for 1915 and 1916 in flux stone were due largely to the general industrial prosperity incident to the war and also to the development on a large scale of extensive deposits of very high grade limestone especially adapted for fluxing purposes. This stone is successfully invading the flux stone markets formerly dominated by limestone from other states.

Most of the high calcium limestone is located in Alpena, Presque Isle, Cheboygan, Emmet, and Charlevoix counties in the northern part of the Southern Peninsula and in Schoolcraft, Mackinac, and Chippewa counties in the Northern Peninsula. Important deposits occur at Sibley, Wayne county, and Bellevue, Eaton county. An undeveloped deposit occurs about two miles northeast of Dundee, Monroe county. Small deposits of uncertain commercial importance occur near the mouth of Portage river about six miles north of Jackson, Jackson county, and about three miles northeast of Omer, Arenac county. The reserves of high calcium limestone in the northern part of the state are practically inexhaustible.

Enormous deposits of very pure high magnesian limestone or dolomite occur in the Northern Peninsula near the lake shore from Seul Choix Pt., Schoolcraft county, eastward to Point Detour, Chippewa county. This dolomite is adapted for lining open hearth furnaces and for paper making. Extensive areas of impure limestone suitable for concrete, road material, and ballast occur in the vicinity of the high grade limestone areas in the Northern Peninsula. Low grade magnesian limestone or dolomite occurs in abundance in Monroe and Huron counties.

^{*}For a complete report on the limestone resources of Michigan see Pub. 21, Geol. Ser. 17, Min. Res. of Mich. for 1915, pp. 103-112.

PRODUCTION AND VALUE OF LIMESTONE IN MICHIGAN, BY USES, 1899-1915.

\$2,489,332		\$28,854	\$44,674					\$334,658	Total
\$31 605 56 261 61 342 61 342 58 261 112 113 131 708 132 510 132 510 132 510 132 510 133 545 245 449 245 449 246 316 245 836 194 970	\$224 307 603 553 532 311 505 482 282 884,215	\$1 111 799 799 800 2 800 11.588 11.234 11.234 11.234 11.574 3 808 3808 3808 3808 3808 3808 104 104	\$5.098 \$1.001 2 710 2 710 2 710 1 453 1 153 2 205 2 205 3 511 1 6 74 1 743	\$380 2080 5 150 100	#489 250 250 160 75 300	\$62.815 105,266 105,266 37,665 90,723 56,500 10,825 35,500	** \$805 \$641 100 7 7 445	\$30 299 32 362 32 362 32 362 32 513 32 513 32 513 32 513 32 513 32 513 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	1899 1900 1901 1903 1903 1904 1906 1906 1919 1911 1911 1916
Value.	Tons.								
aking.	Road making.	Value.	Value.	Value.	Value.	Value.	building. Value.	building. Value.	Уеаг.
Crushed stone.	Crushee	Rintan	Rubble.	Flagging	Curbing.	Paving	Dressed	Rough	

*Included in total for year.

PRÓDUCTIÓN AND VALUE OF LIMESTONE IN MICHIGAN, BY USES, 1899-1915.—Continued.

		Crushe	Crushed stone.		For bleat	Tor blast furnace fliv	To sugar	To alkali
Year.	Railros	Rallroad ballast.	Con	Concrete.			factories.	works.
	Tons.	Value.	Tons.	Value.	Tons.	Value.	Value.	Value.
1899 1900 1900 1900 1900 1900 1900 1910 1911 1914 1914	91 713 54 327 16 000 38 000 60 159 186,949	4818 200 481	3066, 38 185, 423 292, 616 362, 2016 368, 945 323, 479	\$75,643 \$75,643 \$4,430 \$4,604 \$60,745 \$61,735 \$61,735 \$7,735 \$7,735 \$7,735 \$7,735 \$7,735 \$7,236 \$17,23	341 027 295 941 1 202 817 1 604 817 2 254 984 3 033 155	\$27,512 \$27,512 \$32,246 \$32,246 \$15,502 \$60,881 \$16,02 \$10,00 \$10,000	\$22 \$22 \$22 \$22 \$22 \$22 \$35 \$69 \$47 \$69 \$69 \$47 \$69 \$41 \$41 \$41 \$41 \$41 \$41 \$43 \$43 \$43 \$44 \$44 \$44 \$44 \$44 \$44 \$44	\$508.044 \$20.961 289.087 289.087 481.759
Total		\$671,716		\$1,785,484		\$4,057,988	\$672,305	\$2,018,638
*Concealed-included in total.								

PRODUCTION AND VALUE OF LIMESTONE IN MICHIGAN, BY USES, 1899-1915.—Concluded.

	To carbonic acid plants.	To paper mills.			Other	To lime	Rank of state.	Total.
real.	Value.	Value.	Tons.	Value.	purposes.	burners.	Value.	Value.
1899 1900 1900 1902 1905 1906 1906 1910 1911 1912 1918 1918 1918		\$12.558 8.12.558 10.723 8.307 8.800 11,827	206.01	\$3 3,447 7,048 11,104 9,746	\$2.375 104,329 68.164 4.7164 4.7164 142,790 142,790 142,790 142,790 142,790 142,790 142,790 142,790 135,814 13,596 39,581 39,581 39,896 39,896	\$157 657 \$6 100 186 173 182 600 182 683 9 380	3354030100100000000000000000000000000000	\$281 769 330 847 439 847 413 148 390 771 501 708 544 754 566 017 750 589 842 126 1 005 751 1 139 560 1 440 703 1 450 873 1 828 766 2 ,889 ,763
Total		\$60,185		\$45,446	\$2,569,456			\$15,801,309

LIME.

From 1904 to 1914 the lime industry in Michigan made no growth, the production being 63,601 tons in 1904, and only 66,359 tons in 1914. In 1915 there was an increase to 81,359 tons but this was 1,749 tons less than the maximum in 1909. In 1916 there was a large decrease to 52,878 tons. This was due largely to the fact that the Charlevoix Rock Products Co. went into the hands of the receivers and ceased operations for the year.

The lack of growth in the lime industry is due to several causes, chief of which are (1) the growing scarcity of suitable cheap wood fuel for burning lime, (2) the substitution of concrete for stone and lime-mortar in construction work. (3) the rapidly growing use of gypsum wall plasters and plaster substitutes, and (4) the unfavorable location of suitable limestone in relation to markets. Formerly, because of the abundance of cheap wood fuel and the difficulty of obtaining lime, lime-burning flourished in many localities in the state, inferior or hard burning limestone often being utilized. The cheapness of good lime, the ease of obtaining it with the development of means of transportation, and the growing scarcity of cheap fuel combined to drive most of the local burners out of business, especially those using inferior or hard burning stone. At present, no lime is produced in the central and southern portions of the state with the exception of a small amount in Arenac county. Lime is burned only at Menominee, Menominee county, Manistique and Marblehead, Schoolcraft county, and Rexton, Mackinac county in the Northern Peninsula and at Alpena, Alpena county, Afton, Cheboygan county, Petoskey and Bay Shore, Emmet county, and near Omer, Arenac county, in the Southern Peninsula.

Most of the exposures are in the northern part of the state relatively distant from ready markets. This makes it difficult for the Michigan burners to compete in the southern more populous portion of the state with lime producers in northern Ohio, Indiana, and Illinois, situated near cheap coal fuel supplies.

Concrete mortar is more easily and rapidly handled than stone and lime mortar and has largely displaced these materials in the building trades. For similar reasons gypsum wall plasters and plaster board have largely displaced sand-lime mortar for plastering.

Much of the lime produced is of the "hot" variety but considerable mild magnesian lime is burned at Manistique, Marblehead, Petoskey and Bay Shore. Hydrated lime is produced at Afton, and Manistique.

The total production in 1916 was 86,477 tons valued at \$385,341 as compared with 81,359 tons valued at \$349,979 in 1915. This was a net increase of 6.2 per cent in quantity and 10.1 per cent in value. The average price in 1916 was \$4.45 per ton or .16 per ton more than in 1915.

PRODUCTION	AND VALUE	OF TIME	IN MICHIGAN	1004 1016
FRUDUCTION	AND VALUE	OF LIME	IN MICHIGAN	. 1904-1916.

	Total lime	burned.	Average	No. of	Rank of
Year.	Quantity, Tons.	Value.	price per ton.	plants operating.	state. Production.
1904 1905 1906 1907 1908	63,601 48,089 68,133 65,822 68,050 83,108	\$256,955 192,844 281,465 276,534 282,023 354,135	\$4 04 4 01 4 13 4 20 4 14 4 26	13 12 10 12	16 18 13
1910	72,345 80,709 74,720 77,088 66,507 81,359 86,447	303,377 352,608 311,448 331,852 287,648 349,979 385,341	4 19 4 37 4 17 4 05 4 33 4 29 4 45	10 14 11 10 10 10	14 14 16 14 14

BRICK AND TILE PRODUCTS.

Raw Materials. Most of the surface clays (see Clay) in Michigan are of low grade and of three general classes, (1) morainic clays or drift clays, (2) lake clays, and (3) river silts. The morainic clays are usually calcareous, containing from 10 to 15 per cent or more of lime. They also contain sand, pebbles, and boulders, hence the name boulder clay. Due to their sandy or calcareous nature, most of the clays are adapted for making only common brick and tile or low grade pottery. The high lime content causes most of the clays to burn white or cream colored. In some places, leaching has removed the lime to the depth of a few feet and clay from this surface portion burns red.

Exposures of clay or shale beds suitable for the manufacture of fire, vitrified, and front brick, vitrified tile, fire-proofing, and other high grade products are not abundant. Near Rockland, Ontonagon county, some of the lake clays belong to the slip varieties and are used for glazing pottery. At Grand Ledge, Eaton county, Jackson, Jackson county, Corunna, Shiawassee county, near Bay City, Bay county and Flushing, Genesee county, shales belonging to the coal measures have been utilized for vitrified and front brick, vitrified tile, sewer pipe, conduits, fireproofing, etc. For the past two years a project for the manufacture of front brick from Coal Measures shales has been under way at Williamston, Ingham county.

The Baker Clay Products Co., at Grand Ledge, has a modern plant equipped with continuous kilns and have begun the manufacture of front brick.

Production. In 1916 the value of brick and tile products in Michigan was \$2,705,054, exclusive of pottery, as compared with \$2,248,068 in 1915. This represents an increase of \$456,986, or 20.3 per cent. The quantity of common brick increased from 277,399,000 in 1915 to 279,175,000 in 1916, a gain of .6 per cent. The value, however, increased from \$1,461,188 in 1915, to \$1,856,587 in 1916, an increase of 27 per cent. The average price of common brick in 1916 was \$6.65 as compared with \$5.23 in 1915, a gain of \$1.42. The value of drain tile increased from \$305,156 in 1915 to \$548,795 in 1916, a gain of \$243,639 or 79.7 per cent.

The manufacture of common brick has made great development in the vicinity of Springwells and West Detroit where extensive beds of suitable lake clays occur. The growth of Detroit in this direction, however, has made the land so valuable for building sites that the brick companies are gradually being forced into other localities.

In 1916, of a total of 279,175 common brick, 226,966 were made in Wayne county. Drain tile is next to common brick in importance with a reported value of \$28,345. Sewer pipe is manufactured on a large scale at Grand Ledge and Jackson, but there are only two producers, hence no figures of production and value are given. Grand Ledge is also the chief center in the state for the production of vitrified drain tile. The manufacture of front or face brick in Michigan is in its infancy but with two plants in operation, one at Saginaw, Saginaw county, a new one at Grand Ledge, and another projected at Williamston, Ingham county, the production of this type of brick will become of considerable importance. This will meet a great need in the state, for a large amount of face brick is annually imported from Ohio and bordering states.

ANNUAL PRODUCTION OF BRICK AND TILE PRODUCTS IN MICHIGAN, 1899-1916.

Average	per M.	88 81 100 37 100 37 100 37 100 4 11 100 4 11 100 4 11	:
rick.	Value.	****	.:
Fire brick	Quantity.	****	
Average	per M.	122 382 123 282 123 282 123 282 123 282 123 282 123 282 123 282 123 282 123 282 123 282 123 282 123 123 123 123 123 123 123 123 123 12	:
brick.	Value.	\$81,706 81,814 81,814 81,814 81,814 76,601 116,446 78,200 120,602 120,662 80,915	
Vitrified brick	Quantity.	6.112.000 6,229.000 6,129.000 10,473.000 5,597.000 8,571.000 7,733.000	
Average	per M.	8 8 8 8 9 8 9 8 9 8 9 8 9 8 9 8 9 8 9 8	
rick.	Value.	\$68 920 48 411 64 931 64 931 19 000 19 000 19 99 19 496 19 496 19 654 27 533 31 572 41 476 5 941 672 18 654 18 654	
Front brick	Quantity.	4,290,000 8,429,000 9,476,000 2,225,000 1,674,000 1,474,000 1,896,000 2,376,000 2,288,000 3,394,000 1,488,000 1,488,000	
Average	per M.	44	
brick.	Value.	\$933 176 863 250 1,095 254 1,231 752 1,116 714 1,116 714 1,178 202 1,181 015 994 525 1,250 787 1,250 787 1,260 283 1,626 283 1,626 283 1,638 203 1,638 203 1	
Common brick	Quantity.	200, 144, 000 180, 892, 000 215, 836, 000 215, 724, 000 215, 724, 000 215, 731, 000 215, 731, 000 219, 830, 000 219, 830, 000 222, 465, 000 273, 571, 000 273, 571, 000 273, 571, 000 277, 399, 000 277, 399, 000 277, 399, 000 277, 399, 000	4,130,444,000
V	T C C C C C C C C C C C C C C C C C C C	1899 1900 1900 1900 1904 1904 1904 1906 1906 1911 1912 1913 1916	Totals 4,130,444

*Concealed; less than three producers.

ANNUAL PRODUCTION OF BRICK AND TILE PRODUCTS IN MICHIGAN, 1899-1916.—Concluded.

Total value.		\$1,254,256 1,457,378 1,447,169 1,660,942 1,719,442 1,719,786,190 1,708,706 1,708,706 1,708,706 1,708,706 1,947,059 2,451,242 2,454,842 2,544,844 2,544,842 2,544,842 2,544,842 2,544,842 2,544,842 2,544,842 2	\$34,032,603
No. of firms	operating	1896 1880 1880 1880 1880 1880 1880 1880 188	
Rank of	state.	1133 1133 1133 1133 1133 1133 1133 113	
Per cent of total	in U. S.	8901.00886.4.8884.4886.21.00.000.000.000.000.000.000.000.000.0	
Hollow building tile or	Value.		
Miscellan- eous.	Value.	\$22,709 406 637 40,150 40,128 66,128 228,459 350,068 49,755 216,265	
Tile (not drain.)	Value.	****	
Fire- proofing.	Value.	\$5.900 2.350 11.888 3.290 3.290 4.100 1.461 1.461 2.492 2.492	errs.
Sewer pipe.	Value.	650.000 670.000 670.000	nree produce
Drain tile.	Value.	\$140 171 114 747 114 747 98 972 98 972 98 972 98 972 98 972 98 972 98 972 98 972 98 972 98 972 98 972 972 972 972 972 972 972 972 972 972	\$5,029,355
Stove linings.	Value.	2.5 2.5 2.5 2.5 3.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4.5 4	miscellaneon
Year.		1899 1900 1900 1900 1900 1900 1900 1910 1911 1914 1916 1916	Totals \$5,029,355

CLAY.

The clays of Michigan are of three general classes, viz.: (1) morainic or drift clays (2) lake clays and (3) river silts. Deposits of kaolin or china clays are not known in Michigan and the chances for the occurrence of commercial deposits of such clays appear to be small. Deposits of kaolin have been reported at various places in the Northern Peninsula, but these so far as investigated, have proved to be white or calcareous lake clavs of the slip variety. The morainic clays, boulder and till clays, are always calcareous, some of them being very high in lime, especially in limestone regions. In such regions the clavs locally approach the nature of impure marls. The lake clays are generally less calcareous but locally, as in limestone regions, they may contain a large percentage of lime. river silts are the least calcareous but they are usually gritty. On account of the high content of lime, most of the clays burn white. In many beds, however, there is an upper portion relatively free from lime which burns red, and a lower one very high in lime which burns white or cream color. The absence of lime in the upper portion is due to leaching. In such cases, there is usually a zone of lime balls between the leached and unleached portions.

The morainic or drift clays contain pebbles, and boulders (hence the name "boulder clay,") and locally lime concretions. Screening and washing have been resorted to at some plants to separate the clay but the extra expense is generally prohibitive except in districts where good clays are wanting or where the clays possess special burning qualities. The lake clays are comparatively free from pebbles and coarse sand but some contain much very fine grit. These clays are generally suitable for making common brick and tile. There are inexhaustible supplies of such clays in the eastern portion of the Southern Peninsula from Arenac county south to the Ohio boundary. Large areas of lake clays also occur in Chippewa and Ontonagon counties.

The morainic or boulder clays have been developed for the manufacture of common brick and tile at many places in the state but generally on a small scale. The lake clays in the vicinity of Springwells and West Detroit have been developed very extensively for making common brick. With the growth of the city in this direction the land has become so valuable for building sites that the brick industry is being gradually forced into other localities. Important developments have also been made near Paines and West Saginaw, Saginaw county, and at numerous places in Lenawee, Monroe, and Macomb counties.

^{*}H. Reis, Vol. VIII, pt. I, p. 48, Clays and Shales of Michigan, Mich. Geol. Surv.

In Ontonagon county some of the clays are of the slip variety and are suitable for glazing pottery. A deposit of slip clay is also reported near Harriette, Wexford county.

Most of the surface clays in Michigan are low grade and generally the mining of such clays is merely incidental to the manufacturing of common brick and tile. Nearly all of the clay sold as clay in Michigan is slip clay. It is mined chiefly near Rockland, Ontonagon county, and shipped to potteries in Ohio and other states for glazing. The great distance of the beds from the centers of the pottery industry is a serious obstacle in promoting development. In some years, a small amount of clay is sold for medicinal purposes.

Year.	Slip c	lay.	Brick	clay.	Miscellane	ous clay.	Tot	al.
rcar.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.
	Tons.		Tons.		Tons.		Tons.	
1910 1911 1912 1913 1914 1915	1,363 1,744 2,034 1,710 1,463 1,198	\$3,889 5,090 6,164 6,504 4,572 3,805 10,509	60 18	\$105 . 32 *	1 2 9	\$400 150 9	1,424 1,764 2,043 1,710 1,463 3,142 3,454	\$4,394 5,272 6,173 6,504 4,572 5,605
1910		10,509					3,404	11,193
Total								\$43,713

PRODUCTION OF CLAY IN MICHIGAN, 1910-1916.

POTTERY.

The pottery industry in Michigan has made almost uninterrupted growth since 1899 and since 1908 the growth has been rapid, particularly in the last three years. In 1899, the total value of the pottery output was \$29,741; in 1908, \$62,409; in 1910, \$112,697; in 1915, \$521,989; and in 1916, \$792,716. The value in 1916 increased \$270,727, or 51.8 per cent. The increase was largely due to the greatly increased output of porcelain and decorated ware and porcelain sanitary and electrical supplies.

The products are chiefly porcelain electrical supplies, decorated and white ware, and flower pots. Of seven firms, three, the Detroit Flower Pot Company, and Anton Hupprich, of Detroit, and the Ionia Pottery Company manufacture flower pots exclusively. The Jeffery-DeWitt Co. of Detroit, manufacture a variety of porcelain products,—sanitary ware, insulators, spark plugs, tumbling jars, crucibles, etc. The Mt. Clemens Pottery Company, Macomb county, manufactures decorated ware and the Pontiac Clay Pipe Novelty Co., Oakland county, clap pipes and novelty ware.

^{*}Included in total.

The clays used for the manufacture of flower pots are obtained from Michigan but those for porcelain products, pipes, etc., are imported from other states and countries, for, no deposits of china or ball clays have been found in Michigan.

VALUE OF POTTERY PRODUCTS IN MICHIGAN, 1899-1916.

Per cent. of total product in U. S.	71-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	:
Gain per cent.	4 2 4 4 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2	:
Total value.	\$29,741 34,317 44,865 83,008 88,008 48,008 48,008 48,009 62,409 62,409 130,490 130,400	\$2,840,253
Miscel- laneous, value.	\$2,400 \$9,000 \$9,000 \$1,000 7,600 77,500 13,500 13,300 84,500 13,300 84,500 13,300 84,500 13,300 84,500 13,300 84,500 13,300 84,500 13,000 84,500 13,000 84,500 13,000 84,500 13,000 84,500 13,000 84,500 84,	
C. C. ware, value.	000 * * * * * * * *	
Porcelain electrical supplies. value.	***	
Red earthen- ware. value.	\$29, 641 34, 317 42, 465 42, 665 42, 667 40, 621 43, 510 54, 474 54, 474 54, 674 54, 674 56, 699 99, 585 65, 696 112, 363 123, 734	:
No. firms.	44544456005000557	:
Rank of state.		
Year.	1899 1900 1901 1902 1903 1906 1906 1909 1910 1911 1912 1913	Totals

*Included in the total. †Included under miscellaneous.

SAND-LIME BRICK.

The first sand-lime brick plant in the United States was started at Michigan City, Indiana in 1901. The sand-lime brick industry was a "boom" industry and within two years nine plants were in operation, in the process of building, or projected. Under the erroneous impression that sand-lime brick, satisfactory for most purposes could be made much more cheaply than ordinary clay brick, many plants were erected all over the country without proper investigation of marketing conditions, transportation facilities, competition from clay brick or of the character and supply of the raw materials, and methods of manufacture. The industry suffered from the resulting failures and especially from the generally poor character of the product.

The sand-lime brick industry is more adapted to regions where good brick clays are scarce and sand abundant, but for ordinary building purposes, sand-lime brick, where properly made, is now successfully meeting competition from clay brick, in the face of a more or less general prejudice on the part of contractors against sand-lime brick.

Fortunately in Michigan most of the early plants were started in widely separated regions, and for from large clay working industries or were located near large cities which afforded a ready market for a limited production. The industry therefore did not suffer from as large a proportion of failures as in some of the other states and has maintained a relatively steady growth.

Michigan quickly attained first rank as a producer of sand-lime brick, which rank she has held since 1904, with the exception of one year.

The growth has been in increased production rather than in number of plants. In 1904, ten plants were in operation and produced only 10,440,000 brick of all grades, valued \$69,765. In 1905, twelve plants were in operation and produced a total of 26,421,000 brick valued at \$169,302. Since 1905, the number of operating plants has remained about the same, fluctuating between 10 and 13, but the production and value have greatly increased. The number of operating plants in 1916 was the same as in 1905 but the production was 72,004,000 brick of all grades, valued at \$499,711, or about two and three-fourths times the number and nearly three times the value in 1905. This is the maximum in the history of the industry and represents an increase over 1915 of 52.3 per cent in quantity and 74.1 per cent in value. The average price of common brick in 1916 was \$6.92 per thousand as compared with \$6.04 per thousand in 1915.

General conditions were evidently much improved over 1915, for out of twelve operators, ten reported much better demand and higher prices, one, trade conditions about the same, and one, poorer trade. Labor scarcity was reported by two operators.

The production of front and fancy brick has fluctuated greatly. The production of front brick increased from 580,000 in 1904, to about 2,000,000 in 1907, then decreased the following year to about 900,000. The maximum production of 3,255,000 was reached in 1910. Since 1911 the production of front brick has not exceeded 1,000,000 per year. It appears that front and fancy sand-lime brick as manufactured are not as satisfactory for outside work, or cannot be produced as cheaply as clay front brick.

Since 1904, Michigan has held first rank among the states both in number of operating plants and value of output, with the exception of 1906 when New York took first place. For a number of years, Michigan has produced nearly twice or more than twice as many sand-lime brick as any other state and in 1916 produced one-third of the total value for the United States. In 1916, twelve plants were in operation in Michigan, whereas Florida and Minnesota, the nearest competitors, each possessed four plants. In 1916 a new plant replacing the plant of the Fairview Brick Company, of Detroit, which was burned in 1915, was put in operation by Flood and Hall at Fairview, a suburb of Detroit. Two plants are located at Detroit and one each at Flint, Grand Rapids, Kalamazoo, Menominee, Ripley (Houghton County), Rives Junction (Jackson County), Rochester (Oakland County), Saginaw, Sebewaing (Huron County), and Sibley (Wayne County).

ANNUAL PRODUCTION AND VALUE OF SAND-LIME BRICK IN MICHIGAN AND UNITED STATES, 1904-1916.

		Value.			
Rank.	-			<u>:</u>	
		Production.		:	
	8	duction of U.	255 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	:	
Per cent of total pro- duction of U. S.				<u>.</u>	
		Fotal value United States.	128 0005 0005 0005 0005 0005 0005 0005 00		
		otal v Inited	84 942 942 942 942 942 942 942 942 942 94	:	
		T T		: -	
	·1	Change per cen Michigan.	74. 14. 14. 14. 14. 14. 14. 14. 14. 14. 1	:	
			•		
		Total value Michigan.	765 302 302 302 840 880 880 880 649 649 7732 7784 7784	\$ 3,074,933	
		otal Michi	\$69 169 172 172 172 172 172 172 172 172 172 172	3,074	
	ا نیا	H ^E	N80 : : : : : : +++ :	••• :	
	brick	Value.	\$497 526 20 20 20 1	:	
	Fancy brick	Quantity, (thousands).	24 2 2 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		
	19	Average price p thousand.	\$9 002 8 17 17 17 17 17 17 17 17 17 17 17 17 17		
tion.	brick.	Value.	\$5.534 112,0234 112,0234 111,034 111,034 111,034 117,74 1777 1777 1777 1777 1777 1777 1		
Michigan, production	Front brick	Quantity, (thousands).	* 1,577 * 1,577 * 1,577 * 1,000 * 1,00		
Michig	19	Average price p	86 80 80 80 80 80 80 80 80 80 80 80 80 80	\$6 23	
	n brick.	Common brick.	.Увіце.	\$64,034 155,883 162,879 182,879 131,827 207,082 207,082 207,106 317,106 317,106 317,106 317,106 317,106 317,106 317,106 318,113 248,113	\$2,935,138
Comme	Comm	Quantity, (thousandt).	9 886 27, 281 27, 281 21, 987 21, 988 37, 648 37, 648 38, 889 49, 3129 49, 3129 49, 3129 49, 3129 41, 456 71, 116	470,834	
No. of operating firms reporting.—U.S.			528 474 474 474 474 474 474 474 474 474 47		
sw.	g gu	No. of operating.—.gnittoget	21221201122120		
Y ear.			1904 1905 1905 1907 1908 1910 1911 1913 1914 1915	Total	

*Estimated. †Included in total.

SANDSTONE.

For many years before the close of the last century the quarrying of sandstone was an important industry in Michigan. There were numerous quarries, though generally small, in Hillsdale, Jackson, Calhoun, Ionia, Eaton and Huron counties. No records, however, were kept until near the close of the century. In 1899, the production was valued at \$178,038, the largest recorded, except in 1902, when the value of the output was \$188,073. A rapid decline, though intermittent at first, began in 1900, and continued until 1911, when the industry all but ceased, the value of the output being only \$12,985. For the past three years there have been only one or two producers, hence no figures have been given.

The decline of the sandstone industry in Michigan may be ascribed to (1) the poor quality of much of the sandstone, (2) the substitution of concrete in construction work and (3) the greater use of brick and artificial stone.

Quarries formerly were operated in the sandstone of the Coal Measures near Ionia and at other places in Ionia county, and at Grand Ledge, Eaton county; and at many places in the Marshall sandstone in Calhoun, Hillsdale, Jackson, and Huron counties. Most of the sandstone in these formations upon exposure to the weather for a few years, alters more or less uniformly or in spots and streaks to an unsightly yellow color. This is due to the fact that the cementing material, especially in the Marshall, contains a considerable amount of iron carbonate, which upon exposure to the weather is oxidized to limonite. The sandstone near Ionia, though soft and friable is streaked and mottled with red, orange, and yellow and makes a pleasing appearance in buildings. Some of the stone when first quarried is reported to be so soft that great care must be used in handling to prevent breakage. After seasoning for some time, the stone becomes sufficiently hard to work and strong enough for ordinary building purposes. The only quarries operating in the Marshall at the present time are at Grindstone City and Eagle Mills, Huron county, where the gritstones near the base of the formation are quarried for grindstones and scythestones. Some rubble and riprap are produced incidentally to the quarrying of gritstone, at Eagle Mills by the Wallace Company of Port Austin.

The only quarry producing sawed and rough building block is near Jacobsville, Houghton county. Extensive quarrying operations have been carried on near Portage Entry for many years but now the Portage Entry Redstone Co. is the only active operator. The sandstone is known as the Jacobsville and is apparently the equivalent of the Lake Superior or Upper Cambrian sandstone. The "redstone" or "brownstone" of the Jacobsville is well cemented, permanent in color and pleasing in appearance, but the great distance from markets is a serious obstacle to development.

Formerly much sandstone was quarried for foundations but concrete has largly displaced stone for such purposes because of the cheapness of concrete and the rapidity and the ease of handling. Front and fancy brick are relatively cheap and a variety of artistic effects are possible through their use. Because of this they have largely displaced stone as a building material, except for foundations.

Artificial stone is now displacing natural stone for these, especially for outside work.

Apparently the sandstone industry will not soon regain its former importance.

*PRODUCTION AND VALUE OF SANDSTONE IN MICHIGAN, 1899-1916.

	Value.	\$178,038 132,650 132,650 174,428 121,350 121,350 123,395 65,033 36,034 103,234 116,438 19,224 19,224				
. 445	### Other. Value. \$23,800 19,000 12,700 286 286					
Crushed stone.	Concrete. Value.	\$3.450 400	\$3,850			
Crushe	Road making. Value.	\$2,050 1,400				
District	Value.	\$800 \$800 777 760 96 1.140 3.127 d				
	Value.	\$26 \$7.8.519 \$7.8.511 10.8657 10.8657 10.605 7.9605 8.2.505 8.2.505 6.2.90 6.2.90 7.0667 9.2.505 9.2.505 9.2.505 9.2.505 9.3.6				
	ragging. Value.	d				
1	Value.	6018	\$109			
Dressed	building. Value.	\$51 682 558 800 23 600 23 600 10 365 11 8 813 11 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8				
Rough	building. Value.	\$102,447 73,850 136,899 136,280 89,931 47,593 64,050 33,561 12,100 12,100 12,100 12,100 12,100 12,100 12,100 12,100 12,100 12,100 13,100 13,100 13,100 14,000 16,00	:			
	Year.	1899 1900 1900 1901 1903 1906 1906 1910 1911 1913 1914 1916	Totals			

a Included under curbing.

b Included under rubble.

c Included in total.

d Figures not given—less than three operators.

*Exclusive of sandstone made into grindstones and scythestones.

GRINDSTONES AND SCYTHESTONES.

Although Michigan ranks second to Ohio in the production of grindstones and scythestones, the latter state produces about eight times as much as Michigan. The "grit" or "grindstone" occurs in the lower part of the Marshall formation in Huron county. The Wallace Company of Port Austin and the Cleveland Stone Company operate quarries at Eagle Mills and Grindstone City respectively where the gritstone occurs in low-lying and thinly drift covered ledges near the shore of Lake Huron. The surface deposits are removed by stripping, and the stone is cut by channelling machines into square blocks eight feet or more in thickness. These are split with wedges along the bedding planes into thinner slabs which are loaded on cars by derricks, then carried to the mills for sawing into grindstones. The grindstones vary in size from very small ones a foot in diameter up to those seven feet in diameter with a 14-inch face. The broken stone is made into various grades of scythestones.

As there are but two producers no tables of production and value can be given.

SAND AND GRAVEL.

Michigan has very large sand and gravel resources. The most important deposits occur in the form of ridges known as "hogbacks" or eskers, in irregular hills, called kames, in out-wash plains and deltas, and in old beach ridges, features resulting from the last glacial invasion. Only a small portion of the sand and gravel resources have been developed. The chief developments are in the southern half of the Southern Peninsula and in the vicinity of cities, in river channels, and along the shores of the Great Lakes where means of transportation are favorable. Large pits are locally developed in building state award roads. The chief localities and counties in order of importance are: Detroit and St. Clair rivers and Kent, Washtenaw, Macomb, Ingham, Livingston, Manistee, Oakland, Berrien, Jackson, Kalamazoo, and Calhoun counties.

In 1916 Michigan produced 4,407,475 tons of sand and gravel valued at \$1,295,717. This represents a gain of 630,749 tons or 16.7 per cent in quantity, or 24.9 per cent in value. The chief increases in quantity were in moulding sand, building sand and gravel. There were but two producers of glass sand (See Glass-Sand) in 1915, hence figures of production and value are not given.

PRODUCTION AND VALUE OF SAND AND GRAVEL IN MICHIGAN, 1904-1916.

	Glass sand.		Glass sand. Molding sand.		Building sand.		Fire sand.		Engine sand.	
Year.	Quan- tity.	Value.	Quan- tity.	Value.	Quan- tity.	Value.	Quan- tity.	Value.	Quan- tity.	Value.
1905 1906 1907 1908 1909 1910 1911 1912	- 4,300 17,000 65,000 16,212 * * 26,035 *	\$3,000 8,600 34,000 79,000 25,675 *	54,172 4,584 53,226 93,812 68,878 152,433 50,763 53,400 82,666 117,200	13,247 26,108 24,190 2,892 20,756 24,004 17,901 40,145 17,493 36,583 25,998 31,978	263,315 403,199 451,646 474,238 1,090,419 1,151,588 833,729 902,556 1,326,016 1,088,650 843,887	148,065 127,937 157,150 228,395 327,247 334,336 247,997 294,115 415,737 360,152 236,956 350,138	5,000 6,000 4,000 5,000 4,542 4,601	\$2,500 3,000 2,000 3,000 * 4,542 5,751	4,000 1,534 1,991 12,415 22,270 25,392 18,575 4,447 6,357 70,077	\$400 153 319 1,493 2,172 4,447 4,774 647 1,066

Year.	Furnace	sand.	Paving	sand.	Other sand,	
rear.	Quantity.	Value.	Quantity.	Value.	Quantity.	Value.
1904	Tons.		Tons.		Tons.	
1905 1906 1907 1908 1909 1910 1911 1912 1913 1914 1915 1916	5,000 3,858 3,329 3,183 3,185 +	\$2,500 3,133 3,828	152,144 68,453 533,261 320,322 131,466 154,413	\$29,650 16,898 108,328 74,866 14,021	130,624 113,318	12,140 12,187 6,850 50,953 57,385 52,005 54,746 20,342
Totals			1,360,059	\$287,831		

	Kailroad ballast.		Gra	avel.	· To	otal.	Rank.	
Year.	Quan- tity.	Value.	Quantity.	Value.	Quantity.	Value.	Quan- tity.	Value.
1905 1906 1907 1908 1909 1910 1911 1912 1913 1914		\$781	Tons. 76,025 72,598 329,407 312,262 695,902 1,197,791 935,072 1,409,180 3,928,874 2,140,359 2,457,094	\$32,321 25,614 81,182 94,081 200,523 364,841 203,218 407,925 915,205 530,338	597,789 1,024,641 842,591 2,219,757 2,862,738 2,185,165 2,681,821 6,422,818 3,757,979 3,776,726	210,609 197,699 289,595 370,365 685,632 816,337 565,969 818,603 1,528,892 1,143,771	10 12 10 8 8 7 9 9 4 8	
Totals			15,782,042	\$4,298,251	31,530,812	\$9,067,125		

^{*}Included under other sand.

[†]Included under fire sand.

GLASS SAND.

Glass sand is extensively quarried near Rockwood, Wayne county and near Steiner, Monroe county. The glass sand rock occurs in the Sylvania sandstone or Middle Monroe of the Silurian. The Sylvania underlies a belt extending west from the mouth of Detroit river, then curving to the southwest across the southeast corner of Wayne county and through Monroe county, leaving it near the southwest corner. The belt is from three to five miles wide except in the southwest corner of Monroe county where it narrows to about one-half mile. The Sylvania is exceedingly variable in thickness. In Wayne county, along Detroit river it is from 70 to 165 feet in thickness and here as elsewhere contains horizons of sandy dolomite. To the southwest it thins irregularly until near the Ohio line it is about 35 feet thick.

The sandstone is exposed or is near the surface in three localities, viz.: in the southwestern part of Whiteford township (T. 8 S., R. 6 E.) and in the vicinity of Steiner, Monroe county, and Rockwood, Wayne county. In section 28 of the Whiteford township area the overburden is locally ten feet or less in depth. It is exposed for a considerable distance in the bed of Raisin river near Steiner in the southwest quarter of sec. 2, T. 6 S., R. 8 E. At this place the rock is exposed* or covered by a few inches of soil on an area of 8 to 10 acres and on an area of 60 acres the overburden is reported to be nowhere more than two or three feet thick.

There are no natural exposures of the Sylvania in Wayne county but east of Rockwood in section 16, in the vicinity of the pits of the American Silica Company, the overburden is only from five to eight feet deep. Apparently there is an area of several hundred acres in the vicinity of Rockwood where the overburden does not exceed twenty feet.

Typically the sandstone is a remarkably pure, sparkling, snow-white aggregation of fine incoherent quartz grains of very uniform size and resembling granulated sugar. Lumps of it may be readily crumbled in the hands and when placed in water they literally fall to pieces. At the pits of the American Silica Co. east of Rockwood, Wayne county and of the National Silica Co. near Steiner, Monroe county, the sandstone is washed down by a small stream of water from a hose. At the Rockwood pit there is a stratum of hard dolomitic sandstone which requires blasting. The material after being crushed and washed is pumped into bins where it is allowed to drain.

Some years ago the Rockwood Silica Sand Co. drilled a well just

^{*}W. H. Sherzer, Vol. VII, pt. 1, p. 54, Geology of Monroe County, Mich. Geol. Surv.

east of Rockwood (SE ¼ SW ¼, Sec. 10) to the depth of 122 feet penetrating 15 feet of clay, 15 feet of dolomite, and 92 feet of glass sand rock without reaching the bottom of it. A six-inch casing was used to rock and below this a four-inch casing, through which steam under a pressure of 60 pounds per square inch was injected, forcing out water and sand. About a car-load of sand per day was obtained in this way.

Glass sand pits known at "Tolls Pits" were opened many years ago near Steiner, Monroe county. These properties later were taken over by the National Silica Co. which operated them up to 1916 when its plant was burned down. The property has been recently sold to the Ford Plate Glass Co. of Toledo, Ohio. The Whiteford area is undeveloped.

Immediately beneath the drift, the sandstone is more or less colored to a depth varying from a few inches to several feet, by iron from percolating surface waters. Elsewhere the sandstone is remarkably free from iron. In the pit of the American Silica Co. at Rockwood, there are numerous masses of celestite, or strontium sulphate, and native sulphur. The masses appear to be most numerous near the horizon of dolomitic sandstone. Washing removes practically all of the small amount of dolomitic cement in the incoherent sandstone, and most of it from the dolomitic sandstone. The sand as marketed is said to average over 99 per cent silica and is adapted for making the highest grades of glass.

The following analyses are of the crude unwashed sand from the pits of the National Silica Co. at Steiner, Monroe county, and of the washed product from the pit of the American Silica Co. at Rockwood, Wayne county.

ANALYSIS OF GLASS SAND.

	Crude Percent.	*Washed Percent.
Silica	96.50	99.70
Calcium carbonate	1.50	0.08
Magnesium carbonate	1.04	0.22
Iron oxide	0.00	
Surphuric acid loss and undeter-		
mined	0.76	
Loss on ignition	0.20	

A large amount of glass sand is produced from these pits and sold to plate glass factories in Michigan, Ohio, and other states. The washed sludge containing the fine grit is used for the ignition sur-

^{*}Analyst Dr. J. E. Clark, Detroit.

face on match boxes. Since there are but two producers, no figures of production can be given, the output being included in the state totals of sand and gravel.

NATURAL GAS.

In Michigan natural gas* is obtained both from the drift and from the underlying bed rocks. The supply in Macomb and Oakland counties is entirely from the drift, but in St. Clair county it is chiefly from the oil wells (See Petroleum), where it occurs in association with the oil. Gas also occurs in considerable quantities in the drift around Portage Lake, Manistee county, and in Alcona and Montmorency counties.

The surface gas is most abundant in the belts underlain by the bituminous and petroliferous Devonian formations and presumably is the result of leakage from these formations. At many places in these belts, gas is given off in springs and shallow wells, sufficient in some cases to be lighted. Many explorations have been made upon the basis of such evidence but no gas of commercial importance was found in any of the borings. In general such signs are of little significance in Michigan, particularly as they are most frequent along the line of exposures of the oil and gas bearing formations, therefore are in the zone of leakage, rather than accumulation.

The gas generally occurs in small volume and under low pressure, the pressure generally varying from a few pounds to forty pounds or more. Most of the wells yield gas sufficient only for the needs of a family or two. Generally they last for a number of years but some of them "play out" in a few days or weeks. In Oakland and Macomb counties, 25 or 30 drift gas wells are or have been utilized by farmers for heating and lighting purposes. According to the reports of the owners many of the wells have been declining rapidly in pressure and volume during the past three years.

Many artesian wells around Portage Lake, Manistee county, yield some gas. In 1913 gas was struck in a well in drift west of Onekama near the shore of the lake. The gas was under a pressure of about 190 pounds per square inch. At last reports, the gas from only a few of the wells has been utilized. Small drift gas wells also occur and are utilized to a limited extent in Benzie, Monroe, and Washtenaw counties.

At Port Huron, some of the May and Gillette oil wells about two miles west of Port Huron are reported to yield from 20,000 to 40,000 cubic feet per day, when allowed to flow freely. The gas pressure is said to vary from 125 to over 250 pounds per square inch. In 1915,

^{*}Pub. 14, Geol. Ser. 11, Occurrence of Oil and Gas in Michigan, 1912.

a project was under way for utilizing the excess gas for lighting a small suburb of Port Huron, but apparently nothing came of it. Several other wells drilled for oil in various parts of the city yield sufficient gas to be utilized for domestic and industrial purposes.

At Mt. Clemens, some of the wells, from which the mineral water for the bathing establishments is obtained, also yield gas nearly sufficient for heating the boilers used for pumping.

The total production of natural gas in the state however, is relatively insignificant, the average value for the past six years being less than \$1,500 annually.

	No. of	Domestic.		Industrial.		Other.		Total.	
Year.	pro- ducers.	Quan- tity.	Value.	Quan- tity.	Value.	Quan- tity.	Value.	Quan- tity.	Value.
		M. cu. ft.		M. cu. ft.	•	M. cu. ft.		M. cu. ft.	
1911 1912 1913 1914	22 17	930	\$930 1,020	900	\$ 450	800	\$400	1,730 900 1,805 2,412	\$1,330 1,470 1,405 1,442
1915 1916	16 12	960 598	960 598			1,100 700	550 350	2,060 1,298	1,510 948
Total									

PRODUCTION OF NATURAL GAS IN MICHIGAN, 1911-1916.

PETROLEUM.

Oil* has been found in small quantities at many places in Michigan, notably at Port Huron, Allegan, and Saginaw, At Port Huron; there are two principal groups of productive wells and several scattered wells. All of the wells are very small, the average yield per day probably being about one-half barrel. Some of the wells when first drilled are said to have yielded as much as seven barrels per. day, but the production gradually fell off to less than a barrel. Most of the wells yield gas and some of them, considerable quan-Their shallow depth, 500 to 600 feet, and the presence of sufficient gas for motive power in pumping the wells and drilling new ones, make possible profitable operation. The G. B. Stock Xylite Grease and Oil Company operates a group of eighteen wells and uses the oil in the manufacture of lubricants for which it is A group of eleven wells has been drilled on the Henry May and Lawrence Gillette farms near the "Oxbow" bend of Black

^{*}Pub. 14. Geol. Ser. 11, Occurrence in Oil and Gas in Michigan, 1912. †See Publication 19, Geol. Ser. 16, Mineral Resources of Michigan for 1914 for a more complete discussion of the Port Huron field.

River about two miles west of North Port Huron. Drilling is now (June, 1917) in progress on the Henry May farm. The average yield of oil from these wells, when pumped, is said to be similar to that of the Stock wells. It is probable that a few more small wells will be sufficient to make the operation of this group profitable, especially as some of the wells yield significant quantities of gas, more than sufficient to furnish power for operating the wells and drilling new ones.

There was but one operator reporting a production in 1916, hence figures of production and value are omitted.

MINERAL AND SPRING WATERS.

There has been a persistent decline of the mineral water industry in Michigan since 1902, though the amount and value of mineral and spring waters produced in Michigan fluctuate greatly from year to year.

PRODUCTION AND VALUE OF MINERAL WATERS IN MICHIGAN, 1900-1916.

	Ra	Rank.		Total.			Table.	Average
Year.	Quan- tity.	Value.	No. of Springs active.	Quantity. Gals.	Value.	Medicinal. Value.	Value.	price per gal.
1900	6 2 1 1 7 4 13 8 8 8 9 11 12 17 16 16	4 1 9 9 13 4 23 15 16 17 24 20 18	28 28 28 19 19 17 19 19 24 17 23 17 20 22 19	3,398,996 7,019,168 8,653,690 6,919,107 3,385,675 2,684,800 902,528 1,472,679 2,004,433 2,760,604 1,454,020 1,713,401 1,420,465 884,893 931,343 913,765 996,875	\$411,935 1,195,614 275,763 200,668 118,422 277,188 73,357 127,133 88,910 104,454 69,538 72,253 75,611 52,642 70,310 72,711 108,867	\$38,900 35,091 5,995 6,099 100 12,156 777 3,605 12,252 5,765	\$238,288 92,042 82,915 98,355 69,438 60,097 74,834 49,037 78,058 67,546	\$0.121 0.170 0.032 0.029 0.035 0.100 0.081 0.086 0.044 0.035 0.048 0.053 0.059 0.075 0.080
Total				47,516,442	\$3,397,376	\$114,140	\$890,610	\$0.09

The principal factors affecting the production are (1) general business conditions, (2) local conditions affecting municipal supplies. The largest decreases in production in Michigan occurred in the general business depressions of 1906, and 1907, and of 1914. The municipal water supplies in certain cities are unsafe or unpalatable and consequently a thriving business of vending spring waters has grown up in these cities. During the past few years, the quality of the supplies in some of these cities has been greatly improved through the installation of filtration plants or the devel-

opment of new sources. The production in 1902 was 8,653,690 gallons valued at \$275,763. In 1916 only 996,875 gallons, valued at \$108,867, were produced, as compared with 913,765 gallons valued at \$72,711 in 1915. This was a gain of 83,110 gallons and \$36,156 or .091 per cent in quantity and 50 per cent in value. The large gain in value was due chiefly to the larger average price which was 10.9 cents per gallon as compared with 8 cents in 1915.

MARBLE.

The Kona dolomite in the Marquette iron bearing district, the Randville dolomite in the Menominee and Crystal Falls districts locally have been more or less completely metamorphosed into dolomitic marble. The marble varies in texture from coarse to fine, and in color from white to various tones of pink, blue, green, and brown. The marble generally contains so much interbedded impurities such as slate and quartzite, or grades into these rocks, that few of the deposits offer commercial possibilities. Attempts have been made to quarry the marble in several places, but according to reports the large amount of waste made operations unprofitable. An old marble quarry in Sec. 26 T. 42 N., R. 28 W., Dickinson county, is now operated for the manufacture of whiting and paint filler.

Verde Antique Marble. A belt of altered peridotitic rocks about 4½ miles in length occurs northwest of Ishpeming, Marquette county. These rocks have been altered largely to serpentine and dolomite, or so-called verde antique marble. In some places the rock is almost wholly dolomite but generally it is a dolomitic serpentine, the dolomite investing the rock by an intricate system of veins and stringers of dolomite. The serpentine varies from light to dark green with tones of olive, but the dolomite is generally white. The rock takes a high polish and the intricate veining produces very beautiful effects. Polished slabs exhibited in the office of the Survey indicate that the stone, locally at least, is equal or superior to much of the verde antique now on the market.

For the past two years the Michigan Verde Antique Marble Co. of Ishpeming has been opening a quarry about five miles northwest of the city in section 30, T. 48 N., R. 27 W., and began limited shipments early in 1917. The marble was hauled in winter on sleds to the railroad, pending the building of a railroad spur. The Marquette Green Marble Co. made an attempt to open a quarry east of the old Michigan gold mine but become financially involved and suspended operations in the summer of 1917.

Apparently there is a large amount of easily available verde an-

tique marble in the belt, and with careful development, the marble industry in this district probably will become of considerable or even large importance.

SHALE

Shale is quarried near Coldwater, Branch county, at Paxton, Alpena county, one mile south of Ellsworth, Antrim county, and at Bellevue, Eaton county for use in the manufacture of Portland cement; at Grand Ledge, Eaton county, for vitrified sewer-pipe, tile and conduit and front brick; six miles north of Jackson near the mouth of Portage River, Jackson county, for vitrified sewer-pipe and tile; at Flushing, Genesee county, and near Corunna, Shiawassee county, for vitrified brick.

The Michigan Vitrified Brick Company of Bay City formerly mined shale from an abandoned coal mine for the manufacture of vitrified brick but this company ceased operating in 1916.

For the past two years a project has been under way to develop shale beds at Williamston for the manufacture of front brick. Although a large area of shale land was explored and burning tests were made of the shale, the project has not materialized.

The shale beds at Grand Ledge, Jackson, Flushing and Corunna belong to the Coal Measures. The beds vary from soft white, or light gray clay shale to compact, dark or black bituminous shale. Probably further tests will show that some of the beds are suitable for other products than those now made. The beds at Paxton belong to the lower portion of the Antrim formation of the Upper Devonian. The extent of the easily quarryable shale near Paxton is unknown but propably exploration would reveal the presence of a number of quarryable areas. Most of the shale exposed is dark brown and very bituminous but locally there are streaks of bluish to greenish gray shale and huge balls of iron carbonate and dolomite. The shale beds at Ellsworth belong to the upper part of the Antrim and are largely of soft blue gritless shale, with a few thin dark bituminous beds. The extent of the easily quarryable areas is uncertain but apparently large. Tests probably will show that this shale is suitable for a variety of purposes. Other exposures of the Antrim shale occur in Charlevoix, Chebovgan, and Alpena counties, notably along the shore of Lake Michigan at Norwood, Charlevoix county.

Excellent exposures of shale belonging to the Coldwater formation occur at Richmondville, Sanilac county, and along the shore of Lake Huron from Forestville in the same county to Whiterock, Huron county. The Coldwater shale is also exposed or is at shallow depth in a number of places in the vicinity of Coldwater, Union City, Quincy, and Bronson, Branch county, but it is utilized only at Coldwater.

Exposures of the Bell shale, the base of the Traverse formation, occur near Bell, Presque Isle county. At Rockport, Alpena county, it forms the floor of the quarry of the Great Lakes Stone & Lime Company. The shale is soft, bluish, and generally highly calcareous. Probably most of it will be found suitable for use in the manufacture of Portland cement. At Charlevoix, a bed of shale about 10 feet thick occurring in the upper Traverse limestones, forms the floor of the quarry of the Charlevoix Rock Products Company. This shale is reported to have been tested and found suitable for the manufacture of vitrified products.

Unfortunately most of the deposits of good shale occur in the northern part of the Southern Peninsula, far from large markets, or at some distance from means of cheap transportation.

SLATE.*

Extensive deposits of black slate suitable for roofing occur in Baraga county chiefly on the northwest side of Huron Mountains in the vicinity of Huron Bay. From 1875 to 1878 and 1883 to 1888 slate was quarried in a number of quarries at Arvon. All of the attempts to develop the slate industry in the state failed chiefly because of the poor methods of quarrying, though many natural difficulties were important contributing factors. The slate at Arvon is of fine texture, pleasing black color, and uniform quality and compares favorably with the product from eastern quarries.

TRAP ROCK.

There are inexhaustible resources of trap rock in the western half of the Northern Peninsula, chiefly in the iron and copper bearing districts. Trap rock is quarried at Marquette and Negaunee, Marquette county. Large quantities of amygdaloidal trap are produced incidentally to the mining of copper. The trap rock from Marquette county is harder, tougher, and less altered than that from the copper mines. The inferior wearing qualities of the amygdaloidal trap, however, is partially compensated by superior cementing power.

Most of the quarry product is crushed for road material and concrete. In some years, a small amount has been sold for rip-rap. The great distance from markets is a serious obstacle to the development of the trap rock industry of the state.

^{*}For a more complete report see Pub. 16, Min. Res. of Mich. for 1913, pp. 92-95, Mich. Geol. & Biol. Surv.

•			Crushe	d stone.				
Year.	No. of producers.	Road making.		Concrete.		Riprap. Rubble. Value.	Total. Value.	Rank.
		Quantity.	Value.	Quantity.	Value.			
1911 1912 1913 1914 1915	3 5 5 5 6	Tons. 21,805 24,920 25,690 28,262 38,193	\$18,366 23,369 24,863 29,764 37,475	Tons. 45,250 11,355 4,448 18,775 9,601	\$38,429 9,340 4,771 22,047 9,715	\$8,500	\$51,000 36,206 92,201 34,406 105,855 83,072	8 8 10 12 12
Total		138,870	\$133,837				\$402,440	

PRODUCTION AND VALUE OF TRAP ROCK IN MICHIGAN, 1911-1916.

GRAPHITE.

Graphite slate occurs southeast of L'Anse, Baraga county. Quarries have been opened about 9 miles southeast of L'Anse by the Detroit Graphite Company, Detroit, and by the Northern Graphite Company of L'Anse. The graphite material is ground for paint.

The quarries are operated only intermittently, enough material being taken out in one year to supply the needs of the companies for a number of years. The Detroit Graphite Company was the only operator in 1916.

MINERAL PAINTS.

Certain iron ores were formerly mined in Iron county by the Pickands Mather Company of Cleveland, Ohio, for the manufacture of paint. Last year operations ceased and the only manufacture of mineral paints from the crude material are the Detroit Graphite Company and the Acme White Lead & Color Works, Detroit. The former (See Graphite) utilizes graphitic slate for the manufacture of graphite paint. The latter manufactures a large amount and a great variety of mineral paints. The two above are the only producers, hence figures of production and value cannot be given.

QUARTZ.

Vein quartz is mined near Ishpeming by the Michigan Quartz Silica Company of Milwaukee and ground chiefly for wood filler and paint. Some of the product is used in the manufacture of scouring polishes. According to an analysis submitted by the company the quartz rock is practically pure silica, there being only a

^{*}Included in total.

trace of impurities. The mills are located at Ishpeming, Michigan, and Milwaukee, Wisconsin.

There is but one producer of quartz hence figures are not given.

FELDSPAR.

Deposits of potash feldspar are reported to occur about onequarter mile from Republic and in section 22, T. 47 N., R. 29 W., Marquette county. Pegmatitic granite occurs in sections 7 and 18, T. 46 N., R. 41 W., Gogebic county and a pegmatitic dike is exposed near the south quarter corner of section 8.

According to the reports of the Commissioner of Mineral Statistics of Michigan for 1902 and 1903, the Republic deposit is of red potash feldspar. A carload of spar from this deposit was shipped to East Liverpool, Ohio, for use in the manufacture of porcelain. An analysis made of this by an Ohio chemist, is as follows:

	Per cent	•	Per cent
Silica (SiO ₂)	65.25	Magnesia (MgO)	0.23
Alumina Al ₂ O ₃	18.60	Sodium oxide	1.99
Iron Oxide Fe ₂ O ₃	0.40	Potassium oxide	13.40
Lime CaCO	0.38		

According to the chemist there is but little free quartz present in the sample. An attempt was made to develop the property in section 22, T. 47 N., R. 29 W., but apparently without success.

The pegmatite dike in section 8, T. 46 N., R. 41 W. is very coarse, the crystals of orthoclase attaining a maximum of 14 inches in length. The exposure is very small, being a rock knob 20 to 25 paces across and 15 to 20 feet high. More or less exploration would be required to determine the extent of the dike. It is probable that other dikes exist in this and other localities.

CELESTITE.

Celestite or strontium sulphate (SrSO₄) occurs in various strata of the Monroe formation in southeastern Michigan. Near Maybee, Monroe county it is found as scattered masses associated with native sulphur in the lower part of the Upper Monroe. At Rockwood, Wayne county, it exists similarly in the Sylvania sandstone. Near Gibralter it occurs as disseminated crystals in the Upper Monroe dolomites. In the glass sand quarry of the American Silica Co., Rockwood, the masses are very numerous in places and some of them are very large. The commercial possibilities of the recovery of the celestite in connection with the quarrying of the glass sand is now being investigated. The masses are imbedded in the friable sandstone and can be readily separated from it.

MINERAL RESOURCES OF MICHIGAN.

SUMMARY TABLE OF THE PRODUCTION AND VALUE OF

Mineral Products.	19	912	1913		
Mineral Flodders.	Quantity.	Value.	Quantity.	Value.	
Brick and tile products, number of brick. Brok, sand-lime, number of brick. Bromine. Calcium chloride. Cement, Portland; bbls. made, value cement shipped. Clay, tons. Coal, tons. Coal, tons. Copper, lbs. Glass sand. Graphite. Grindstones, tons. Gypsum and gypsum products, tons mined. *Iron ore, long tons. Iron, pig; long tons made; value pig iron shipped. Limestone. Mineral paints. Mineral paints. Mineral and spring waters, gallons sold. Natural gas, M. cu. ft Petroleum. Pottery. Precious stones. Quartz. †Salt, bbls. Sand and gravel, tons. Sandstone. Silver, fine oz. Troy.	384,297 12,649,296 459,975 74,720 1,420,465 900 	\$2,350,606 316,732 (a) (a) 3,145,001 6,173 2,399,451 35,992,837 (e) (a) 621,547 29,003,163 (b)6,579,048 311,448 1,139,560 (a) 75,611 1,470 (a) 194,892 (a) 2,974,429 818,603 16,438 324,999	282,664,000 50,065,000 (a) (a) 4,081,281 1,710 1,231,786 183,853,409 423,896 12,677,466 447,188 77,088 884,893 1,805 11,528,800 6,424,168 295,173		
Silver, fine oz. Troy. Trap rock. Miscellaneous.		36,206 522,141		92,201 540,626	
- Total		\$79,931,757		\$ 77,860,192	

^{*}Figures from Iron Trade Review.
†Exclusive of bromine and calcium chloride.
(a) Included under miscellaneous.
(b) Excluded from total, covered by iron ore.
(c) Estimated.
(d) Copper sales.
(e) Included under sand and gravel.

MINERAL PRODUCTS IN MICHIGAN, 1912-1916.

19:	14	19	915	1916		
Quantity.	Value.	Quantity.	Value.	Quantity.	Value.	
278,384,000 42,465,000 (a) (a)	\$2,434,872 255,784 (a) (a)	281,819,000 47,285,000 600,325 10,558	\$2,248,068 286,948 494,271 74,670	288,391,000 72,004,000	\$2,705,054 499,711 (a) (a)	
4,218,429 1,463 1,231,786 158,009,748	4,064,781 4,572 2,559,786 21,426,122 (e)	4,765,294 3,142 1,156,138 238,956,410	4,454,608 5,605 (c) 2,139,596 (d)41,775,296 (e) (a) (a)	4,919,023 3,454 1,076,215 339,599,198	6,017,911 11,153 2,695,557 61,831,805 (e) (a) (a)	
393,006 8,835,274	705,841 18,965,058	389,791 13,151,612	686,309 26,574,168	457,375 18,626,051	1,066,599 45,884,330	
379,619 66,507	(b)5,229,948 287,648 1,457,961 (a)	(b) 486,106 81,359	6,624,559 349,979 1,828,766 (a)	505,646 86,447	8,851,361 385,341 2,389,763 (a)	
931,343 2,442 	70,310 1,442 (a) 265,194 (a) 3,299,005 1,118,978 (a) 228,665 34,406 565,147	913,765 2,060 	72,711 1,510 (a) 521,989 (a) 4,304,731 1,036,739 (a) 297,068 105,855 119,905	996,875 1,298 	108,867 (a) 792,716 (a) 4,612,567 1,295,717 (a) 247,485 83,072 971,263	
• • • • • • • • • • • • • • • • • • • •	\$57,641,013		\$94,003,349		\$140,446,220	

PART III. DEEP WELL BORINGS.

R. A. SMITH.

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DEEP BORINGS.

During the past three years a considerable number of deep borings have been sunk in the state chiefly for water, salt, oil and gas. Logs of most of these and sets of samples from many have been obtained. A number of records of wells, drilled prior to 1913, have also been recently obtained. The following are the compiled records of the more important borings.

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ALLEGAN COUNTY.

Saugatuck. Mr. P. G. DeGuenther in 1916 drilled a test well for oil near Saugatuck. A log and a set of samples were preserved for the lower portion of the well. The well evidently penetrated the Dundee limestone but no oil or gas was reported. The exact location of the well was not learned.

A detailed record of the lower portion of this well would have been of great value in throwing light on the structure of Dundee limestone in western Allegan county. Since the depth to the top of this formation at Saugatuck cannot be determined within close limits, direct comparison cannot be made with the wells at Allegan to the eastward and in Berrien county to the south.

SAUGATUCK WELL.

Location: Near Saugatuck. Record by R. A. Smith from samples taken at every change and from driller's log. Drilled for oil in 1916 by P. G. DeGuenther.

Elevation	not	known	hut	probably	about	BOO ft	А Т	
Elevation	шоь	KIIUWII	սաւ	DIODADIA	about	OUU II.	A. 1.	

·			
	Thickness, feet.	Depth, feet.	Sp. taken.
Pleistocene or glacial deposits:			
"Dark loam". Dark grayish yellow sand with considerable white chert and blue shale.	20	20	1
Gravish cast due to shale particles. "Water sand."	20	40	2
Fine yellow sand—"quicksand." Coarse gravel and boulders with water. 10-in. drive pipe to 85 ft	30	70	2 3
Coarse gravel and boulders with water. 10-in. drive pipe to 85 ft Fine sand—"quicksand," and gravel. Quicksand filled up pipe 40 ft	10 10	80 90	4
Fine sand with small pebbles—"quicksand". Sticky dark bluish boulder clay. "Slow to drill".	10	100	4 5 6
Sticky dark bluish boulder clay. "Slow to drill"	15	115	7
"Quicksand". Gravel and sand, water. "Can't bail down." Sample at 160 ft. is	25	140	8
labeled "Clay and gravel". Clay at 180 ft., pebbly. Record from 180 to 195 ft. not certain	40	180	9
Clay at 180 ft., pebbly. Record from 180 to 195 ft. not certain	15	195	
Quicksand fills up hole 60 ft. Gravel at 285 ft. 8-in. casing to 200 ft. "Clay, dark and sticky." "(Weathered shale at the top of the Cold-	90	285	10
water[?]) "Soapstone" at 305 ft	20	305	11
Coldwater shale: Hard light gray very fine grained grit and gritty dolomitic shale breaking up into hard angular fragments, resembling "Light limestone." Soft dark gray shale—"Soapstone. Easy to drill". Hard gray fine grained dolomitic grit, with streaks of white dolomite. No. eff. with cold dilute HCl, vig. with hot. Smooth dark gray shale, very calcareoue—"soapstone," at 460 ft	35 110 10 50	340 450 '460 510	12 13 14
Berea horizon and Antrim shale: "Red rock and mixed lime." Gray to light green crystalline limestone with some white calcite and pyrite. Sample labeled 510 ft. is brick red and bright green shale. "Red rock mixed with lime."	25	535	
fine grit	165	700	
Soft greenish gray shale. "Soft limestone. Easy drilling.". Dark gray shale and hard gray, gritty dolomitic streaks. "Soapstone,	70	770	· · · · · ·
no grit at 785 feet."	15	785	1
Greenish gray shale with streaks of limestone; some calcite	15 80	800 880	· · · · · ·
Dark gray bituminous shale, very smooth and soapy.—"soapstone" "Limestone and shale mixed." Gray and dark gray shale, calcite	70	950	1::::::
Clay, blue and sticky at 950 feet. "Limestone and shale mixed." Sample at 1,200 ft. chiefly brown bituminous limestone.	250	1,200	
bituminous limestone.	<u> </u>	<u> </u>	<u> </u>

ARENAC COUNTY.

Pine River. Fred Oeder drilled a well for water near Pine River. The record was made from a few samples and a log from memory furnished by Mr. Oeder. Two gypsum beds were struck at 216 and 223 feet respectively.

PINE RIVER.

Location: Near Pine River, Standish Township. (T. 18 N., R. 4 E.) Drilled in February, 1915 by Fred Oeder, 208 N. DeWitt Street, West Bay City, Mich. Record from memory by Fred Oeder. Not accurate as to details, only for main changes in rock strata. Correlations by R. A. Smith.

	Thickness, feet.	Depth, feet.
Pleistocene or rock surface—Clay Parma sandstone—White sandstone Bayport limestone—Limestone Michigan series:	22 38 60	22 60 120
Blue shale. Gypsum (sample about; gypsum, rest blue and gray shale) Blue shale. Gypsum—Sample mainly pure crystalline gypsum; some blue and gray shale	96 2 5 8	216 218 223 231
(Shale probably from above Marshall sandstone—Smith). Upper Marshall sandstone—Dark gray sandstone and shale mixed. Flowing water. Lower Marshall—Red sandy shale.	269 125	500 625

BRANCH COUNTY.

COLDWATER.

Location: Exact location not given. Record by C. E. Wright from Dr. J. H. Bennett. Elevation 983 ft. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or glacial drift—Surface. Coldwater shale—Blue shale. Berea horizon (?)—Red calcareous shale. Antrim shale:	115 701 14	115 816 830
Hard blue shale interstratified with limestone Black bituminous shale Traverse formation—Hard limestone	50 205 115	880 1,085 1,200

CLINTON COUNTY.

Bengal Township. In 1915, coal was struck in a well on the Verne Walker and Albert J. Moss farms on the town line between Bengal and Essex townships. The Consolidated Coal Co. of Saginaw, drilled two test holes one on each farm to determine the thickness and extent of the bed. The coal bed in both borings proved to be too thin for further investigation. Records of the borings were furnished the survey by Mr. J. H. Barnes, Field Engineer of the company and the record of the A. J. Moss hole, the deeper of the two, is given below:

Test Hole No. 1, Albert J. Moss Farm.

Location: Near N. E. cor. S. E. 1 Sec. 33, Essex Twp. (T. 8 N., R. 3 W.), Clinton Co. about 10 feet from well and 7/10 of a mile N. E. of hole No. 1 on the Vern Walker farm.

Drilled in November, 1915, by Consolidated Coal Co., Saginaw. J. H. Barnes, field engineer. Churn drill. Thickness of coal determined by samples taken about one inch apart by specially devised bit and barrel. Record from J. H. Barnes. See also record of A. J. Moss well, 1915.

Elevation about 765 feet A. T.

	Thickness feet.	Depth feet.
leistocene or surface deposits:		
Sand	.	
Sandy clayClay		5
Hard pan		11
Clay	. 10	12
Clay	. iř l	15
•	1	
aginaw formation:		
Shale	. 3	16
White sandstone		19
Gray slate		19
Black slate	10	19 20
Gray slate		20 22
Poor coal		224-9
Sandstone	2-3	223
Fire clay	. 4	23
Gray sandstone	. 50 1	28
Gray sandy slate	. 57	33
Black slate	. 1	33
Fire clay	. 5	34
Black shale		36
Gray shale	. 16	38
Fire clay	· 2	38
Coal, fairly good		382-7 38
Fire clay		. 40

The slate above is shale.

DELTA COUNTY.

Escanaba. In 1917 the Chicago and Northwestern Railway Company completed a well for water at their shops in Escanaba. A carefully made log and a complete set of samples were preserved for the Survey by Mr. Geo. Loughnane, Division Engineer.

The well penetrated the red Huronian schists at a depth of about 854 feet. Horizons corresponding to the Madison sandstone and the Mendota limestone of the Wisconsin section occur below the "Calciferous" sandstone. The Lake Superior sandstone contained much coarse very porous sandstone below about 730 feet and yielded a large flow of artesian water, with a head apparently about 30 feet above the surface.

CHICAGO & NORTHWESTERN RAILWAY COMPANY WELL.

Location: C. & N. W. Ry. shops, Escanaba; 250 ft. north and 2,020 ft. west of southeast corner of N. W. 1 of sec. 29, T. 39 N., R. 22 W.; and 635 ft. east of east line of Georgia Street; and 200 ft. north of north line of Thomas Street. F. M. Gray, Jr., well contractor. D. Curran, driller. Well completed April, 1917. Samples taken under the direction of Geo. Loughnane, Division Engineer. Record compiled by R. A. Smith, Michigan Geological Survey, from samples and from information given by Geo. Loughnane.

Elevation about 590 ft. A. T., 9 ft. above Lake Michigan, or 0 ft. above tracks at yards.

	Thickness, feet.	Depth, feet.
Pleistocene or glacial drift: Coarse yellowish sand. Yellowish red sand. Coarse yellowish sand or fine gravel Gravel, probably water bearing from about lake level down.	10 20 10 10	10 30 40 50
Fine pink clay, very calcareous Pinkish clay, apparently with gravel at the bottom. Sandy gravel, "hard pan gravel" Very coarse gravel and pebbles	30 5 10 11	80 85 95 106
Galena—Trenton Limestone: Hard grayish buff limestone with small white crystalline masses. Violent effervescence with cold dilute HCl. "Shell rock" and pebbles from above. Hard grayish buff fossiliferous (brachiopods) limestone with orange red	4	110
streaks and small white crystalline masses. Violent effervescence. Iron oxide decreases downward Hard gravish buff limestone with white crystalline masses. Vig. eff. Little	20	130 140
or no red iron oxide. Gray very argillaceous pyritic limestone and calcareous shale. Violent effervescence. Greenish gray calcareous shale. Moderate to slow effervescence. Buff gray argillaceous limestone. Vigorous to moderate effervescence.	20 10 10	160 170 180
Gray calcareous shale and light to dark gray very argillaceous limestone. Gray to dark gray calcareous shale, and shaly and sandy limestone; sand composed of small round grains of colorless quartz	30 10	210 220 240
Violent effervescence. Gray to dark gray calcareous shale and shaly limestone. Light buff crystalline limestone with some gray to dark gray shaly and black bituminous streaks.	20 20 50	260 310
Hard gray gritty limestone. Moderate effervescence. Light to greenish gray shale and gray limestone. Much greenish gray shale and dark buff gray limestone. Light grayish buff limestone with sandy phases; some greenish shale. Moderate	10 10 20	320 330 350
to slow effervescence. Greenish gray to dark gray shale and buff sandy limestone; sand of rounded colorless quartz grains.	10 10	360 370

	Thickness, feet.	Depth, feet.
Most of the upper beds of limestone are apparently low magnesian; the lower beds appear to be more magnesian, especially near the bottom. The characteristically high magnesian beds of the Galena do not appear to be present in this well but occur on the top of the bluffs near the mouth of the Escanaba River.		
St. Peter (?) Sandstone. Light to dark buff and gray magnesian limestone with sandy phases and streaks of dolomitic sandstone. Slow effervescence. Flow of water	10 15 15	380 395 410
Beekmantown—"Lower Magnesian" or "Calciferous." Light buff heavy magnesian limestone and much white sandstone, apparently in streaks or in part from the incoherent sandstone above. Slow effervescence	20	430
White dolomite, hard. Slow effervescence White sandy dolomite, hard. Slow effervescence Small flow of water from 450 to 480 ft.	10 10	440 450
White dolomite and light buff sandy dolomite	10 10	460 470
dolomite. Fine grained gray dolomite with dark pyritic streaks and dense grained gray dolomite breaking with a smooth conchoidal fracture ("glass rock"?)	10	480
Jordan (?) (Madison) Sandstone. White sandstone of rounded colorless quartz grains; apparently some streaks of dolomite	20	500
St. Lawrence (?) (Mendota) Limestone: Light buff and gray dolomite with a streak of red dolomite Buff and gray dolomite with sandy streaks; residue of 10 to 15% of white quartz sand.	10	510
quartz sand Light buff sandy dolomite; residue of 10-15% of white quartz sand Very fine white dolomitic sandstone. Light buff gray dolomite and dolomitic sandstone, the latter probably in the	10 10 10	520 530 540
upper part Very red ferruginous dolomite with some white dolomite, probably at bottom.	10	550
Large residue of red ferruginous matter. White dolomite Light buff and red dolomite; some gray dolomite Red buff and gray dolomite redder and apparently harder than above	10 10 20	560 570 590
Dark gray very argillaceous and pyritic dolomite and gray shale; sandy at the bottom.	20 25	610 635
Lake Superior or Potedam Sandstone: Gray to reddish sandstone, calcareous at top. Fine calcareous sandstone.	55 10	690 700
White sandstone Main water bearing horizon said to be from 730 to about 800 feet. Coarse white sandstone	40 20	740 760
Coarse grayish white to bluish gray sandstone. Red clay shale, slightly calcareous. Red and white sandstone, probably red sandstone streaked or mottled with	35 5	795 800
white; fine to medium grained. Coarse gray sandstone with particles of red rock; probably water bearing; apparently red talcose schist at 850 feet.	30 24	830 854
Pre-Cambrian: Red talcose schist with smooth "soapy" surfaces on cleavage plates; some pieces show crenulations.		855-2*

Casing: 106 ft. of 8 inch to rock, 5 ft. of $7\frac{1}{4}$ inch liner, and then $7\frac{1}{4}$ inch hole to 120 ft., and $6\frac{1}{8}$ inch hole to bottom. To prevent caving, 5 3-16 inch casing was put in to 240 ft. to case off the shale rock from about 200 to 240 feet.

Artesian flow estimated at 150 gallons per minute. Water flows freely over top of casing 20 feet above ground. Head probably about 30 feet.

Pinc Ridge. A test hole for iron was drilled near Pine Ridge about two and one-half miles west of Escanaba. The hole was abandoned at a depth of 530 feet without reaching the Huronian rocks. Judging from the Chicago and Northwestern Railway well at Escanaba drilled later, the Huronian rocks should occur in the vicinity of Pine Ridge at a depth of nearly 800 feet.

A complete set of samples were preserved and furnished the Survey by Mr. L. N. Schemmel of Escanaba who was connected with the project.

LOUIS N. SCHEMMEL TEST HOLE NO. 1.

Location: S. W. corner S. W. ½ of N. E. ½, sec. 28, T. 39 N., R. 23 W. Hole near Pine Ridge or 2½ miles west of Escanaba. Drilled for iron in 1914. Samples practically every 5 feet and at every change. Samples furnished by L. N. Schemmel and examined by R. A. Smith and L. P. Barrett.

Elevation 680 ± ft. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or glacial drift (30 ft.): Sand and "drift": Quicksand Quicksand and broken limestone Bed rock at about 25 ft. First sample at 30 ft.	10 8 12	10 18 30
"Trenton" limestone (95 ft. Top eroded): Galena White to light buff and gray dolomitic limestone. Mixed bluish gray and white dolomitic limestone. Bluish gray argillaceous limestone and dolomite; pyrite at 125 ft. Platteville (and Galena in upper part) (?) (188 + 57 ft.)	5 71	49 54 125
Platteville (and Galena in upper part) (?) (188 + 57 ft.) Bluish gray to light gray and white limestone. Dark gray argillaceous, pyritic limestone; some white limestone. Gray and light buff limestone; some bluish gray shale Hard finely crystalline yellowish to grayish white limestone, dolomite, and dolomitic limestone; vein of water at 170 ft. which carried away the drillings; water not artesian Dense light grayish dolomite and dolomitic limestone.	20 15 5 38 15	145 160 165 203 218
St. Peter (?) sandstone: White sandy dolomite and dolomitic limestone. Abundant rounded colorless grains of quartz, in places forming more than one quarter of rock. Pyritic in places; vein of water at 248 ft. which carried away drillings; water not artesian. White sandy limestone. Large amount of small rounded colorless quartz grains.	47	265 275
St. Peter sandstone (50 ft.): Pure white sandstone of rounded colorless quartz grains. Pure white sandstone somewhat calcareous. Drill became "highly magnetic." White sandy dolomitic limestone. Bottom of hole at. Drill dropped into a vug and wedged; broke cable about 2 ft. above tools in trying to loogen drill.	7 '	289 293 300 304

Test Hole No. 2, 30 ft. from Hole No. 1.

No samples down to 300 ft.

	Thickness, feet.	Depth, feet.
White and very calcareous sandstone White sandy limestone. Vig. eff "Calciferous," Beekmantown (?), "Lower Magnesian" (85 ft.): White limestone and much red iron oxide and some argillaceous or clayey	10 5	310 315
matter; immestone en. vig (This red oxidized horizon possibly represents the eroded land surface of the Calciferous upon which the St. Peter was deposited. The St. Peter apparently fills hollows and valleys in the Calciferous formation.) Very white limestone and some red iron oxide. Vig. eff. Some white quartz.	4	319
sand Very sandy white limestone. Vig. eff. Grayish white limestone. Vig. eff. White limestone with some white quartz sand. Vig. eff. White to very light buff limestone. Mod. eff. White sandstone. White sandstone and some very white dolomite. Slow eff. White sandy dolomite. Slow eff. White sandy dolomite. Slow eff. White dolomite.—some sand. Mod. eff. White dolomite.—white dolomite. Mod. eff. White sandy and pyritic dolomite. The relatively vigorous effervescence with cold dilute HCl was due to the powdery character of the samples. Coarse particles obtained by washing gave slow reaction.	1 10 5 5 5 15 15 13 4	320 330 335 340 345 350 365 380 385 393 396 400
Jordan (Madison?) sandstone (25 ft.): Very sandy white dolomite	2	402
pyrite; hard, 5% of residue composed of fragments of steel from the drill. Soft white sandy dolomitic limestone, mod. eff. 20% pure white quartz sand Yellowish white sandy dolomite; slow eff. 15% of pure white quartz sand, rather soft; drillings washed away from 404 to 415 ft. Soft yellowish white sandy dolomite; slow eff. 20% pure white quartz sand.	1 1	403 404
bort yenowish write sandy and pyritic dolomite; slow en. 10% pute write	11 3	415 418
quartz sand. "Drillings washed away from 420 ft. down." "From 404 ft. down to 425 ft. most of drillings washed away. Water did not rise to top of pipe nor did it overflow."	7	425
St. Lawrence (Mendota?) limestone (84 ft.) Medium hard white dolomitic limestone with a little colorless quartz sand and		
brown ferruginous matter; mod. eff	7	432
Hard light buff dolomite with much red brown iron oxide; very little fine white	3	435
Hard white dolomitic limestone with a small amount of fine white quartz sand;	3	438
mod. eff. Hard white dolomitic limestone with about 5% of fine colorless quartz sand;	7	445
water turning reddish. Hard very light buff dolomitic limestone; a little fine white quartz sand and	5	450
particles of brownish red iron oxide; mod. eff. Water reddish	5	455 460
Hard light buff dolomic limestone with a reddish cast due to considerable	5 2	462
Traid reddigit out gaildy dotomitte timestotte with considerable brownish led	3	465
iron oxide and white quartz sand. Hard red sandy dolomitic limestone with a large amount of brownish and	5	470
orange red iron oxide; water blood red. Hard light reddish buf sandy limestone; vig. eff.; much iron oxide and some fine white quartz sand; water blood red. Hard reddish buf dolomitic limestone, a very little sand and much iron oxide in brownish red narticles: limestone fragments largely white: water blood in brownish red narticles: limestone fragments largely white: water blood	1	471
red	1	472
Hard reddish buff dolomitic limestone, much iron oxide; limestone fragments varying from white to yellow and red; a little white quartz sand. And very red buff dolomitic limestone; larger amount of iron oxide than in	1	473
Hprevious samples; limestone particles white to red and yellow; water blood red.	1	474

	Thickness, feet.	Depth; feet.
Hard very red buff dolomitic limestone; still larger amount of iron oxide; limestone particles white to yellow and red, with the two latter colors predominating; mod. eff.; water blood red	1	475
oxide: some white quartz sand	2	477
Very buff red dolomitic limestone softer than at 477 ft. Mod. eff.; large amount of iron oxide; limestone particles chiefly yellow and orange colored;	3	400
some white quartz sand; water dark blood red	3	480
oxide; water dark blood red	2	482
Harder buff red dolomitic limestone; slow eff.; water dark blood red	3 1	485 486
oxide; slow eff.; limestone particles yellow and orange; some of the iron oxide is in granular particles	4	490
Highly ferruginous and very sandy pyritic red limestone; vig. eff.; water blood	_	
red; residue of about 25% of white pyritic sand	5	495
Highly ferruginous and very sandy pyritic red limestone; vig. eff.; water red and residue of more than 25% of white and very pyritic sand. Color of		
sludge not as red as at 495 ft	2	497
Reddish gray sandy limestone; brisk eff.; much less iron oxide, pyrite, and sand than at 497 ft.; limestone particles white, red, and gray. Water		ı
reddish brown	3	500
Sandy gray pyritic limestone; "water blue black;" brisk eff.; limestone par-	_	
ticles gray and white with some reddish ones	2	502
oxide; limestone particles white and gray	3	505
Very sandy reddish buff pyritic limestone; mod. eff.; residue of 30% white		
quartz sand; minute pyritic crystals with a considerable amount of iron oxide.	4	509
		000
Lake Superior or "Potsdam" sandstone (21 + ft.): Reddish buff ferruginous and calcareous sandstone; slow eff.; residue of 60%	,	
of white quartz sand: some pyrite.	1	510
of white quartz sand; some pyriteLight red, very sandy and ferruginous limestone; mod. eff.; residue of about	_ [
40% of fine white quartz sand	$\frac{5}{3}$	515 518
Reddish white calcareous and ferruginous sandstone; rock is essentially a sand-	3	010
stone	1	519
Calcareous white and red sandstone; sludge reddish gray; water nearly clear; rock hard	3	522
Calcareous white and red sandstone; sludge reddish yellow; rock hard	2	524
Red and white sandstone; sludge reddish yellow	2	526
White and red sandstone; sludge light reddish yellow; less ferruginous than from 524-526	4	530
	_	

EATON COUNTY.

Eaton Rapids. A 12-inch well was drilled in 1914 to the depth of 700 feet for the City Water Works of Eaton Rapids by the Frank P. Rust Co. of Detroit. The well apparently penetrated the Lower Marshall and perhaps the Coldwater. The upper sandstones in the Coal Measures and Parma yield a moderate supply of water but those of the Michigan series and the Marshall formation were reported to yield very little water. This is surprising in view of the fact that much of the sandstone in the Michigan series is porous. It appears possible that a proper pumping test was not made.

EATON RAPIDS MUNICIPAL WELL.

Location: At north end of waterworks plant, Eaton Rapids, T. 1 N., R. 3 W., Eaton County. 12-inch hole. Contractor, Frank P. Rust Co., Detroit. Record from notes and samples furnished by W. W. Tuttle, driller in charge. 1914. Samples examined by R. A. Smith.

Elevation 889 ft. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or surface deposits—Loose sand	20	20
Coal Measures: Sandstone, white; water	15 92	35 127
Parma Sandstone: Sandstone. Gray sandstone and limestone; former full of small holes and drusy cavities Sandstone.	30 14 30	157 171 201
Bayport Limestone: White pyritic limestone, cherty, and some gray shale. Violent eff	15 40	216 256
Michigan Series: Gray dense dolomite and gypsum White sandstone with a greenish cast from numerous green quartz grains. Pure white sandstone, pyritic. Shale (This may be the base of the Michigan series). Light greenish gray sandstone (Marhsall [?]). Grayish yellow sandstone with some green quartz grains. Brown (red) and green shale.	10 40 ± 40 ± 10 43 42 ± 29	266 381 421 431 474 516 545
Marshall sandstone: Very fine grained light greenish gray sandstone	55	600
Very fine grained light gray and very dolomitic sandstone. No eff. with cold dilute HCl. Sand grains tightly cemented, grades down into	40 60	640 700

GRATIOT COUNTY.

Ithaca. In 1917 A. R. Purcell bored a well 785 feet deep at Ithaca. The well is used to increase the municipal water supply.

ITHACA MUNICIPAL WELL.

Location: At Water Works, Ithaca, Gratiot County.

Drilled in 1917 by A. R. Purcell, well contractor, Jackson, Michigan. Record by R. A. Smith from samples furnished by A. R. Purcell. Samples every 5 feet.

Elevation apparently below 747 feet, A. T.

	Thickness. feet.	Depth, feet
Pleistocene or glacial deposits: Clayey sand. Fine yellow sand, finer and loamy toward the bottom. Dark pebbly clay. Pebbly clay, apparantly with sand and gravel at the bottom. Sand gravel, water bearing.	5 10 25 5	1 4 4
Sand Dark fine grained reddish clay Sand and gravel, water bearing	5 5 15 20 10	5 5 7 9 10
Sand, water bearing. Sand and gravel at top and dark fine grained reddish clay. Dark fine grained reddish clay. Dark fine grained reddish clay at top and sand and gravel at bottom. Fine sand. Pebbly blue clay.	15 15 5 5	10 12 12 13 13
Fine gray sand Sand and fine gravel, more sandy toward bottom; water bearing Fine sand Gravelly sand Fine sand	20 10 5 5 5	15 16 17 17 17
Sand and coarse gravel and clay apparently at bottom. Clay at top and sand at bottom. Dark sand, pebbly Fine sand and clay Dark red clay with pebbly blue clay probably at about 213 feet.	5 5 5 15	18 19 19 20 21
Gravel, probably water bearing Very calcareous fine grained blue clay. Pebbles in places. Dark reddish clay with nebbles and sand	5 5 40 45 5	22 22 26 31 31
Dark reddish sand with some clay Dark reddish clay with pebbles and sand, with pure white gypsum in sample at 325 feet Dark reddish clay and pure white gypsum Pure white gypsum mixed with some red clay Coarse gravel	10 5 5 5	32 33 33 34
Very pebbly red clay and pure white gypsum	5 5	34 35 36
Pinkish red and light gray sandstone. Dark gray to grayish black bituminous shale, black at the bottom; non-calcareous. Soft light gray shale. Light gray and dark gray shale, darker toward the bottom. Dark gray shale to grayish black bituminous shale.	40 5 15	40 40 42
Dark gray snale to grayish black bituminous snale. Soft light gray shale. Soft light gray shale at the top, red sandstone below, and gray sandstone at the bottom. Yellowish white sandstone.	35 5 5	45 46 46 47

	Thickness, feet.	Depth, feet.
Grayish white sandstone, pyritic in places. Grayish white very pyritic sandstone; masses of granular pyrite. Grayish white pebbly sandstone. Small pebbles of white quartz. Medium fine grained grayish white sandstone. Gray sandstone and dark gray shale. Dark gray shale. Dark gray shale and black bituminous shale with partings of black bituminous matter. Black very bituminous shale. Dark gray bituminous shale with some black shale. Chiefly light gray shale, some dark gray shale, non-calcareous.	15 5 20 5 10 15 5	595 610- 615 635 640 650 665 670 680 685
Parma Sandstone: Gray pyritic sandstone, some shale at top. Gray pyritic and conglomeratic sandstone. Quartz; typical Parma sandstone. Gray sandstone.	5 15 20	690 705 725
Bayport Limestone: Light gray to gray limestone; viol. eff. with cold dilute HCl. Dark fine grained bituminous dolomite; slow eff. Light gray granular limestone, with very sandy streaks. Gray sandy dolomite with streaks of dolomitic sandstone. Gray sandy dolomite at top and light gray shale at the bottom Light gray shale at the top and white dolomitic sandstone at the bottom. White to light gray very dolomitic sandstone. White to light gray dolomitic sandstone at top and buff to brownish dolomite at bottom. Chiefly dark brown bituminous dolomite, some buff dolomite. Gray very pyritic shale.	5 10 10 5 5 10	730 735 745 750 755 760 770 775 780 785

HOUGHTON COUNTY.

Lake Linden. A deep boring for water was made in 1887 by the Calumet and Hecla Copper Mining Co. at their stamp mill at Lake Linden. A diagrammatic record of the boring was furnished by F. G. Coggin, Superintendent of the mill.

The well penetrated 1,450 feet of "Potsdam" or Jacobsville sandstone without reaching the bottom of the formation.

CALUMET & HECLA COPPER MINING CO. WELL.

Location: At Stamp mill of Calumet & Hecla Copper Mining Co., Lake Linden, Houghton County. Record from diagram and information furnished in 1893 by F. G. Coggin, Supt. of stamp mill. Well begun Jan. 24, 1887, and finished May 12, following.

Elevation about 635 feet. A. T.

	Thickness. feet.	Depth, feet.
Pleistocene or glacial deposits: Gravel. Water at 10 feet, then again at 24 feet. Hardpan. Quicksand and gravel. End of 12-inch drive pipe; 10-inch below this.	26 7 17	26 33 50
"Potsdam" or Jacobsville sandstone: Sandstone, "Pretty solid" in the upper part; loose shale at about 93 feet and solid sandstone below. 82 ft. 2 inches of 10-inch pipe	6 42 274	56
Bottom of pump at about 196 feet. 8-inch hole to 205 feet. Solid reddish sandstone but a little harder at top. Red sandstone. Rock harder from about 580 feet. At 600 feet water rose in well a little. Very fine sandstone, whiter and harder and with less red clayey matter Red sandstone. Very hard at about 1,085 feet, then softer at about 1,130. Red sandstone with some marl from about 1,140 to 1,170 feet. Very hard about 1,267 feet, softer at 1,318 feet and then very hard at 1,330 feet Coarse white sandstone. Very hard bed of red "marl" at 1,435 feet. Well yielded 60,000 gallons of water per day.	101 128 5 524 260 112	473 601 606 1,130 1,390 1,502

HURON COUNTY.

Bad Axe. The Sugar Company at Bad Axe drilled a well for water, a number of years ago. The record is given below.

SUGAR COMPANY WELL.

5 inch hole.

·		
	Thickness, feet.	Depth, feet.
Surface deposits: Muck and shell marls (?) not in original record. Clay. Gravel. Hardpan (glacial material). Unreported (discrepancy in the record).	5 20 5 5 10	5 25 30 35 40 or 50
Upper Marshall sandstone: Sandstone White shale (soapstone). Sandstone Lime rock. Sand rock	30 5 30 8 30	80 85 115 123 153
Lower Marshall sandstone: Lime rock. White shale. Sand rock. Apparently the main flow of water was at about 207 feet. This was a strong	10 27 25	163 190 213
stream which rose above the surface. Lime rock. White shale Sand and lime. Blue shale White shale White shale Red sand Black lime Sand rock Black lime "Gravel" and sand rock. The gravel is conglomerate.	5 10 20 25 20 5 7 5 5 3	220 230 250 275 295 300 307 312 317 320
Coldwater shale: Blue shale. Lime rock Probably a nodule of iron carbonate and dolomite ("lime").	15 5	33 34
Probably a nodule of iron carbonate and dolomite ("lime"). Sandy shale. Lime rock. Probably a big nodule of iron carbonate and dolomite ("lime"). White shale.	10	35 36 40

INGHAM COUNTY.

Lansing. A twenty-inch well was drilled for water in 1917 by A. R. Purcell of Jackson for the Lansing Water Works. A complete set of samples was preserved for the Survey by Mr. Purcell. The samples show that in the vicinity of the plant most of the sand-stone in the Coal Measures above the salt horizon is fine grained and closely cemented to yield water freely. The sandstones in the Coal Measures generally vary greatly in texture and prosity, sometimes within very short distances. It is probable that, if exploration was carefully made and complete sets of samples preserved, more porous and more freely water bearing areas of sandstone could be discovered, in or about the city.

LANSING MUNICIPAL "20 INCH" WELL.

Location: Directly north of office of Cedar Street pumping station, about 200 feet south of Michigan Avenue and 200 feet west of Cedar Street. Drilled in 1917 by A. R. Purcell, well contractor, Jackson, Michigan. Record from samples taken by A. R. Purcell.

Elevation of well curb 833.3. ft. A. T.

	Thicknеяя, feet.	Depth. feet.
leistocene or glacial drift: Yellow pebbly clay Clay and gravel or very pebbly clay Sandy gravel Gravelly sand	12 8 10 15	
oal Measures: Fine white sandstone, very calcareous Fine white sandstone, micaceous Very fine white sandstone, micaceous Very fine white sandstone, very micaceous Fine gray grit, argillaceous, micaceous, and calcareous Fine gray sandstone Fine gray sandstone, micaceous Fine gray grit, argillaceous, micaceous, and calcareous Fine light gray, sandstone, micaceous Fine gray grit, argillaceous, micaceous, and calcareous Fine gray grit, argillaceous, and calcareous Fine light gray very gritty shale, calcareous Fine light gray very gritty shale, calcareous Fine white to grayish white sandstone. Very fine white sandstone Fine gray sandstone Fine gray argillaceous sandstone Fine gray argillaceous sandstone Fine gray argillaceous sandstone. Very fine white sandstone. Dark gray sandy shale. Very fine grayish sandstone, more or less argillaceous and shaly Very dark gray sandstone, argillaceous and shaly Very dark gray shale. Light to medium gray shale, non-calcareous Most of the sandstone in this well is too fine and close grained to yield water freely.	50 10 10 55 50 10 55 50 10 55 50 10 10 55 55 10 55 55 10 55 55 10 55 55 10 10 55 55 55 56 57 57 57 57 57 57 57 57 57 57 57 57 57	1 1 1 1 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2

IONIA COUNTY.

Ionia. In 1910, E. E. Strope of Mason drilled nine water wells for the city of Ionia. The striking fact concerning these wells is that most of them penetrated a gypsum bed at the top of the Coal Measures. The bed varied in thickness from 4 to 10 feet. Similar occurrences of gypsum are reported by coal drillers in Saginaw county. A log and samples of the gypsum were furnished the Survey by Mr. Strope.

IONIA MUNICIPAL WELL NO. 1.

Location: On the flats of Grand River south of the city. One of 9 wells. Drilled in 1910 by E. E. Strope, Mason, Mich.

Elevation $660 \pm ft$. A. T.

	Thickness, feet.	Depth, feet.
Surface deposits: Sand and gravel. White hard-pan, soft Blue hard-pan, stone all the way through (Boulder clay). Red clay.	14 28 22 29	14 42 64 93
Coal Measures: Gypsum. Red sandstone. Shale. Sandy shale Blue shale Sandy rock (sandy shale or grit) Blue shale. Blue sandstone White sandstone Brown shale Brown shale Blue sandstone	4 62 12 48 44 6 25 12 5	97 101 163 175 223 267 273 298 310 315
Sayport limestone (?):	5	336

JACKSON COUNTY.

Jackson. In 1916, the Eastern Michigan Power Co. drilled a well for water near their plant in Jackson. A careful set of samples were preserved and furnished to the Survey by Mr. A. R. Purcell, the well contractor. The samples indicate that the Saginaw Coal Measures extend to the depth of about 55 feet and from this depth, the Parma and Marshall sandstones, generally very fine and locally very argillaceous, extend to the depth of over 400 feet. Apparently the chief water bearing horizons are in the upper and lower portions of the sandstone. The sandstone, though fine grained, locally is poorly cemented and yields water rather freely.

EASTERN MICHIGAN POWER CO. WELL.

Location: At Plant of Eastern Michigan Power Co., corner of Mechanic and Trail Streets, Jackson. A. R. Purcell, Well Contractor. Rob't Porlier and C. J. Imler, drillers. Well drilled in 1916. Record by R. A. Smith from samples and data furnished by A. R. Purcell.

Elevation 940 + feet. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or surface deposits: Surface material	2	2
Coal Measures: Fine grained argillaceous sandstone chiefly. Soft gray clay shale or "fire clay." Depth of bottom of this uncertain Soft dark gray micaceous and bituminous shale, non-calcareous. Black specks of bituminous matter.	33 20 ± 2 ±	35 55 ± 57
Parma and Marshall Sandstones: Fine grained thin bedded micaceous gray sandstone with numerous black particles, apparently bituminous matter. Gray sandstone, water bearing. Gray sandstone with very small scattered pebbles or grains of white quartz Soft gray sandstone. Gray calcareous sandstone and streaks of black shale.	7 42 7 7	64 106 113 120
Gray sandstone with scattered coarser grains; some soft fine grained argillaceous sandstone probably at bottom. Soft fine grained argillaceous sandstone. Bluish gray calcareous sandstone, coarser and less argillaceous than above but	7 35	134 169
becomes finer grained again toward the bottom	14 21 7 7	183 204 211 218
Bluish gray gritty shale and very fine grained shaly grit toward the bottom Bluish gray gritty shale Bluish gray shaly fine grained sandstone and fine grained gray sandstone	14 7 7	232 239 246
Fine grained shaly sandstone and gritty blue shale. Very gritty blue shale Very shaly fine grained sandstone and very gritty shale. Very fine grained sandstone, much less argillaceous.	7 28 28 7	253 281 309 316
Very gritty bluish shale. Dark gray very calcareous and argillaceous fine grained sandstone. Gray very shaly grit or fine grained sandstone. Gray gritty shale and shaly grit or very fine grained shaly sandstone.	7 14 7 35	323 337 344 379
Fine grained gray calcareous and argillaceous sandstone	14	393 400

KENT COUNTY.

Rockford. The village of Rockford drilled an 8-inch well for water in 1914. A moderate flow of very hard water being found between 180 and 190 feet. From descriptions of the well churnings, it is probable that gypsum was encountered in this well, indicating the extension of the Grand Rapids-Grandville gypsum area northeast of Grand Rapids for a distance of 10 miles or more.

ROCKFORD MUNICIPAL WELL.

Location: Rockford, Kent County. A. H. Smith Company, Toledo, Ohio, contractors. R. H. Kersey, driller. Well completed in 1914. Record furnished by A. H. Smith of 8-inch test well. Provisional correlations by R. A. Smith.

Elevation 782 = feet. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or glacial deposits:		
Sand'	35	35
Blue clay.	45 5	80
Muddy sand	40	85 125
Red clay. Chalky substance (gypsum[?])	2	127
Coal Measures or Michigan series:		
Shale rock	53	180
Water bearing rock. Flow 21 gallons per minute at 185 ft.; temperature	10	
Dade overstals	10	190 191
Shale and clay Water not increased below 185 ft	19	210
524° F. Rock crystals. Shale and clay. Water not increased below 185 ft. Two of the wells shot which increased their flow.		-10

LENAWER COUNTY.

Blissfield. The Continental Sugar Co. of Blissfield drilled a test well for water in 1914. The rock waters were found to be more or less strongly sulphated. A suitable water supply was afterward found in sand and gravel beds near the base of the overlying drift.

TEST WELL OF CONTINENTAL SUGAR CO.

Location: Near plant of Continental Sugar Co., Blissfield, T. 7 S., R. 5 E., Lenawee County. Drilled in 1914 by Wm. C. Mohr. Record by R. A. Smith from driller's log and notes furnished by A. H. Smith of A. H. Smith Company, Toledo, Ohio.

Elevation 690 ± ft. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or surface deposits: Sand (estimated) Blue clay (estimated) Hard pan (possibly Illinoian till) Sand and water bearing gravel (estimated at 2 to 3 ft.) Unrecorded, probably hard clay or "hard pan"	30 ± 2½	10 50 ± 80 82 ‡
Antrim shale: Soapstone Black shale with a vein of gas at 240 ft	100 100 ±	205 305 ±
Traverse (Hamilton and Marcellus formation): Soapstone and mixed rock (probably calcareous shale and thin hard beds of limestone and shales). Strong flow of black water saturated with sulphur and salt. Water very rank from hydrogen sulphide and iron. Vein of clear water saturated with 30 percent of salt at. Hard sand like rock—would cut glass, 3 to 4 ft. thick at. Limestone (probably Dundee limestone in part). 51 inch casing to 440 ft. 41 inch casing below.	45	350 380 405 547

LIVINGSTON COUNTY.

Howell. A water well was drilled for the Howell Water Works by A. R. Purcell of Jackson who furnished the Survey a complete set of samples. This well shows that locally the Coal Measures down to 329 feet are largely very fine grained sandstone and shale and yield scant supplies of water. The most promising source of supply appears to be in the sand and gravel just above bed rock.

HOWELL MUNICIPAL WELL NO. 4.

Location: At Water plant, Howell, Mich. Drilled in spring of 1917 by A. R. Purcell, Well Contractor, Jackson, Mich. Record by R. A. Smith from samples taken every five feet by A. R. Purcell.

Elevation about 915 feet. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or surface deposits: Blue clay. Gravel, very coarse at top. Fine gravel. Coarse gravel, waterbearing Sand, gravelly at top grading to fine sand at bottom, water bearing. Fine loamy sand. Dark clay. Fine sand, coarser at bottom. Coarse sand, water bearing.	5 10 20 10 15 15 15	5 15 35 45 60 75 80 90
Coal Measures: Fine gray sandstone Soft blue non-calcareous shale Fine grained sandstone apparently with shaly streak at 135 feet Very fine close grained gray sandstone clayey and calcareous Slue shale, apparently soft, slightly calcareous Very fine and close grained calcareous gray sandstone or grit Very fine and close grained calcareous gray sandstone with a streak of blue shale Very fine and close grained gray calcareous sandstone with clayey partings. Soft blue shale Very fine gray calcareous grit with clayey partings.	25 10	110 115 140 150 175 185 190 215 236
Very fine gray calcareous grit with clayey partings. Soft blue shale Soft light blue and gray shale and calcareous gray grit. Black and brown shale. Dark gray calcareous shale. Black and brown shale.	15 5 15 15 39	245 250 255 275 290 329

Cohoctah Township. A well was drilled for water by Frank Chapman of Fowlerville on the F. & C. Burkhart farm about 10 miles northwest of Howell in Cohoctah township. A detailed log and a set of samples were preserved for the Survey by Mr. Chapman. Very little water was found at any horizon and brine was below 400 feet. The fine-grained closely cemented sandstone and gritty shales provisionally referred to the Marshall are very similar to the section below 55 feet in the Eastern Michigan Power Co. well at Jackson, a record of which appears on another page of this report.

F. & C. BURKART WELL.

Location: Just south of W. 1 corner sec. 33, T. 4 N., R. 4 E., Livingston Co. Farm of Frank and Claude Burkart. Drilled in 1915 by Frank Chapman, Fowlerville, Mich. Record by R. A. Smith from samples and data furnished by Frank Chapman.

Elevation about 915 ft. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or surface deposits: Light sand. Fine water sand Hard pan Blue boulder clay—Boulder shot at 47 ft. Yellow and blue clay—Boulder shot at 88 ft. Water sand and blue clay.	20 12 3 12 41 27	20 32 35 47 88 115
Coal Measures:	3	118
Shale and sand rock. Apparently a little lime rock at 116 ft. Scarpetons	2	120
Soapetone. Last shot to get casing through sandstone. Unreported.	5	120
Drove 31 inch casing to 125 ft. Blue shale and sandstone alternating, the shale soft and "dissolved," i. e. slacked quickly in water. At 150-170 ft. largest supply of water; poor and muddy. At 253 ft. sulphate water. Shale and sandstone mixed with white clay.	135 35	260 295
Parma sandstone: Fair sandrock Blue shale. Light sandy grit	20 8 22	315 323 345
Michigan Series (?) (Bayport limestone absent?): Light colored soft rock like gypsum Sand and grit. Cased with 2 inch casing inside the 3½ inch to 355 ft. 6 in. Fine grained gray micaceous sandstone Soft blue and white clay shale. Ceased drilling until Sept. 22, 1915. Samples from 360 ft. to bottom of well.	7 3–6* 4–6*, 3–2*	352 355-6" 360 363-2"
Soft snate. Light gray fine grained sandy or gritty shale. Soft blue shale, calcareous. Fine grained calcareous sandstone, easy drilling. Hard fine grained brownish gray bituminous sandstone, hard to drill. Smooth unctuous brown bituminous shale. Hard brown and black shale. Blue, green and gray limestone. Very fine grained calcareous, argillaceous and pyritic sandstone. Fine grained ferruginous and shaly sandstone. Very fine grained white sandstone.	1-10" 3 2 2 1 13 0-6" 0-6" 1 5	365 368 370 372 373 386
2 inches blue shale or clay at 394 ft. 6 in. Gray sandstone and light blue shale.	1	396

	Thickness, feet.	Depth, feet.
Marshall sandstone (?): Fine grained calcareous sandstone, hard drilling	4	400
Very fine grained calcareous sandstone (mod. eff.) and some sandy gray shale. "Easy cutting"	.2	402
Light buff fine grained sandstone with a thin layer of chert at the top. "Cuts is	3 2	405 407
easier" Buff fine grained sandstone. "Elastic, cuts like gypsum" Very fine grained buff gray sandstone. "Chips come up, cuts harder" "No chips, softer; easy cutting. Drill rods covered with a white scale"	5 4 4	412 416 420
White very fine grained calcareous sandstone	. 5	425 434-9*
ft. 1 in. A little salt water". Blue gritty shale. "Cuts hard." Fine grained gray sandstone or grit. Cuts hard. Dark blue shale and streaks of fine grained grit. Cuts very hard. Used 3	4-3	437-9" 442
"White shale between streaks of hard fine grained grit"	3 2 2	445 447 449
Hard fine grained sandstone, calcareous. Alternating layers of dark gray shale and fine grained sandstone, harder toward the bottom; one foot of dark bituminous shale	6	455
Very fine grained sandstone or grit and calcareous gray shale	1	459 460
feet. Soft fine grained sandstone with hard streaks about 6 inches thick Very hard fine grained sandstone or grit. No shale	15 10 1–8*	475 485 486-8° 506

MACOMB COUNTY.

Mt. Clemens. A number of deep wells have been drilled by the various bathing establishments at Mt. Clemens. A record of one of the older wells, the Carson, was published in Publication 14. The records of the Olympia and Clementine bath house wells were furnished the survey by Dr. G. A. Persson of Mt. Clemens. The Clementine well is 1,500 feet in depth but the record is very unsatisfactory. The Olympia well is shallower but the record, given below, is more satisfactory.

The rock waters are more highly mineralized with depth, therefore most of the wells are drilled to the depths necessary to obtain water having a specific gravity or "strength" sufficient to exert a decided buoying up effect on the bather. Some of the wells yield considerable gas which is used in firing the boilers used for pumping and heating purposes.

THE OLYMPIA WELL.

Location: At Olympia Bath House, Mt. Clemens, Macomb County. Record from Dr. G. A. Persson, Mt. Clemens. Correlations by R. A. Smith.

	Thickness, feet.	Depth, feet.
Pleistocene or glacial deposits: Clay Sand	40 98	40 138
Antrim shale: Black slate or shale	116	254
Traverse formation: White lime, Soapstone or calcareous shale. Lime Shale.	46 100 10 20	300 400 410 430
Dundee (Onondaga) limestone and Upper Monroe or Detroit River series: Red lime. Water at 620 feet. Sandy lime. (Upper part of Sylvania ?). Sylvania sandstone—White sand. Lower Monroe or Bass Island series—Gray lime.	75 55	900 975 1,030 1,265

Mt. Clemens. In 1913, F. E. Spence of Detroit drilled a well 3,182 feet in depth for oil on the Denewelt Brothers farm about two and one-half miles north of Mt. Clemens. At this depth, the cable broke. The well penetrated the red Queenston shales at the top of the Richmondian but was abandoned. No noteworthy signs of oil or gas were reported.

A good driller's log was furnished the Survey in 1915 by Mr. Spence. According to the log the aggregate thickness of the salt beds is 576 feet, comparable to the thicknesses of the salt beds penetrated at Royal Oak, Oakland county, and at Dearborn, Wayne county. Near the bottom of the salt bearing horizon, one bed is 316 feet thick and probably is to be correlated with the thick bed penetrated in the deeper wells to the southwest along Detroit River. Very probably this bed contains partings of dolomite and shale.

DENEWELT BROS. WELL.

Location: Two and one-half miles north of Mt. Clemens on Denewelt Bros. farm. T. 3 N., R. 13 E. Drilled in 1913 by F. E. Spence, 44 Mt. Vernon Ave., Detroit, Michigan. Record by R. A. Smith from driller's log furnished by F. E. Spence.

Elevation about 610 (?) feet.

	Thickness, feet.	Depth, feet.
Pleistocene or surface deposits: Chiefly clay with thin beds of sand and gravel; 10 inch drive pipe to 213 ft; 8 inch to 244 ft	244	244
Antrim shale: Limestone (probably in part dolomite and iron carbonate concretions) Black shale	10 46	254 300
Traverse formation (Hamilton): Limestone and shale	50 25 25 175	350 375 400 575
Dundee (Onondaga) limestone: Hard limestone. Limestone. Salt water to 660 ft. Line of separation between Dundee and Upper Monroe not recognized but should occur between 675 and 700 ft.	25 75	600 675
Upper Monroe or Detroit River Series—Limestone (dolomite)	305	980
Sylvania or Middle Monroe: Fine sand (white sandstone resembling granulated sugar[?])	150	1,130
Lower Monroe or Bass Island Series—Fine grained limestone (dolomite)	370	1,500
Salina formation: Rock salt Limestone (dolomite) Rock salt Limestone (dolomite) Rock salt Limestone (dolomite) Rock salt Limestone (dolomite) Rock salt White shale	40 15 75 42 62 103 33	1,540 1,555 1,630 1,672 1,734 1,837 1,870 1,880

	Thickness. feet.	Depth, feet.
Upper Niagaran) and Lockport formations. Limestone (dolomite) the part bluish to sugary white very crystalline dolomites of H. R. Ford will, Dearborn from 2,225 to 2,320 ft. Ford Motor Co. well, Highland Park, rou 2,395 to 2,485 ft. Leamington Oil Co. Well, Leamington, Ont. from 1,495 ft. Lockport relatively thin and probably gray argillaceous dolomites.	64 316 175 5 20 50 280	1,944 2,250 2,425 2,430 2,450 2,500 2,780
('MARRES formation: Minie. Hinie. Hiniestone (Manitoulin) H	38 20 72 64	2,818 2,838 2,910 2,974
Universation Shale Ited rock (red shale and clay) Limestone Lost tools in hole and abandoned well. Top of Trenton is probably 350 ft. or more below bottom of hole.	16 132 60	2,990 3,122 3,182

MANISTEE COUNTY.

Manistee. In 1913 the Louis Sands Salt and Lumber Co. of Manistee drilled a new salt well at their plant. A very complete log and set of samples were preserved for the Survey by Mr. C. W. Smith, President of the company. Particular attention was directed toward the possible occurrence of commercially important quantities of oil and gas but only a strong smell of petroleum was struck at about 1,305 feet, and other depths below. A rock salt bed over 27 feet thick was struck at 1,987 feet.

LOUIS SANDS SALT AND LUMBER COMPANY WELL NO. 4.

Location: South end of Cross St. and 132 ft. 4 in. south of south line of Lake St., Manistee; also 105 ft. south of No. 3 well and 276 ft. west; and 113 ft. 4 in. south of No. 2 well, and 56 ft. 9 in. west of same. Drilled by Peter McGahan. Well was begun Aug. 7, 1913. Record by R. A. Smith from a very complete set of samples and from a carefully made log by T. B. Jones, Supt. Samples and log furnished by C. W. Smith, President.

Elevation of well 17 ft 10 in. above Lake Manistee, or 598 ft. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or glacial deposits:		
Yellow sand	7-10*	7-10*
Coarse sand and fine gravel.	20	27-10"
Fine light vellow sand	18-8"	46-67
Fine light yellow sand	48-6"	95
Very calcareous reddish brown clay; Viol. eff. with cold dilute HCl	3	98
Sand and fine gravel	22	120
Very calcareous reddish brown clay; viol. eff. Fine yellowish white sand; water temp. 63° F.	4	. 124
Fine yellowish white sand; water temp. 63° F	16	140
Fine yellowish white sand. Partly carbonized wood—stems and branches of plants and a cone from some	13	153
cone bearing plant; cone similar to a small pine cone. Pre-Wisconsin		
_ peat bed		153
Fine yellowish white sand	28	181
Brownish red clay, very calcareous; viol. eff	4	185
Coarse yellowish gray sand and fine gravel. Light blue very calcareous clay; viol. eff. (just enough for sample). Black	2	187
carbonaceous loam; mod. eff.; much carbonaceous material, bits of carbon-		
carbonaceous loam; mod. en.; much carbonaceous material, bits of carbon-		107
ized plant stems, etc., "Just enough for sample." at	• • • • • •	187
spicuous proportion of all the gravels down to this point	23	210
Vellowish gray sand and gravel	23	212
Yellowish gray sand and gravel. Fine white "quicksand"—fine calcareous sand with 10 to 15 percent of marl	_	
and clay: viol. eff	2	214
and clay; viol. eff	2	216
"Quicksand inside of 10" "drive pine for 150 ft."		
Sand and gravel with water (sample mainly gravel)	22	238-7"
Extremely calcareous light gray clay; vig. eff. Clay apparently 20% to 25%	_	
mari	5	243-7"
marl. Yellowish white sand—"quicksand" Gray clay; sample chiefly sand, probably in great part from the quicksand	24	267-7
Gray ciay; sample chieny sand, probably in great part from the quicksand		500
above. Water at 269 ft.—Temp. 53° F. Highly calcareous light gray clay and "hardpan;" vig. eff.	1-5°	269 273
Very calcareous light gray clay and hardpan; vig. en	25	273 298
Vellowish gray sand—"quicksand" "hardnan"	115	413
Red highly calcareous clay—"hardnan"	î	414
Fine vellowish gray sand with water: Temp. 53° F	2	416
Yery calcareous red clay; viol. eff. Yellowish gray sand—"quicksand" "hardpan" Red highly calcareous clay—"hardpan" Fine yellowish gray sand with water; Temp. 53° F Red and very calcareous clay, "hardpan" Very fine yellowish gray sand	22	438
Very fine yellowish gray sand. Red and light gray calcareous clay and "hardpan"	17	455
Red and light gray calcareous clay and "hardpan"	26	481
Red calcareous clay and line vellowish gray sand	14	495
Red calcareous boulder clay Coarse gravel and red clay "some gas"—the first struck	35	530
Coarse gravel and red clay "some gas"—the first struck	23	553
"Strong indications of gas" down to 118 ft. Pressure gage reg. 5 lbs. after well had stood 12 hrs.; gas cased off with 8 in. drive pipe.		

·	T	
	Thickness, feet.	Depth, feet
Dark blue sticky clay, some gas—non-calcareous; little eff	43 16	596 612
Coldwater (Cuyahoga) shale: Light blue shale; slightly eff 8 ft. drive pipe drove to 627 ft. 8\frac{1}{2} in. Blue shale—some light blue; non-calcareous.	6	618
	92	710
Antrim (Genesee) shale: Dark gray and black shale, some very bituminous streaks "Brown shale" and "strong smell of crude oil" at 710 ft. The brown color is probably the red top of the Antrim.	30	740
Black and brown very bituminous shale, pyrites	87	827
Dark brown bituminous shale. Black and very dark gray bituminous shale with streaks of blue. Dark brown and very bituminous shale: powder burns readily before the	13 23 11	840 863 874
blowpipe. Dark to light brown bituminous shale. Dark brown bituminous shale.	23 10	879 902 912
Traverse (Hamilton) formation: Gray to dark gray and black bituminous pyritic shale, some limestone. Vig.		
eff. Gray limestone, dark gray and brown calcareous shale limestone; Vig. eff Chiefly gray dense grained limestone, some very calcareous shale and shaly limestone. Limestone vig. eff. with large residue of clay	21 12	933 945
Very calcareous blue shale and argillaceous limestone, pyritic and fossiliferous;	12	952 964
vig. eff. Hard gray limestone; vig. eff. Black water at 983 ft Buff gray limestone chiefly with some white; vig. eff. "Water filled hole to	10	974 983
top of pipe". Buff to gray bituminous limestone, some white; "salt and pepper" limestone;	20	1,003
Buff gray and white limestone, more white limestone and less oily matter than in sample preceding. "Salt & pepper" limestone. Pure white chalk or marl at 1,028, reported by driller as "gypsum and only enough for a sample"	25	1,023
but the material violently eff. and completely dissolves in cold dilute HCl. Blue, non-calcareous shale with pure white chalk or marl similar to above. Probably from the seam at 1,028.	5 7	1,028 1,035
Brown to buff hard sandy and bituminous limestone; vig. eff.; residue 20% pure white quartz sand with round uniform grains. Much oily bituminous matter.		1,041
Sandy white finely crystalline limestone; vig. eff. 10% white quartz sand residue. 'Only enough for a sample.' Weak mineralized brine at Buff and gray bituminous limestone, some white 'salt and pepper' limestone;		1,041
vig. eff. Gray very calcareous shale; vig. eff. 80% clay residue. Crevice or geode. White chalk or marl, vig. eff.; practically all dissolves. "Only enough for	20 31 3	1,061 1,092 1,095
sample" at Light gray to light buff limestone, and chalk or marl; vig. eff Dark brown and black bituminous shale and limestone, gray and buff fossili-	20	1,095 1,115
Shells of Atrypa reticularis	10 20	1,125 1,145
White gray very pyritic limestone and much gray chert; vig. eff. Pyrite chiefly in white limestone in minute crystals. Soft gray calcareous shale; vig. eff. Gray shale, limestone and chert; vig. eff. A little gypsum, crystals of	32 24 15	1,177 1,201 1,229
Selenite Dark brown bituminous limestone with white limestone: vig. eff	23 10 11	1,252 1,262 1,273
Buff gray and white limestone; viol. eff. Grayish buff limestone; vig. eff.; some gypsum, massive crystalline variety. Light grayish buff limestone; vig. eff. Hard light yellow and dark grayish buff limestone; vig. eff. Chiefly dark grayish buff limestone, bituminous and argillaceous. Residue	9 5 6	1,262 1,273 1,282 1,287 1,293
Brown and black bituminous limestone and white limestone. The white is	12	1,305
apparently from heads of stromatopora imbedded in the matrix of brown and black bituminous limestone similar to the Rockport beds at the base of the Traverse. "Soft easy drilling. Strong smell of petroleum"	3	1,308

•	Thickness, feet.	Depth, feet.
		
Light brown bituminous and white stromatoporoid; limestone vig. eff	28 16	1,336 1,352
poroid limestone; vig. eff. Strong smell petroleum, large amount of bituminous matter. Brown and black very bituminous limestone, some white stromatopora rock.	23	1,375
Strong smell of petroleum and a large amount of bituminous matter Light buff, brown, very bituminous black limestone; some white coralline and	7	1,382
stromatoporoid rock; vig. eff.; considerable amount of bituminous matter Hard grayish buff, brown, and black bituminous limestone, some white;	18	1,400
Vig. eff	15	1,415
calcite and white limestone, vig. eff	26	1,441
calcite and white limestone, vig. eff Grayish buff, brown, black, bituminous limestone, considerable calcite and grayish white crystalline limestone; vig. eff.; considerable bituminous matter. "Soft rock, easy drilling" from 1,441 to 1,469 feet Dark grayish brown and some black limestone; vig. eff.; very little white limestone; vog. eff.; very little white	28	1,469
limestone, very bituminous	25	1,494
Bell (Marcellus) shale:		
Soft calcareous shale; mod. eff. Caves. According to log this is given as "Dark-gray lime rock" but the sample is labelled "gray shale, caving rock". Gray elightly calcareous shale; mod. eff. Caves; apparently somewhat harder	33	1,527
than above	11	1,538
Dundee (Onondaga) limestone: Soft, very pyritic white to buff gray limestone; large residue of insoluble material chiefly pyrite and argillaceous matter most of which was apparently from the shale above. Very viol. eff. Soft pyritic buff gray limestone; some white; vig. eff. "Soft easy drilling" from 1,527 to 1,580 feet Hard gray pyritic limestone; some white; viol. eff. Hard dark gray pyritic limestone, some white and some black bituminous limestone. A little white quartz sand; mod. eff Hard dark buff gray very bituminous pyritic limestone, some small white rounded quartz grains; viol. eff. Put in 5 to 6 inch liner pipe to depth of 1,620 ft	18 24 19	1,556 1,580 1,599
Hard dark buff gray very bituminous pyritic limestone, some small white rounded quartz grains; viol. eff. Put in 5 to 6 inch liner pipe to depth of 1,620 ft. Hard brown very bituminous limestone; very viol. eff. Very hard brown and very bituminous and pyritic limestone, viol. eff. A little white quartz sand. Much black bituminous residue. Very hard light grayish buff limestone, very little pyrite and bituminous matter. "Very hard drilling" from 1599 to 1675 feet. Soft buff limestone, viol. eff. "strong smell of crude oil". Very hard grayish buff limestone, viol. eff.	27 8	1,607 1,634 1,642
Very hard brown and very bituminous and pyritic limestone, viol. eff. A little white quartz sand. Much black bituminous residue.	12	1,654
matter. "Very hard drilling" from 1599 to 1675 feet	21	1,675
Very hard grayish buff limestone, viol. eff	5 36	1,680 1,716
Monroe formation: Light brown magnesian limestone, very bituminous and apparently very hard. Mod. to brisk eff.: effervescence much slower than in any of the preceding		
samples of limestone. Gray and brown bituminous limestone, viol. eff. Chiefly dark grayish brown bituminous dolomite, very bituminous. Some very black particles of limestone and considerable pure white limestone	15 5	1,731 1,736
and calcite, probably from geodes and foesiliferous rock. Light brown dolomite; brine and strong smell of petroleum at 1,766 feet; 30 per cent brine at 1,780 feet.	27	1,763
per cent brine at 1,780 feet. Light brown dolomite.	16 69	1,780 1,849
Light brown dolomite. Hard light brown dolomite, with soft strata at about 1,942 (!) ft. Brine 81 per cent, salinometer test	137	1,987
Salina formation: Rock salt.	27-6"	2014-6"

MARINETTE. WISCONSIN.

Marinette. Two wells were drilled by the city of Marinette, Wisconsin, which is across the river from the city of Menominee, Michigan. The first hole was drilled only 716 feet and the tools lost at that depth, but the second hole, only eight feet from the first was drilled 978 feet deep, penetrating the pre-Cambrian rocks for nearly 200 feet. A brief record of the first well was published in the Annual Report of the Geological Survey for 1903 and a summary record of the second well in the Annual Report for 1904. A good set of samples were preserved from the second well. A study of the samples and especially a comparison with the very complete sets of samples from the recent borings at Escanaba and Pine Ridge, Delta county (see Delta county) throw much light on the geology along the west side of Green Bay. For this reason it has been deemed advisable to publish the record of the deeper Marinnette well in detail.

MARINETTE MUNICIPAL WELL NO. 2.

Location: At city water works, Marinette, Wis. Samples preserved by H. B. Simcox. Record by R. A. Smith from samples, and data published in the Annual Reports of The Geological Survey for 1903 and 1904.

Elevation about 600 (?) feet A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or glacial deposits—Sand and gravel	69	69
Galena-Trenton: Very bright buff dolomite, mod. to slow eff	31	100
Bluish gray, crystalline dolomite. some light colored, sandy dolomite; rounded quartz grains embedded in the dolomite; mod. eff	. 25	125
crystalline dolomife. Considerable amount of rounded, colorless quartz sand. Sandy gray to white crystalline dolomite, slow eff. considerable colorless	20	145
quartz sand. Gray to dark gray crystalline dolomite, slow eff. a little white sand	15.	160 175 190
White and light buff crystalline dolomite, slow eff. some blue shale and color- less quartz sand. Gray to light buff crystalline dolomite, slow eff.; a fragment of dark brown	i	215
dolomite; some colorless rounded quartz grains embedded in the dolomite Gravish buff, crystalline dolomite with some gray dolomite; slow eff	10 20	225 245
White sandstone; rounded, colorless quartz grains embedded in a matrix of white dolomite—characteristic; some fragments of dolomite. Sandy, dark brownish gray and white dolomite. Bluish gray, dolomitic shale, or very argillaceous dolomite, and gray dolomite,	15	260 275
Nuish gray, dolomitic shale, or very argulaceous dolomite, and gray dolomite, very pyritic in places; slow eff. Dark and light gray, fine grained, argillaceous dolomite, and gray dolomite;	15	290
Dark and light gray, fine grained, argillaceous dolomite, and gray dolomite; slow eff.; very pyritic in places	35	325
St. Peter sandstone: Pure white sandstone, some fragments of dolomite White to yellowish gray and white dolomite, very sandy in places	40 35	365 400

•	Thickness, feet.	Depth, feet.
Beekmantown or "Calciferous" sandstone: White dolomite and some dark red shale and argillaceous dolomite, slow eff.; some rounded white quartz sand	20	420
Jordan sandstone—Pure white sandstone with some dolomite near the top,	40	460
St. Lawrence: Gray sandstone and sandy dolomite. Gray sandstone with some sandy dolomite. Rounded colorless quartz grains embedded in the dolomite. Very white sandy, crystalline dolomite.	70 20 10	530 550 560
Lake Superior or Potsdam sandstone: Pure white sandstone. Grayish white sandstone; rounded, colorless quarts grains. Pure white sandstone. Greenish white sandstone. White sandstone. Reddish white sandstone, most grains stained yellow or red. Light brick red quartzite and white sandstone. Evidently the sample at 795 was from the top of the Pre-Cambrian quartzite.	20 20 60 40 60 15	580 600 660 700 760 775
Pre-Cambrian (Huronian [?]): Jaspilitic arkose, quartzite of various shades of red with white mica, pyrite, feldspar, etc. Locally much stained, colored by iron oxide. Artesian water struck at 860 feet.	183	978

MIDLAND COUNTY.

Sanford. A well 400 feet in depth was drilled at Sanford to secure an adequate supply of water for the proposed State Sanitorium for Tuberculosis. In the first well there were no fresh waterbearing strata in the surface deposits or in the bed rocks below. A little salt water was encountered below 228 feet. A second well 400 feet from the first was drilled to the depth of 245 feet. These and other wells indicate that the underground supplies of fresh water in the vicinity of Sanford are limited.

SANFORD SANITORIUM WELL NO. 1.

Location: Near site of proposed State Sanitorium for Tuberculosis, Sanford, Midland Co., T. 15 N., R. 1 W. Drilled in 1914. Record furnished by Dr. E. B. Pierce, Superintendent of Michigan State Sanitorium at Howell.

Elevation about 620 A. T.

	Thickness, feet.	Depth feet.
Pleistocene or glacial depth: Sand. Clay. Hardpan	5 46 175	5 22
Saginaw Coal Measures: Shale Sandrock and shale 1% brine Depth of well	108	228 334 400

Test well No. 2 was driven to the depth of 245 feet, 400 feet from the first, with similar results.

OAKLAND COUNTY.

Avon Township. D. M. Ferry and Co. drilled a number of test wells for water on their seed farm near Rochester. The surface deposits contained only very thin beds of sand and gravel, yielding but a scanty supply of water. The deepest well penetrated rock and struck brine in the Berea sandstone. A suitable supply of fresh water was found in the drift by directing exploration northwest from the farm toward the morainic country.

D. M. FERRY & Co. WELL NO. 1.

Location: Center-south, Section 23, Avon Twp. (T. 3 N., R. 11 E.) Oakland Co. Drilled Sept. 1912, by O. N. Phillips, Troy, Contractor for D. M. Ferry Co. of Detroit. Record furnished by O. N. Phelps.

Elevation about 760 feet. '

	Thickness, feet.	Depth feet.
Pleistocene or glacial deposits: Sand . Blue clay Fine sand streaked with hard pan Sand hardpan	7 121 10 27	7 128 138 165
Coldwater shale: Blue shale Black shale and slate rock Water shales	15 45 5	180 225 230
Berea sandstone: Sandstone	50	280
Antrim shale: Gray shale	95	375

OTTAWA COUNTY.

Zeeland. A test well for water was drilled in 1913 for the village of Zeeland. Very little water was found in the drift and brine was struck in the Coldwater shale below. Zeeland is near the feather edge of the Marshall sandstone. In a later well, water was struck in considerable quantity in an outlier of Marshall sandstone southwest of the village. The record below was compiled from a sketch furnished by the W. J. Sherman Co. of Toledo.

ZEELAND MUNICIPAL WELL NO. 1.

Location: Zeeland, Michigan. R. 14 W. T. 5 N. Copied by W. J. Sherman Co., Toledo, Ohio, from sketch furnished by village authorities December, 1913.

	Thickness, feet.	Depth feet.
Pleistocene or Glacial Drift:	1.5	1.5
Yellow clay Tough blue clay Clay and sand mixed	5.5 5 28	7 12 40
First water at 40 feet. Sand hard pan with large boulders	20 65	60 125
Seam of water sand 125 feet. Sand hard pan	25	150
Sand hard pan with large boulders. Clay hard pan	50 2	200 202
Coldwater shale: Shale rock. Brownish rock with mica.	291	493 495
Gray lime rock. Brine—60% salt at 540 feet.	45	540
Gray lime rock. Shale at 577 feet.	37	577

ROSCOMMON COUNTY.

Roscommon. Franz Jahncke began a test well for oil at Roscommon for Walker and Bell of Alpena. At a depth of 874 feet the well was abandoned. A record was furnished the Survey by Mr. Jahncke. The Marshall sandstone was 125 feet thick and yielded a large flow of artesian water.

ROSCOMMON WELL.

Location: Roscommon, Roscommon County. Drilled in 1914 for Walker and Bell Company by Franz Jahncke of Alpena, Mich.

Elevation about 1,125 ±.

	Thickness, feet.	Depth feet.
Pleistocene or surface deposits: Mostly sand and gravel; no gypsum or sharp cornered lime rock in the drift	417	417
Michigan Series: Soft sand rock. Black limestone, big flow of mineral water. Hard gray blue rock, very sharp; one bit would not drill more than 10 inches or a foot. Blue Shale.	8 0–6″ 59–6″ 63	425 425–6* 485 548
Upper Marshall: Sand rock, micaceous toward bottom Big flow of water at 550 ft., rising 7 ft. above surface.	125	673
Lower Marshall and Coldwater—Blue shale full of gas	201	874

ST. CLAIR COUNTY.

Port Huron. In 1916 the Morton Salt Co. formerly the Port Huron Salt Co. drilled a deep well for salt of which a careful log and a complete set of samples were preserved for the Survey. The following is the record as compiled from the drillers' log and samples. The samples were taken every five feet. This made it possible to draw the line of separation between the Dundee limestone and the Monroe formation within very narrow limits. The samples from this well and the wells at Dearborn and Highland Park, Wayne county, show that in southeastern Michigan the Dundee limestone has a thickness varying from about 100 feet in the vicinity of Detroit to 125 feet at Port Huron.

MORTON SALT CO. WELL NO. 11.

Location: At Plant, southern part of the city of Port Huron. Well began May 15, 1916; completed Sept. 9, 1916. Drilled by Brogan Drilling Company, Port Huron. Record by R. A. Smith from a complete set of samples and data furnished by Morton Salt Co. through C. A. Sotherland. Samples every 5 feet from depth of 167 feet.

Elevation	24_25 fo	et chove	St C	lair 1	River A	rahout	ROA foot	A	т

	Thick- ness, feet.	Depth feet.
Pleistocene or surface deposits: Drift with 2 ft. of gravel with water 14 ft. 4 in. of 12 in. pipe Clay with 2 ft. of sand and gravel in bottom of clay, struck gas but	12-2*	12-2*
pipe shut it off. Rock at 134 feet. Put in 132 ft. 5 in. of 10 in. drive pipe	121–10"	134
Antrim shale: Grayish and brownish black shale, very pyritic in places and very black at 247 ft. Lots of gas from black shale crevice at 190 ft. Shale very hard in bottom from about 182 to 222 feet	168	302
Traverse formation: Gray argillaceous limestone; violent effervescence	10	312
viol. eff. Hard limestone and streaks of gray very calcareous shale—soapstone;	15	327
viol. eff Hard gray to buff and brownish limestone with streaks of shale Gray calcareous shale, some limestone.	25 40 8	352 392 400
Gray and buff to dark bituminous limestone with some shale; viol.	12	412
Dark gray calcareous and fossiliferous shale; some limestone at 510 and 515 ft	125 5	537 542
Bell shale: Dark gray shale, fossilferous; viol. eff	58	600
Dundee (Onondaga) limestone: Dark buff and bituminous limestone; viol. eff. Some shale apparently from above. Light buff and buff limestone, viol. eff. Hard and slow drilling,	7	607
crevice, black water, and gas at 640 feet	35	642
Dark gray and buff limestone, viol. eff	85	647 732
Upper Monroe or Detroit River Series:	1	
Buff dolomite, slow eff	20	752
slow effervescence	5	757

	Thick- ness, feet.	Depth feet.
Buff dolomite, sandy; slow eff. Numerous small colorless grains of quartz in places. Much black bituminous matter in streaks and		
nortings	30	78
Gray and buff dolomite with streaks of black bituminous and gray shaly matter; slow eff.	30	81
snaly matter; slow en. Grayish black very bituminous dolomite, slow eff. Some buff and gray dolomite.	20	83
gray dolomite. Buff and gray dolomite with much anhydrite. Buff to dark buff bituminous dolomite, slow eff. Wet hole and at	10	84
918 feet hole was full of water	10	85
nole"	15	86
Buff to dark buff bituminous dolomite; slow eff	10	87 88
Buff dolomite and anhydrite, slow eff. Light buff to grayish buff fine grained dolomite, a little gypsum at 928 feet, slow eff. Hole full of water from 918 ft. down to 1,393 ft. 10 in. Put in 1,393 ft. 6 in. of 6½ inch casing with packer		
ft. 10 in. Put in 1,393 ft. 6 in. of 61 inch casing with packer	65 5	94 95
Light buff fine grained dolomite, slow eff	5 40	95 99
Dark brownish gray and dark brown bituminous dolomite, very	40	
imestone wery "sharp" at 1 032 ft Oil at 1 007 feet	60	1,05
hard dark gray to grayish black and brown dolomite, argillaceous in places	25	1,08
Dark gray argillaceous dolomite. Dark gray argillaceous dolomite. Dark gray and buff argillaceous dolomite, close grained and very argillaceous or shaly in places. Very hard buff to dark buff fine grained dolomite; bluish at 1,170 ft. Cherty from about 1,176 to 1,182 feet.	10	1,09
argillaceous or shaly in places.	35	1,12
Cherty from about 1,176 to 1,182 feet	55 15	1,18
Dark gray argillaceous dolomite.	5	1,19 1,20
Cherty from about 1,176 to 1,182 feet Hard buff dolomite with anhydrite. Park gray argillaceous dolomite Gray to buff dolomite and much anhydrite. "Sharp" or hard granular dolomite at 1,210 feet. Gray argillaceous to very argillaceous dolomite. Tweive feet of hard "blue lime" 1,267 to 1,279 feet. Cherty at 1,275 feet. Dark gray shale Jark gray shale and shaly dolomite. Jark gray shale Jark gray shale	35	1,23
Fray argillaceous to very argillaceous dolomite. Twelve feet of hard "blue lime" 1,267 to 1,279 feet. Cherty at 1,275 feet	45	1,28
Dark gray shale	5 10	1,28 1,29 1,30 1,30
Oark gray shale and shaly dolomite	5 5	1,30
Bark gray shale Bark gray shale Bark gray shale Bark gray shale dolomite Bark gray shale and shaly dolomite	. 5	1,31
Park gray shaly dolomiteight colored dolomite	10	$\frac{1,31}{1,32}$
Tray shale and shaly dolomite	5 5	1 22
ray shale and shaly dolomite.	5	1,33 1,34 1,36 1,38
ight to buff dolomite, with dark gray shale at the bottom. ark gray shale, some dolomite and anhydrite (CaSO4) iray shaly dolomite. bark gray shale and shaly dolomite. lack bituminous shale and shaly dolomite.	20 20	1,30
ray shaly dolomite	10 5	1,39 1,39
black bituminous shale and shaly dolomite	- 5	1,40
hiefly buff dolomite. Struck brine at 1 421 feet which tested 90	5	1,40
ner cent	15 25	1,42
off dolomite, gray shale, and some anhydrite	10	1,45 1,46
colomite and much anhydrite (CaSO4). uff dolomite, gray shale, and some anhydrite. ray argillaceous dolomite, in places shaly, some anhydrite. Bottom of blue limestone".	53	1,51
na:		
Thite salt with some streaks of shale	15 55	1,53
Thite salt	5	1,58 1,59
nhydrite, shale, and salt/hydrite salt. "Bottom of salt." (Other beds of salt occur below this depth—S.)	6-4"	1,596-4
olomite	4	1,600-4
asing: 52 feet 7 inches of 12-inch drive pipe, 132 feet 5 inches of 10-inch pipe, 1,396 feet 10 inches of 64-inch casing; 1,597 feet 6 inches of 3 and 34-inch tubing and 561 feet 5 inches of air line.		

North Port Huron. In 1915 the Michigan Central Oil and Mining Co. of Port Huron drilled an oil well on the low ground on the north side of Black River about two miles west of North Port Huron. This well is the most northerly of the oil wells drilled in the Port Huron anticline. No oil or gas was reported but it is probably that oil and gas were struck in small quantities similar to the wells on the south side of the river on the May and Gillette farms as described in Publication 19, Mineral Resources of Michigan for 1914.

OXBOW WELL NO. 1.

Location: On the Oxbow of Black River a few rods north of the river channel, near S. E. corner N. W. 1 sec. 32, T. 7 N., R. 17 E. Drilled in 1915 by Michigan Central Oil & Mining Co., Port Huron. Record by R. A. Smith from samples furnished by C. M. VanCuren, Pres., and G. W. VanCuren, Manager of the company.

Elevation about 586 ft. A. T.

•	Thick- ness, feet.	Depth feet.
Pleistocene or surface deposits: River silt and clay. Coarse gravelly sand, very dark from fragments of black shale, shale particles angular.	70 35	70 105
Antrim shale: Black bituminous and pyritic shale. Black pyritic shale and buff to gray limestone; mod. eff This screw apparently penetrated the Traverse about 2 ft.	. 105 5	210 215
Traverse (Hamilton) formation: Hard, fine grained buff magnesian limestone; mod. eff	6 20 9 280 10	221 241 250 530 540
Dundee (Onondaga) limestone: Dark gray limestone; viol. eff	2 4 16	542 546 562

WAYNE COUNTY.

Dearborn. In 1915 Henry R. Ford drilled a well at Dearborn, Wayne county, largely for scientific purposes. The well as planned was to be 5,000 feet deep or down to the "granite" or pre-Cambrian rocks. The well was begun June 14, 1915, and by the middle of October it was down to 4,035 feet, when the drill wedged in a crevice, breaking the cable. After several months of vain effort to recover the tools, the well was abandoned. This is the deepest well in the state, being over 350 feet deeper than the deep well at Mt. Pleasant. Isabella county.

A careful log and duplicate sets of samples were preserved, one set for the State Survey and the other for Mr. Ford. The samples were taken every five feet and with the log afford detailed information concerning the character, thickness, and depth of the rock strata down nearly to the Cambrian. The Mt. Pleasant well ended in the top of the Dundee (Onondaga) limestone at a depth of 3,680 feet and the Dearborn well began in the top of this formation. The two wells thus give a complete section of the Paleozoic rocks nearly down to the Cambrian.

The most important facts shown by the record are the exceptional aggregate thickness of the rock salt beds, the presence of about 300 feet of gypsiferous and celestitic rocks below the salt bearing horizons, the thinness of the "Niagara," and the exceptional thickness of the so-called "Trenton" limestone.

The salt beds at Dearborn have an aggregate thickness of over 550 feet in a section of 870 feet. In the Royal Oak well, over 600 feet of salt was penetrated in a section of 932 feet. These thickennesses are much greater than farther east along Detroit River and indicate that the salt beds extend a considerable distance northwest toward the center of the state.

In most of the earlier records of wells drilled in southeastern Michigan, the line separating the Salina from the "Niagara" was drawn near the base of the salt bearing horizon. At Dearborn and also at Highland Park, the strata are dark, bituminous, shaly dolomite simliar to the Monroe beds above the Salina. Moreover, the beds are brecciated and locally contain an abundance of gypsum and celestite, the latter being most abundant in the cavities of the breccias.

The removal of these beds from the "Niagara" limestone leaves this formation very thin in southeastern Michigan; it is about 90 feet thick at Dearborn. The record of the Ford Motor Co. well at Highland Park, Detroit, indicates a similar thickness.

In the Northern Peninsula the "Trenton" has a maximum thick-

ness of about 270 feet and is to be directly correlated with the Galena and Platteville limestones of Wisconsin. In southeastern Michigan the Trenton has an average thickness of over 850 feet as shown by the Dearborn and the LaSalle (Monroe county) wells, and is to be correlated with the Ontario rather than the Wisconsin section. According to Ulrich most of the "Trenton" in southeastern Michigan is probably Black River.

No oil or gas was found at any horizon. An abundance of sulphuretted water was struck just above and in the top of the Dundee, and much sulphate water down to the bottom of the Sylvania sandstone. Below this there was very little water until the St. Peter sandstone was reached.

The following is an illustrated record of the Dearborn well.

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Highland Park. A few years ago the Ford Motor Company drilled a test well for water near their plant in Highland Park, Detroit. A complete set of samples was preserved from which a duplicate set was made for the Survey. Apparently no log was kept and the following is a detailed record made from the samples:

FORD MOTOR CO. WELL.

Location: 48 ft. 4 in. south of north property line and 6 ft. 3 in. west of West Brush St. line of Ford Motor Co., Woodward Ave., Highland Park, a suburb on the north side of Detroit. Drilled in 1913. Record by R. A. Smith from samples furnished through W. H. Smith of the Ford Motor Company. Record down to 230 ft. is based on general geological data.

Elevation about 633 ft. A. T.

	Thickness, feet.	Depth, feet.
Pleistocene or surface deposits: Sand and sandy clay. Clay with some intercallated beds of sand and gravel	25 + 115 ±	25 + 140 ±
Antrim (Genesee) shale—Black bituminous shale	1	200 =
Traverse (Hamilton) formation:		
Limestone and calcareous shale or "soapstone" probably. Soapstone or soft gray, highly calcareous shale; vig. eff. with cold dilute hydrochloric acid. Fossiliferous (athyris) between 270 and 280 ft	30	230
hydrochloric acid. Fossiliterous (athyris) between 270 and 280 ft	70 5 5	300 305 310
Bell (Marcellus) shale: Soft highly calcareous, light gray shale or "soapstone," very smooth grained	40	350
Dundee (Onondaga) limestone: Hard, light gray, crystalline limestone; vig. eff. Sample 350 to 355 badly		
rusted	10	36 0
dar' end black streaks and laminae of bituminous matter. Viol. eff. 2 toc white sand, grains very rounded in sample 470 to 475 feet. Very hard cree-ulline, light gray, pyritic and sandy limestone, vig. eff. to	115	475
to viol	5	480
from 485-490 ft	10	490
Upper Monroe dolomites or Detroit River Series: Chiefly white, earthy looking dolomite with fine laminae of pyritic and black bituminous matter; slow eff. A little buff, bituminous limestone apparently		
from Dundee above, vig. eff. cf. H. R. Ford well, Dearborn at 220 ft	10	495 505
Buff, bituminous limestone and native sulphur	5	510
Light gray dolomite; mod. eff	5	515 520
Light gray dolomite; mod. eff. Light gray to buff dolomite; mod. to brisk eff. Light, grayish buff to dark buff dolomite and dolomitic limestone; slow to brisk eff. Some dark gray shale. Eff. with fine powder seems to be due		
to crystals of calcite in geodes and seams	10	530
brisk eff. Some dark gray shale. Eff. with fine powder seems to be due to crystals of calcite in geodes and seams. White and buff dolomite and dolomitic limestone. Slow to brisk eff. Hard, buff, granular dolomite and dolomitic limestone; slow eff. to moderate	5	535 540
eff. Hard, light buff dolomite; slow to mod. eff	15	555
Buff, bituminous dolomite; slow eff	15	570
White and light buff dolomite; slow effLight buff and buff dolomite and some black shale; slow eff	5	575
Light buff dolomite, pure white anhydrite and gypsum—apparently cleavage	5	580 585
plates of seleniteLight buff to buff dolomite and much pure white anhydrite; slow eff	15	600
Dark buff dolomite; slow eff. Light buff dolomite, slow eff.	5	605 610

	Thickness, feet.	Depth, feet.
Chiefly white dolomite, some light buff; slow eff. Light gray, earthy looking dolomite; slow to moderate effervescence. Buff crystalline dolomite; slow to mod. eff. Light buff, crystalline dolomite, sandy about 5% of pure white quartz sand,	10 5 5	620 625 630
grains rounded, slow to mod. en White and very light buff, dense grained dolomite, slow to mod. eff. Light buff dolomite.	15 10 5	645 655 660
shale, slow eff. Considerable residue of clay. Light buff and white, finely crystalline dolomite, mod. eff. Light buff dolomite and pure white anhydrite—25% anhydrite. Light, grayish buff, fine grained dolomite with black, bituminous laminae. Very light gray, grayish buff and white dolomite; mod. eff. Buff dolomite with black bituminous streaks and soft white chalky limestone.	5 15 10 5 5	665 680 690 695 700
Dark grayish buff, dolomitic limestone; moderate to brisk effervescence	5 5 5	705 710 715
Buff limestone with much white chalky limestone, viol. eff	5 5	720 725
Dark buff gray dolomite and some light buff limestone, the first slow eff.—latter	5	730
Sample from 735 to 745 missing—very probably dolomite. Grayish buff dolomite and considerable shaly, white limestone, the latter viol.	10	735 745
eff. Grayish buff dolomite and dolomitic limestone; brisk eff. Buff gray dolomite; brisk eff.	5 25 10	750 775 785
Sylvania sandstone or Middle Monroe: Pure white sandstone of uniform sized grains of white or colorless quartz—a glass sand. A little admixture of buff dolomite from above. Pure white sandstone—sample badly rusted from fragments of the drill. White dolomitic sandstone; slow eff. 80% pure white quartz sand. Pure white sandstone. Pure white sandstone and gray sandy dolomite. Gray sandy dolomite—pure white rounded sand grains embedded in a dolomitic matrix.	5 30 5 25 5	790 820 825 850 855
Lower Monroe or Bass Island Series: Hard, light gray dolomite; mod. to brisk eff. Some white chalky limestone,		
viol. eff	20 5 15	880 885 900
material apparently from cavities and seams. Light grayish buff dolomite. Light gray and gray dolomite, slow eff. Grayish buff dolomite with considerable pure white, crystalline dolomite.	10 10 10	910 920 930
Grayish buff to dark gray, argillaceous dolomite, some pure white chert. Gray dolomite with white chalky limestone, the latter vig. eff. Chalky material apparently from cavities and seams. Light grayish buff dolomite. Light gray and gray dolomite, slow eff. Grayish buff dolomite with considerable pure white, crystalline dolomite, apparently from geodes. Light buff dolomite, slow eff. Samples missing from 940 to 955 feet. Light buff and gray dolomite. Light buff and gray dolomite. Light buff dolomite. Very light buff, fine grained dolomite, mod. eff. Light buff, dense grained dolomite. Very light grayish buff, dense grained dolomite. Buff, dense grained dolomite with bituminous streaks and laminae.	5 15 10 20	935 940 955 965 985
Very light buff, fine grained dolomite, mod. eff. Light buff, dense grained dolomite. Very light grayish buff, dense grained dolomite. Buff, dense grained dolomite with bituminous streaks and laminae. Light buff, dense grained dolomite. Insoluble residue of 10% of bituminous and argillaceous matter and pure white quartz sand the latter probably	15 10 10	990 1,005 1,015 1,025
Light buff, dense grained dolomite. Insoluble residue of 10% of bituminous and argillaceous matter and pure white quartz sand, the latter probably from the Sylvania above. Very slow eff. Gray, shaly dolomite with thin streaks and laminae of dark to black bituminous matter, slow eff. Considerable insoluble residue of clay and bitumin-	15	1,040
Ous matter	5	1,045
streaks and laminae, slow eff. Hard, buff gray dolomite, considerable clay residue, slow eff. Grayish to dark buff and brown bituminous dolomite. Light gray dolomite, some dark buff and brown, slow eff.	5 5 5	1,050 1,055 1,060 1,065

	Thickness, feet.	Depth, feet.
Salina (?) formation: Pure white salt. This sample is apparently out of place. There is not the slightest trace of salt in the samples preceding or in the samples immediately following this one and some salt should certainly be found in the samples from 1,070 to 1,075		
following this one and some salt should certainly be found in the samples from 1,070 to 1,075.	5	1,07
Buff gray to dark grayish buff and brown, bituminous and argillaceous dolo- mite, slow eff. Chiefly grayish buff dolomite with black, bituminous streaks and laminae,	5	1,07
slow eff	5	1,08
laminae elow eff	10 25	1,09 1,11
Light grayish buff, dense grained dolomite, argillaceous, slow eff	5	1,12
Gray, shaly dolomite, some buff dolomite with bituminous streaks and laminae, and considerable white anhydrite and gypsum	5 5	1,12
slow eff. Gray to dark gray, shaly and light buff dolomite and white anhydrite, slow eff. Large clay residue, considerable bituminous matter	10	1,13
Gray, very shaly dolomite and much white anhydrite and gypsum	5	1,14 1,14
Dark gray shale and some white anhydrite	10 5	1,15 1,16
Gray, very shaly dolomite and much white anhydrite and gypsum	10	1,17
Buff to dark buff, bituminous and very dense grained dolomite, very thin bedded. Very light buff dolomite and white anhydrite, dolomite very thin bedded, largely precipitate of barium sulphate. Gray dolomite. Gray ish buff and dark gray, bituminous dolomite, slow eff	5	1,17
Gray dolomite	5 5	1,18 1,18
Grayish buff and dark gray, bituminous dolomite, slow eff	10 15	1,19 1,21
Gray shale, buff and gray, shaly dolomite, and some anhydrite	10	1,22
Chiefly gray shale, some gray shaly dolomite	15 5	1,22 1,23 1,24 1,25
Grayish buff and dark gray, bituminous dolomite, slow eff. Grayish buff and dark gray, bituminous dolomite, slow eff. Gray shale, buff and gray, shaly dolomite, and some anhydrite. Chiefly gray shale, some gray shaly dolomite. Gray, shaly dolomite Dark gray shale and gray argillaceous dolomite. Buff gray dolomite and gray shale.	10 15	1,25 1,26
alina formation: White salt with a little dolomite and shale probably from above. Strong flame coloration for potassium on samples 1,265 to 1,275, weak from clear salt samples. Flame test for potassium, using a Merwin triple screen for flame reactions, was run on all of the samples of salt and of the shale and dolomite immediately above each salt bed. Strong flame colorations were given almost uniformly by the shale and shaly dolomite and also by the impure salt, i. e., the salt mixed with shale and shaly dolomite. The solutions made from the samples of clear salt and also those of shale and dolomite gave only faint flashes of color. The flame colorations apparently were due to potassium compounds in the shale and shaly matter and not to free potash salts in the salt beds	40	1,30
	5 10	1,31 1,32 1,32
White salt, chiefly with a little admixture of shale and dolomite. Yellowish white salt with much buff dolomite, some anhyrdite	5	1,32
Argillaceous dolomite and anhydrite. Argillaceous dolomite, bright potassium fiame. Chiefly white salt, some dolomite and shale. Clean, white salt, stained yellow with rust from the drill.	5 5	1,33
Chiefly white salt, some dolomite and shale	10 45	1,3 1,3 1,3
White salt and anhydrite	5	1,39
Gray snate, dolomite and annydrite	5 5	1,40
Sample missing	5 5	1,4
Buff dolomite, gray shaly dolomite, and much white anhydrite.	5 5	1,4
Clean, white salt, stained yellow with rust from the drill. White salt and anhydrite. Gray shale, dolomite and anhydrite. Chiefly anhydrite, some shale and dolomite Sample missing. Chiefly buff dolomite and gray shale. Buff dolomite, gray shaly dolomite, and much white anhydrite. Buff dolomite and gray shale. Clean, white salt Sample missing.	20	1,42
Sample missing.	5	1,4
Chiefly white salt, some anhydrite and dolomite	10	1,40
Sample missing, probably salt	5	1,47
Sample missing, probably salt	5 10	1,4
	īŏ	1.4
White salt	1 1	1 54
Clean, white sait Sample missing Chiefly anhydrite and sait, some buff dolomite Chiefly white salt, some anhydrite and dolomite Sample missing, probably salt Clear white salt Sample missing, probably salt White salt Salt, anhydrite and dolomite White salt Soft buff dolomite, bituminous, slow eff	5 5 10	1,4 1,5 1,5 1,5

	Thickness, feet.	Depth, feet.
Buff dolomite and considerable anhydrite. Buff dolomite and gray shale and shaly dolomite, slow eff. Chiefly white salt, some shaly dolomite and shale. Clean white salt Sample missing, probably salt White salt. White salt and gray shale. White salt a very little gray shale at 1,570 ft., the latter an admixture from above. White salt and gray shale Gray shale, a little white anhydrite.	10 5 5 15 5 5	1,525 1,530 1,535 1,550 1,555 1,560 1,565
Chiefly gray dolomitic shale and a little light buff dolomite. Very light buff dolomite and white anhydrite, some gray shale. Light buff dolomite and some dark gray and black shale. Chiefly gray shale, some light buff dolomite. Buff dolomite and gray shale with some anhydrite. Buff to dark buff dolomite and dark gray to black bituminous shale. Buff dolomite, gray shale and anhydrite.	50 5 5 15 5 15 10 5	1,615 1,620 1,625 1,630 1,645 1,650 1,655 1,670 1,680
Ruff granular dolomita with fine black bituminous lamines	10 10 5	1,695 1,705 1,710
Light to dark buff dolomite Light buff to buff, brecciated dolomite with clay cement, dark bituminous streaks Light to dark buff, bituminous dolomite, slow eff. Clean white salt White salt with a little dolomite and shale. Light buff to buff dolomite. Buff dolomite, gray argillaceous dolomite, gray shale, and anhydrite. Light buff and gray dolomite, gray shale and much anhydrite. Sample missing, probably similar to sample above. Light buff and gray dolomite, gray shale and much white anhydrite. White salt with considerable gray shale and gray and buff dolomite. Clean white salt. Sample missing, probably salt. Clean white salt . Sample missing, probably salt. Sample missing, probably salt. Sample missing. Buff dolomite and white salt. Sample missing. Buff dolomite, gray shale, anhydrite and salt. White salt, dolomite and anhydrite Chiefly white salt, some dolomite, apparently from above Sample missing, probably salt White salt. Sample missing, probably salt with more or less dolomite, shale and anhydrite.	55555555555555555555555555555555555555	1,715 1,730 1,730 1,760 1,760 1,815 1,820 1,825 1,835 1,835 1,850 1,860 1,860 1,860 1,875 1,895 1,895 1,900 1,900 1,910 1,925
Chiefly white salt (some of the samples badly rusted, difficult to determine natural color of sait) White salt with a little shale and dolomite. White salt shale and dolomite. Chiefly white salt, a little shale and dolomite. Sample missing. Clean white salt. White salt with a little shale and dolomite. Nearly clear white salt. Chiefly salt, some shale, anhydrite and dolomite. Clean salt. White salt with some shale and dolomite. Clean white salt. Clean white salt. White salt with some shale and dolomite. Clean white salt. Sample missing, probably salt. Clean white salt, dolomite and shale. Nearly clean white salt, salt stained by rust from drill. White salt, buff dolomite, shale and some anhydrite. White salt. Sample missing, probably salt. White salt. Sample missing, probably salt. White salt.	15 10 20 5 10 10 5 5 10 5 5 10 5 5 10 5 5 10 5 5 10 5 5 10 5 5 10 5 5 10 5 5 10 5 5 5 5	1,980 1,975 1,980 2,010 2,010 2,012 2,020 2,030 2,045 2,050 2,065 2,075 2,080 2,085 2,105 2,
Buff to dark buff and brown, bituminous dolomite, some anhydrite in sample from 2,120 to 2,125. Gray shale and buff dolomite, some white anhydrite. Buff to dark buff dolomite, with bituminous streaks and laminae	15 5 30	2,135 2,140 2,170

t .		
	Thickness, feet.	Depth, feet.
Chiefly dark buff and grayish brown dolomite, argillaceous	5 5 15	2,175 2,180 2,195
seams. Sample missing. Dark gray, bituminous and agrillaceous dolomite or dolomitic limestone and	45 5	2,240 2,245
light gray dolomite or dolomitic limestone, vig. eff. Gray, calcareous shale, vig. eff.—some dark, dolomitic limestone Sample missing. Gray, calcareous shale and light buff and buff gray, fine grained, dolomitic	5 5 5	2,250 2,255 2,260
limestone: vig. to viol. eff	. 5	2,265
Chiefly dark buff, bituminous, dolomitic limestone, very dense grained and thin bedded, breaks up into thin plates, some light buff; vig. eff Light to dark buff dolomite, dark gray shale and shaly dolomite, white anhy-	10	2,275
drite and celestite, slow to mod. eff. Bituminous	15	2,290
anhydrite and celestite 2,300 to 2,310 ft., considerable dolomite in sample 2,310 to 2,315. Strong reaction for strontium Buff to dark buff and brown bituminous dolomite, very dense grained and thin bedded, vig. to viol. eff. With acid gives a strong smell of petroleum	25	2,315
and large residue of bituminous matter. Buff, bituminous, dolomitic limestone, very dense grained and thin bedded. With acid gives strong smell of petroleum. Vig. to viol. eff. moderate	15	2,330
eff., 2,350 to 2,355 ft	25 15	2,355 2,370
Buff, dolomitic limestone apparently. Sample wet and very badly rusted Dark buff, bituminous dolomite, slow to mod. eff	20	2,375 2,395
Guelph (Upper Niagaran) dolomites:		
White to very light gray and very light buff, crystalline dolomite with some dark buff, bituminous dolomite; mod. eff	40	2,435
Chiefly white to very light buff crystalline dolomite. White to light buff dolomite and considerable buff to dark buff dolomite Light to dark buff bituminous dolomite; mod. to vig. eff	5 10 5	2,440 2,450 2,455
Chiefly white and light buff dolomite; mod. eff. Samples wet and badly rusted. White, light buff and buff crystalline dolomite, slow eff. Samples badly	10	2,465
white, light bull and bull crystalline dolomite, slow eff. Samples badly rusted. White, light to dark bull, crystalline dolomite and blue shale	5 15 10	2,470 2,485 2,495
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Detroit. The Federal Carbonic Co. drilled a comparatively shallow well in the northwestern part of Detroit for water. The record is indicative of the limited water possibilities in northern and northwestern Detroit.

THE FEDERAL CARRONIC CO 5' WELL.

Location: Greenwood Ave. and G. T. R. R., Detroit, T. 1 S., R. 12 E. Drilled Dec., 1914, for the Federal Carbonic Co., Detroit, by E. S. Beal, Lansing, Mich. Record furnished by E. S. Beal from cores.

Elevation 42 feet above Detroit River or 617 ft. A. T.

•	Thick- ness, feet.	Depth feet.
Pleistocene: Fill, yellow sand Blue clay with small pebbles, very firm Blue clay smooth with occasional sand pockets Blue clay very gritty with ilmestone cobbles and boulders. Gravel, 35 ft. coarse, 11 ft. very fine. Dry all the way.	30 60 40	12 42 102 142 188
Trayerse formation: Limestone	4	. 192
Bell shale: Black shale, very fossiliferous with shining grains, pyrites of iron Soft gray slate or shale, slacks on exposure to air	9 14 24	201 215 239
Dundee (Onondaga) limestone: Blue limestone. White limestone very fossiliferous, numerous calcite seams. Small flows at 285 tt., 3 gallons per minute. Sandy limestone, very soft. Blue limestone, trace of oil and iron pyrites. Cherty limestone. Limestone, coral formation, very fossiliferous.	45 11 12 4	246 291 312 324 328 337
Upper Monroe: Dolomite, gray, sharp grit and very hard Dolomite, whitish, sharp grip and very hard. Small flows of water at 376 ft., water 30 ft. from surface, 6½ gals. per minute.	30	360 390
Dolomite, yellow, sandy, soft	5	395

[&]quot;Expected to get bed rock at this location at 120 to 140 feet but drilled through a 46 ft. deposit of gravel, dry all the way; found a short deposit of limestone at 188 to 192 ft. then ran into Bell shale and the gray slate down to the Dundee at 239, or 100 ft. below my estimate, showing a great depression at this location. Found the limestone very dense, no pockets or fractured rock and only two seams and they were very tight; small flow at 285 ft., 3 gals, per minute; small flow at 376 ft. in the dolomite. The water head stood at 35 ft. from surface and would flow 6½ gals, per minute.

Shot the well with 40 lbs of 60% dynamite; put in a 1½ air lift and a 2" discharge and blowed 14½ gals per minute. The water is very black and salty, showing oily substance on top and black sand on bottom after standing 2 hours."

Trenton. The records of some of the Church and Co. wells at Trenton were recently obtained from the U. S. Geological Survey and the record of the No. 4 well, the deepest, is given below. A record of the No. 5 well was published in Publication 14.

CHURCH AND COMPANY WELL NO. 4.

Location: Near plant of Church and Company in the northern part of the village of Trenton.

Record from driller's log.

Elevation 580 (?) feet.

	Thick- ness, feet.	Depth feet.
Pleistocene or glacial drift: Clay and gravel	30	30
Dundee (Onondaga) limestone and probably Upper Monroe in the lower part: Hard brown limestone	70	100
Upper Monroe or Detroit River series: Gray limestone Soft gray brown limestone. Dark brown limestone.	25 55 100	125 180 280
Sylvania sandstone: Hard white sandstone. Brittle gray shale rock and white sandstone	140 95	340 435
Lower Monroe or Bass Island Series: Hard gray shale rock	115 230	550 780
Salina: Gypsum and shale Brown shale Gypsum Gypsum and shale Salt Salt shales Shale Gypsum Shale	90 55 40 30 60	1,000 1,090 1,145 1,185 1,215 1,275 1,325 1,375 1,430

Redford. In 1914 two wells were drilled near the village of Redford for a municipal supply of water. There was no water in the surface deposits and only a little salt water in the bed rocks below. The local supplies of water appear to be very limited. Records of the borings were furnished the Survey by Caster Brothers, the well contractors. The record of the deeper well is given below.

REDFORD MUNICIPAL WELL NO. 1.

Location: Village of Redford, Wayne County, S. E. 1 Sec. 9, T. 1. S., R. 10 E. Record_furnished by Caster Brothers, drillers. Well drilled in latter part of 1914.

Elevation about 630 feet A. T.

	Thick- ness, feet.	Depth, feet.
Pleistocene or surface deposits: Sand. Clay.	12 78	12 90
Antrim shale: Lime rock. Lime shale; no water at all. Sand rock; a little salt water at 213 feet	90 25 10	180 205 215
Traverse formation (?): Lime rock—dry. Light shale—dry. Lime rock—dry.	61 128 8	276 404 412

APPENDIX.

DIRECTORY OF THE PRODUCERS OF NON-METALLIC MINERALS IN MICHIGAN, 1916.

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BRICK AND TILE MANUFACTURERS, 1916.

Operators.	Office.	Works.
Allegan County: Allegan Brick Works (Fish & Fish) Zeeland Brick Co	AlleganZeeland	Allegan. Zeeland.
Barry County: Leonard, Wm	Delton	Delton.
Bay County: Michigan Vitrified Brick Co	Bay City	Bay City.
Berrien County: Mamer Brick Co	Benton Harbor	Benton Harbor.
Branch County: Reynolds & Sons, Lorenzo D	Quincy	Algansee.
Charlevoix County: East Jordan Clay Products Co	East Jordan	East Jordan.
Chippewa County: Rudyard Brick Works	Rudyard	Rudyard.
Dickinson County: Vulcan Brick Works	Vulcan	Vulcan.
Eaton County: American Sewer Pipe Co Baker Clay Co Grand Ledge Clay Products Co	Broad St., Akron, Ohio Grand Ledge	Grand Ledge. Grand Ledge. Grand Ledge.
Emmet County: De Arment, C. A	Petoskey	Petoskey.
Genesee County: Gale Bros. Scholl, L. J. & C. E. McCann, Fred'k W. Sharp, Frank. Flint Clay Products Co.	Atlas. Clio Gaines. R. D. No. 1, Linden	Atlas. Clio. Gaines. South Mundy.
Gladwin County: Korkoske, Christ	Gladwin	Gladwin.
Grand Traverse County: Traverse City Brick Co	Traverse City	Keystone.
Gratiot County: Ashley Tile Co	Ashley Ashley North Star North Star St. Louis Sumner	Ashley. Ashley. North Star. North Star. St. Louis. Sumner.
Hillsdale County: Jerome Brick & Tile Co	Jerome	Jerome.
Ingham County: Clippert, Spaulding & Co	Lansing	Lansing.
Ionia County: Van Der Heyden, Fred H	Ionia	Ionia.
Isabella County: Mt. Pleasant Brick & Tile Co	Mt. Pleasant	Mt. Pleasant.
Jackson County: Disque, Price P., Warden Michigan State Prison	Jackson	Jackson. Jackson.
Kent County: Grand Rapids Brick Co Blanchard, Addison H	Mich. Ave. and Fuller St., Grand RapidsSparta.	Grand Rapids. Sparta.

BRICK AND TILE MANUFACTURERS, 1916 .- Concluded.

•	BRICK AND THE MANUFACTURERS, 1910.—Concusco.			
Operators.	Office.	Works.		
Lenawee County: Wilt, C. H. Britton Pressed Brick Co. Atkin, Wm. T. Ruff, Lewis. Ellis, G. D. American Brick & Tile Co. Comfort, Albert A.	Blissfield	Blissfield. Britton. Deerfield. Jasper. Macon. Morenci. Tecumseh.		
Macomb County: Hartsig, Jacob Hacker, Frank G. Gase, East Warren Brick & Tile Works New Baltimore Brick & Tile Co	Warren. Mt. Clemens. R. D. No. 2, Washington. Warren. New Baltimore.	Centerline. Clinton. Davis. Warren. New Baltimore		
Manistee County: Kujawske, Joseph	Oakhill	Oakhill.		
Mecosta County: Nehmer, Wm. F	Big Rapids	Big Rapids.		
Midland County: Rilett & Herwig, J. W	R. D. No. 3, Coleman	Coleman.		
Monroe County: Meyer Bros. Maybee Brick & Tile Co. Angerer Clay Products Co. Strong, John & Co.	Azalia Maybee Scofield South Rockwood	Azalia. Maybee. Scofield. South Rockwood.		
Muskegon County: Holton Brick Co	Muskegon	Holton.		
Newaygo County: Stevens & Sons, Wm	R. D., Grant	Grant.		
Ottawa County: Zeeland Brick Co	Zeeland	Zeeland.		
Saginaw County: Parker-Lohmann Brick & Tile Co Sperry Bros Day, James. Day, Thomas. Saginaw Paving Brick Co	R. D. No. 10, Saginaw, W. S Paines. R. D. No. 8, Saginaw. R. D. No. 3, Saginaw. 1850 S. Jefferson Ave., Saginaw	Saginaw, W. S. Paines. Saginaw. Saginaw. Saginaw.		
St. Clair County: Belknap & Phillips	Bell River Road, St. Clair	St. Clair.		
Sanilac County: Croswell Brick CoSandusky Brick & Tile Co	Croswell	Croswell. Sandusky.		
Shiawasse County: Wolverine Brick Co	Box 289, Corunna	Corunna.		
Tuscola County: Hall, Chas	Cass City	Cass City.		
Wayne County: Daniel & Bro. Brick Co., Jacob Haggerty, John S	291 Clippert Ave., Detroit 1815 Dime Sav. Bk. Bldg., Detroit	Detroit.		
McDonald & Son, John C	707 Hammond Bldg., Detroit 66 Buhl Block, Detroit Flat Rock 1960 Michigan Ave., Detroit 1960 Michigan Ave., Detroit Michigan Ave. and Lonyo Road.	Springwells. Detroit. Flat Rock. Springwells. Springwells.		
Lonyo Bros. Porath Bros. Springwells Brick Co. Wolf Brick Co., F. H. Pewabic Pottery & Tile Co.	Detroit. 613 Campbell Ave., Detroit 306 Free Press Bldg., Detroit 1009 Hammond Bldg., Detroit 1467 Central Ave., Detroit 2161 Jefferson Ave., Detroit	Springwells. Springwells. Springwells. Springwells. Detroit. Detroit.		

SAND-LIME BRICK PRODUCERS, 1916.

Operators.	Office.	Works.
Genesee County: Flint Sandstone Brick Co	Flint	Flint.
Houghton County: Lake Superior Stone Brick Co	Calumet	Ripley.
Huron County: Sebewaing Sandstone Brick Co	Sebewaing	Sebewaing.
Jackson County: Jackson-Lansing Brick Co	Rives Junction	Rives Junction
Kalamazoo County: South Michigan Brick Co	Kalamazoo	Kalamazoo.
Kent County: Grande Brick Co	Kalamazoo Ave., Grand - Rapids	Grand Rapids.
Menominee County: Menominee Brick Co	Menominee	Menominee.
Oakland County: Rochester Brick & Sand Co	Rochester	Rochester.
Saginaw County: Saginaw Brick Co	321 N. Hamilton St., Saginaw	Saginaw.
Wayne County: Michigan Pressed Brick Co Sibley Brick Co Flood & Hall	C. R. R., Detroit	Detroit. Sibley. Detroit.

CEMENT PRODUCERS, 1916.

Operators.	Office.	Works.
Huron Portland Cement Co	Bellevue	
New Aetna Portland Cement Co	412 Union Trust Bldg.,	•
Omega Portland Cement Co. Newaygo Portland Cement Co. Peerless Portland Cement Co. Wyandotte Portland Cement Co. Egyptian Portland Cement Co.	Grand Rapids Union City 1525 Ford Bldg. Detroit	Newaygo. Union City.

LIST OF MICHIGAN COAL MINES, LOCATION BY COUNTY, NAMES OF MANAGERS AND SUPERINTENDENTS.

Name of mine.	County.	Manager.	Address.	Superintendent.	Address.
Robert Gage Coal Co. No. 6 Robert Gage Coal Co. No. 7 Beaver Coal Company Wolvertne Coal Mining Company No. 3 Wolvertne Coal Mining Company No. 2	Bay Bay Bay Bay Bay	Chas. Coryell Chas. Coryell Chas. Coryell R. M. Randall R. M. Randall	Bay City Bay City Saginaw Saginaw	H. C. Lewie John Coryell John Coryell Alex Liddle Alex Liddle	Bay City. Bay City. Bay City. Bay City. Bay City.
What Cheer Coal Mining Company No. 1 Wolverine Mining Co. American Sewer Pipe Co. Pickens Mine No. 2. What Cheer Mining Company No. 2.	Bay. Calhoun. Eaton. Genesee.	E. B. Foss. C. A. Hervey. Clyde H. Earl. Homer Pickens. E. B. Foss.	Bay City Albion Grand Ledge Grand Ledge Bay City	Alex Jeffreys	Bay City. Bay City.
Cedar River Coal Mining Company Robert Gage Coal Company No. 2 Bliss Coal Mining Company Banner Coal Mining Company Shiawassee Coal Mining Company Pere Marquette Coal Company No. 3.	Ingham Saginaw Saginaw Saginaw Saginaw	Thos. M. Jenkins. Chas. Coryell. John T. Phillips. Wm. B. Carmichael R. M. Randall. R. M. Randall.	Williamston Bay City Saginaw Saginaw Swan Creek Saginaw	Thos M. Jenkins Richard Jenkins John E. Evans Jos. Skillcorn Thos. Westwood R. Johnston.	Williamston. St. Charles. Saginaw. Swan Creek. Swan Creek. Saginaw. Saginaw.
Chappell and Fordney No. 2 Caledonia Coal Mining Company No. 3 Superior Coal Co Wolverine Brick Co Akron Coal Mining Company Handy Bros. Mining Co	Saginaw Saginaw Shiawassee. Shiawassee. Tuscola.	R. M. Randall. John Dagan. W. E. Evans. W. B. Evoks. Chae. Handy.	Saginaw Saginaw Sacharles Detroits Bay City (W. S.) Bay City (W. S.)	Tim Hollis Geo. Theily Evans John Morris	Saginaw. Saginaw. Owoso, R.F.D. Corunna. Akron.

Hon. Duncan A. Reed, State Coal Mine Inspector, Flint, Michigan.

CLAY MINERS, 1916.

Operators.	Office.	Mine.
Barry County: Leonard, Wm	Delton	Delton.
Ontonagon County: Emmond, Wm. F	Rockland	Rockland.
Vogtlin, W. P	Rockland	Rockland. Rockland
Wayne County: Geo. H. Clippert & Bro. Brick Co	Detroit	Springwells.

COKE PRODUCERS, 1916.

Operators.	Address.	Location of plant.	No. of ovens.	County.
Michigan Alkali Co	Wyandotte	Plant No. 2 Detroit	30	Wayne.
Semet-Solvay Co	Syracuse, N. Y		175	Wayne.

NATURAL GAS PRODUCERS, 1916.

Operator.	Address.
Benzie County: Gordon & Conklin	Beulah.
Hillsdale County: DeWitt, C. M	Овяео.
Macomb County: Hanekow, Mrs. Wm. H. Hartsig, Wm. L. Jacobs, Edward and Otto. Elwart, Franz	Warren, R. F. D. No. 2. Warren, R. F. D. No. 2.
Oakland County: McClelland, James	Redford.
St. Clair County: Haas, H. G. Michigan Central Oil, Gas and Mineral Co. Michigan Development Co. Stevens, H. Leroy. Stock Co., G. B., Xylite Grease and Oil Co. Mason, F. H. Howe, Geo. W. Lawrence, Gillett. May, Henry. Rowe, John A.	Port Huron. Port Huron.
Washtenaw County: Harmon, H. E	Willis.
Wayne County: Bicht, Wm. F	Redford.

MINERAL RESOURCES OF MICHIGAN.

GRAPHITE PRODUCERS DIA

5	Accres	Quarty.
Section Conjunte Co. Success Conjunte Co.	14 12th St. Det LAme	I Ame.

GRINDSTONE AND SCTTHESTONE PRODUCERS, DIR.		
Ореслия	Office.	Quanty.
Harri County Constitute towns Co The Walness Co Constitute South	Cierriant the Per Alasia. Cierriant Otto .	Grandstone City. Engle M.Jk. Purt Austra.

PRODUCERS OF GYPSUM PRODUCTS, 1916.

Operator.	Office.	Name of plant.	Location of mine.
Centre States Gypnen. Co Centrel states Gypnen. Co Arme Centrel States Co Meligae Gypnen Co American Central Plaster Co Grand Rapele Plaster Co	Cincago, III. Cincago, III. St. Louis, Mo. Grand Ragads. Lawrence, Kas. 427 Mich. Trust Bidg., Gd. Rapids.	Alabaster Michard Mil. No. 5 Grand Rapids Eagle Mil. Grandrille	Alabaster. Grand Rapids. Beverly. Grand Rapids. Grand Rapids. Grand Rapids. Grandville.

LIMESTONE AND LIME PRODUCERS, 1916.

Operators.	Office.	Quarry.
Alger County: The Munising Co	11th Fl. Rockfeller Bidg., Cleveland, Ohio	Ėben.
Alpena County: Michigan Alkali Co Great Lakes Stone and Lime Co	Wyandotte	Wyandotte Rockport.
Arenac County: McDonnell, Jas. (ime)	Twining	Omer.
Charlevoix County: Northern Lime Co. (lime) Charlevoix Rock Products Co.	Petoskey	Bay Shore.
(also lime)	Charlevoix Indian River Mackinaw City	Charlevoix. Afton. Mill Creek.
Chippewa County: Scott Quarry Co	Sault Ste. Marie	Trout Lake.
Delta County: Delta Contracting Co Bichler Bros Bichler, John Berkman, Andrew J	Escanaba. Gladstone. Groos. Gladstone, R. F. D. No. 1.	Escanaba (Hyde). Pine Ridge. Groos. Gladstone, R. F. D. No. 1, Escanaba
Dickinson County: Metronite Co., The	Milwaukee, Wis	Twp. Felch.
Emmet County: Antrim Lime Co. (lime)	912 Mich. Trust Bldg., Grand Rapids	Petoskey.
Emmet Co. Rd. Comm'rs Northern Lime Co. (also lime) Petoskey Crushed Stone Co	Brutus Petoskey Petoskey	Petoskey. Petoskey.
Huron County: Wallace Stone Co	Bayport	3 mi. E. of Bayport.
Jackson County: Lime Products Co	Jackson	Jackson.
Mackinac County: Ozark Stone Quarry Union Carbide Co Fiborn Limestone Co Mackinac County Rd. Commrs	Ozark 42nd St. Bldg., New York, N. Y. Sault Ste. Marie, Ontario, Can St. Ignace	Ozark. Hendricks Quarry. Fiborn Quarry.
Marquette County: City of Negaunee	Negaunee	Negaunee.
Menominee County: Menominee Co. Road Commrs Spencer, Henry	Menominee	Menominee.
Monroe County: Shore Line Stone Co The France Stone Co	Monroe	Frenchtown.
Morris, Sam W	Toledo, O	Monroe. Monroe, S. part of City.
Presque Isle County: Michigan Limestone & Chemical Co	55 Liberty St., New York, or Rogers City, Mich	Calcite.
Schoolcraft County: The White Marble Lime Co (Also lime). Boylett, D. T. Fredun, Gust. Delta Contracting Co	Manistique	Blaney, Manistique and Marblehead. Blaney.
	Escanaba	Manistique.
Wayne County: Solvay Process Co Dunbar Stone Co	Syracuse, N. Y	Trenton and Sibley. Mouth of Detroit River.

MINERAL PAINT PRODUCERS, 1916.

Operator.	Pigment.	Office.	Location of plant.
Acme White Lead & Color Works. Ditzler Color Co. Metronite Co. Pickands, Mather & Co.	White lead, red lead, litharge, orange mineral Whiting (paint filler) Met. Paint	Detroit	Detroit. Detroit. Dickinson Co. Iron county.

MINERAL AND SPRING WATER PRODUCERS, 1916.

Operators.	Office.	Spring.
Arctic Spring Water Co	Grand Rapids Bellaire	Arctic. Alden.
Willie, J. L	Bangor	Beaver. Bromo-Hygeia.
Israelite—House of David Deep Springs Water Co	Northville	Crystal Spring.
Eastman Springs Co	Benton Harbor Marquette 901 River Street,	Eastman. Lake Superior Mineral Spring
Mt. Clemens Crystal Springs Water Co. Ogemaw Spring Water Co	Bay City	Lansing. Mt. Clemens Crystal Spring. Ogemaw.
Dewitt, C. M. Ponce de Leon Co. Pike, Lute H.	Osseo	
Shorkey, Chas	Mt. Clemens Ypsilanti Saginaw, W. S	Victory. Moorman Well. Andrew's Magnetic Mineral.
Beard Hill Mineral Spring Co Charbeneau, Jno. H	105 E. Bancroft St., Toledo, Ohio Mt. Clemens	Avoca. Maple Leaf Springs.
Preussel, Frank W	47 Crocker Ave., Mt. Clemens South Haven	Panacea. Crystal.
Jackson, Roger	Crystal Falls Hartford Detroit	Sterling. Sultana. Northville.
McAlsfer Mfg. Co	Mt. Clemens	Eureka.

PETROLEUM PRODUCERS, 1916.

Operators.	Address.
Michigan Central Oil & Mineral Co	807 Pine St., Port Huron. Port Huron.

PIG IRON PRODUCERS, 1916.

Operator.	Office.	Name of furnace.	Location of furnace.
Lake Superior Iron & Chemical Co Lake Superior Iron & Chemical Co Mitchell-Diggins Iron Co Detroit Furnace Co Detroit Iron & Steel Co East Jordan Furance Co	Detroit	Boyne City Chocolay Cadillac Detroit A & B	Boyne City. Chocolay. Cadillac. Detroit. Detroit. East Jordan.
Cleveland Cliffs Iron Co	Cleveland, Ohio. Antrim	Pioneer No. 1. Antrim Carp River Pioneer No. 2. Stephenson	Gladstone. Antrim. Near Marquett
Charcoal Iron Co. of America. New Metals Process Co.	Detroit Detroit Detroit Detroit	Boyne Čity Elk Rapids Manistique Newberry	Chocolay. Boyne City. Elk Rapids. Manistique. Newberry. Marquette.

POTTERY PRODUCERS, 1916.

Operator.	Office.	Works.
Ionia County: Ionia Pottery Co	Ionia	Ionia.
Macomb County: Mt. Clemens Pottery Co	Mt. Clemens	Mt. Clemens.
Oakland County: Pontiac Clay Pipe & Novelty Co	Pontiac	Pontiac.
Wayne County: Jeffery-Dewitt Co Hupprich, Anton	Detroit	Detroit. Detroit.

QUARTZ PRODUCERS, 1916.

Operator.	Office.	Mine.
Marquette County: Michigan Quartz Silica Co Marquette Trap Rock Co	Milwaukee, Wis	Ishpeming. Marquette.

SALT PRODUCERS, 1916.

Operators.	Office.	Works.
Bay County: Hine Lumber Co	Sta. A., Bay City	W. Bay City. Bay City.
Isabella County: Van Schaack & Sons, Peter	118 Lake St., Chicago, Ill	Mt. Pleasant.
Manistee County: Filer & Sons, Vacuum Pan Salt Wks. The Buckley & Douglass Lumber Co. Sands Salt & Lumber Co., Louis	Filer City 381 River St., Manistee Manistee	Filer City. Manistee. Manistee.
Mason County: Morton Salt Co Stearns Salt & Lumber Co	LudingtonLudington	Ludington. Ludington.
Midland County: The Dow Chemical Co	Midland	Midland.
Saginaw County: Mershon, Eddy, Parker & Co Blies & Van Auken Lumber Co Eastman Salt Products Co. Estate of Edward Germain	Saginaw Saginaw, W. S. Saginaw, W. S. Holland Ave. near Genesee St.,	Carrolton. Saginaw. Saginaw.
Saginaw Plate Glass Co Saginaw Salt Co Strable Lumber & Salt Co	Saginaw, E. S. Saginaw, W. S. 430 Shearer Bldg., Bay City. Saginaw.	Saginaw. Saginaw, W. S. St. Charles. Saginaw.
St. Clair County: Michigan Salt Works Morton Salt Co Diamond Crystal Salt Co. Marine City Salt Co	Marine City 717 Ry. Ex., Chicago, Ill. St. Clair Marine City.	Marine City. Port Huron. Port Huron. Marine City
Wayne County: Inland Delray Salt Co. Solvay Process Co. Detroit Rock Salt Co. Mulkey Salt Co. Kay Salt Co. Worcester Salt Co. Michigan Alkali Co. Pennsylvania Salt Mfg. Co.	Detroit. Detroit. Scranton, Pa. 610 Equity Bldg., Detroit. Charleston, W. Va. 168 Duane St., New York, N. Y. Wyandotte. 115 Chestnut St., Philadelphia, Pa.	Delray. Delray. Detroit. Oakwood. Ecorse. Ecorse. Wyandotte. Wyandotte.

SANDSTONE PRODUCERS. 1916.

Operator.	Office.	Quarry.
Houghton County: Portage Entry Redstone Co	Jacobsville	Jacobsville.
	Cleveland, Ohio	

SAND AND GRAVEL PRODUCERS, 1916.

Operator.	Office.	Pit.
Alcona County: Jas. Bell & Co Huron Shore Gravel Co	Greenbush	Greenbush.
Allegan County: Sutler, Fred W Wiest, Peter. Terpstra, Geo Kool, Henry Pierce, Myron Powell, J. C. Craine, W. C. Hilaski, Stanley Fry, W. G Purdy, P. Gray, Tom C. Dendel, Martin Stuby, J. F	Byron Center Dorr, R. F. D. 2 Dunningville, R. F. D. 1. New Richle, R. F. D. 1. Otsego Plainwell Douglass Hopkins, R. F. D. 3 South Haven, R. F. D. 6 Fennville Fennville, R. F. D. 2 Allegan, R. F. D. 5 Moline	Burnips Corners. Dorr. Dunningville. New Richmond. Oteego. Plainwell. Douglass. Hilliards. South Haven. Saugatuck. Monterey. Wayland.
Alpena County: Riley & Monkman	501 State St., Alpena	Alpena.
Antrim County: Sissons, F. E. McPherson, Guy. Campbell, Wm. G. Swan, Guy. Burch, A. O.	Central Lake, R. F. D. 1. Eastport. Mancelona. Mancelona Central Lake.	Central Lake. Eastport. Mancelons. Mancelons. Central Lake.
Arenac County: Daniels, Wm	Sterling, R. F. D Twining Omer	Sterling. Twining. Omer.
Barry County: Woolston, Chas. Hilt, Geo Renkes, Fred Dunham, P. O Clever, Daniel Hinckley, C. G	Hastings Woodland Hastings Nashville Nashville Hastings	Hastings. Woodland. Hastings. Grove Center. Nashville. Hastings.
Bay County: Hayward, R Histed, C. D Whitney, Geo. A	Bay City, R. F. D. 3 Munger Bentley	Bay City. Munger. Bentley.
Bensie County: Huddleston, Wm. Betsey River Orchards, Ben Newhall & Co	Bendon, R. F. D. 1 840 Ohio Bldg., Chicago, or Thompsonville, Mich.	Bendon. Thompsonville.
Berrien County: Edgecombe, Geo. W. Warren, Paul E. Benton Harbor Sand Co. American Sand & Gravel Co. Garden City Sand Co. Kerlikowske Bros. Brewer, Frank. Thar, Anton. Broderick Bros. Brant, Mrs. Rebecca. Swank, Wm. Mettger, Henry. Warren, E. H.	439 Main St., Benton Harbor Lakeside Benton Harbor Benton Harbor Riverside St. Joseph Galien Coloma, R. F. D. 3. Riverside Bridgeman Galien Berrien Springs Three Oaks.	Benton Harbor. Lakeside. Benton Harbor. Benton Harbor. Riverside. St. Joseph. Galien. Riverside. Riverside. Bridgeman. Galien. Oronoka. New Buffalo.
Branch County: Werner, Jake F. Barnes, Mrs. J. M. Brehm, Jno. H. Clark, Oliver Wilkins, W. H. Holcomb, Preston Graham, Herbert A.	Bronson Montgomery Kinderhook Kinderhook, R. F. D. 1 Coldwater, R. F. D. 3 Bronson Elkhart, Ind	Bronson. Kinderhook. Kinderhook. Kinderhook. Kinderhook. Bronson. Union City.

SAND AND GRAVEL PRODUCERS, 1916.—Continued.

Operator.	Office.	Pit.
Calhoun County: Abbott, Wallace March, Andrew Young, Willard A Blowers, N. A Funk, F J Hiscock, Seth Grosbeck, Fred Adrian, John Crystal Sand & Gravel Co Cline, Eli Brownlee Park & Material Co Michigan United Traction Co Prince, Wm. A Phillips, L. W Van Sickles, Elmer	315 Irwin Ave., Albion Union City, R. F. D. 5 Albion Athens Battle Creek, R. F. D. 2. Battle Creek Burlington 323 Hamblin Ave 12 E. Main St Battle Creek, R. F. D. 1. Battle Creek, R. F. D. 1. Battle Creek Jackson Ceresco Burlington Albion	Union City. Albion. Athens. Battle Creek. Battle Creek. Burlington. Battle Creek. Battle Creek. Brownlee Park. Marshall. Ceresco. Burlington. Albion.
Cass County: La Grange Twp Crandall, Lester Blanchard, A. G. Graham, H. A.	Cassopolis Cassopolis Niles Elkhart, Ind	Cassopolis. Cassopolis. Niles. Union.
Charlevoix County: Healy, Chas Ward, E. B	East Jordan, R. F. D. 2 Charlevoix	East Jordan. Charlevoix.
Cheboygan County: Charpointiar, Jos	Cheboygan, R. F. D. 2	Cheboygan.
Chippewa County: Belanger, Louis Rye, Jas Taylor, F. H	Sault Ste. Marie	Sault Ste. Marle. Sault Ste. Marle. Pickford.
Clare County: Littlefield, J. L	Farwell	Farwell.
Clinton County: Parmenter, Geo. Gleason, S. B. Allen, Frank Keys, Hiram Wilhelm, Noah Mich. United Traction Co. Stowell, Elmer Coats, Lewey.	Shepardsville Ovid. Elsie. St. Johns Bath, R. D. Jackson. Ovid	Shepardsville. Ovid. Elsie. St. Johns. Bath. DeWitt. Ovid. Ovid.
Delta County: Potvin, Louis Chicago & N. W. R. R. Escanaba Stone & Gravel Co Jorgensen, Adolph. Bereman, Andrew. Romean, A.	Garden Chicago Escanaba Escanaba Gladstone Bark River	Garden. Escanaba. Escanaba. Flat Rock. Escanaba. Gladstone. Bark River.
Dickinson County: Chicago & N. W. R. R. Vulcan Brick Works. Miench, Anton	Chicago . Vulcan . 107 E. Fleisheim St., Iron Mountain	Iron Mountain and Loretto. Vulcan. Iron Mountain.
Eaton County: Palmiter, S. J. Hull Bros. Johnson, A. C. LaRock, Hiram Gates, Burton Kent, V. M. Saier, H. E. Wells, C. E.	Bellevue, R. F. D. 4. Dimondale. Eaton Rapids. Grand Ledge. Grand Ledge. Grand Ledge. Lansing, R. F. D. 6. Vermontville.	Bellevue. Dimondale. Eaton Rapids. Grand Ledge. Grand Ledge. Grand Ledge. Millett. Vermontville.

SAND AND GRAVEL PRODUCERS, 1916.-Continued.

Operator.	Office.	Plt.
Genesee County: ·		
Burns, Ed	Duffield	Duffield.
Farnham, Henry	Farnham, R. F. D. 3	Fenton.
Burns, Ed Farnham, Henry Flint Sandstone Brick Co	Flint	Flint.
Reid, Alfred	Flint	Flint.
Scott, F. D	Genesee	Genesee.
Boston, H. W	Goodrich, R. F. D. 1	Goodrich.
Flint Sandstone Brick Co. Reid, Alfred Scott, F. D Boston, H. W Miner, Frank Goodrich, Ford Stine, Martin Bowles, E Hogan, Daniel Brown, D.	Flint Genesee Goodrich, R. F. D. 1 Flint Grand Blanc Goodrich	Fenton.
Goodrich, Ford	Grand Blanc	Goodrich.
Dowles E	Linden	Linden.
Hogan Daniel	Linden	Linden.
Brown D	Duffield	Duffield.
Horning, A	MontroseSwartz Creek	Montrose.
Johnson, Ernest	Swartz Creek	Swartz Creek.
Knox, Wm	Linden	Argentine.
Otisville Gravel Co	Saginaw	Otisville.
Goodrich, Wm. P	Goodrich	Goodrich.
Hogan, Daniel Brown, D. Horning, A. Johnson, Ernest Knox, Wm Otisville Gravel Co. Goodrich, Wm. P. Bigelow, Elma H.	Grand Blanc	Grand Blanc.
Gladwin County:	Sanford	10 mi. S. of Beaverton.
Wixom, F. L	Butman	Butman.
Boldan, L. V	Dutinan	Dutman.
Grand Traverse County:		
Grand Traverse County: Koch, John	Mayfield	Mayfield.
	1 - 1	·
Gratiot County:		
Church, I. H	Alma	Alma.
Dexter, Jas	Shepherd, R. D. 2	Summerton.
Sawvel, Robert	Breckenridge	Breckenridge.
Lippert, Jacob	Elwell	Elwell. Ithaca.
Unes Pros	Elwell	Northstar.
Tomlin A	Sumner	Sumner.
Wiles Wm	Sumner, R. F. D. 2	Sumner.
Gratiot County: Church, I. H. Dexter, Jas Sawvel, Robert Lippert, Jacob Curtis, C. Haas Bros Tomlin, A. Wiles, Wm Church, E.	Alma	Alma.
0202020, 2211111111111111111111111111111		•
Hillsdale County: '		
Zeiter, Geo	Reading	Camden.
Michigan Central R. R. Co	Jonesville	Jonesville.
Morgan, H. C	Jonesville	Camden. Pittsford.
Thompson I W	Waldron	Waldron.
Wolcott C Nelson F	Hillsdale	Hillsdale.
Kline H N	Camden	Camden.
Schoffield, H. C. Thompson, L. W. Wolcott, C. Nelson E. Kline, H. N. Howald, Geo	Camden	Camden.
2201122, 0001111111111111111111111111111		
Houghton County:	1	
Winona Copper Co	Winona	Winona.
**	1	•
Huron County:	Constille	Conomilla
Morriels Cravel Co	Caseville	Caseville. Pigeon.
Conkey, Sam	Pigeon	Port Augtin
Wallace Co., The	Port Austin	Port Austin. Port Austin.
Ingham County: Artz, Joe Atkinson, Mr Bell, O E Bunker, Chas Burwell Sand & Gravel Co Corwin, W. L		
Artz, Joe	Leslie	Sec. 23, Bunker Hill Twp.
Atkinson, Mr	Mason	Sec. 23, Bunker Hill Twp. S. W. Cor. Sec. 16, Vevay Twp Sec. 36, Delhi Twp. Sec. 35, Bunker Hill Twp.
Bell, O. E	Mason or Lansing	Sec. 36, Delhi Twp.
Bunker, Chas	Leslie or Stockbridge	Sec. 35, Bunker Hill Twp.
Commin W. I	5. wash. Ave., Lansing	Lansing.
Corwin, W. L. Couch, Chas. Curtiss, Bert.	S. Wash. Ave., Lansing Williamston Mason	Sec. 25, Wheatfield Twp. Sec. 25, Aurelius Twp. N. E. Cor. Sec. 21, Wheatfield Twp.
Curtiss. Bert	MasonWilliamston	N. E. Cor. Sec. 21. Wheatfield
Curving, Dorv	***************************************	Two.
Potts, W. S	Mason, R. F. D. 1	
Dubois, D. D	Leslie	Sec. 28. Bunker Hill Twn.
Frost, A. J	Williamston	Sec. 22, Wheatfield Two.
Frost, J. F	Leslie	Sec. 26, Wheatfield Twp.
Dubois, D. D. Frost, A. J. Frost, J. F. Holbrook & Skinner.	Lansing. Williamston	Sec. 28, Bunker Hill Twp. Sec. 22, Wheatfield Twp. Sec. 26, Wheatfield Twp. Lansing (Holt). Sec. 15, Wheatfield Twp.
Linn, Lew	Williamston	Sec. 15, Wheatfield Twp.
Linn, Lew Saier, H. E Stockman, F. M Campbell, Hugh	Lansing, R. F. D. 6	Landing.
Stockman, F. M	Lansing	Lansing. Mason.

SAND AND GRAVEL PRODUCERS, 1916.—Continued.

Operator.	Office.	Pit.
Ingham County:—Con.		
Nice, GeoOkobock, DennisPotts, Walter F	Mason	Sec. 6, Vevay Twp. Sec. 5, Vevay Twp.
Potts Walter F	Mason. Mason, R. F. D. 1. Lansing or E. Lansing	Mason.
	Lansing or E. Lansing	Sec. 16. Meridan Two.
Porter	W IIII WIII WIII W III W	Sec. 16, Meridan Twp. Sec. 34, Williamston Twp.
Sheltraw, A. E	Saginaw	
Stevena F R	Mason	Sec. 10, vevay 1wp.
Rappe, A. Porter. Sheltraw, A. E. Smith, Geo. Stevens, F. B. Victory, Ward. Michigan United Traction Co.	Mason Leslie or Stockbridge	Sec. 10, Vevay Twp. Sec. 5, Vevay Twp. Sec. 36, Bunker Hill Twp. Sec. 25, Delhi Twp., Maso
Michigan United Traction Co	Jackson	Sec. 25, Delhi Twp., Maso
Warner, Mr	Mason	N W Cor Sec 26 Aureliu
· ·		and Haslett. N. W. Cor. Sec. 36, Aureliu Twp. Sec. 35, Williamston Twp. Sec. 25, Bunker Hill Twp.
Williams, C. W	Williamston	Sec. 35, Williamston Twp.
Hunter, DeWitt	Leslie or Stockbridge	Lansing.
	Duning	Dutienig.
Ionia County:	Ionia B F D 2	Tonia
Glick Cephas M	Ionia, R. F. D. 3 Lowell, R. F. D	Ionia. Saranac.
Crawford, Geo. W		Ionia.
Miller, Henry Normington, Frank	East Main St., Ionia	Ionia.
Normington, Frank	Ionia, R. F. D. 1 Ionia, R. F. D. 7	Ionia. Ionia.
Trowbridge, Forest P	Ionia	Ionia.
Elvert, E. J.	Muir, R. F. D	Muir.
Knapp, A. M. Trowbridge, Forest P. Elvert, E. J. Hazelitt, J. I. Dansinger, Samuel. Gilmore, Niel. Eellowa. Las M.	Muir, R. F. D. Ionia, Star Route Saranac, R. F. D. 1	Palo.
Gilmore Niel	Shiloh	Saranac. Shiloh.
Fellows, Jas. M	Lake Odessa	Lake Odessa. Lake Odessa.
Fellows, Jas. M	Lake Odessa, R. F. D	Lake Odessa.
Millard, Seymour Ronald Twp. Gravel Pit	Palo	Palo. Palo.
Grieves, Mrs. Keyser, Chas. Dusman, Sam.	Saranac, R. F. D. 12	Saranac.
Keyser, Chas	Saranac, R. F. D. 12 Saranac, R. F. D. 10	Saranac.
Dusman, Sam	Saranac	Saranac.
losco County: Boomer & Son, Jno	Tawas City	Tawas City.
ron County: Ross, D. M	Crystal Falls	Crystal Falls.
Chicago, Milwaukee & St. Paul		•
R. Ř	Chicago	Crystal Falls.
sabella County: Coughlin, Will		
Coughlin, Will	Shepherd, R. F. D. 1	Shepherd.
Dexter, James	Shepherd	Shepherd.
Midim, D. It.	Box 15	Shepherd.
Tackson County: Greenville Gravel Co	Greenville, O	Ackerman Lake, 3 mi., S. of
	dicenvine, o	Jackson.
Cooper, Fred B	Horton	Horton.
Cooper, Fred B	Jackson	Jackson. Napoleon.
Blake, Wm	Jackson. Jackson, R. F. D. 6. 123 Clinton St, Jackson. Jackson, R. F. D. 2.	Jackson.
Emmons, Wm. P	123 Clinton St , Jackson	Jackson.
Watts, C. R	Jackson, R. F. D. 2	Jackson.
Mich Control P P Co	Parma	Parma. Bloomerville.
		Michigan City.
Mich. United Traction Co	Jackson	
Rimball, D. G. Blake, Wm. Emmons, Wm. P. Watts, C. R. Berm, C. E. Mich. Central R. R. Co. Mich. United Traction Co. Hunn, G. L.	Jackson	Parma.
Calamazoo Countu:	Parma	Parma.
Kalamazoo County:	Parma	Parma. Augusta.
Kalamazoo County:	Parma	Parma. Augusta.
Kalamazoo County:	Parma	Parma. Augusta. Augusta. Kalamazoo.
Mich. United Traction Co Mich. United Traction Co Miller, J. B. Balch, Wm. A Buurma, Sam'l H Haas Bros.	Parma Jackson	Parma. Augusta. Augusta. Kalamazoo. Kalamazoo. Kalamazoo. Kalamazoo.
Kalamazoo County: Mich. United Traction Co. Miller, J. B. Balch, Wm. A. Buurma, Sam'l H. Haas Bros. Huff, Archie	Jackson	Parma. Augusta. Augusta. Kalamazoo. Kalamazoo. Kalamazoo. Kalamazoo.
Mich. United Traction Co Mich. United Traction Co Miller, J. B. Balch, Wm. A Buurma, Sam'l H Haas Bros.	Parma Jackson	Parma. Augusta. Augusta. Kalamazoo. Kalamazoo. Kalamazoo. Kalamazoo.
Kalamazoo County: Mich. United Traction Co. Miller, J. B. Balch, Wm. A. Buurma, Sam'l H. Haas Bros. Huff, Archie	Jackson	Parma. Augusta. Augusta. Kalamazoo. Kalamazoo. Kalamazoo. Kalamazoo.

SAND AND GRAVEL PRODUCERS, 1916 .- Continued.

Operator.	Office.	Pit.
Kalamasoo County.—Con. Owens, Michael. Russell, Jas. T. So. Mich. Brick Co. Mich. United Traction Co. Gunn, J. W. Kalamazoo County Rd. Comm.	Kalamazoo Kalamazoo Kalamazoo Jackson Watervliet Kalamazoo	Kalamazoo. Kalamazoo. Richland Twp. Augusta. Williams. Kalamazoo.
Kalkaska County: Anderson, Lynn	KalkaskaSouth Boardman	Kalkaska. South Boardman.
Kent County: Holt, C. E. Deise, Jos. Read, Percy Brewer, Earl Battjes Fuel & Bidg. Mat. Co. Bunker Co., G. W Harrison Land Co., Ltd. Carpenter Construction Co. Pinyon, S. G. Valley City Stone & Gravel Co. Ide, D. K. Maloney, Pat. Holmgren, E. A. Kriger, M. Ryno, M. J. Farnam, Reuben Standard Builders Supply Co. Sargeant, John Trumm, C. C. Mich. Railway Co.	Ada, R. F. D. 42 Ada, R. F. D. 17 Alpine Byron Center, R. F. D. Grand Rapida Grand Ville Harvard, R. F. D. 40 Kent City Kent City Kent City Kent City Grand Lake Grand Lake Grand Rapida Lowell Kent City Jackson	Ada. Alpine. Alpine. Byron Center. Grand Rapids. Grandville. Harvard. Kent City. Kent City. Ross. Sand Lake. Grand Rapids. Lowell. Tyrone Twp. Grand Rapids.
Lake County: Saunders & Co., G. W	Chase	Chase.
Lapeer County: Hallock, Roy P. Miteen, Fred. Caley, M. Broecher, Augut W. Spears, W. A.	Almont	Almont. Goodrich. Hunters Creek. Hadley. 3 mi. S. E. of Columbiaville.
Leelanau County: Bronson, Margaret	Maple City, R. F. D. 1	Maple City.
Lenawce County: Shannon, F. J. Smith, Porter C. Fuller, Charles Lockwood, Sam Lowe, Frank Evans, Geo Gillispie, R. P. Wilson, Ira. Tecumseh Gravel Co Baldwin, V. E.	Hudson N. Morenci Tecumseh, R. F. D. 3 Tecumseh Morenci	Adrian. Clinton. Hudson. Hudson. Hudson. N. Morenci. Tecumseh. Tecumseh. Tecumseh. Morenci.
Livingston County:	1025 Nicholas Bldg	Chilbren
Livingston County: Ohio & Michigan Sand & Gravel Co. Coles, Ben Arnold, O. B. Butler, Dwight Hosby, E. B Thomas, Henry	Toldo, Ohio. Fowlerville. Gregory. Hamburg. Howell. Oak Grove.	Chileon. Fowlerville. Gregory. Hamburg. Howell. Oak Grove.
Macomb County: Blay Bros Horning Gravel Co	Mt. Clemens	Clinton River.
Pratt, Ben J. Chapman, Jae. Lake Side Ice & Coal Co Harder, Henry.	Saginaw	Armada. Armada. Memphis. Mt. Clemens. Richmond.

SAND AND GRAVEL PRODUCERS, 1916.—Continued.

Operator.	Office.	Pit.
Macomb County:—Con. Wacker, H. Jacob. Clark, Chas. Detroit Sand & Gravel Co. Superior Sand & Gravel Co. Ruff, Michael.	Detroit	Mt. Clemens. Utica. Utica. Utica. Richmond.
Manistee County: Hubbell Sand Co. Summerfield, Porter M. Farr, M. A. McMartin, Chas Johnson, John	Manistee	Manistee. Manistee. Onekama. Chief.
Marquette County: Chicago & N. W. R. R	Chicago	Michigamme. Champion.
Mason County: Hall, Ed Szymanski, Geo Wahr, John Beaune, Oliver Clark, Henry Lorentz, Ferdinand Dodge, C. C. Edmonson, James Percy, Stanton Hubbell Sand Co.	Custer, R. F. D. 2 Freesoil, R. F. D. 2 Freesoil, R. F. D. 2 Ludington, Box 68 Ludington Ludington Tallman Tallman Ludington Manistee	Custer. Freesoil. Freesoil. Ludington. Ludington. Tallman. Tallman. Ludington. Ludington. Ludington.
Mecosta County: Conklin, Wm Riley, J. E. Carmichael, Ed Main, W. J. Stone, C. E.	Big Rapids, R. F. D. 5 Millbrook, R. F. D. 2 Evart Millbrook Hersey	Big Rapids. Millbrook. Chippewa Twp. Millbrook. Hersey.
Menominee County: Capt. Nels OlsenSchoen, Jno. W	Menominee	Menominee. Wilson.
Midland County: Crene, H. A Gehoski, Mike Schukofski, G. T	Midland	Hope. Midland. Near Midland.
Missaukee County: Pickering, O. L	Lake City	Lake City. McBain.
Monroe County: Falmstock, Emerson National Silica Co	CarltonSteiner	Carlton. Steiner.
Montcalm County: Belknap Cement Products Co. Boezwinkle, Wm. Matz, Chas. Tissue, Leonard. Sinkley, Mrs. L. M. Anderson, Holgen. Williams, E. O.	Greenville	Greenville. Plerson. Pierson. Stanton. Carson City. Greenville. Edmore.
Muskegon County: Bettis, Phil	Ravenna, R. F. D Ravenna, R. F. D Twin Lakes Muskegon	Ravenna. Ravenna. Twin Lakes. Casnovia.
Vewaygo County: Wentland, Mrs. Johanna Hall, A. E Raymond, R. J	Woodville Newaygo Grant	Woodville. Newaygo. Grant.

SAND AND GRAVEL PRODUCERS, 1916 .- Continued.

Operator.	Office.	Pit.
Oakland County: Park & Son, A. H. Mich. Portland Cement Paving Co.	Birmingham, R. F. D. 2 Griswold St., Detroit	Birmingham,
Co. Ely, C. Rice, E. J. Campbell, John Detroit-Oxford Gravel & Stone Co.	Farmington	Farmington. New Hudson. Ortonville. Oxford.
Co. Bartlett, C. S. & A. S. Kemp, W. H. Rockwell, C. L. Slater Construction Co. Heal, Geo. Rochester Sand & Brick Co. Boomer Sand & Gravel Co. Thompson, W. R.	Pontiac	Pontiac, 2 miles E. Pontiac. Pontiac. Pontiac. Rochester. Rochester. Rochester.
Thompson, W. R	100 Beaubien St., Detroit 1105 Kresge Bldg., Detroit	Goodison.
Oceana County: Aldrich, A. O. Golden Twp. Pit Twp. Board of Newfield Cartright, Thos Wherle, Frank	Hart. Mears. Hesperia. Rothbury, R. F. D. 1 Rothbury, R. F. D. 1	Crystal Valley. Mears. Hesperia. Rothbury. Rothbury.
Ogemaw County: Brooks, H. F Harvey, D	Rose City	Rose City. West Branch.
Osceola County: Carmichael, Ed. Stone, Chas. E. Hoogerhide, Jno. Marvin, Seymour. Marquette Gravel Co. Hale, C. H.	Evart, R. F. D. 1 Hersey, R. F. D. 1 Reed City, R. F. D. 6 Tuetin, R. F. D. 1 Saginaw Hersey	Evart. Hersey. Reed City. Tustin. Evart. 4 ml. W. of. Hersey.
Ottawa County: Holtrop, Jno. Graham, Mrs. T. Walsma Van Toll Co. Van Weelden & Co., J.	Ferrysburg	Ferrysburg. Grand Haven. Base River.
Presque Isle County: Kroll, Andrew	Posen	Grand Haven. Posen.
Roscommon County: Campbell Gravel Co	Roscommon	Roscommon.
Saginaw County: Moilest & Donely	336 Howard St	Saginaw River.
St. Clair County: Armitage, Sidney Kinney, Chester Snyder, Wm Kitchen, Cyrenius McGennett, Jas. Westrick & Son, C. A Caldwell Transit Co.	Marine City	Marine City.
United Fuel & Supply Co	Detroit	St. Clair River and Lake. Algonac. Port Huron. Port Huron. Marine City. Port Huron.
t. Joseph County: Hill, S. Kerlikowske Bros.	Colon	Colon. St. Joseph.

SAND AND GRAVEL PRODUCERS, 1916.—Concluded.

Operator.	Office.	Pit.
Sanilac County: Buck, C. J. Gilbert, Geo. Mills, Henry. Dawson & Son. Carney, Chas.	Marlette	Marlette. Melvin. Minden City. Sandusky. Sandusky.
Shiawassee County: Graham, John. Shannon, A. E. Schultz, A. Hibbard, Joeeph. Barnes, O. L.	Byron	Byron. Byron. Laingsburg. Byron. 5 mi. from Byron.
Tuscola County: Hile, Tom. Baker, Gilbert. Whittaker, Benson. Hill, Elmer A.	Caro, R. F. D. 2. Kingston Kingston Unionville	Caro, S. W. of Caro in Juanita Twp. Kingston. Kingston. Silverwood.
Van Buren County: Bennett & Son, Warren Burger, F. A. Hoppin, A. D. Shine, John Sherburn, John Otis, L. L. Wright, J. E. Fry, W. G. Funk, Merrifield	Hartford	Hartford. Bangor. Bangor. Bangor. Decatur. Kibbie. Lawrence. South Haven. Lakeside.
Washtenaw County: City Concrete & Coal Co Eddie, Geo Fiegel, Fred. Pease, Wm. Youngs, Ed. Crane, Mortimer R. Elsifor, S. A. Washed Clean Sand & Gravel Co	1015 Dime Bank Bldg., Detroit. Ann Arbor, R. F. D. 8. Ann Arbor, R. F. D. 3. Saline, R. F. D. 217 Mich. St., Ypsilanti. 117 First St., Ann Arbor. Ann Arbor. 1452 Penobscot Bldg., Detroit.	Delhi. Ann Arbor. Ann Arbor. Saline. Spaline. Ypeilanti. Ann Arbor. Dexter. Ann Arbor.
Wayne County: Detroit United Fuel & Supply Co. Wabash R. R. Co., American Silica Co. Thompson, W. R. Pryor, R. C.	Detroit, Free Press Bldg. Rockwood. Detroit, 606 Kress Bldg. Detroit, 933 Dime Bank Bldg.	Utica and Detroit. Rockwood. Detroit. 1; miles E. of Rockwood.
Wexford County: Selma Twp. Pit Fewless, John	Cadillac	Boon. Manton.

TRAP ROCK PRODUCERS, 1916.

Operator.	Office.	Quarry.
Marquette County: Durocher, T. L. The Park Cemetery Stone Co. City of Negaunee. Marquette Trap Rock Co.	Marquette	Marquette. Marquette. Negaunee. Marquette.
Houghton County: Winona Copper Co	Winona	Winona.

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